

MSDS LIST FOR NA PRODUCT

Model: FV-05VF2 / FV-08VF2 / FV-11VF2 / FV-05VFL4 / FV-08VFL4 / FV-11VFL4 / FV-05VFM2 / FV-08VFM2 / FV-05VK3 / FV-08VK3 / FV-11VK3 / FV-13VK3 / FV-05VQ5 / FV-08VQ5 / FV-11VQ5 / FV-15VQ5 / FV-05VSB1 / FV-08VSB1 / FV-10VSB1 / FV-08VKL4 / FV-11VKL4 / FV-13VKL4 / FV-08VKM3 / FV-13VKM3 / FV-08VKME3 / FV-08VKML4 / FV-13VKML4 / FV-08VKS3 / FV-13VKS3 / FV-08VKSE3 / FV-08VKSL4 / FV-13VKSL4 / FV-08VQC5 / FV-11VQC5 / FV-08VQCL6 / FV-11VQCL6 / FV-08VQL6 / FV-11VQL6 / FV-15VQL6 / FV-08VRL1 / FV-20VQ3 / FV-30VQ3 / FV-40VQ4

ITEM	USED AT	FUNCTION	COMPONENT	RATIO
GRAIN ALCOHOL	All the Cleaning Process	Cleaning	Alcohol	100%
EA2	The Motor Production And Shutter Assembling	Lubricate	Lubrication	80-90%
			Thicken Additive	10-20%
			Other Additive	2-7%
307 SOLVENT	The Frame Paint	PAINTING	Toluene	30%
			DBP	40%
			Ethyl Acetoacetic Ester	5%
			ACRYLATE	25%
REPAIR PAINT	The frame paint piece up when needed	Piece up	Nitrocotton	39.0%
			Alkyd Resin	55.0%
			Non-toxic Paint	3.5%
			Solvent	2.5%
WHITE GAS	Injection molding process	Cleaning	Alkanes	100%
S-807 OIL	All the metal parts during punch process	Lubricate	Volatile Pressing Oil	100%
GOOBER OIL	All the metal parts during punch process	Lubricate	GOOBER OIL	100%
PAINT THINNER	Assembling Process	Assembling Assistance	Methyl Ethyl Ketone	10%-15%
			Butyle Acetate	5%-10%
			DDA	3%-5%
			N-Butyl Alcohol	25%-30%
			Acetic Ether	20%-30%
			Ethylene Glycol Monobutyl Ether	10%-15%
			Xylene	15%-20%
SPECIAL GOLD LACQUER	Motor rotor	Rust prevention	Alcohol	80%
			Larch gum	20%