



400 Reverse Accm Kit

Fixes bang reverse:

Installs fast with trans on bench or in vehicle

STEP 1

Remove seal



Cover



"E" Clip

Two washers



Piston

Original washer
5 New washers

Install seal



New pin

Grind this end as needed.

A. Adjusting clearance: Install 5 new washers and the original washer on new pin. Then install the pin and piston into case. Grind the band end of the pin until the cover will hand push flush with the case.

B. Install ORANGE spring, one new washer, piston, two new washers, "E" clip, and the rubber seal.

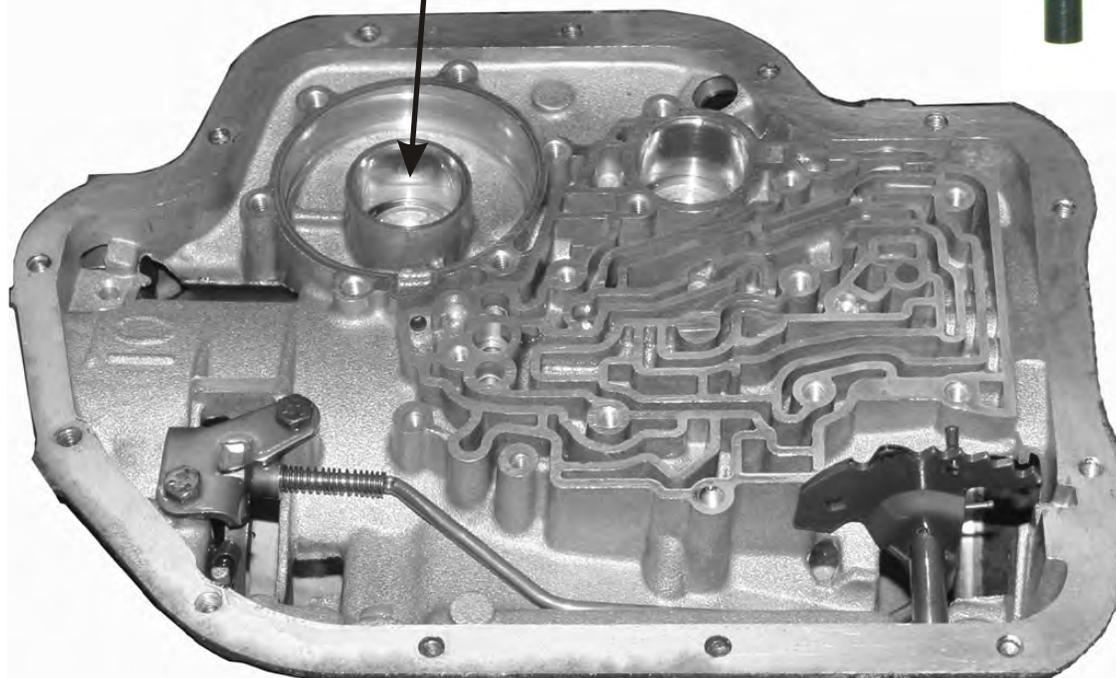


One washer

ORANGE

New pin

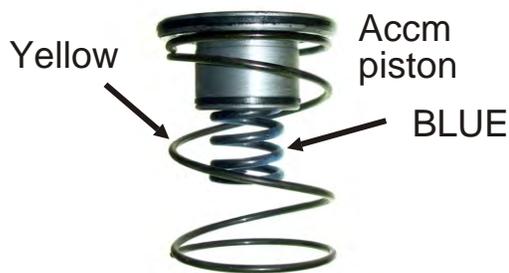
You will have left over:
One original washer
and two new ones.



OVER

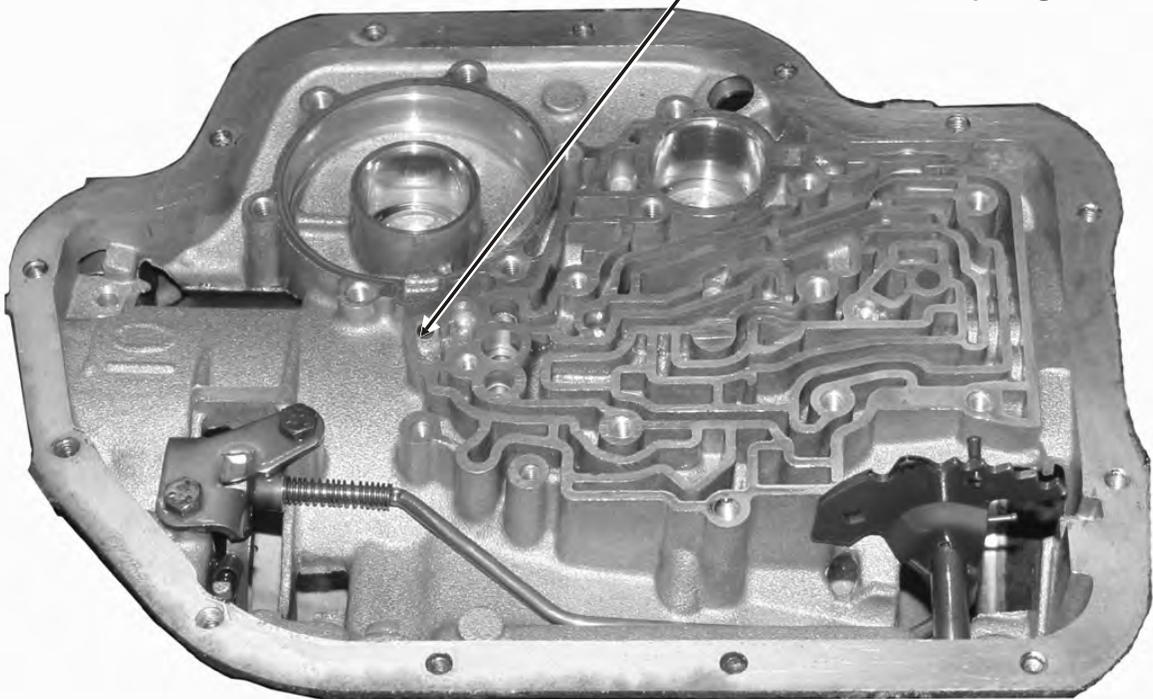
Step 2: If the case has a rear band orifice drill it to size instead of installing the orifice furnished. The orifice size is different for different uses.

If there is any chance vehicle will be used for **snow plowing** enlarge the orifice with .125 drill [1/8"] All other drill orifice .086 to .094



If trans has orifice here, drill it to size. If no orifice here, install the small hole end of tapered orifice into feed hole. Then resize it.

Step 3: Reassemble using the BLUE & YELLOW springs shown



IMPORTANT: Air check reverse apply to see if the gasket leaks. If the gasket leaks, flat sand the cover

