

PROFILPAS S.P.A.

VIA EINSTEIN, 38 35010 CADONEGHE (PADOVA) ITALY

TEL. +39 (0)49 8878411 +39 (0)49 8878412

FAX. +39 (0)49 - 706692 EMAIL: INFO@PROFILPAS.COM



Sanitary ware profiles Cerfix® Sanibord

Application

SANIBORD is a line of technical profiles in coated aluminium and PVC particularly suitable as a connection between ceramic covering and sanitary fixtures, or covering and work floors, providing both protection and hygienic maintenance.

Models B/20 and BP/20 are especially suitable between coverings and sanitary fixtures, or coverings and work spaces.

The BP/22 model is indicated in cases of concomitant laying of wall covering and bathtubs or sanitary fixtures. The BP/25 model is recommended in cases of fitting up of bathtubs or sanity fixtures alongside the wall coverings.

These particular profiles avoid unsightly silicone sealing while ensuring an adequate level of hygiene over time and a good aesthetical solution.

Materials

Varnished aluminum

Al-Mg-Si Alloy heat treated to T6 temper (6060 T6)

These profiles are made by extrusion and subsequently varnished. They present a distinct resistance to chemical and atmospheric agents, though they cannot handle mechanical stress, which damages the enamel surface; use of this material is not recommended for floors. Cement, adhesives and materials used for caulking and stopping must be immediately cleaned from the visible surface of the profile.

PVC Co-extrude - Rigid/Plasticized anti-mould

Compound of rigid PVC vinyl lead-free, shock-resistant, self-extinguishing. Stabilized eco-compatible salt-based Ca-Zn. Compound PVC vinyl plasticized lead-free, self-extinguishing, with biocide. Stabilized eco-compatible salt-based Ca-Zn.

General note on metals

Aluminium is not resistant to all chemical compounds and it would thus be necessary to keep it away from particularly aggressive products such as hydrochloric acid (HCl) and phosphoric acid (H3PO4)

Products that can be used for cleaning stones, ceramics and gres, namely muriatic acid, ammonia, bleach or sodium hypochlorite damage the surface finish of the metal and may cause intense corrosive reactions. Therefore, it is necessary to always remove, and as fast and gently as possible, residues of cement, adhesives and materials for caulking and stopping from the surface of profiles.

Laying

Laying instructions using Adhesives Type PP/86

Take the profile out of the packaging.

Remove, wherever present, the protection (protective and/or thermo-shrink film) of the product's finish.

Measure and cut the profile to the required length with the proper tools.

Verifying that the laying area is perfectly clean and then place the profile, now cut to measure, in the correct position, fixing it to the laying surface with the appropriate adhesive (type PP/86).

Keep sufficiently even pressure for a few minutes on the entire length of the profile in order to ensure sufficient adhesion to the laying surface.

Laying instructions using adhesives Type PP/86 – Sanibord BP/25

Remove the profile from the packaging.

Remove, wherever present, the protection (protective and/or thermo-shrink film) covering the finish of the profile.

Verify the necessary length and cut the profile to the required measurement, using the proper tools.

Lay the profile, using proper adhesives as type PP/86, at the same time of the fitting up of bathtubs or sanitary fixtures alongside the wall coverings.

Clean excess glue, solvents, etc. carefully with a soft sponge with water within 10 minutes of application.

Laying instructions for adhesive profiles

Take the profile out of the packaging.

Remove, wherever present, the protection (protective and/or thermo-shrink film) of the product's finish.

Measure and cut the profile to the required length with the proper tools.

Verifying that the laying area is perfectly clean and not crumbly or brittle, remove the protective paper and lay the profile, applying an even pressure to its entire length in order to ensure sufficient adhesion to the laying surface.

Laying instructions using adhesive - Sanibord BP/22

Remove the profile from the packaging.

Check that the thickness of the covering to be laid corresponds with the height of the selected profile (see the label).

Remove, wherever present, the protection (protective and/or thermo-shrink film) covering the finish of the profile.

Verify the necessary length and cut the profile to the required measurement, using the proper tools.

With a toothed-spatula, spread the adhesive on the laying surface.

Press the profile to the bathtub surface so that the previously applied adhesive comes out from the perforations of the tabs; then gently lay the wall covering.

Clean excess gap material, glue, solvents, etc. carefully with a soft sponge with water within 10 minutes of application.

Care and maintenance

Aluminum

These need no particular maintenance and are easily cared for with colorless alcohol diluted in water or with normal detergents, though not acid-based products (e.g. hydrochloric or hydrofluoric acid).

For cleaning tasks, a wide array of detergents coming in a variety of commercial brands and of numerous manufacturers are generally used.

In general, there are three product types:

- Alkaline type
- Neutral type
- Acid type

For cleaning, neutral detergent diluted in water and a rinsing agent of solely water is recommended, using a sponge and/or non-abrasive cloth to prevent scratches and/or damage to the anodization, shine or varnish.

During cleaning, the following should be kept in mind:

- Do not use acid or alkaline detergents, since they can damage aluminum;
- Do not use abrasive products and/or materials;
- Do not use organic solvents on varnished surfaces;
- Do not use detergents with unknown chemical compositions;
- Do not apply detergents directly to the surface to be cleaned;
- Surfaces must be relatively "cold" when cleaning (Max. Temp = 30°C) and not exposed directly to sunlight;
- Detergents used for cleaning must be in turn "cold" (Max. Temp = 30°C) and spray devices must not be used.

In any case, the last phase of cleaning is always an adequate rinsing with water on the part that has been treated, followed immediately by drying with a soft cloth or rag. Maintenance with polishing products or similar is unnecessary.

Effect a quick and accurate cleaning of the profile, according to the indications on the product's packaging, in order to prevent possible cement deposits, caulking material or similar products that may end up attacking the surface layers.

PVC

These need no particular maintenance and are easily cared for with colorless alcohol diluted in water or with normal detergents, though not acid-based products, also diluted in water; rinse thoroughly when finished with water only.

Use a sponge and/or non-abrasive cloth to prevent scratches and/or damage to the surface.

Fire Control Measures

In case of fire, extinguish with fire-fighting chemical products, dry sand or solid fire-extinguishing agents.

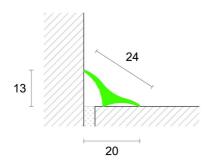
NOTE

These profiles must be handled with care, taking the necessary steps to use suitable gloves to prevent wounds such as cuts to the hand.

All indications and instructions here have come from our own experience to be understood as purely informative and will have to be confirmed through exhaustive practical experience.

Profilpas will not be held responsible for any personal injury or material damage from improper use of the product.

The user is responsible for establishing whether the product is suitable for the task and likewise must assume all responsibility for incorrect laying of material.

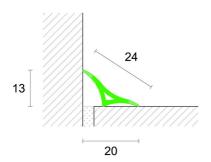


Profile

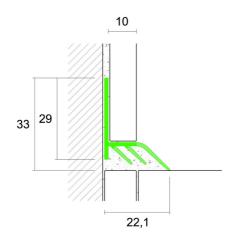
	Article	B/20	B/20/A
			Adhesive
	Length [cm]	270	270
Painted Aluminium			
RAL 9010 - Pure white		95459	95460

Kit outside - inside corner - left and right end caps

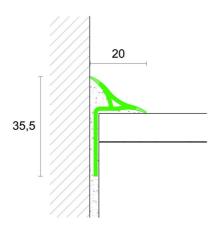
	Article	BPT/20
Polypropylene		
White		95480



	Article	BP/20	BP/20/A
			Adhesive
	Length [cm]	270	270
Co-extruded	I PVC - Rigid/Plasticized anti-mo	ould	
White		95490	95470
		00.00	
ile 180cm (pc.1) + 90d	cm (pcs.2) + Outside corne	er (pcs.	2) + left a
Profile 180cm (pc.1) + 90a		er (pcs.	_
_		BPK/20	_
	Article	BPK/20	_
Co-extruded	Article	BPK/20	_
Co-extruded White	Article	BPK/20	_
Co-extruded White	Article	BPK/20	_
Co-extruded White	Article PVC - Rigid/Plasticized anti-mo	BPK/20	- - - -
	Article I PVC - Rigid/Plasticized anti-me ft and right end caps Article	BPK/20 ould 95544	- - - -



Profile		
		_
	Ar	rticle BP/2
	Length	[cm] 270
	Co-extruded PVC - Rigid/Plasticized ar	nti-mould
	White	9552
Kit inside corner - le	eft and right end caps	
Kit inside corner - le	eft and right end caps	
Kit inside corner - le		rticle BPT
Kit inside corner - le	A	 rticle BPT
Kit inside corner - le		 rticle BPT



file				
		Article BP/25		
		Length [cm] 270		
	Co-extruded PVC - Rigid/Plas	ticized anti-mould		
	White	95540		
				
		Article BPK/25		
	Co-extruded PVC - Rigid/Plas	ticized anti-mould		
	White	95494		
inside corner - I	eft and right end caps			
		Article BPT/25		
		Article BPT/25		
	Polypropylene	Article BPT/25		
	Polypropylene White	Article BPT/25		