



SK 3

Fits: 1958-1961

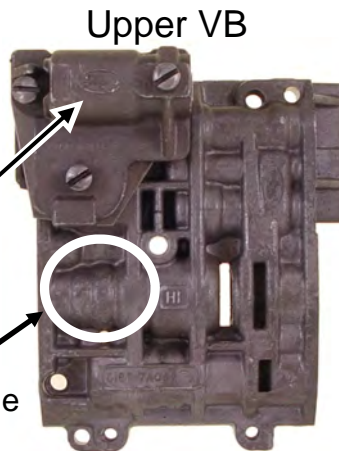
Cruise-O-Matic, Cast Iron Case
without Vacuum Modulator.

1959 to Early 1961
Type Valve Body
No Modulator body

Use SK 3

1961 to Early 1963
Type Valve Body
No Exhaust Inside Circle

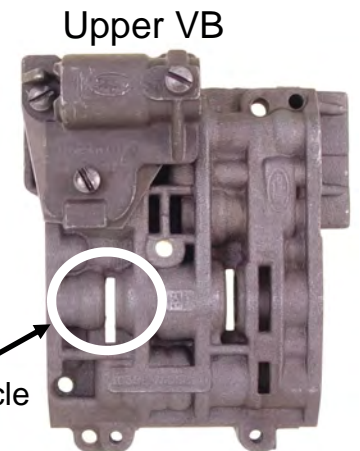
Use SK 3V



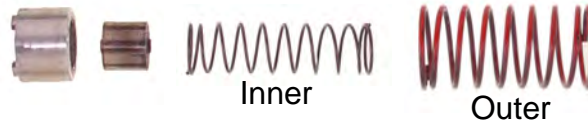
**USE THE
RIGHT KIT!**

Late 1963 to 1966
Type Valve Body
Has Exhaust Inside Circle

Use SK 3VL



1. Remove and discard old compensator valve and springs. Install new compensator valve and new **Green** outer and **Blue** inner springs. If softer shift is desired use **Pink** outer spring instead of **Green**.
2. Discard old tapered spring and install new tapered spring on modulator valve.



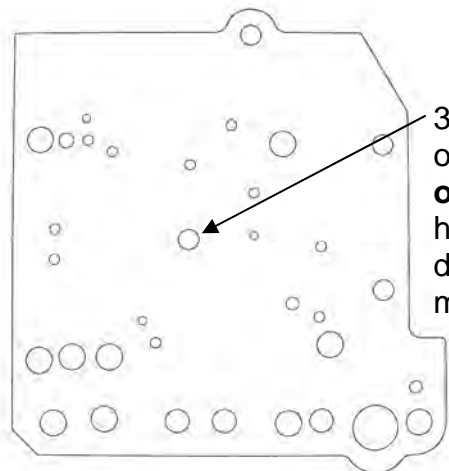
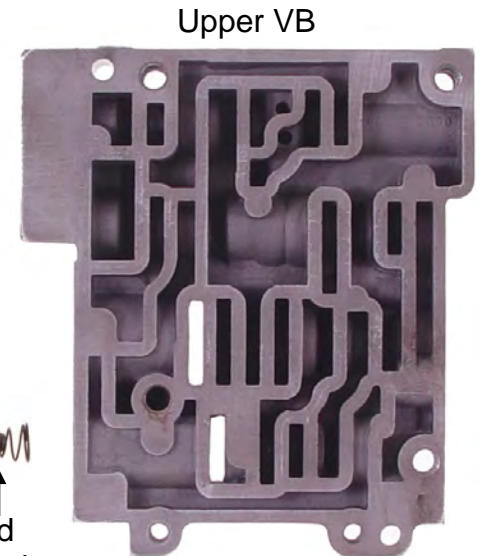
Inner

Outer

Compensator valve

Modulator valve

Make sure small end of tapered spring snaps on to modulator valve.

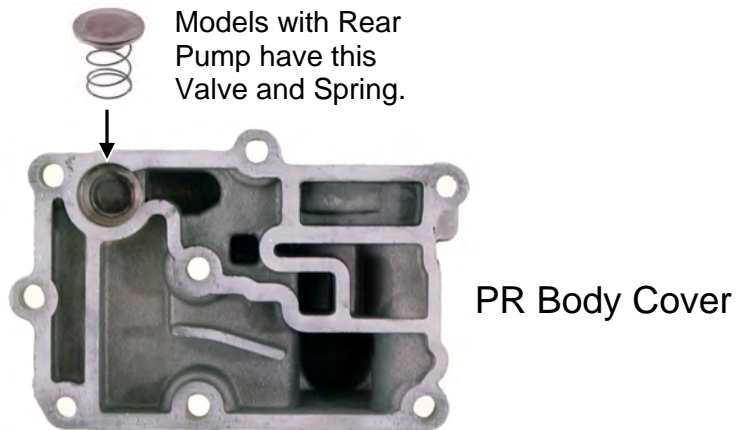
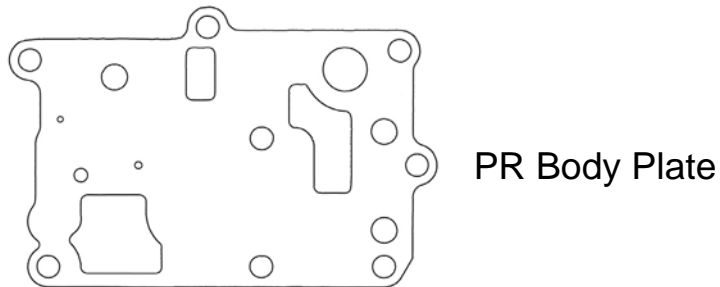
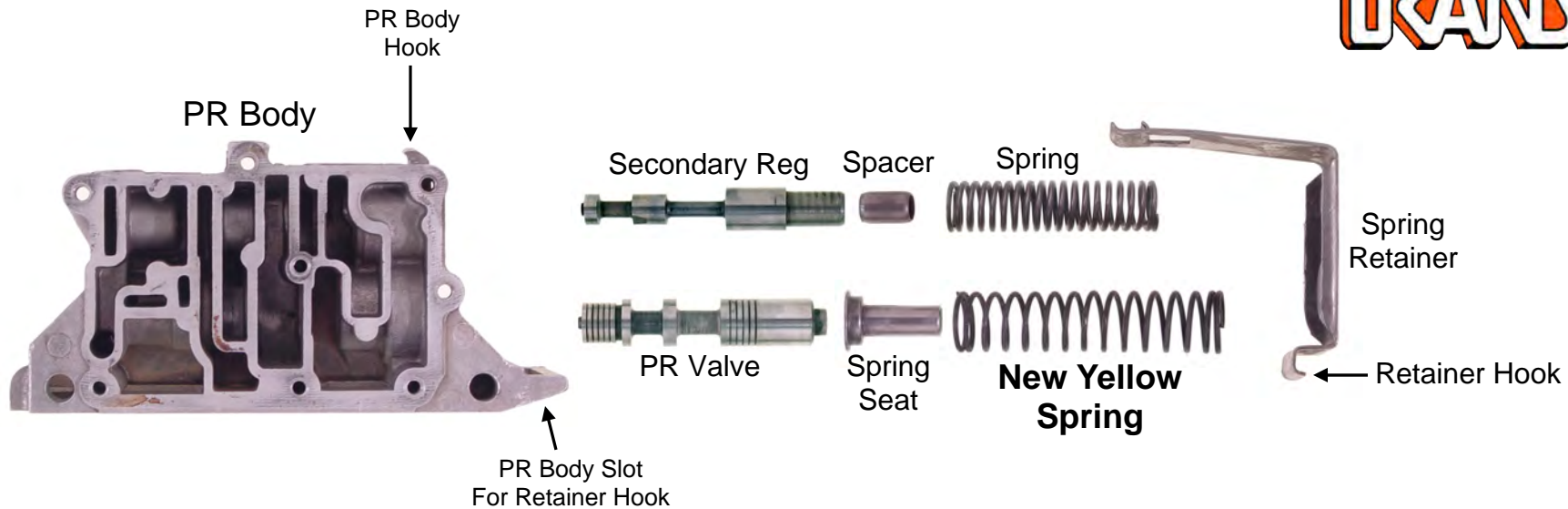


3. Compare new plate furnished to original plate. **IF original** plate has this hole, use **original** plate as the guide to drill a .195 to .225 hole **in new plate** at this location. If original plate does not have this hole install new plate with no modification.

4. Remove check valve and spring from bottom of rear servo piston. Place furnished plug in hole and tighten 4 to 5 turns.

Rear servo piston





1. Disassemble PR Body and flat sand the PR Body Cover and the PR Body on a smooth flat surface with 400 grit sand/emery paper to remove any warp or high spots. This will cut down on cross leaks.
2. Clean and reassemble the body. Mount the body onto the trans case and tighten bolts.
3. Lube the valves and install the **New Yellow Spring** onto the PR Valve Spring Seat. Make sure the spring seat is sitting on the PR Valve itself and **NOT ON THE SPRING RETAINER!**
4. Insert the spacer into the secondary reg spring and reinstall as shown. There are no changes to the secondary regulator.
5. Install the spring retainer by hooking the bottom of retainer into the slot of the PR body and then snapping the retainer over the hook of the PR body compressing both springs. Be careful when installing springs. **Wear eye protection!**

Have a great day!



Mr. Shift