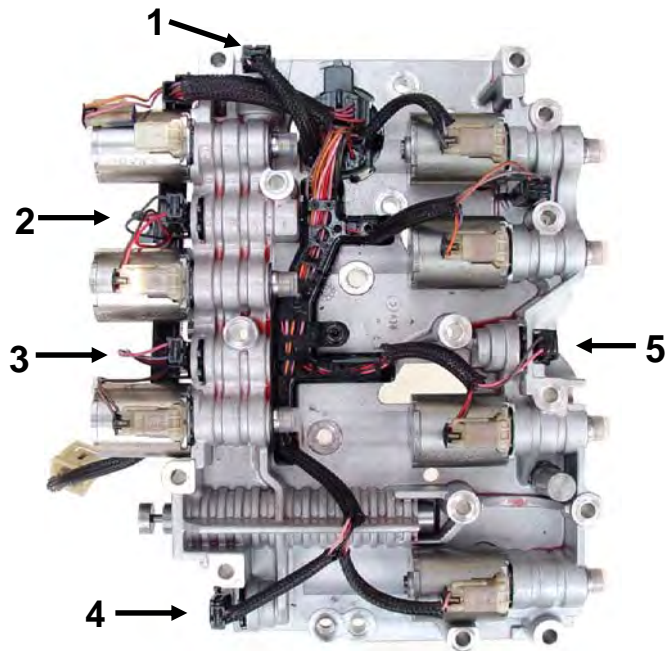


5R1-PLUG-PS

Includes 5 Aluminum Plugs and New O-rings
Replaces Broken / Blown-out Dummy
Plugs or Pressure Switches.



Early valve bodies contained 5 pressure switches that were never used nor monitored by the computer. In later valve bodies the holes and the switches were removed with the exception of the Direct Clutch which retained the hole in the body with a plastic dummy plug installed. It is common during the extreme pressure that breaks the low reverse lugs out of the case to also damage the switches or a dummy plug, particularly the direct clutch dummy plug. Carefully inspect them to avoid a problem. Five new aluminum plugs and O-rings are provided in case you need one or all and will replace either a switch or a dummy plug. It is important to make sure the clip grabs the plug snugly to prevent blowout. Always squeeze the clip ends enough to provide a good grab on the plug. If replacing a switch, wire tie the loose connector to the nearest solenoid harness. Remember the switches have no function and weren't used by the controller, so replacing a switch with a plug is ok.



Squeeze ends of retainer to provide a snug fit on the plug!



New Plug with o-ring installed.

Pressure Switch or Plug Locations

*Pressure switches not used on all models

1. *Intermediate clutch pressure switch PS-C
2. *Direct clutch pressure switch PS-D
3. *Low/reverse clutch pressure switch PS-E
4. *Coast clutch pressure switch PS-A
5. *Overdrive pressure switch PS-B