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TRANS  
REMOVAL  
NOT  
REQUIRED



**A NOTE ABOUT IDENTIFYING YOUR VALVE BODY:**

Ford's part book show all vehicles built after 12/2014 have a GEN2 VB, but to confirm a GEN1 or GEN2, always measure the PR valve to be sure your installing the correct kit.



**ENGINEERED FOR PERFORMANCE.  
 DESIGNED FOR DURABILITY.**

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**NEW PRODUCT!**

Announcement Number: S07202002

**SK 6R80-G2 (GEN2)**

**SHIFT KIT® Valve Body Repair Kit**

**Fits 6R80 GEN2 (1/2015-2019) with or without \*Start Stop.  
 Does Not Fit ZF6-HP21/28/34 GEN2**

**PATENT  
 PENDING**

\* Start Stop is an engine management feature that shuts off the engine during periods where it would otherwise be idling.

**EASY FIX FOR THE NUMBER ONE DRIVEABILITY COMPLAINT ON THIS UNIT—TCC SHUDDER**

**This kit includes all drop-in components for a quick, no-hassle install without reaming or tooling.**

**FEATURES:**

Both our redesigned drop-in steel two-piece (PR) valve and (TCC) regulator valve feature longer lands which restores the hydraulic integrity of the circuit by utilizing previously unused, and therefore unworn, areas of the bore. These longer lands increase bore longevity by redistributing the load over a greater surface area. The kit also includes new rubber dampener inserts that flatten out over time and new wire retainer clips to replace the occasional broken one.

**CORRECTS/PREVENTS/REDUCES:**

- 28-46 MPH TCC shudder due to TCC regulator malfunction
- Erratic pressure due to PR malfunction
- Soft or long shifts
- Coast downshift clunk
- Gear ratio codes: P0731, P0732, P0733, P0734, P0729  
 Shift error codes: P0781, P0782, P0783, P0784, P0829

**INCLUDES:**

- Patent-pending drop-in USA-made hardened steel two-piece PR valve
- USA-made aluminum PR valve boost bushing
- Drop-in USA-made steel TCC regulator valve
- (2) Calibration springs
- (4) New valve body bore plug wire retainers
- (6) New solenoid dampener rubber inserts



**NOTE:**

The very popular Solenoid /Lube Regulator Repair Kit #6R80-VBR-WT (With Tools) and #6R80-VBR-NT (No Tools) also works great with 6R80 GEN2 valve bodies!

