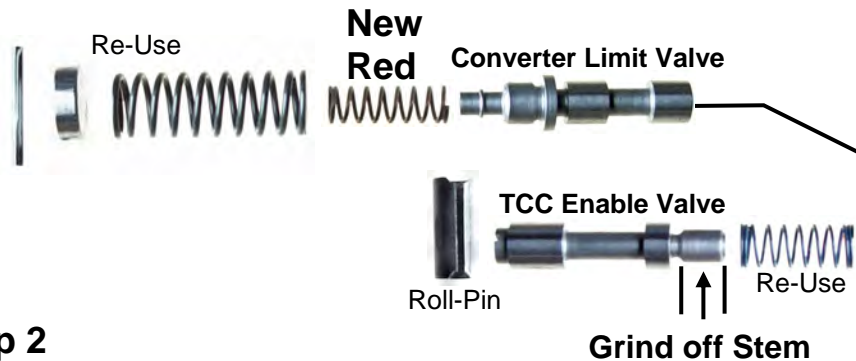


# 48-CCV

## 4L80E Converter Conversion Kit

**Important:** This kit cannot be used with a computer that allows lockup. This kit corrects converter fill and lube flow, for performance when using a non-lockup converter. It **can not** be used with a converter that has a lock-up plate!

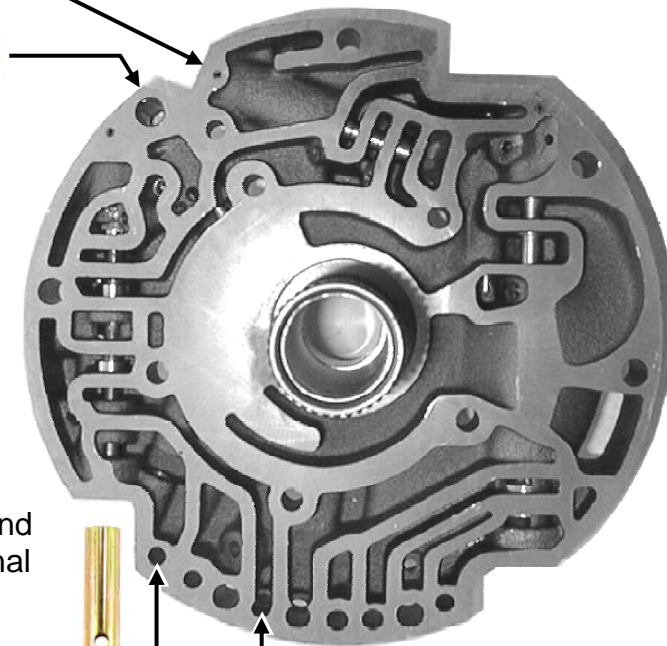


### Step 1

Install new **RED** inner spring on Converter Limit Valve. Then Re-install original spring, end plug and retainer.

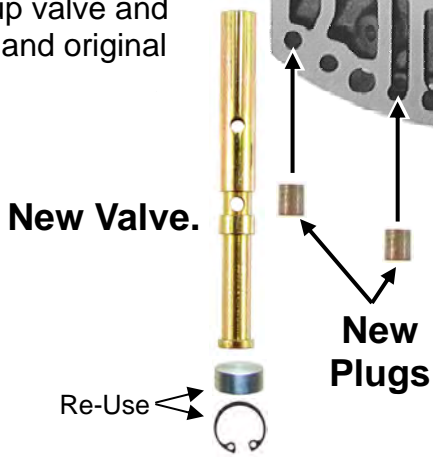
### Step 2

Grind the the stem off the long stem end of the TCC enable valve. Re-install the original spring and then the end of the valve that was ground off.



### Step 3

Discard the original lock-up valve and spring. Install **New** valve and original end plug and retainer.



### Step 4

Install the plugs furnished, just below flush, into these two holes.

**Note:** This kit has the flow and pressure necessary to keep the converter full under heavy load or high HP use. Without this kit, the converter will tend to empty of fluid under high load conditions.