



# SAFETY DATA SHEET

## 1. Identification

<b>Product identifier</b>	<b>Food Grade Machine Oil</b>
<b>Other means of identification</b>	
<b>Product code</b>	03081
<b>Recommended use</b>	Machine oil and lubricant
<b>Recommended restrictions</b>	None known.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Manufactured or sold by:</b>	
<b>Company name</b>	CRC Industries, Inc.
<b>Address</b>	885 Louis Dr. Warminster, PA 18974 US
<b>Telephone</b>	
<b>General Information</b>	215-674-4300
<b>Technical Assistance</b>	800-521-3168
<b>Customer Service</b>	800-272-4620
<b>24-Hour Emergency (CHEMTREC)</b>	800-424-9300 (US) 703-527-3887 (International)
<b>Website</b>	www.crcindustries.com

## 2. Hazard(s) identification

<b>Physical hazards</b>	Flammable aerosols Gases under pressure	Category 2 Compressed gas
<b>Health hazards</b>	Aspiration hazard	Category 1
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	

### Label elements



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Flammable aerosol. Contains gas under pressure; may explode if heated. May be fatal if swallowed and enters airways.
<b>Precautionary statement</b>	
<b>Prevention</b>	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use. Use with adequate ventilation. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area. Wash hands thoroughly after handling.
<b>Response</b>	If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting.
<b>Storage</b>	Store in a well-ventilated place. Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Exposure to high temperature may cause can to burst.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
distillates (petroleum), hydrotreated light		64742-47-8	60 - 70
white mineral oil (petroleum)		8042-47-5	30 - 40
carbon dioxide		124-38-9	1 - 3

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Call a physician or poison control center immediately. Do not induce vomiting.
<b>Most important symptoms/effects, acute and delayed</b>	Aspiration may cause pulmonary edema and pneumonitis. Headache. Nausea, vomiting. Diarrhea.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Alcohol resistant foam. Dry chemical powder. Dry chemicals. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	None known.
<b>Specific hazards arising from the chemical</b>	Contents under pressure. Pressurized container may rupture when exposed to heat or flame. During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
<b>Fire-fighting equipment/instructions</b>	In case of fire: Stop leak if safe to do so. Move containers from fire area if you can do so without risk. Cool containers exposed to heat with water spray and remove container, if no risk is involved. Containers should be cooled with water to prevent vapor pressure build up.
<b>General fire hazards</b>	Flammable aerosol. Contents under pressure. Pressurized container may rupture when exposed to heat or flame.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Many gases are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Wear appropriate protective equipment and clothing during clean-up. Emergency personnel need self-contained breathing equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

#### 7. Handling and storage

<b>Precautions for safe handling</b>	Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Use caution around energized equipment. The metal container will conduct electricity if it contacts a live source. This may result in injury to the user from electrical shock and/or flash fire. Avoid contact with clothing. Avoid prolonged exposure. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices. For product usage instructions, please see the product label.
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**Conditions for safe storage, including any incompatibilities**

Level 3 Aerosol.

Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

**8. Exposure controls/personal protection**

**Occupational exposure limits**

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value	Form
carbon dioxide (CAS 124-38-9)	PEL	9000 mg/m3	
white mineral oil (petroleum) (CAS 8042-47-5)	PEL	5000 ppm 5 mg/m3	Mist.

**US. ACGIH Threshold Limit Values**

Components	Type	Value	Form
carbon dioxide (CAS 124-38-9)	STEL	30000 ppm	
white mineral oil (petroleum) (CAS 8042-47-5)	TWA TWA	5000 ppm 5 mg/m3	Inhalable fraction.

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value	Form
carbon dioxide (CAS 124-38-9)	STEL	54000 mg/m3	
	TWA	30000 ppm 9000 mg/m3 5000 ppm	
distillates (petroleum), hydrotreated light (CAS 64742-47-8)	TWA	100 mg/m3	
white mineral oil (petroleum) (CAS 8042-47-5)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**

Wear safety glasses with side shields (or goggles).

**Skin protection**

**Hand protection**

Wear protective gloves such as: Nitrile. Neoprene.

**Other**

Wear suitable protective clothing.

**Respiratory protection**

If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

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### Appearance

Physical state	Liquid.
Form	Aerosol.
Color	Clear.
Odor	Odorless.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	-56.2 °F (-49 °C) estimated
Initial boiling point and boiling range	424.4 °F (218 °C) estimated
Flash point	200 °F (93.3 °C) Tag Closed Cup
Evaporation rate	Very slow.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	0.6 % estimated
Flammability limit - upper (%)	5.5 % estimated
Vapor pressure	903 hPa estimated
Vapor density	> 1 (air = 1)
Relative density	0.82 estimated
Solubility (water)	Negligible.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	419 °F (215 °C) estimated
Decomposition temperature	Not available.
Viscosity (kinematic)	Not available.
Percent volatile	98.4 % estimated

## 10. Stability and reactivity

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Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. Temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides.

## 11. Toxicological information

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### Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Prolonged skin contact may cause temporary irritation.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.
Symptoms related to the physical, chemical and toxicological characteristics	Aspiration may cause pulmonary edema and pneumonitis. Headache. Nausea, vomiting. Diarrhea.

### Information on toxicological effects

Acute toxicity	May be fatal if swallowed and enters airways.
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Product	Species	Test Results
Food Grade Machine Oil		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	2534 mg/kg estimated
<b>Inhalation</b>		
LC50	Rat	61577 ppm, 4 hours estimated 61 mg/l, 4 hours estimated
<b>Oral</b>		
LD50	Rat	5080 mg/kg estimated

\* Estimates for product may be based on additional component data not shown.

<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.
<b>Serious eye damage/eye irritation</b>	Direct contact with eyes may cause temporary irritation.
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	
white mineral oil (petroleum) (CAS 8042-47-5)	3 Not classifiable as to carcinogenicity to humans.
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>	
	Not listed.
<b>US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	
	Not regulated.
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	May be fatal if swallowed and enters airways. If aspirated into lungs during swallowing or vomiting, may cause chemical pneumonia, pulmonary injury or death.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal of waste from residues / unused products</b>	Empty container can be recycled. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents under pressure. The dispensed liquid product is not a RCRA hazardous waste (See 40 CFR Part 261.20 - 261.33). Do not puncture, incinerate or crush. Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	Not regulated.
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

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### DOT

<b>UN number</b>	UN1950
<b>UN proper shipping name</b>	Aerosols, flammable, Limited Quantity
<b>Transport hazard class(es)</b>	
<b>Class</b>	2.1
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	2.1
<b>Packing group</b>	Not applicable.
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	N82
<b>Packaging exceptions</b>	306
<b>Packaging non bulk</b>	None
<b>Packaging bulk</b>	None

### IATA

<b>UN number</b>	UN1950
<b>UN proper shipping name</b>	Aerosols, flammable, Limited Quantity
<b>Transport hazard class(es)</b>	
<b>Class</b>	2.1
<b>Subsidiary risk</b>	-
<b>Packing group</b>	Not applicable.
<b>ERG Code</b>	10L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed with restrictions.
<b>Cargo aircraft only</b>	Allowed with restrictions.

### IMDG

<b>UN number</b>	UN1950
<b>UN proper shipping name</b>	AEROSOLS, LIMITED QUANTITY
<b>Transport hazard class(es)</b>	
<b>Class</b>	2
<b>Subsidiary risk</b>	-
<b>Packing group</b>	Not applicable.
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	No.
<b>EmS</b>	F-D, S-U
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

## 15. Regulatory information

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**US federal regulations** All components are on the U.S. EPA TSCA Inventory List.  
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### **TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

### **SARA 304 Emergency release notification**

Not regulated.

### **US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not regulated.

### **US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance**

Not listed.

### **CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

### **CERCLA Hazardous Substances: Reportable quantity**

Not listed.

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.**Food and Drug Administration (FDA)** Not regulated.**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Section 311/312** Immediate Hazard - Yes  
**Hazard categories** Delayed Hazard - No  
 Fire Hazard - Yes  
 Pressure Hazard - Yes  
 Reactivity Hazard - No

**SARA 302 Extremely hazardous substance** No**US state regulations****US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

distillates (petroleum), hydrotreated light (CAS 64742-47-8)

**US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

Not listed.

**US. Massachusetts RTK - Substance List**carbon dioxide (CAS 124-38-9)  
white mineral oil (petroleum) (CAS 8042-47-5)**US. New Jersey Worker and Community Right-to-Know Act**carbon dioxide (CAS 124-38-9)  
distillates (petroleum), hydrotreated light (CAS 64742-47-8)**US. Rhode Island RTK**

None.

**US. Pennsylvania Worker and Community Right-to-Know Law**carbon dioxide (CAS 124-38-9)  
distillates (petroleum), hydrotreated light (CAS 64742-47-8)  
white mineral oil (petroleum) (CAS 8042-47-5)**US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**Volatile organic compounds (VOC) regulations****EPA****VOC content (40 CFR 51.100(s))** 98.4 %**Consumer products (40 CFR 59, Subpt. C)** Not regulated**State****Consumer products** This product is regulated as a Multi-Purpose Lubricant. This product is compliant for use in all 50 states.**VOC content (CA)** 0 %**VOC content (OTC)** 0 %**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No

Country(s) or region	Inventory name	On inventory (yes/no)*
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)  
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

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<b>Issue date</b>	02-06-2014
<b>Revision date</b>	08-04-2016
<b>Prepared by</b>	Allison Cho
<b>Version #</b>	03
<b>Further information</b>	CRC # 555B-C
<b>HMIS® ratings</b>	Health: 1 Flammability: 2 Physical hazard: 0 Personal protection: B
<b>NFPA ratings</b>	Health: 1 Flammability: 2 Instability: 0

### NFPA ratings



### Disclaimer

The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. This information is accurate to the best of CRC's knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. For further clarification of any information contained on this (M)SDS consult your supervisor, a health & safety professional, or CRC Industries, Inc..

### Revision Information

This document has undergone significant changes and should be reviewed in its entirety.