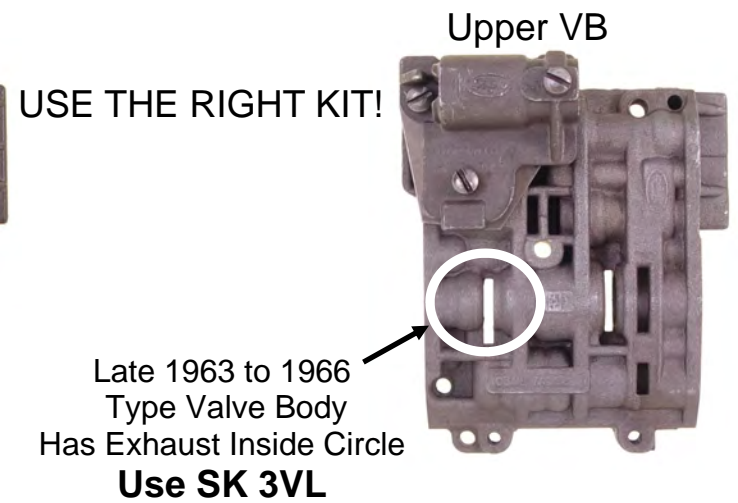
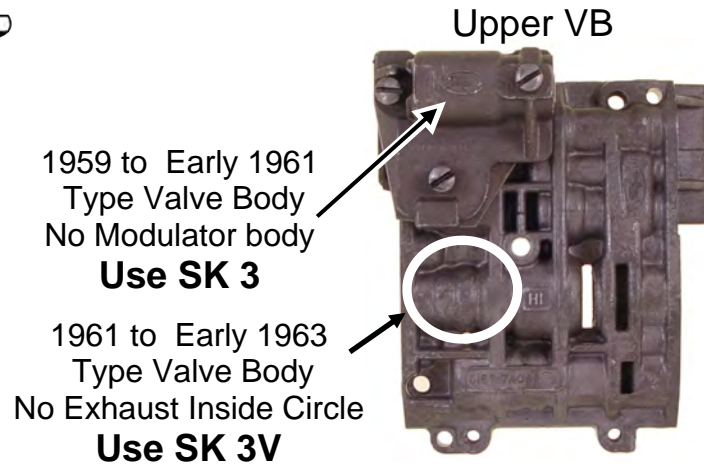


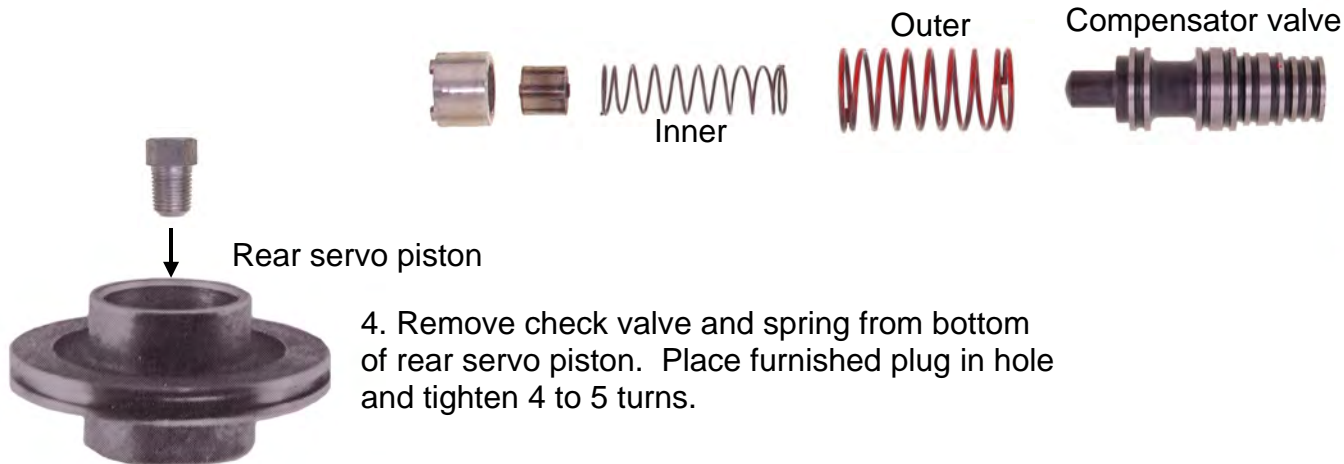


SK-3VL

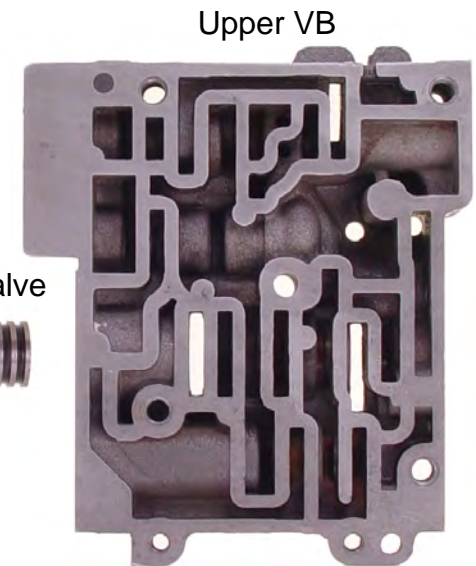
Fits Late 1963-1966
Cruise-O-Matic,
Cast Iron Case
With Vacuum Modulator

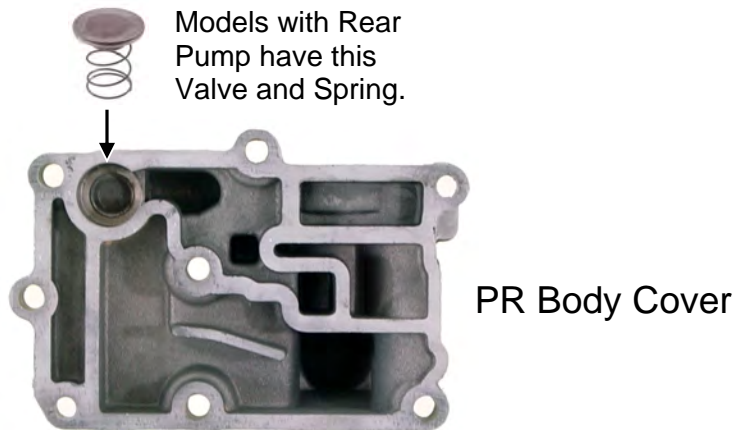
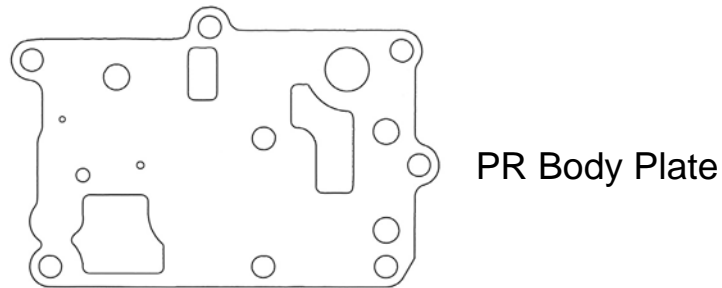
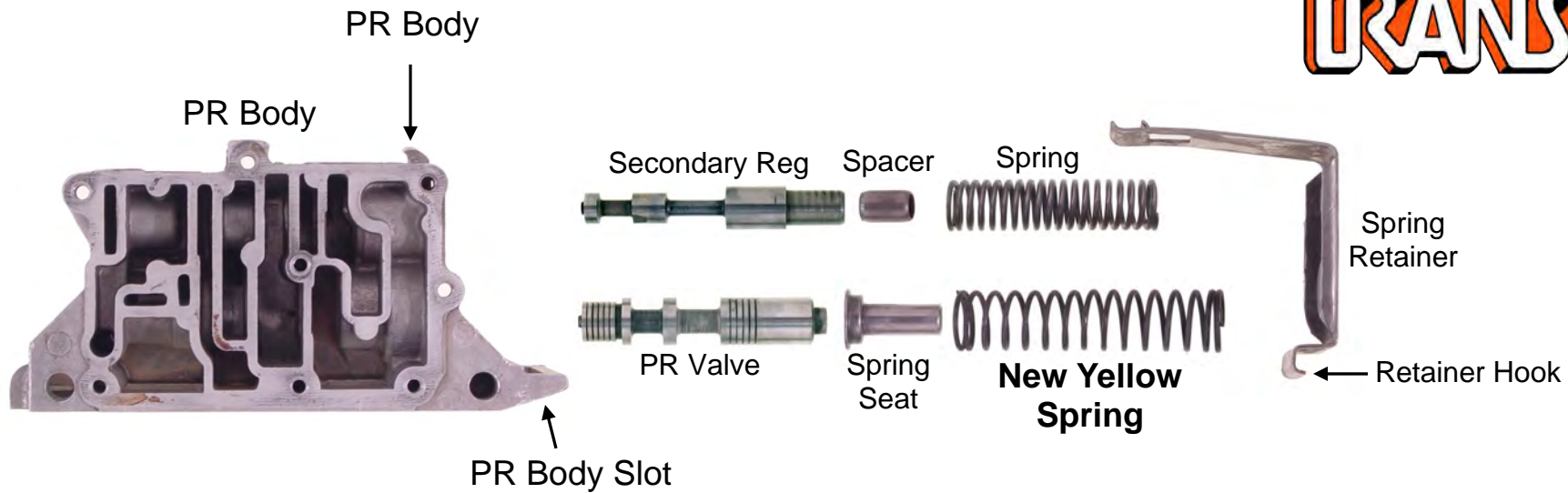


1. Remove and discard old compensator valve and springs. Install new compensator valve and new **Pink** outer and **Green** inner springs.
2. Install New separator plate
3. Install new pressure regulator spring be sure to use original valve stop (spring seat) on new spring.



4. Remove check valve and spring from bottom of rear servo piston. Place furnished plug in hole and tighten 4 to 5 turns.





1. Disassemble PR Body and flat sand the PR Body Cover and the PR Body on a smooth flat surface with 400 grit sand/emery paper to remove any warp or high spots. This will cut down on cross leaks.
2. Clean and reassemble the body. Mount the body onto the trans case and tighten bolts.
3. Lube the valves and install the **New Yellow Spring** onto the PR Valve Spring Seat. Make sure the spring seat is sitting on the PR Valve itself and **NOT ON THE SPRING RETAINER!**
4. Insert the spacer into the secondary reg spring and reinstall as shown. There are no changes to the secondary regulator.
5. Install the spring retainer by hooking the bottom of retainer into the slot of the PR body and then snapping the retainer over the hook of the PR body compressing both springs. Be careful when installing springs. **Wear eye protection!**

Have a great day!



Mr. Shift