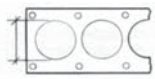
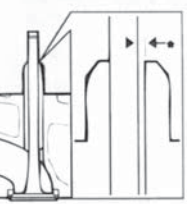
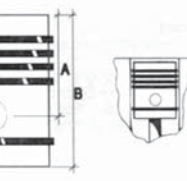


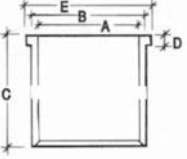
TRAKTOR	MOTOR TYPE	TRAKTOR	MOTOR TYPE
DEXTA	3 sylinder (88,925mm Ø boring)	MAJOR (1952⇒1956)	
SUPER DEXTA	3 sylinder (91,440mm Ø boring)	MAJOR (1957⇒1965)	
		SUPER MAJOR	4 sylinder (100,00mm Ø boring)

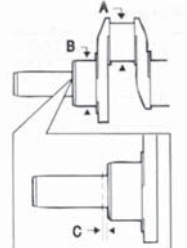
	Diameter boring	88,925mm 91,440mm
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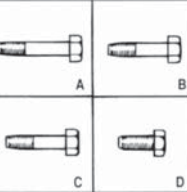
	Ventilklaring (kald)	
	Innsug	0,254mm
	Eksos	0,254mm

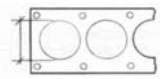
	Klaring ventilstyring	0,0508-0,1143mm
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	Stempel	
	A. Kompressjonshøyde	61,88mm
	B. Total høyde	107,70mm

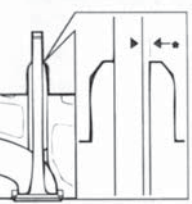
	Sylinderforing	
	A. Innvendig dia.	88,925mm
	B. Utvendig dia.	93,662mm
	C. Total høyde	215,90mm
	D.	
	E. Flens dia.	215,90mm

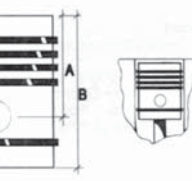
	Veivaksel	
	A. Rådelager dia.	57,1190-57,1246mm
	B. Bærelager dia.	69,8119-69,8246mm
	C. Trust klaring	0,05715-0,3775mm

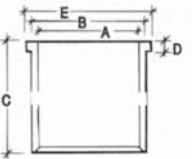
	Tiltrekningsmoment	
		Nm lb/ft
	A. Topplukk	74,8- 81,6 55-60
	B. Bærelager	112,4-129,2 90-95
	C. Råde	88,4- 95,2 65-70
	D. Svinghjulsbolter	102 75

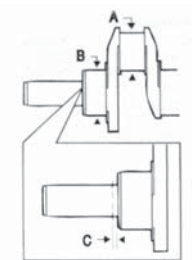
	Diameter boring	100,00mm
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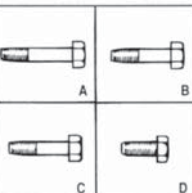
	Ventilklaring (kald)	
	Innsug	0,381mm
	Eksos	0,3048 mm

	Klaring ventilstyring	
	Innsug	0,025-0,0762mm
	Eksos	0,04318-0,09398mm

	Stempel (Major 1952⇒1956)	
	A. Kompressjonshøyde	71,150mm
	B. Total høyde	118,110mm
	Stempel (Major 1957⇒1965)	
	A. Kompressjonshøyde	70,993mm
	B. Total høyde	118,110mm
	Stempel (Super Major)	
	A. Kompressjonshøyde	70,993mm
	B. Total høyde	118,110mm

	Sylinderforing (Major 1952⇒1965)	
	A. Innvendig dia.	100,00mm
	B. Utvendig dia.	109,22mm
	C. Total høyde	222,76mm
	D. Flens tykkelse	11,176mm
	E. Flens dia.	119,634mm
	Sylinderforing (Super Major)	
	A. Innvendig dia.	100,00mm
	B. Utvendig dia.	111,76mm
	C. Total høyde	222,88mm
	D. Flens tykkelse	11,176mm
	E. Flens dia.	119,634mm

	Veivaksel	
	A. Rådelager dia.	63,490-63,513mm
	B. Bærelager dia.	76,205-76,2254mm
	C. Trust klaring	0,0508-1,254mm

	Tiltrekningsmoment	
		Nm lb/ft
	A. Topplukk	115,6-124,4 85-90
	B. Bærelager	95,2-102 70- 75(a)
		129,2-136 95-100(b)
		156,4-163,2 115-120(c)
	C. Råde	74,8- 81,6 55- 60
	D. Svingshjulsbolter	108,8-122,4 80- 90

(a) = Major 1952⇒1956 1/2"
(b) = Major 1957⇒1965 9/16"
(c) = Super Major 5/8"



TRAKTOR

2000-3000-5000 (1965⇒3/1968)

2600-2610-3600-4100-5600

MOTOR TYPE

3 & 4 syl (106,68mm Ø bor)

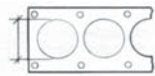
TRAKTOR

4000-4600-4610-5000 4/1968⇒

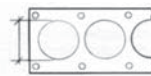
5610-6600-6610-6700-6710

7000-7600-7610-7700-7710 3 & 4 syl (111,778mm Ø boring)

MOTOR TYPE



Diameter boring 106,68mm



Diameter boring 111,778mm



Ventilklaring (kald)

Innsug 0,4318mm

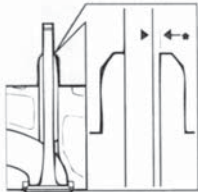
Eksos 0,5334mm



Ventilklaring (kald)

Innsug 0,4318mm

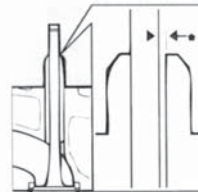
Eksos 0,5384mm



Klaring ventilstyring

Innsug 0,250-0,069mm

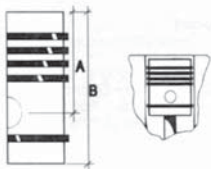
Eksos 0,051-0,094mm



Klaring ventilstyring

Innsug 0,02540-0,06096mm

Eksos 0,05080-0,08636mm



Stempel (3000-3600-5000⇒3/68)-5600

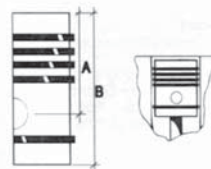
A. Kompressjonshøyde 70,180mm

B. Total høyde 129,032mm

Stempel 2000-2600-4100

A. Kompressjonshøyde 70,180mm

B. Total høyde 134,11mm



Stempel 4000-4600-4610-6610-6710

A. Kompressjonshøyde 68,123mm

B. Total høyde 127,00mm

Stempel (5000 4/68⇒) 5610-6600-6700

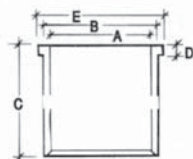
A. Kompressjonshøyde 70,663mm

B. Total høyde 129,00mm

Stempel 7000-7600-7700

A. Kompressjonshøyde 70,383mm

B. Total høyde 129,261mm

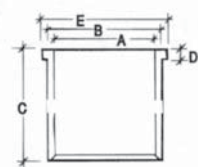


Sylinderforing

A. Innvendig dia. 106,698mm

B. Utvendig dia. 110,782mm

C. Total høyde 208,550mm



Sylinderforing

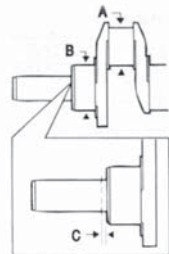
A. Innvendig dia. 111,778mm

B. Utvendig dia. 114,432mm

C. Total høyde 208,534mm

D. Flens tykkelse 2,565mm

E. Flens dia. 120,345mm

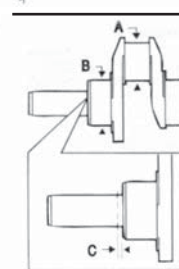


Veivaksel

A. Rådelager dia. 69,840-69,850mm

B. Bærelager dia. 85,631-85,643mm

C. Trust klaring 0,1016-0,2032mm

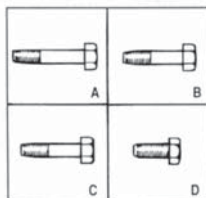


Veivaksel

A. Rådelager dia. 69,84-69,85mm

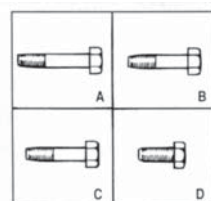
B. Bærelager dia. 85,63-85,64mm

C. Trust klaring 0,1016-0,2032mm



Tiltrekningsmoment

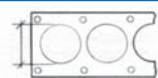
	Nm	lb/ft
A. Topplukk	150	110
B. Bærelager	156-170	115-125
C. Råde	82- 88	60- 65
D. Svinghjulsbolter	136-150	100-110



Tiltrekningsmoment

	Nm	lb/ft
A. Topplukk	142,8-156,4	105-115
B. Bærelager	156,4-170	115-125
C. Råde	81,6- 88,4	60 - 65
D. Svinghjulsbolter	136-149,6	100-110

TRAKTOR	MOTOR TYPE
8900-9000-8700-9700-7810-7910-8210 TW modeller 8530-8630-8730-8830	6 syl (111,778mm Ø boring)

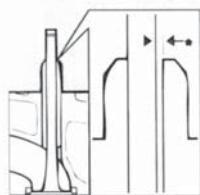


Diameter boring 111,778mm



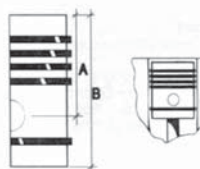
Ventilklaring (kald)

Innsug 0,3556-0,4064mm
Eksos 0,4318-0,4826mm



Klaring ventilstyring

Innsug 0,02540-0,06096mm
Eksos 0,05080-0,09398mm



**Stempel (8000 10/72⇒)-
(8700-TW5 ⇒3/86)-
(7810-7910-8210 82⇒3/86)**

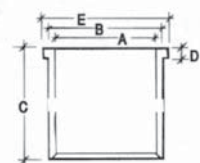
A. Kompressjonshøyde 68,136mm
B. Total høyde 127,064mm

**Stempel (7810-7910-8210 4/86⇒)-
(8000 68⇒9/72)-(TW5 4/86⇒)**

A. Kompressjonshøyde 67,8825mm
B. Total høyde 126,675mm

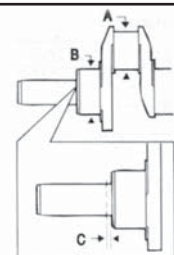
Stempel (9700 76⇒)-

TW15-TW20-TW25-TW30-TW35
A. Kompressjonshøyde 67,840mm
B. Total høyde 126,650mm



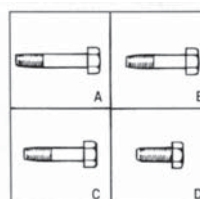
Sylinderforing

A. Innvendig dia. 111,778mm
B. Utvendig dia. 114,432mm
C. Total høyde 208,534mm
D. Flens tykkelse 2,565mm
D. Flens dia. 120,345mm



Veivaksel

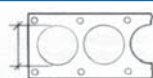
A. Rådelager dia. 69,840-69,850mm
B. Bærelager dia. 85,630-85,644mm
C. Trust klaring 0,1016-0,2032mm



Tiltrekningsmoment

	Nm	lb/ft
A. Toppløkk	150	110
B. Bærelager	156,4-170	115-125
C. Råde	82- 88	60- 65
D. Svinghjulsbolter	210,8-224,4	155-165

TRAKTOR	MOTOR TYPE
5640	4 syl Power Star 4.4

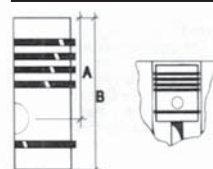


Diameter boring 111,778mm



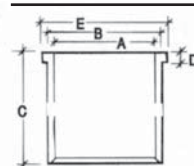
Ventilklaring (kald)

Innsug 0,43mm
Eksos 0,36mm



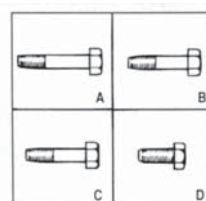
Stempel

A. Kompressjonshøyde 80,870mm
B. Total høyde 134,20mm



Sylinderforing

A. Innvendig dia. 111,778mm
B. Utvendig dia. 114,400mm
C. Total høyde 205,600mm



Tiltrekningsmoment

	Nm	lb/ft
A. Toppløkk	218,2	160
B. Bærelager	197,8	145
C. Råde	150	110
D. Svinghjulsbolter	197,8	145

TRAKTOR	MOTOR TYPE
6640-TS80-TS90	4 syl Power Star 5.0

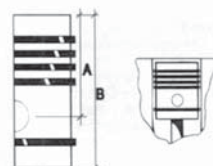


Diameter boring 111,778mm



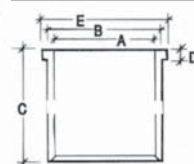
Ventilklaring (kald)

Innsug 0,43mm
Eksos 0,36mm



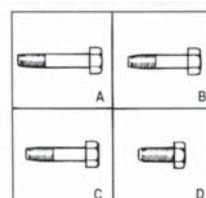
Stempel

A. Kompressjonshøyde 73,250mm
B. Total høyde 126,600mm



Sylinderforing

A. Innvendig dia. 111,778mm
B. Utvendig dia. 114,400mm
C. Total høyde 205,600mm



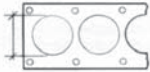
Tiltrekningsmoment

	Nm	lb/ft
A. Toppløkk	218,2	160
B. Bærelager	197,8	145
C. Råde	150	110
D. Svinghjulsbolter	197,8	145



TRAKTOR 7740-TS100-TS110

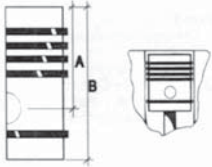
MOTOR TYPE 4 syl Power Star 5.0T



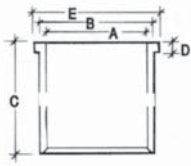
Diameter boring 111,778mm



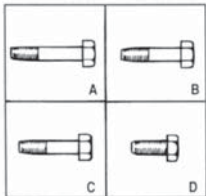
Ventilklaring (kald)
Innsug 0,43mm
Eksos 0,36mm



Stempel
A. Kompressjonshøyde 73,250mm
B. Total høyde 126,600mm



Sylinderforing
A. Innvendig dia. 111,778mm
B. Utvendig dia. 114,400mm
C. Total høyde 205,600mm

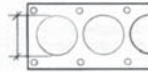


Tiltrekningsmoment

	Nm	lb/ft
A. Topplukk	218,2	160
B. Bærelager	197,8	145
C. Råde	150	110
D. Svinghjulsbolter	197,8	145

TRAKTOR 8240-8340-8160-8260

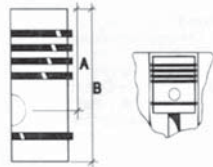
MOTOR TYPE 6 syl Power Star 7.5



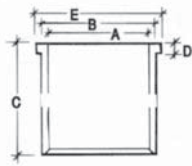
Diameter boring 111,778mm



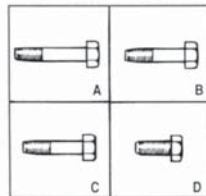
Ventilklaring (kald)
Innsug 0,43mm
Eksos 0,36mm



Stempel
A. Kompressjonshøyde 73,250mm
B. Total høyde 126,600mm



Sylinderforing
A. Innvendig dia. 111,778mm
B. Utvendig dia. 114,400mm
C. Total høyde 205,600mm



Tiltrekningsmoment

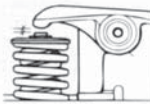
	Nm	lb/ft
A. Topplukk	218,2	160
B. Bærelager	197,8	145
C. Råde	150	110
D. Svinghjulsbolter	197,8	145

TRAKTOR 7840

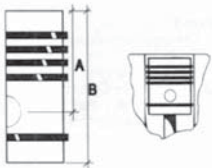
MOTOR TYPE 6 syl Power Star 6.6



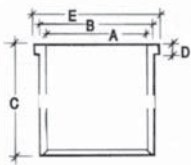
Diameter boring 111,778mm



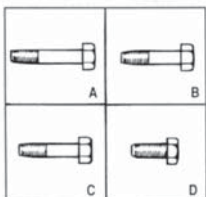
Ventilklaring (kald)
Innsug 0,43mm
Eksos 0,36mm



Stempel
A. Kompressjonshøyde 80,870mm
B. Total høyde 134,20mm



Sylinderforing
A. Innvendig dia. 111,778mm
B. Utvendig dia. 114,400mm
C. Total høyde 205,600mm

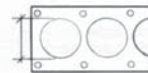


Tiltrekningsmoment

	Nm	lb/ft
A. Topplukk	218,2	160
B. Bærelager	197,8	145
C. Råde	150	110
D. Svinghjulsbolter	197,8	145

TRAKTOR 8340-8360-8560-8670-8770-8870-8970

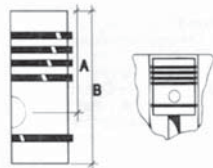
MOTOR TYPE 6 syl Power Star 7.5T



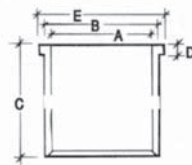
Diameter boring 111,778mm



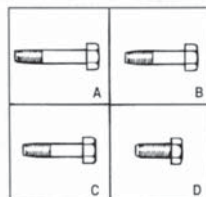
Ventilklaring (kald)
Innsug 0,43mm
Eksos 0,36mm



Stempel
A. Kompressjonshøyde 73.250mm
B. Total høyde 126.600mm



Sylinderforing
A. Innvendig dia. 111,778mm
B. Utvendig dia. 114,400mm
C. Total høyde 205,600mm



Tiltrekningsmoment

	Nm	lb/ft
A. Topplukk	218,2	160
B. Bærelager	197,8	145
C. Råde	150	110
D. Svinghjulsbolter	197,8	145