

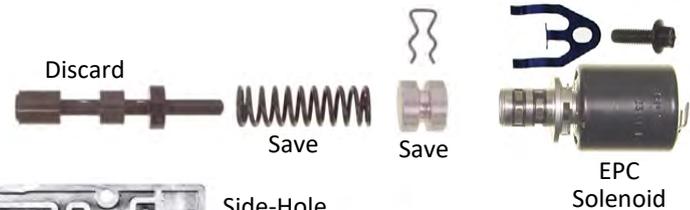
4L60E-AFL-OS Fits: 1993up With OE Bore Size only
Requires 4L60E-AFL-TK Tool kit, Sold Separately



Corrects/Prevents/Reduces

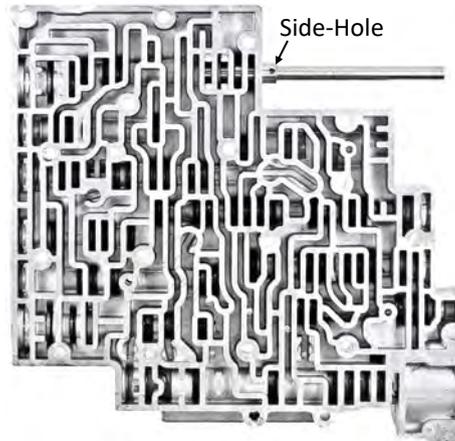
Actuator Feed System Malfunctions due to excessive bore wear in high mileage units. Provides a stable oil pressure feed to Shift, EPC, 3-2 & TCC PWM solenoids.

Step 1. Remove EPC Solenoid (Force Motor). Remove AFL Bore Plug Retainer, Bore Plug & Spring. Discard original valve.



Step 2.

Assemble reamer into guide from **4L60E-AFL-TK** as shown. Insert reamer & guide into the bore till it stops with the side-hole end out. Use lots of WD-40 and **low speed** on your favorite portable drill. Let the reamer do the cutting until it bottoms in the bore. Don't force the reamer! Bore finish & reamer life require a slow inward movement and lots of WD 40.



"Side Hole" is provided for removing guide with a hooked scribe if needed.



Assembled Reamer & Guide

Tip: Have an old parts washer? Get 5 gals of WD-40 (approx \$100 bucks) and you'll have the perfect wet tank to keep the VB bore and reamer cool while you ream aluminum valve bodies. Flushes chips out as you go.

Step 3.

After reaming, clean the bore and the **New AFL Valve** furnished in this kit. Make sure the valve is free in the bore. Install the **New AFL Valve & New White Inner Spring** provided. Re-use original Outer Spring discarding any original inner spring if it had one. Re-use original bore plug & retainer. See correct Clip location. Reinstall EPC solenoid, clamp & bolt.

