

Hydronic Heating and Plumbing Products



Service and support from the most trusted name in the industry - Bell & Gossett[®].

The Bell & Gossett name has always stood for uncompromising quality and dependability. That's evident in the way our products are built and backed by our outstanding customer service and support team.

Your local Bell & Gossett representative is available any time and is an experienced professional with a wealth of technical expertise. In addition to expert system and product application assistance and a wide product inventory warehoused locally, we offer our ESP-Systemwize software selection program.

The Bell & Gossett ESP-Systemwize software helps you design fluid handling systems accurately, effectively and quickly. You get fast, precise equipment selection, pump performance curves, automatic calculations of payback and annual operating costs, equipment schedules, submittals, specifications and more. ESP-Systemwize includes:

- Bell & Gossett centrifugal pumps, packaged systems, hydronic specialties and heat exchangers
- Domestic[®] Pump condensate transfer equipment
- Hoffman Specialty® steam specialties

The Most Complete Line of Hydronic Heating and Plumbing Products.

All from a Single Source - Bell & Gossett.



Table of Contents

Pumps

ecocirc 19-16 Heating/Cooling/Potable Water Circulators	
ecocirc XL Series Heating/Cooling Circulators	6-8
ecocirc e ³ Series Potable Water Pumps	
ecocirc wireless Potable Water Kit	
autocirc Series Potable Water Pumps	
LS Condensate Removal Pump	12
ecocirc SC Solar Pump	13
NRF (Cast Iron, Maintenance-Free Wet Rotor)	
NBF (Bronze, Maintenance-Free Wet Rotor)	
SSF (Stainless Steel, Maintenance-Free Wet Rotor)	
Series LR™ (Compact Maintenance-Free)	
Series PL™ (Maintenance-Free Dry Motor)	
Three Piece – Oil Lubricated Series 100, HV, PR, 2", 2-1/2" L	D-3.
HD-3, PD-35, PD-37, PD-38, PD-40	
Series 60 (In-Line Mounted)	
	20 2 1
Pump Accessories	
Check-Trol™ Isolation Flow Control Flange	22
Isolation and Companion Flanges	
	20
Controls	
ecocirc Series Timer	24
NBF Aquastats and Timer	
Relays	
AZ-1A Snap-On Pump Control	
ZONETROL [™] Switching Relays	
5 ,	
Valves	
Snap Zone Valve	27
Circuit Setter® Plus	
Circuit Sentry™ Flo-Setter™ II	
Flow Control Valves Flo-Control™	
Flow Control Valves Hydrotrol [™]	
Differential Bypass Valves	
Pressure Reducing Valves	
ASME Safety Relief Valves	
Monoflo [®] Fittings	33
inonono intengo	
Air Separators	
IAS (Inline Air Separators)	33
EAS (Enhanced Air Separator)	
EASB-JR (Enhanced Air Separator)	
Hydronic Specialties	
Air Vents	35
Vacuum Breaker	
Drain-O-Tank [®] Air Charger	35
Thermoflo [®] Balancer	35
Primary/Secondary Header	36
Tanks	
HFT Pre-Charged Hydronic Heating Tanks	
Plain Steel Compression Tanks	37

Plain Steel Compression Tanks	37
ATF (Airtrol® Tank Fittings)	37
PT Diaphragm Tanks	
NTX Diaphragm Tanks	
ank Purge Valves	

Heat Exchangers

Brazed Plate Heat Exchangers		40-41
------------------------------	--	-------

Wastewater Pumps

Submersible Sump Pumps - SC, SS, GSP0311, BBSP, 2WT 42-43

CIRCULATORS ecocirc[®] 19-16

Description

ecocirc[®] 19-16 is a TRUE Variable Speed ECM Circulator with energy efficient spherical motor technology. Higher Efficiency and Improved Performance The ecocirc[®] 19-16 is a Smart, User-friendly, TRUELY variable speed circulator which is ideally suited for use in heating, cooling and potable water application. Designed to be set once and forgotten. The onboard intelligence automatically adjusts speed to ensure maximized efficiency and accurate performance to suit a wide range of performance requirements.

The ecocirc is setting new standards! ecocirc[®] 19-16 is a TRUE Variable Speed ECM Circulator with energy efficient spherical motor technology.

Standard Modes of Operation

- Proportional Pressure (factory default mode) Sensorless control mode that automatically adjusts differential pressure and flow according to the selected proportional pressure curve. This mode is recommended for use in systems with high pressure losses in the system. Identified by blue LED lit behind the adjustment dial.
- 2. Constant Pressure Sensorless control mode that automatically maintains a constant differential pressure by varying the flow according to the selected pressure curve. This mode of operation is preferred in systems with relatively small pressure losses in distribution systems. Identified by green LED lit on the adjustment dial.
- 3. Constant Speed The pump maintains a fixed speed at any flow demand, based on the curve that is set on the adjustment dial. identified by the white light lit on the speed adjustable dial.

Auxiliary Modes

- 1. Automatic Air Purge Air trapped in the pump housing can be purged using this function.
- 2. Standby This helps to keep the power consumption low.

Materials of Construction

Pump Body: Cast Iron and Stainless Steel O-Ring: EPDM Bearing: Carbon/Alumina Ceramic Impeller: Nylon/PPO Motor: High Efficiency ECM/PM All Other Wetted Parts: Stainless Steel

Operating Data

Maximum Working Pressure: 150 PSI (10 Bar) Maximum Working Temperature: 203°F (95°C) Minimum Working Temperature: 14°F (-10°C)

Motor

ECM spherical motor 115 Volt 60 Hz, 1 Phase 4-60 Watts Variable Power Consumption Automatic Overload Protection Low in-rush current

Piping Connection

Flanged, 2-Bolt For use with 3/4", 1, 1 1/4" or 1 1/2" inch pipe

Check Valve

1" Noryl Check Valve Shipped loose for field installation







	Dimensions
А	6.38" (162mm)
В	3.54" (90mm)
С	3.15" (80mm)
D	0.47" (12mm)
Е	6.09" (154mm)
F	7.4" (188mm)
G	3.74" (95mm)

Model Number	Part Number	Pump Body	Shipping Weight
ecocirc 19-16	6050B2003	Cast Iron	7.25 lb
ecocirc 19-16	6050B2004LF	Stainless Steel	7.00 lb

CIRCULATORS ecocirc[®] 19-16



Proportional Pressure (default mode)



Constant Speed



Constant Pressure



CIRCULATORS ecocirc[®] XL

High efficiency large wet rotor pump for heating, cooling and potable water systems

Description

The ecocirc XL is a high efficiency, variable speed, wet rotor pump with integrated drive. The circulator is available in cast iron or stainless steel and has a broad operating temperature range of 14° F to 230° F (- 10° C to 110° C). The ecocirc XL is suitable for both hot and chilled water systems.

The ecocirc XL circulator is designed with a highly efficient electronically commutated permanent magnet motor (ECM/PM Technology). This circulator can enhance hydronics systems with superior quality and dependability. State-of-the-art hydraulics, advanced motor design, intelligent controls, and smart communication capabilities highlight expert engineering across a board range of HVAC and plumbing applications.

Materials of Construction

Pump Body: Cast Iron or Stainless Steel Impeller: Poly-phenylene Sulfide or Stainless Steel Shaft: AISI 420 Stainless Steel Rotor: Permanent Magnet Bearing: Carbon Sleeve Gasket/O-Ring: EPDM All Other Wetted Parts: AISI 304 Stainless Steel Motor Type: Electronically Commutated Motor /Permanent Magnet Motor Insulation Class: F 3 Phase models coming soon

Operating Data

Maximum Working Pressure: 175 PSI (12 Bar) Minimum Working Temperature: 14°F (-10°C) Maximum Working Temperature: 230°F (110°C) Ambient Temperature Range: 32°F - 104°F (0°C - 40°C)

Safety Standards And Protection

- Enclosure: Class 2, IP44 (equivalent to NEMA Type 2)
- UL Listed to UL 778; UL 1004-1, 1004-7; and UL 60730-1
- cUL Listed to C22.2 #108
- Electronically Thermally Protected (Integrated Motor Protection)
- Motor Insulation Class: F
- CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface

Cast Iron Bo	dy	Stainless Steel E	Body*		R	ated Mot	or Characte	ristics	
Model Number	Part Number	Model Number	Part Number	HP**	Voltage	Phase	Hz	Watts	AMP Range
ecocirc XL 20-35	104300	ecocirc XLN 20-35	104450LF	1/12	115	1	50/60	6-200	0.1 - 1.3
ecocirc XL 36-45	104301	ecocirc XL N 36-45	104451LF	1/6	115	1	50/60	20-200	0.1 - 3.0
ecocirc XL 36-45	104302	ecocirc XL N 36-45	104452LF	1/6	208-230	1	50/60	20-200	0.1 - 1.5
ecocirc XL 15-75	104303	ecocirc XL N 15-75	104453LF	1/6	115	1	50/60	30-200	0.1 - 2.3
ecocirc XL 15-75	104304	ecocirc XL N 15-75	104454LF	1/6	208-230	1	50/60	30-200	0.1 - 1.1
ecocirc XL 55-45	104306	ecocirc XL N 55-45	104456LF	1/2	208-230	1	50/60	30-500	0.2 - 2.0
ecocirc XL 20-140	104308	ecocirc XL N 20-140	104458LF	1/2	208-230	1	50/60	35-500	0.2 - 2.0
ecocirc XL 65-130	104309	ecocirc XL N 65-130	104459LF	1	208-230	1	50/60	45-900	0.5 - 3.5
ecocirc XL 40-200	104312	ecocirc XL N 40-200	104462LF	1	208-230	1	50/60	50-900	0.5 - 3.5
ecocirc XL 70-145	104315	ecocirc XL N 70-145	104465LF	2	208-230	1	50/60	55-1700	0.6 - 6.0
ecocirc XL 40-275	104318	ecocirc XL N 40-275	104468LF	2	208-230	1	50/60	50-1700	0.5 - 6.0

Note: Where potable water is pumped, use a stainless steel. ecocirc XL pumps are recommended for indoor use only.

*CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

** Nominal HP



ecocirc XL High Flow Performance Range



CIRCULATORS ecocirc[®] XL

High efficiency large wet rotor pump for heating, cooling and potable water systems

Self-flushing membrane

Allows clean water to cool and lubricate the motor bearing. Restricts entry of abrasive particles.

Economical operation

A highly efficient ECM motor combined with optimized pump hydraulics, keeps operational costs at a minimum.

User-friendly interface

With only four logically placed buttons on an intuitive interface, it's easy to set and operate the new ecocirc XL. Advanced settings enable custom programming, accessible via a PC, smartphone or wireless enabled device.

High visibility

Even in dark mechanical rooms, a bright display with large figures and symbols makes it easy to view pump status.

Chilled water applications

Electronics are separated from the pump to prevent condensation for worry free operation even at 14°F (-10°C).

Keep it hot or cold A closed, perfectly molded insulation shell preserves a constant temperature of the pumped liquid.

Sensorless technology The ecocirc XL variable speed drive has the pump's hydraulic performance mapped in memory for multiple RPMs with corresponding electric current values (similar to the ITSC Sensorless VS Drive). The Delta P value associated with the pump's actual operating point is compared to the setpoint Delta P and the controller makes speed adjustments using current to minimize the differences between actual Delta P and setpoint Delta P.

Increase your control options

Multiple inputs including start-stop, temperature control, pressure regulation and advanced Modbus or BACnet control provide dynamic system management. Each ecocirc XL pump can be configured to couple with another ecocirc XL, so that they start working in concert in dual pump operation.

Product Range Chart

Model Number	Version Power Supply		r Supply	Flange Connection				Pump Body		Fluid Temp. Range	Ambient Temp. Range	Max. Pressure Range	Protection Class	
Model Number	High Head	High Flow	Single Phase 115V	Single Phase 208-230V	Small Booster (2 Bolts)	Large Booster (2 Bolts)	2" Booster (4 Bolts)	3" Booster (4 Bolts)	Cast Iron	Stainless Steel	14°F - 230°F	32°F - 104°F	175 PSI	IP44
ecocirc XL 20-35	•		•		•				•	•	•	•	•	•
ecocirc XL 36-45	•		•	•	•				•	•	•	•	•	•
ecocirc XL 15-75		•	•	•			•		•	•	•	•	•	•
ecocirc XL 55-45	•			•	•				•	•	•	•	•	•
ecocirc XL 20-140		•		•			•		•	•	•	٠	•	•
ecocirc XL 65-130	•			•		•			•	•	•	•	•	•
ecocirc XL 40-200		•		•			•		•	•	•	•	•	•
ecocirc XL 70-145	•			•		•			•	•	•	•	•	•
ecocirc XL 40-275		•		•				•	•	•	•	•	•	•

*CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

• Small Booster (2 bolts) has a bolt hole to bolt hole dimension of 3-3/16".

• Large Booster (2 bolts) has a bolt hole to bolt hole dimension of 3-7/16".

Input Signals

- One 0-10V (Analog): Speed Control by external controller
- One 4-20mA (Analog): Connection with an external differential pressure sensor for the pressure control mode (two different pressure sensor range: 0-15 PSI PN: 104503 and 0-30 PSI PN: 104504
- One external temperature sensor input for either Constant Temperature or Temperature Influenced modes. Sensor PN: 104502
- One built-in temperature sensor for either Constant Temperature or Temperature Influenced modes.

Remote Building Management System Capabilities

- The pump can be monitored or controlled by a signal from a BMS (Building Management System). Built-in protocols are BACnet and Modbus. Direct connection to a PC is available.
- An optional wireless module can be added to create a short range wireless field for remote connection to the pump. An internet browser or an App can be used to program the advanced settings. Module PN: 104500

c(VL)us

CIRCULATORS ecocirc[®] XL

High efficiency large wet rotor pump for heating, cooling and potable water systems

STANDARD OPERATING MODES

Constant Speed



The pump maintains a constant speed at any flow rate. The desired speed is set on the interface panel of the pump.

Constant Pressure (Δp-c)



The pump maintains a constant differential pressure at any flow demand until the maximum speed is reached. The desired head of the pump can be set via user interface. Recommended for use in systems with small or constant pressure losses.

Proportional Pressure (Δp-v)



The differential pressure continuously increases or deceases based on the flow demand. The set point head can be set on the pump user interface. Use for systems with large pressure losses.



Night Mode



The pump will automatically reduce speed when there is an abrupt change in fluid temperature. The change in fluid temperature is from a boiler operating in night time setback mode. The built-in temperature sensor is used. (Fixed Speed, Constant Pressure, Proportional Pressure)

CONSTANT TEMPERATURE SPEED CONTROL

T- Constant Control

This control mode will use a PI algorithm to vary the speed of the pump in order to maintain a constant temperature of the fluid media.

ΔT-Constant Control

This control mode will use a PI algorithm to vary the speed of the pump in order to maintain a constant differential temperature between the built-in temperature sensor and external temperature sensor.



Model Number	Nominal		Approx. Shipping Weight Lbs. (kg)						
	Motor HP	Α	В	С	D	E	F	Cast Iron	Bronze
ecocirc XL 20-35	1/12	9.94 (252)	6.38 (162)	8.20 (208)	4.19 (106)	7.20 (183)	4.72 (120)	19.8 (9)	22 (10)
ecocirc XL 36-45	1/6	9.94 (252)	6.38 (162)	8.20 (208)	4.19 (106)	7.20 (183)	4.72 (120)	19.8 (9)	22 (10)
ecocirc XL 15-75	1/6	11.04 (280)	8.5 (216)	8.39 (213)	5.19 (132)	7.57 (192)	4.72 (120)	26.4 (12)	28.6 (13)
ecocirc XL 55-45	1/2	11.89 (302)	6.38 (162)	10.18 (258)	4.19 (106)	8.12 (206)	5.02 (127)	26.4 (12)	28.6 (13)
ecocirc XL 20-140	1/2	13.39 (340)	11.5 (292)	10.41 (264)	5.19 (132)	8.20 (208)	5.02 (127)	35.2 (16)	39.6 (18)
ecocirc XL 65-130	1	14.84 (377)	11.5 (292)	11.80 (299)	4.62 (117)	9.53 (242)	5.77 (146)	39.6 (18)	44 (20)
ecocirc XL 40-200	1	15.17 (385)	11.5 (292)	11.80 (299)	5.19 (132)	9.53 (242)	5.77 (146)	41.8 (19)	46.2 (21)
ecocirc XL 70-145	2	14.84 (377)	11.5 (292)	11.80 (299)	4.62 (117)	9.53 (242)	5.77 (146)	38.4 (17)	44 (20)
ecocirc XL 40-275	2	16.04 (407)	12.0 (305)	12.57 (319)	6.00 (152)	10.07 (256)	5.77 (146)	49.6 (23)	55 (25)

Model Number	Flange Size Inches - NPT	# of	D	imenstions - I	nches (mm)	B&G Companion Fange (Set of 2)			
	Inches - NPT	Bolts	G	H	J	K	Cast Iron PN	Bronze PN	
ecocirc XL 20-35	3/4, 1, 1-1/4, 1-1/2	2	4.19 (106)	3.16 (80)	2.62 (66)	0.47 (12)	101201 - 101204*	101208LF - 101211LF*	
ecocirc XL 36-45	3/4, 1, 1-1/4, 1-1/2	2	4.19 (106)	3.16 (80)	2.62 (66)	0.47 (12)	101201 - 101204*	101208LF - 101211LF*	
ecocirc XL 15-75	2	4	5.18 (132)	4.06 (103)	-	0.56 (14)	101215	10216LF	
ecocirc XL 55-45	3/4, 1, 1-1/4, 1-1/2	2	4.19 (106)	3.16 (80)	2.62 (66)	0.47 (12)	101201 - 101204*	101208LF - 101211LF*	
ecocirc XL 20-140	2	4	5.19 (132)	4.06 (103)	-	0.56 (14)	101215	10216LF	
ecocirc XL 65-130	1, 1-1/4, 1-1/2	2	4.62 (117)	3.44 (87)	2.86 (73)	0.47 (12)	101205 - 101207*	101212LF - 101214LF*	
ecocirc XL 40-200	2	4	5.19 (132)	4.06 (103)	4.06 (103)	0.56 (14)	101215	10216LF	
ecocirc XL 70-145	1, 1-1/4, 1-1/2	2	4.62 (117)	3.44 (87)	2.86 (73)	0.47 (12)	101205 - 101207*	101212LF - 101214LF*	
ecocirc XL 40-275	3	4	6.00 (152)	5.06 (129)	-	0.53 (13)	101217	10218LF	

* Part numbers represent a Master Carton of 12 flanges with fasteners pack.

1-1/2" is the diameter of the suction and discharge for the 2-bolt models.

CIRCULATORS ecocirc[®] Series

Potable Hot Water Recirculation Pumps - Whole House

Description

e³ circulators are energy efficient circulators using permanent magnet, ECM (electronically commutated motor) technology. The e³ circulators are designed specifically for potable water applications. These circulators are lead-free* and come with a variety of options including a temperature sensor, various body styles, assembled with electrical cord and plug. Timer sold as an accessory (See page 24 for more information).

Materials of Construction

Pump Body: Lead-Free* Brass O-Ring: EPDM or Viton Bearing: Carbon/Alumina Ceramic Impeller: Nylon/PPO Motor: High Efficiency ECM All Other Wetted Parts: Type 316 Stainless Steel, Shaft-less and seal-less construction

Operating Data Pump

Maximum Working Pressure: 150 PSI (10.3 Bar) Maximum Working Temperature: 203°F (95°C) Minimum Working Temperature: 50°F (10°C)

Motor

ECM Spherical Motor 10-28 Watts Power Consumption Automatic Overload Protection Low in-rush current

Pump Curves



— NPT/Sweat Housing Flow



Infinitely variable-speed switch to manually adjust motor speed.

Adjustable Temperature Sensor (Fixed Speed Only)

Adjustable Set Point from 68°F to 158°F (20°C to 70°C) Turns circulator OFF when water temperature reaches set point Turns circulator ON when water temperature is 10°F (6°C) below set point

Connections

1/2" UltraCirc with Ball & Check Valve 1/2" Sweat 1/2" FNPT Threaded



e³ Timer (See Page 24)

e³ - 4, e³ - 6



----- UltraCirc Housing Energy Consumption ----- NPT/Sweat Housing Energy Consumption

Model	Part	Manufala	Conn	ection	Adjustable	Adjustable	Dive
Number	Number	Materials	Size	Туре	Speed	Thermostat	Plug
e3-4V/BSPYZ	LHB08100101	Lead-Free Brass	1/2″	Sweat	•		•
e ³ -4_/BSXRZ	LHB08100102	Lead-Free Brass	1/2″	Sweat		•	
e3-4V/BTXYZ	LHB08100104	Lead-Free Brass	1/2″	FNPT	•		
e ³ -4_/BTPRZ	LHB08100106	Lead-Free Brass	1/2″	FNPT		•	•
e3-6V/BSPYZ	LHB08100109	Lead-Free Brass	1/2″	Sweat	•		•
e ³ -6V/BTXYZ	LHB08100112	Lead-Free Brass	1/2″	FNPT	•		
e3-6V/BTPYZ	LHB08100110	Lead-Free Brass	1/2″	FNPT	•		•
e ³ -4V/BUPYZ	6050B5002	Lead-Free Brass	1/2″	Union	•		•
e3-4_/BUPRZ	6050B5003	Lead-Free Brass	1/2″	Union		•	•
e ³ -6V/BUPYZ	6050B5004	Lead-Free Brass	1/2″	Union	•		•
e3-6_/BSPRZ	6050B5006	Lead-Free Brass	1/2″	Union		•	•
e ³ -Timer	LHB08260002	-	-	-			

UltraCirc Pump Housing (Union with Ball & Check Valve)



Standard Pump Housing (Sweat & Threaded)



*CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

CIRCULATORS ecocirc[®] wireless

Potable Hot Water Recirculation Kit

Description

The ecocirc wireless is a potable hot water recirculation kit (a pump and valve combination) for instant supply of hot water supply throughout the entire house.

The ecocirc pump is installed on the supply side of the hot water source and the mixing valve under the sink farthest away from the hot water source. The pump and valve are in constant wireless communication.

How it Works

The desired water temperature at the valve is set directly on the pump with the thermostat dial. The water temperature is constantly checked by the valve and the temperature values are sent to the pump. At approximately 5°F below the desired water temperature, the pump will begin to circulate hot water. This circulation will open the valve for hot water to cross into the cold water line, which creates a return loop back to the hot water source. When the desired temperature is reached, the pump will stop circulating. This is to prevent continuous circulation.

An Optional Push Button / Signal Repeater

A wireless device to provide instant hot water with a push of a button. The push button device will override the timer operation and activate the pump to circulate hot water until the desired temperature is met at the valve. This device also functions as a signal repeater when the pump and valve have a weak signal due to distance or interference.



Operating Data

Maximum Operating Temperature: 203°F (95°C) Maximum Operating Pressure: 145 PSI (10 Bar) Power Supply: 115 Volts, 60 HZ, 1 Phase Power Consumption: 20 Watts Operating Noise Level: 30 dB Batteries: 2 AA Alkaline Estimated Battery Life: 2 Years Maximum Transmitter Range: 150 ft

Materials of Construction

Circulator PumpPaired MixingBody: Lead-Free* BrassBody: Lead-FSeals: EPDMSprings: StaiImpeller: Nylon/PPOValve Insert:Internals: 316 Stainless SteelSeals: EPDM

Paired Mixing Valve Body: Lead-Free* Brass Springs: Stainless Steel Valve Insert: Acetal Plastic Seals: EPDM Transmitter Housing: ABS Plastic

*CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.



			Dimension Inches (mm)											Shipping
Model Number	Part Number	Connection	A	В	С	D	E	F	G	w	Х	Y	z	WT. LBS. (kg)
ecocirc wireless Recirculation Kit	6050B4000	Pump: 3/4" M/F NPT	4.84	6.87	4.47	1.97	2.93	4.74	2.68	3.5	1.1	0.87	5.45	3.9
Push Button/ Signal Repeater	6099B1500	Valve: 1/2" MNPT x 3/8" compression	(123)	(174.6)	(113.5)	(50.1)	(74.4)	(120.5)	(68)	(89)	(28)	(22)	(138.5)	(1.8)

CIRCULATORS autocirc[®] Series

Potable Hot Water Recirculation Pumps - Undersink

Description

autocirc[®] circulators are energy efficient using permanent magnet, ECM (electronically commutated motor) technology. The autocirc circulators are designed specifically for standard water heaters. These circulators are lead-free* and are assembled with a timer, cord and plug.

Materials of Construction

Pump Body: Lead-Free* Brass O-Ring: EPDM Bearing: Carbon/Ceramic Impeller: Nylon/PPO Motor: High Efficiency ECM All Other Wetted Parts: Type 316 Stainless Steel, Shaft-less and Seal-less construction.

e³-4 -/BDPQC



Operating Data Pump

Maximum Working Pressure: 145 PSI (10 Bar) Maximum Working Temperature: 203°F (95°C) Minimum Working Temperature: 50°F (10°C)

Motor

ECM Spherical Motor 115 Volt 60 Hz, 1 Phase 14 Watts Power Consumption Automatic Overload Protection Low in-rush current



Model Number	Part Number	Description	Weight
e ³ -4/BDPQC	LHB08100098	Lead-Free Brass autocirc 1/2" Fixed Thermostat with Timer	4 lbs.
e ³ -4/BDPRC	LHB08100099	Lead-Free Brass autocirc 1/2" Adjustable "ON" Thermostat with Timer	4 lbs.

*CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

CIRCULATORS ecocirc® B 23-5 ACT

Potable Hot Water Recirculation Pumps - Undersink

Description

The ecocirc B 23-5 ACT lead-free* pump was designed with highly efficient electronically commutated permanent magnet motor (ECM/PM technology) specifically for potable water systems. This unique design is perfect for retrofits and systems with tankless water heaters. No recirculation pipe is required.

Materials of Construction

Pump Body: Lead-Free* Brass O-Ring: EPDM Bearing: Carbon/Ceramic Impeller: Nylon/PPO Motor: High Efficiency ECM All Other Wetted Parts: Type 316 Stainless Steel, Shaft-less and Seal-less construction

Operating Data Pump

Maximum Working Pressure: 145 PSI (10 Bar) Maximum Working Temperature: 203°F (95°C) Minimum Working Temperature: 50°F (10°C)

Motor

ECM Spherical Motor 115 Volt 60 Hz, 1 Phase 60 Watts Power Consumption Automatic Overload Protection Low in-rush current



ecocirc B 23-5 ACT





Model Number	Part Number	Description	Weight
ecocirc B 23-5 ACT	6050B7016	Lead-Free Brass autocirc 1/2" Fixed Thermostat with Timer	6.50 lbs.

*CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

CIRCULATORS LS Condensate Removal Pump

For Condensing Boilers and Air Conditioning /Cooling Systems

Description

The LS condensate removal pumps are energy efficient lifting stations that use permanent magnet, ECM (electronically commutated motor) technology. The LS condensate removal pumps are designed specifically for use in applications where the removal of condensate fluid is not possible by gravity.

Materials of Construction

Pump Housing: ABS Material O-Ring: EPDM or Viton Bearing: Carbon/Alumina Ceramic Impeller: Nylon/PPO Motor: High Efficiency ECM All Other Wetted Parts: Type 316 Stainless Steel, Shaft-less and Seal-less Construction





Standard Features

Motors are designed with a shaft-less spherical motor with permanent magnet technology for improved efficiency.

Motor

ECM Spherical Motor Phase: Single 60 Hz Voltage: 100-140 volts Power Consumption: 20 watts Current draw: 0.1 - 0.2A Automatic Overload Protection Low in-rush current

Acid Resistant

All LS condensate removal pumps are made from acid resistant ABS material



Model	Part Number	Housing Material	Motor	Weight
LS Condensate Pump	6098B0000	ABS	ECM	3.5 lbs

CIRCULATORS ecocirc[®] SC Solar Pump

Spherical Motor Pump

Application

- The ecocirc solar pump can be used for most circulation pump applications without connection to the power grid with direct connection to a photovoltaic panel.
- This pump is perfect for single family home thermal solar systems or any circulation pump application where conventional power is not available, on closed loop systems

Design

- The only moving part is a hemispherical rotor/impeller unit which sits on an ultra-hard, wear-resistant ceramic ball.
- There are no conventional shaft bearings or seals eliminating bearing noise and seal leaks.
- This pump is robust and has an estimated service life in excess of 50,000 hours.
- All parts exposed to the fluid are completely corrosion resistant.

Soft Start-up

- When the photovoltaic panel provides sufficient power, the pump goes through the alignment phase by turning the rotor into the position required for start-up.
- The processor then waits until the capacitor is sufficiently charged.
- This enables a start-up with minimal power (less than one watt).

Over-temperature Safety Device

- The ecocirc solar pump comes with an integrated overtemperature safety device which shuts off the pump electronics when reaching temperatures over 230°F.
- After reaching a critical temperature 203°F the pump will lower its speed automatically in order to avoid a total shutdown.

Materials of Construction

Pump Body: Lead-Free* Brass O-Ring: EPDM Bearing: Carbon/Alumina Ceramic Impeller: PPO Motor: High Efficiency ECM All Other Wetted Parts: Type 316 Stainless Steel Shaft-less, Seal-less Construction















Technical Data

Motor Design:	Electronically commutated spherical motor with permanent magnet rotor/impeller
Voltage:	12 - 24 Volt
Maxium System Temperature:	203°F (95°C)
Maxium Pressure:	150 PSI
Power Consumption*:	Min. start-up power consumption less than 1 Watt, max. power consumption 22 Watts
Current Draw:	0.25 - 1.46 A
Acceptable Media:	Potable hot water recirculation, heating water, water/glycol mixtures, other media on request**
Environment:	IP 42
Insulation Class:	Class F
* D	

* Power consumption and start may vary in different installations. **Please check pump performance with more than 20% glycol.

Available Models

Model	Part Number	Description	Weight
e ³ -SC6S	6055B2000	Lead-Free Brass* Solar Circulator 1/2" Sweat	2 lbs.
e ³ -SC6N	6055B2001	Lead-Free Brass* Solar Circulator 1/2" NPT	2 lbs.
e ³ -SC4U	6055B2002	Lead-Free Brass* Solar Circulator 1/2" Union Sweat**	2 lbs.

*CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

** Built-in ball check valve and purge valve.

CIRCULATORS Bell & Gossett Cast Iron Wet Rotor Circulators / NRF

Description

A residential or light commercial, maintenance free, axial flanged, in-line, cast iron, wet rotor circulation pump for hydronic heating systems. UL and cUL Listed.

Operating Data

Maximum Working Pressure: 150 PSI (10 bar) Maximum Operating Temperature: NRF-22 & NRF-9F/LW: 240°F (115°C) NRF-25, NRF-33, NRF-36 & NRF-45: 225°F (107°C)

Specifications

Materials of Construction

Pump Body: Cast Iron Impeller: Noryl Shaft: Ceramic Bearings: Double-Sintered Carbon

Warranty

Bell & Gossett offers a warranty of 3 years from date of manufacture or 18 months from date of installation (which ever comes first) against failure as a result of defects in materials and workmanship.

Model	Single	Three	Part	Flange Sizes	Dim	Standard 60 Cycle Motor Characteristics*					Shipping Weight		
Number	Speed	Speed	Number	Inches - NPT	A	В	С	Watts	ø	Volts	F.L. Amps	RPM	lbs. (Kg)
NRF-9F/LW	•		103267		6 ^{3/} 8 (162)	6 ^{3/} 16 (157)	5 ^{1/} 8 (130)	41			0.40	2800	9.3 (4.2)
NRF-22	•		103251		6 ^{3/} 8 (162)	6 ^{3/} 16 (157)	5 ^{1/} 8 (130)	92			0.80	2940	9.3 (4.2)
NRF-25		•	103417	3/4, 1, 1 ¹ /4, 1 ¹ /2	6 ^{3/} 8 (162)	6 ^{3/} 16 (157)	5 ¹ /8 (130)	125			1.20	2950	10.4 (4.7)
NRF-33	•		103350		6 ^{3/} 8 (162)	5 ^{9/} 16 (141)	4 ⁷ /8 (124)	125		115	1.10	2950	10.4 (4.7)
NRF-36		•	103400		6 ^{3/} 8 (162)	6 ^{7/} 8 (175)	5 ^{3/} 4 (146)	270	1		2.30	3300	13.1 (6.0)
NRF-45		•	103404	1, 1 ¹ /4, 1 ¹ /2	8 ^{1/} 2 (216)	7 ^{3/} 8 (187)	5 ^{3/} 4 (146)	270	1		2.30	3300	14.5 (6.6)

NRF-9F/LW, NRF-22, NRF-25 and NRF-33 are impedance protected.

NRF-36 and NRF-45 are thermally protected.

Dimensions are approximate and subject to change. Contact factory for certified dimensions.

Single Speed NRF Circulator Performance Curves







Single Speed NRF Circulators



NRF-9F/LW



NRF-22



CIRCULATORS Bell & Gossett Cast Iron Wet Rotor Circulators / NRF



Three-Speed NRF Circulator Performance Curves



Optional Zone Pump Relay Control



The ZoneTrol II AZ-1A is a single zone pump relay that turns the pump and boiler on when the thermostat calls for heat. The AZ-1A is ideal when adding a zone to an existing system and can be daisy-chained together to control multiple zones (See page 25.)

NRF-25





NRF-45

CIRCULATORS Lead-Free Wet Rotor Circulators for Potable Water / NBF & SSF

Description

A residential or light commercial, maintenance-free, in-line, lead-free* bronze or stainless steel, wet rotor circulator for potable water systems and other applications. Flanged, union or sweat models available. UL and cUL listed.

Operating Data

Maximum Working Pressure: 150 PSI (10 bar) Maximum Operating Temperature: NBF-25, NBF-33, NBF-36, NBF-45: 225°F (107°C) All Others: 230°F (110°C)

Materials of Construction

Pump Body NBF: 100% Lead-Free^{*} Bronze SSF: Stainless Steel Impeller: Noryl Shaft: Ceramic Bearings: Double-Sintered Carbon

Warranty

Bell & Gossett offers a warranty of three years from date of manufacture or 18 months from date of installation (which ever comes first) against failure as a result of defects in materials and workmanship.

 $^{*}\mathrm{CSA}$ certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.



Specifications



SSF-9

NBF-9

Cross Reference

BELL & GOSSETT	GRUNDFOS *	TACO**
NBF-8S/LW	UM 15-10B5	003B
NBF-9U/LW	UP 15-18SU	006B
NBF-10S/LW	UP 15-18B5	006B
NBF-12U/LW	UP 15-42SU	005B
NBF-12F/LW	UP 15-42SF	005B
NBF-18S	UP 15-42B5	-
NBF-22U	UP 25-64SU	007B
NBF-22	UP 25-64SF	007B
SSF-22	UP25-64SF	007B
NBF-25	UPS15-58	OOR-MS
NBF-33	-	0010B
NBF-36	UP26-96BF	0011B
	UP26-99BF	0013B
	UP26-64SF	0014B
NBF-45	UP43-75BF	-

*Grundfos is a registered trademark of Grundfos Pumps Corp. **Taco is a registered trademark of Taco, Inc.

Model Number	Part Number	Connections		Dimensions Inches (mm)			М		d 60 Cycle racteristics*		Shipping Weight
Humber	Number		A	В	С	Watts	Ø	Volts	F.L. Amps	RPM	lbs. (Kg)
NBF-8S/LW	103257LF	1/2" Sweat	5 (127)	5 7/32 (132)	4 7/8 (124)	39			0.39		9.0 (4.1)
NBF-9U/LW	103258LF	Union**	6 1/8 (156)	5 1/16 (129)	4 7/8 (124)	41			0.40	2800	9.3 (4.2)
NBF-10S/LW	103259LF	1/2" Sweat	5 (127)	5 7/32 (132)	4 7/8 (124)	55			0.46	2000	9.0 (4.1)
NBF-12F/LW	103260LF	Flange 3/4, 1, 11/4, 11/2	6 3/8 (162)	5 9/16 (141)	4 7/8 (124)	55			0.48		9.5 (4.3)
NBF-12U/LW	103261LF	Union**	6 1/8 (156)	5 1/16 (129)	4 7/8 (124)	55			0.48		9.3 (4.2)
NBF-18S	103316LF	1/2" Sweat	5 (127)	5 7/32 (132)	4 7/8 (124)	90			0.74	3000	9.0 (4.1)
NBF-22	103252LF	Flange 3/4, 1, 11/4, 11/2	6 3/8 (162)	5 9/16 (141)	4 7/8 (124)	92			0.80	2040	9.5 (4.3)
NBF-22U	103255LF	Union**	6 1/8 (156)	5 1/16 (129)	4 7/8 (124)	92	1	115	0.80	2940	9.3 (4.2)
NBF-25	103418LF	Flange 3/4, 1, 11/4, 11/2	6 3/8 (162)	6 3/16 (157)	5 1/8 (130)	125	1	115	1.10	2950	10.4 (4.7)
NBF-33	103351LF	Flange 3/4, 1, 11/4, 11/2	6 3/8 (162)	6 3/16 (157)	5 1/8 (130)	125			1.10	2930	10.4 (4.7)
NBF-36	103401LF	Flange 3/4, 1, 11/4, 11/2	6 3/8 (162)	67/8 (175)	5 3/4 (146)	270			2.30		13.1 (6.0)
NBF-45	103405LF	Flange 1, 11/4, 11/2	8 1/2 (216)	7 3/8 (187)	5 3/4 (147)	270			2.30	3300	14.5 (6.6)
SSF-9U/LW	103360LF	Union**	6 1/8 (156)	5 1/16 (129)	4 7/8 (124)	41			0.40		9.3 (4.2)
SSF-12F/LW	103358LF	Flange 3/4, 1, 11/4, 11/2	6 3/8 (162)	5 9/16 (141)	4 7/8 (124)	55			0.48	2800	9.5 (4.3)
SSF-12U/LW	103361LF	Union**	6 1/8 (156)	5 1/16 (129)	4 7/8 (124)	55			0.40		9.3 (4.2)
SSF-22	103357LF	Flange 3/4, 1, 11/4, 11/2	6 3/8 (162)	5 9/16 (141)	4 7/8 (124)	92			0.80	2940	9.5 (4.3)
SSF-22U	103362LF	Union**	6 1/8 (156)	5 1/16 (129)	4 7/8 (124)	92			0.00	2740	9.3 (4.2)

* Impedance protected

** Union Connections are available in 3/4" NPT, 1/2" sweat & 3/4" sweat.

CIRCULATORS Lead-Free Wet Rotor Circulators for Potable Water / NBF & SSF - continued

Single Speed-NBF/SSF 60 HZ Performance Curve





CIRCULATORS Series LR[™] Maintenance-Free Circulators

Materials of Construction

Pump Body: LR-20WR: Cast Iron LR-15BWR: Lead-Free* Bronze Impeller: Noryl® Shaft: Ceramic Bearings: Carbon *CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

Operating Data

Maximum Working Pressure: 150 PSI (10 bar) Maximum Operating Temperature: 225°F (107°C)



Specifications

Model Number	Part Number	Pump Body	Flange Sizes	Dimer	ision Inches	(mm)		M	Standard 60 otor Characte			Approx. Shpg. Wt.
Number	Number	Material	Inches-NPT	PT A		С	Watts	Ø	F.L. Amps	FL Amps	RPM	lbs (Kg)
LR-20WR	106507	Cast Iron	3/4, 1, 1-1/4, 1-1/2	6-3/8 (162)	6(152)	3-7/8 (98)	125	1	115	1.10	2950	10.4 (4.7)
LR-15BWR	106514LF	Bronze	3/4, 1, 1-1/4, 1-1/2	0-3/0(102)	0(152)	5-770(70)	125	1	115	1.10	2750	10.4 (4.7)







CIRCULATORS Maintenance-Free Circulators

a superior alternative to large wet rotor pumps



ES PI

PL-30, 36, 45, 50, 55

Specifications



PL-75, 130

Operating Data

Maximum Working Pressure: 150 PSI (10.3 bar) Maximum Operating Temperature: 225°F (107°C)

Materials of Construction

Booster Body: Cast Iron or Lead-Free* Bronze Face Plate: Stainless Steel Impeller: 30% Glass Filled Noryl® (PL-55 & PL-130): Glass Filled PPS Shaft: Carbon Steel (PL-55 & PL-130): Stainless Steel Shaft Sleeve: Stainless Steel (PL-55 & PL-130): None Seal: Mechanical, Carbon on Silicon Carbide Motor Bearings: Sealed Precision Steel Ball Bearing Permanently Lubricated Motor Type: ODP Elastomers: EPDM

 $^{*}\text{CSA}$ certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

Cast	Iron	Lead	Free	Flange Size	Mot	tor C	haracteris	tics*			Approx. Shipg. Wt.			
Model No.	Part No.	Model No.	Part No.	Inches - NPT	HP	ø	Voltage	RPM	Α	В	C	D	E	lbs. (Kg)
PL-30	1BL012	PL-30B	1BL013LF	3/4, 1, 1 1/4, 11/2	1/12			2650	85/8 (219)	6 3/8 (162)	7 1/8 (181)	4 3/16 (106)	4 3/8 (111)	11.6 (5.3)
PL-36	1BL001	PL-36B	1BL003LF	3/4, 1, 1 1/4, 11/2	1/6			3300	85/8 (219)	6 3/8 (162)	7 1/8 (181)	4 3/16 (106)	4 3/8 (111)	13.1 (6.0)
PL-45	1BL002	PL-45B	1BL004LF	1, 1 1/4 1 1/2	1/6			3300	91/8 (232)	8 1/2 (216)	7 1/4 (184)	4 5/8 (117)	4 1/2 (114)	14.5 (6.6)
PL-50	1BL016	PL-50B	1BL017LF	1, 1 1/4 1 1/2	1/6	1	115	3300	9 1/8 (232)	8 1/2 (216)	7 1/4 (184)	4 5/8 (117)	4 1/2 (114)	14.5 (6.6)
PL-55	1BL032	PL-55B	1BL068LF	3/4, 1, 1 1/4, 1 1/2	2/5			3250	9 9/16 (243)	6 3/8 (162)	7 15/16 (202)	4 3/16 (106)	4 3/4 (121)	13.1 (6.0)
PL-75	1BL034	PL-75B	1BL035LF	2	1/6	1		3400	9 15/16 (252)	8 1/2 (216)	7 3/8 (187)	5 3/16 (132)	4 5/8 (117)	18.5 (8.4)
PL-130/ 2"	1BL063	PL-130B/ 2"	1BL065LF	2	2/5	1		3200	10 3/4 (273)	8 1/2 (216)	8 1/4 (210)	5 3/16 (132)	5 1/8 (130)	22 (10)
PL-130/ 3"	1BL070	PL-130B/ 3"	1BL072LF	2 1/2 & 3	2/5	1		3200	10 3/4 (273)	8 1/2 (216)	8 1/4 (210)	6 (152)	5 1/8 (130)	27 (12.2)

* 230/60/1 motors available upon request. Models PL-75 and PL-130 have four bolt hole flange connection, all others have two bolt hole flange connectors.

Dimensions are approximate and subject to changes. Contact factory for certified dimensions.





- 1 B&G's powerful, dry-motor design delivers exceptional performance.... 25% more efficient than competition.
- 2 Precision-machined and balanced alloy steel rotor for superior performance.
- 3 Quick-connect wire nut leads and dual knock-outs make for fast, sure hook-ups.
- 4 Solid "Stiff-Shaft" design is constructed of high-strength alloy steel impervious to cracking caused by thermal stresses.
- 5 XL-11[™] Precision-Crafted Bearing System... is permanently oil lubricated... completely maintenance free...precisely positioned for long-life and isolated for quiet operation.
- 6 Advanced close-coupled design increases pump life and efficiency, assures dependable seasonal start-ups and can easily handle difficult water conditions.
- 7 Tough, durable seal system features a carbon/silicon carbide seal on a stainless steel shaft sleeve for long life and rugged operation.
- 8 Double sided I-Seal™ design for optimum efficiency.



CIRCULATORS Oil Lubricated Circulators Three-Piece





Operating Data

Maximum Working Pressure: 125 PSI (8.6 bar) Maximum Operating Temperature: Standard Seal: 225°F (107°C) continuous Special Seals: 250°F (121°C) continuous



Specifications

Model Number	Cast Ir			nze	Flange Size Inches		otor Characte @ 60 Ha	Z		ensions in Inches (I (Open Drip-Proof)	-	Approximate Shpg. Wt. lbs. (Kg)	
	Model Number	Part Number	Model Number	Part Number	(NPT)	HP	Ø	Voltage	A	В	С	Wt. lbs Cast iron 20 (9) 30 (14) 28 (13) 36 (16) 54 (24) 53 (24) 55 (25) 75 (34) 75 (34) 75 (34) 128 (58) 125 (57) 130 (59)	Bronze
Series 100	100NFI 100BI	106189 106190	100 AB 100 BNFI	106192LF 106197LF	3/4, 1 1-1/4, 1-1/2	1/12			14-7/8 (378)	6-3/8 (162)	12-3/4 (324)	20 (9)	21 (10)
Series PR	PR PR BI	102206 102207	PR AB	102208LF	3/4, 1 1-1/4, 1-1/2	1/6			15-1/4 (387)	8-1/2 (216)	12-3/4 (324)	30 (14)	32 (15)
Series HV	HV NFI HV BI	102210 102230	HV AB HV BNFI	102231LF 102213LF	1, 1-1/4, 1-1/2	1/6		115 - with built-in	15-3/8 (391)	8-1/2 (216)	13 (330)		30 (14)
2"	2 NFI 2 BI	102230	2AB 2 BNFI	102233LF 102217LF	2	1/6	1	overload	16-5/8 (422)	8-1/2 (216)	14 (356)		39 (18)
2-1/2"	2-1/2 2-1/2 BI	102232 102218 102219	2-1/2 AB	102217LF	2-1/2	1/4		protection	17-1/4 (438)	10 (254)	14 (356)		58 (26)
LD3	LD3 LD3 BI	102222	LD3 AB	102224LF	3	1/4			17-1/4 (438)	10 (254)	14 (356)		57 (26)
HD3	HD3 HD3 BI	102226	HD3 AB	102228LF	3	1/3	İ	115/230	17-1/2 (445)	10 (254)	14-1/4 (362)		59 (27)
PD-35S	PD35S PD35S BI	105089 105090	PDB35S	105092LF	3	1/2	1	115/230	20-1/4 (514)	12 (305)	16-7/8 (429)	75 (34)	80 (36)
PD-35T	PD35T PD35T BI	105093 105094	PDB35T	105096LF	3	1/2	3	208-230/460	20-1/4 (514)	12 (305)	16-7/8 (429)	75 (34)	80 (36)
PD-37S	PD37S PD37S BI	105097 105098	PDB37S	105100LF	3	3/4	1	115/230	20-1/4 (514)	12 (305)	16-7/8 (429)	75 (34)	80 (36)
PD-37T	PD37T PD37T BI	105101 105102	PDB37T	105104LF	3	3/4	3	208-230/460	20-1/4 (514)	12 (305)	16-7/8 (429)	75 (34)	80 (36)
PD-38S	PD38S PD38S BI	105121 105122	PDB38S	105123LF	3	1	1	115/230	22-3/4 (578)	14-1/2 (368)	19 (483)	128 (58)	138 (63)
PD-38T	PD38T PD38T BI	105133 105134	PDB38T	105135LF	3	1	3	208-230/460	24 (610)	14-1/2 (368)	20-1/4 (514)	125 (57)	135 (61)
PD-40S	PD40S PD40S BI	105151 105152	PDB40S	105153LF	3	1-1/2	1	115/230	24-3/4 (629)	14-1/2 (368)	21 (533)	130 (59)	140 (64)
PD-40T	PD40T PD40T BI	105137 105138	PDB40T	105139LF	3	1-1/2	3	208-230/460	21-7/8 (556)	14-1/2 (368)	18-1/8 (460)	127 (58)	137 (62)

PD-38 and PD-40 are ball bearing, maintenance-free design.

*Special motors available upon request. Dimensions are approximate and subject to changes. Contact factory for certified dimension.

- B&G Motor The heart of the booster. The finest circulator motor available. Sleeve bearing, oil lubricated with replaceable resilient motor mounts. B&G motors are designed and manufactured specifically for the B&G boosters.
- 2 Noise dampening coupler. B&G's own flexible spring design adds to quiet operation. Do not accept a substitute.
- 3 Long bronze sleeve bearings maintain exact shaft alignment. Provides for constant circulation of oil over bearing surfaces.
 6 Centrifugal impeller prevents accumulation of air at seal face
- 4 Precision ground pump shaft is oversized to provide large bearing surfaces. Hardened integral thrust collar minimizes end-thrust to ensure long seal and bearing life.
- 5 The B&G mechanical seal is designed to withstand the wide range of water temperatures, pressures, additives and dissolved solids common in hydronic systems.
 - 6 Centrifugal impeller prevents accumulation of air at seal faces to assure long life. Close impeller/body tolerances minimize water slippage and maximize efficiency.



CIRCULATORS Series e-60 In-Line Mounted Centrifugal Pump Now Available with ECM Motor

Description

A maintenance-free, in-line, cast iron or cast bronze centrifugal pump with optional built-in simple variable speed capability for some sizes.

Designed for a variety of applications

- Hydronic heating & cooling systems
- Domestic water
- Fluid transfer
- Header/boiler recirculation

Product Features

- Maintenance-free pump and motor design
- Unitized internal self-flushing mechanical seal
- XL11[®] permanent lubrication system
- Factory tested for quality
- ISO 9001 certified
- Durable neoprene coupling
- Compact design
- Easy installation
- Wide range of standard sizes
- Three-year B&G warranty

Materials of Construction

Body: Cast Iron (Bronze Fitted) or Cast Bronze (All Bronze) Impeller: Cast Bronze Motor Shaft: Alloy Steel Pump Shaft: Steel Volute Gasket: Cellulose Fiber Shaft Sleeve: Copper Alloy Bracket: Cast Iron with Stainless Steel Face Plate: 304 Stainless Steel Mechanical Seal: EPR/Carbon/SIC Standard: -10°F to 225°F

Operating Data

Maximum working pressure: 175 PSI Working fluid temperature: -10°F to 225°F Temperatures up to 250°F (121°C) with optional Seal



Shown with optional ECM motor



Series e-60 with ECM Motor Pump is 5% quieter than standard Series e-60



Quiet operation

The XL-11[®] Precision-Crafted Bearing System, advanced fluid passage design and B&G permanently lubricated motor come together to deliver smooth, quiet, maintenance-free performance.



Unitized internal self-flushing seal

Bell & Gossett's open seal chamber design provides superior flow circulation around the seal faces, resulting in reduced heat buildup, increased particle removal and superior seal-face flushing. The one-piece seal design minimizes internal shear stresses and improves seal alignment, lenghthening seal life and reducing friction. These design features contribute to long, reliable seal performance.



Impeller

State-of-the-art hydraulically balanced impellers and resilientmounted motors provide smooth, quiet operation.

Series e-60 ECM Hydraulic Performance Curves

CIRCULATORS Series e-60 In-Line Mounted Centrifugal Pump





Specifications

	Suction				Pun	np Dimensio	n in Inches (m	m)			
Model	and Discharge Size Inches NPT	F	G	К	L	М	N	Ρ	R	S	т
e601, e602 & e603	1	6-7/16 (164)	3-7/16 (87)	3-5/8 (92)	1-3/8 (35)	2-1/2 (64)	7-1/2 (190)	3/4 (19)	5 (127)	6 (152)	11 (279)
e604, e605 & e606	1-1/4	6-7/16 (164)	3-7/16 (87)	3-5/8 (92)	1-3/8 (35)	2-1/2 (64)	7-1/2 (190)	3/4 (19)	5 (127)	6 (152)	11 (279)
e607,e608 & e609	1-1/2	6-9/16 (167)	3-5/8 (92)	3-3/4 (95)	1-3/8 (35)	2-3/4 (70)	7-7/8 (200)	3/4 (19)	5 (127)	6-1/2 (165)	11-1/2 (292)
e613, e614 & e621	1-1/2	6-11/16 (170)	3-3/8 (86)	4-1/16 (103)	1 (25)	3-9/16 (90)	8-9/16 (217)	3/4 (19)	6-1/2 (165)	7 (176)	13-1/2 (343)
e617, e618, e622 & 6e23	1-1/2	9-3/8 (238)	3-1/4 (83)	4-5/8 (117)	1 (25)	3-7/8 (98)	9-1/2 (241)	3/4 (19)	6-1/2 (165)	7 (176)	13-1/2 (343)
e610, e611 & e612	2	6-11/16 (164)	3-3/4 (95)	3-3/4 (95)	1-3/8 (35)	2-7/8(73)	8 (203)	13/16 (21)	5 (127)	6-1/2 (165)	11-1/2 (292)
e615, e616	2	6-15/16 (170)	3-1/2 (89)	4-3/8 (111)	1 (25)	4 (102)	9-3/8 (238)	13/16 (21)	6-1/2 (165)	7 (176)	13-1/2 (343)
e619, e620, e624 & e625	2	9-3/8 (238)	3-1/2 (89)	4-3/4 (121)	1 (25)	4-1/8 (105)	9-7/8 (251)	13/16 (21)	6-1/2 (165)	7-1/2 (165)	14 (356)

Maximium working pressure 175 PSI (12 Bar)

FLANGES Check-Trol[™] Isolation Flow Control Flange

Description

The Check-Trol flange is a combination isolation valve, flow control valve, and companion flange for circulators. The ball valve allows the circulator to be removed from the system without draining the system. The internal spring check prevents gravity circulation. Free floating companion flange makes pump installation a snap.

Operating Data

Maximum Working Pressure: 150 PSI (10 bar) Maximum Operating Temperature: 200°F (93°C)

Materials of Construction

Valve Body: Lead-Free* Brass Flange: Chrome Plated Steel Ball: Chrome Plated Lead-Free* Brass Packing: PTFE Seat Ring: PTFE Stem: Lead-Free* Brass Spring Check: Nitrile, Acetal, Stainless Steel

*CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.



Companion

Flange







Valve



4-7/16" (113)



Specifications

Model Number	Size Inches	Use with Following		Dimensions - Inches (mm) Following Circulators							
Number	Inches	Circulators	А	В	^B 1 ^{**}	С	D	lbs. (Kg)			
101231LF	3/4″ NPT x Flange	ecocirc auto and vario	3/4" NPT	3-7/64" (79)	2-27/64" (61.5)	2" (50.5)	4-23/32" (120)	3.4 (1.5))			
101232LF	1″ NPT x Flange	ecocirc XL 20-35,	1″ NPT	3-15/16" (100)	2-57/64" (73.3)	2-5/32" (54.7)	4-23/32" (120)	4.4 (2.0)			
101233LF	1-1/4" NPTx Flange	36-45, 55-45	1-1/4" NPT	4-25/32" (121.4)	3-19/64" (84)	3″ (76.2)	6-7/32" (158)	6.3 (2.8)			
101245LF	1-1/2" NPT x Flange		1-1/2" NPT	4-27/32" (122.9)	3-23/64" (85.5)	3" (76.2)	6-7/32" (158)	6.6 (3.0)			
101236LF	3/4″ SWT x Flange	Wet Rotors*	3/4" SWT	3-21/64" (84.5)	2-41/64" (67)	2" (50.5)	4-23/32" (120)	3.4 (1.5)			
101237LF	1″ SWT x Flange	Series PL-30, PL-36, PL-55	1″ SWT	4-1/64" (102)	3" (75.3)	2-5/32" (54.7)	4-23/32" (120)	4.2 (1.9)			
101238LF	1-1/4" SWT x Flange		1-1/4" SWT	4-55/64" (123.4)	3-25/64" (86)	3″ (76.2)	6-7/32" (158)	5.9 (2.7)			
101247LF	1-1/2" SWT x Flange		1-1/2" SWT	5-1/64" (127.4)	3-35/64" (90)	3" (76.2)	6-7/32" (158)	6.5 (3.0)			

* Not for use with NRF/NBF-45.

Dimensions and weights are approximate and subject to change. Contact factory for certified dimensions. Check-Trol flange is sold with an isolation flange as a pair.

** B1 Dimension is overall length of isolation flange. The part numbers and shipping weights are for one Check-Trol flange and one isolation flange, capscrews and nuts.

ISOLATION FLANGES

Description

The isolation flange is a combination of an isolation ball valve and a companion flange for circulators. The isolation flange allows easy service or replacement of the circulator without the need to drain the system. The isolation flange fits the Bell & Gossett NRF/NBF/SSF wet rotors, Series PL, Series 100, HV, PR and LR circulators.

Operating Data

Maximum Working Pressure: 150 PSI (10 bar) Maximum Operating Temperature: 250°F (121°C)

Materials of Construction

Valve Body: Lead-Free* Brass Flange: Chrome Plated Steel Ball: Chrome Plated Lead-Free* Brass Packing: PTFE Seat Ring: PTFE Stem: Lead-Free*Brass *CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

Specifications



Model Number	Size Inches	Use with Following	Dimensions - Inches (mm) Following Circulators				
Number	Circul	Circulators	Α	В	С	D	lbs. (Kg)
101221LF	3/4" NPTF IF	ecocirc auto and vario	3/4" NPT	2-27/64" (61.5)	2" (50.5)	4-47/64" (120)	3.2 (1.5)
101222LF	1" NPTF IF	ecocirc XL 20-35, 36-45, 55-45 NRF/NBF/SSF wet rotors Series PL-30,	1″ NPT	2-57/64" (73.3)	2-5/32" (54.7)	4-47/64" (120)	4.1 (1.9)
101223LF	1-1/4" NPTF IF		1-1/4″ NPT	3-19/64" (84)	3" (76.2)	6-7/32" (158)	5.8 (26)
101241LF	1-1/2" NPTF IF		1-1/2" NPT	3-23/64" (85.5)	3" (76.2)	6-7/32" (158)	6.1 (28)
101226LF	3/4" SWT IF		3/4" SWT	2-41/64" (67)	2" (50.5)	4-23/32" (120)	3.2 (1.5)
101227LF	1" SWT IF	PL-36, PL-55	1″ SWT	3" (75.3)	2-5/32" (54.7)	4-23/32" (120)	3.9 (1.8)
101228LF	1-1/4" SWT IF	Series 100, PR and LR	1-1/4" SWT	3-25/64" (86)	3″ (76.2)	6-7/32" (158)	5.4 (25)
101243LF	1-1/2" SWT IF	Does not include NRF/NBF-45	1-1/2" SWT	3-35/64" (90)	3″ (76.2)	6-7/32" (158)	6 (27)

(113)

"IF" = "Isolation Flange"

Note: Dimensions and weights are approximate and subject to change. Contact factory for certified dimensions.

The part numbers and shipping weights are for two isolation flanges, capscrews and nuts.

* Not for use with NRF/NBF-45.

Companion Flanges

Flanges for Cast Iron Circulators

	Size (NPT)	Master Carton of 12 Part No.	Set of 2 Part No.
Series 100, PR	3/4″	101001	101201
NRF-22, NRF-9F/LW, NRF-33, NRF-36	1″	101002	101202
PL-30, PL-36, PL-55 ecocirc XL	1-1/4″	101003	101203
	1-1/2″	101004	101204
Series HV, PL-45	1″	101005	101205
PL-50, NRF-45	1-1/4″	101006	101206
ecocirc XL	1-1/2″	101007	101207

	Size (NPT)	Set of 2 Part No.*
PL-75, PL-130/2" ecocirc XL 15-75	2″	101215
PL-130/3"	2-1/2″	101219
ecocirc XL 40-275	3″	101217

*Includes Fasteners

Union Connection for NBF Circulators

	Union	Set o	f Two
	Connection	Model No.	Part No.
NBF-22U, NBF-12U/LW NBF-9U/LW	1/2″ sweat	UC-1/2S	113203LF
	3/4″ sweat	UC-3/4S	113201LF
	3/4" NPT	UC-3/4NPT	113202LF

Flanges for Bronze Circulators

	Size (NPT)	Master Carton of 12 Part No.	Set of 2 Part No.
Series 100B, PRAB,	3/4″	101011LF	101208LF
NBF-22, NBF-12F/LW, NBF-33, NBF-36 PL-30B, PL-36B ecocirc XLB	1″	101012LF	101209LF
	1-1/4″	101013LF	101210LF
	1-1/2″	101014LF	101211LF
Series HV, PL-45B	1″	101015LF	101212LF
PL-50B, NBF-45 ecocirc XLB	1-1/4″	101016LF	101213LF
	1-1/2″	101017LF	101214LF

	Size (NPT)	Set of 2 Part No.*
PL-75B, PL-130B/2" ecocirc XLB 15-75	2″	101216LF
PL-130B/3"	2-1/2″	101220LF
ecocirc XLB 40-275	3″	101218LF

*Includes Fasteners



CONTROLS ecocirc[®] **G**³ SERIES TIMER

Description

To increase the overall efficiency of a domestic hot water recirculating system and to reduce water wasted while waiting for hot water, the e³ Timer can be installed on all e³ pumps. The timer is easily installed by removing the motor end cap, plugging in the timer and setting the timer schedule without any wiring. The timer can be used in 3-different selections: ON, OFF and TIMER. The ON selection operates the pump continuously, the OFF selection turns the pump OFF and the TIMER selection (depicted by a clock on the timer) turns the pump on when programmed.

Operational Limits

Power Supply: Internally powered by the e³ circulating pump Minimum Switch Interval: 30 minutes Run Modes: ON (Continuous), OFF (Off at all times) and TIMER (run at programmed intervals)



CONTROLS for NBF Circulators



e³ Timer (Part No. LHB08260002)



Pump not included



TC-1 Automatic Timer Kit (Part No. 113210)

To increase the overall efficiency of a hot water recirculation system, the TC-1 timer control kit can be installed for use on any B&G NBF circulator. The TC-1 timer control is programmable to turn the circulator ON and OFF automatically at preset times. This permits the user to have the pump circulate hot water only during those times when high usage can be expected throughout the day. Power supply minimum interval switch is 15 minutes. Run modes maximum switch current is 16 amps.



AQS-1/2 (Part No. 113223) and AQS-3/4 (Part No. 113224) Aquastat

Designed to thermostatically turn any B&G NBF circulator ON and OFF. The AQ-1/2 or AQ-3/4 will switch the pump OFF at 120° F (48.9° C) and ON at 100° F (37.8° C). The aquastats are available in separate models that will sense the temperature for either 1/2" or 3/4" copper pipe.

AQS-1/2" clips onto 1/2" copper pipe or 3/8" steel pipe AQS-3/4" clips onto 3/4" copper pipe or 1/2" steel pipe

RELAYS ZONETROL II AZ-1A[™] Snap-On Pump Relay

Description

The ZONETROL II AZ-1A snap on relay box is an easy to install single zone pump controller that mounts directly on any Bell & Gossett wet rotor circulator NRF/NBF or Series PL booster. The AZ-1A turns the pump and boiler ON as thermostat calls for heat. Using the wire nuts provided with the package, the AZ-1A is quickly assembled onto any NRF/NBF or 1/12 to 1/6 HP Series PL. The clearly marked TT terminals for the thermostat and the XX isolated end switch terminals make the rest of the hook-up a snap. The AZ-1A can be daisy-chained together to form a maximum of three zones.

The Bell & Gossett AZ-1A is ideal for any single to three zone pump application. Or can be used when adding a zone to an existing system. There's no more need to have a pump controller hanging on the wall, simply install the AZ-1A to our NRF/NBF or Series PL circulators and you are finished.

Features

- Snap-on design allows the AZ-1A to be quickly attached to any B&G wet rotor circulator, reducing your inventory investment (no need to carry "special" circulators with factory mounted controllers)
- Clearly marked terminals make for sure, fast wiring of the system
- Compact design fits in tight locations and presents a clean professional appearence
- 100% factory tested assures reliable operation
- 5 year warranty the best in the industry
- Daisy-Chain the AZ-1A relays to form up to three zones
- Can be used on any B&G model NRF, NBF or 1/12 to 1/6 HP Series PL pumps





Specifications

Model Number	Part Number	Transformer	Relay	Power Input
AZ-1A	109423	2.5 VA	24 VAC / 5 amps	115 V, 60 Hz, 1ø

Dimensions (L x W x H): 2-7/8" X 3-1/4" X 2-5/8" Approximate Shipping Weight: 0.75 lbs



RELAYS ZONETROL[™] Switching Relays for Zoning with Valves

Features

- 100% factory tested guarantees operation
- Five year limited warranty the best in the business
- Replaceable, standard "ice cube" type relays allow up to 10 amps, 1/3 HP per individual zone
- Selectable priority for domestic hot water
- 30 minute built-in priority timer helps prevent house freeze up no additional plug-in cards required
- Automatically resetable fuse protects controller from overload eliminates "no heat" call backs due to blown fuse
- Powerful transformers operate up to six zones
- LED diagnostic lights installed internal to the box cover keeps the trouble shooting in the hands of the authorized heating professionals
- Can be used with "tankless coil" or "cold start" applications

Specifications

B

Model Number	Part Number	Zones	Priority Feature	Transformer Output at 24 Volts	Relay Switching Action	Each End Switch Contact Rating	Dimension W x H x D (inches)	Approx. Shpg. Wt. (lbs.)
ZTV-4	109407	4	yes	40 VA	DPDT	5A, 1/8 HP @ 120VAC	9-1/4 x 7-1/4 x 2-3/4	4.6

RELAYS ZONETROL II Switching Relays with Reset Option for Zoning with Pump

Description

Bell & Gossett's ZoneTrol II is a ready-to-install controller for hydronic circulators in residential and light commercial applications. All ZoneTrol II controllers are UL and cUL listed and feature multi-function LEDs that are visible without removing the cover for easy start-up and troubleshooting. All units are compatible with analog and digital 24 VAC thermostats, including "power stealing" designs. The multi-zone controllers feature an advanced microprocessor design that provides domestic hot water (DHW) priority & timer, pump exercise and a post purge timer without the need for add-on circuit boards or modules.

Four and six zone controllers are field expandable for up to 18 pumps.

Standard Features (multiple zone controllers only)



The next generation of zone controllers from Bell & Gossett brings 21st century technology to residential controls.

- Priority: Enables DHW zone to have priority over heating zones for limited period of time. User adjustable settings include OFF (disables priority functionality), 30 minutes and 60 minutes.
- Post Purge Timer: Circulator(s) will continue to run for 90 seconds after thermostat opens and allows additional extraction of BTUs from high mass boilers. User adjustable settings are OFF and ON.
- Exercise: Runs each circulator for 10 seconds after each 72 hours of inactivity. User adjustable settings are ON and OFF.
- Expandability: 4 and 6 zone controllers can easily be connected via a ZC-11 cable to accommodate systems consisting of up to 18 circulators.
- Five-year Warranty

Specifications

Model Number	Part Number	Zones	Combined Load (max.) @ 120 VAC	Dimensions W x L x D Inches (mm)	Weight Lbs (kg)
Z-1	109424	1	5 amps	6.5 x 5 x 3 (165 x 127 x 76)	2.6 (1.18)
Z-2	109425	2	20 amps	6.5 x 5 x 3 (165 x 127 x 76)	3 (1.36)
Z-3	109426	3	20 amps	6.5 x 5 x 3 (165 x 127 x 76)	3.1 (1.4)
Z-4	109427	4	20 amps	13.5 x 8.25 x 3.25 (343 x 210 x 83)	7.3 (3.3)
Z-6	109430	6	20 amps	13.5 x 8.25 x 3.25 (343 x 210 x 83)	7.5 (3.4)
ZC-11*	109454	Co	Communication cable for connection of multiple controllers		

* fits 4 and 6 zone controllers only - one required for each slave controller.

VALVES Snap Zone[™] Valve

Description

Snap Zone valves are precision engineered four wire thermoelectrically operated valves designed for heating and cooling systems. The valve opens and closes based upon the voltages applied to the actuator. Use the Bell & Gossett Snap Zone Valves to speed installation time and reduce callback times to customers. The actuator can be installed or removed at any angle on the adapter ring. The compact design and universality in the actuator mounting position allows for easy installation in the most difficult positions.

Operating Data

Maximum Operating Temperature: 212°F (100°C) Minimum Operating Temperature: 32°F (0°C) Maximum Operating Pressure: 240 PSI Maximum Differential Closeoff: 60 PSI Open/Close Speed: 3 min. Electrical Rating: 24V 60Hz Power Consumption: 1.8W, 75mA (6 per 40VA) End Switch Rating: 1.0A @ 24VAC

Materials of Construction

Body: Forged Brass Bonnet/Packing Box: Brass Plunger Assembly: Brass, EPDM Seals Stem: Stainless Steel Union Nuts: Brass Tailpieces: Brass O-Rings: EPDM Actuator: Polyamide Housing Cable: PVC

Cv Ratings

Snap Zone Size	1/2″	3/4″	1″
Cv	1.8	2.8	2.8

Model Number Naming Convention			
SZV	Snap Zone Valve		
050	Body Size 050 = 0.500" 075 = 0.750" 100 - 1.000"		
N	Connection Type S = Sweat Body N = FNPT Threaded		
4W	Actuator Type 4W = 4 Wire		
E	End Switch E = Endswitch		



Specifications

Model Number	Part Number	Description		Dimensions, in	inches (mm)		Shipping Weight,
			D	Х	Y	Z	lbs (kg)
SZV-050S-4WE	109500	½″ SWT Zone Valve, 4 Wire	1.59 (40.3)	3.48 (88.5)	3.55 (90.2)	4.24 (107.7)	1.4 (0.6)
SZV-075S-4WE	109501	¾″ SWT Zone Valve, 4 Wire	2.02 (51.3)	4.28 (108.7)	3.55 (90.2)	4.42 (112.5)	1.4 (0.6)
SZV-100S-4WE	109502	1" SWT Zone Valve, 4 Wire	2.24 (56.9)	4.28 (108.7)	3.55 (90.2)	4.52 (114.9)	1.4 (0.6)
SZV-050N-4WE	109506	½" NPT Zone Valve, 4 Wire	1.59 (40.3)	3.58 (91.0)	3.55 (90.2)	4.24 (107.7)	1.4 (0.6)
SZV-075N-4WE	109507	¾" NPT Zone Valve, 4 Wire	2.02 (51.3)	4.18 (106.1)	3.55 (90.2)	4.42 (112.5)	1.4 (0.6)
SZV-100N-4WE	109508	1″ NPT Zone Valve, 4 Wire	2.24 (56.9)	4.44 (112.7)	3.55 (90.2)	4.52 (114.9)	1.4 (0.6)
SZV-050S-000	109512	½" Sweat Body	1.59 (40.3)	3.48 (88.5)	-	-	1.0 (0.4)
SZV-075S-000	109513	¾″ Sweat Body	2.02 (51.3)	4.28 (108.7)	-	-	1.0 (0.4)
SZV-100S-000	109514	1″ Sweat Body	2.24 (56.9)	4.28 (108.7)	-	-	1.0 (0.4)
SZV-050N-000	109515	½" NPT Body	1.59 (40.3)	3.58 (91.0)	-	-	1.0 (0.4)
SZV-075N-000	109516	¾" NPT Body	2.02 (51.3)	4.18 (106.1)	-	-	1.0 (0.4)
SZV-100N-000	109517	1″ NPT Body	2.24 (56.9)	4.44 (112.7)	-	-	1.0 (0.4)
SZV-000-4WE	109518	4 Wire Actuator w/ES		-	5	A	0.4 (0.2)

BALANCE VALVES Lead-Free* Circuit Setter[®] Plus

Description

The Circuit Setter Plus and Circuit Setter Plus RF provide the perfect balance of adjustability and efficiency for potable water and HVAC systems. They are precisely calibrated for use as a presettable balance valve, variable orifice flow meter and positive shut-off service valve. They are also designed for optimal system efficiency and water conservation. The Circuit Setter Plus and Circuit Setter Plus RF can provide the perfect balancing solutions for your potable water and HVAC system.

Save time, energy and water with the lead-free Circuit Setter Plus and Circuit Setter Plus RF.

- Designed for all plumbing and HVAC systems.
- Provides equal flow throughout all circuits to conserve water and optimize system efficiency.
- Calibrated accurate flow control and measurement.
- Bi-directional design allows any installation configuration.
- Externally adjustable manual balance valve for easy adjustment.
- Reduces pump energy requirements.
- Meets or exceeds stringent codes for potable water.
- Includes memory stop indicator.
- Provides drain option.
- Provides positive shut off and isolation.
- Includes pressure/temperature ports.



Body: Brass ASTM B283-C69300* Ball: 304 Stainless Steel Seat Rings: Glass and Carbon filled TFE Readout Valves: Brass with EPT check valves Stem "O" Ring: EPDM

Maximum Working Pressure

NPT Models: 400 PSIG (2758 kPa) Sweat Models: See table below

Maximum Operating Temperature

-4°F (-20°C) to 250°F (121°C)

*CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

Type Solder	Maximum Pressure Limitations for 1/2" - 1" with Solder Connections						
	Pressure PSI kPa	Temp °F (°C)					
	300 (2068)	200 (93)					
95-5 Tin-Antimony	250 (1724)	225 (107)					
	200 (1379)	250 (121)					













Specifications

Model	Part	C i	Connection	Din	nensions** in Inches	(mm)	Weight
Number	Number	Size	Туре	Α	В	С	in lbs. (kg)
RF-1/2S LF	117410LF	¹ / ₂ "	Sweat	2.91 (73.9)	1.82 (46.2)	2.85 (72.4)	0.6 (0.27)
RF- ³ / ₄ S LF	117411LF	3/4"	Sweat	3.51 (89.2)	2.05 (52.1)	3.10 (78.7)	0.75 (0.34)
CB-1/2S LF	117412LF	1/2"	Sweat	2.91 (73.9)	1.82 (46.2)	2.85 (72.4)	1 (0.45)
CB-3/4S LF	117413LF	3/4"	Sweat	3.51 (89.1)	2.05 (52.1)	3.10 (78.7)	1.25 (0.6)
CB-1S LF	117401LF	1"	Sweat	4.29 (109)	2.33 (59.2)	3.33 (84.6)	2 (0.91)
CB-1 ¹ / ₄ S LF	117402LF	1 ¹ / ₄ "	Sweat	4.91 (124.7)	3.08 (78.2)	3.69 (93.7)	3.5 (1.6)
CB-1 ¹ / ₂ S LF	117403LF	1 ¹ / ₂ ″	Sweat	5.21 (132.3)	3.27 (83)	3.95 (100.3)	3.8 (1.7)
CB-2S LF	117404LF	2″	Sweat	6.31 (160.3)	3.83 (97.3)	4.44 (112.8)	6.2 (2.8)
CB-1/2 LF	117414LF	1/2"	NPT	2.94 (74.7)	1.98 (50.3)	3.02 (76.7)	1.25 (0.6)
CB-3/4 LF	117415LF	3/4"	NPT	3.06 (77.7)	2.17 (55.1)	3.12 (79.2)	1.5 (0.7)
CB-1 LF	117416LF	1"	NPT	3.81 (96.8)	2.47 (62.7)	3.42 (86.9)	2 (0.9)
CB-1 ¹ / ₄ LF	117103LF	1 ¹ / ₄ "	NPT	4.41 (112)	3.19 (81)	3.69 (93.7)	3.5 (1.6)
CB-11/2 LF	117104LF	1 ¹ / ₂ ″	NPT	4.42 (112.3)	3.37 (85.6)	3.95 (100.3)	3.8 (1.7)
CB-2 LF	117105LF	2″	NPT	5.13 (130.3)	3.98 (101.1)	4.44 (112.8)	6.2 (2.8)
CB-21/2 LF	117106LF	2 ¹ / ₂ "	NPT	6.00 (152.4)	4.51 (114.6)	4.83 (122.7)	9 (4.1)
CB-3 LF	117107LF	3″	NPT	6.50 (165.1)	5.12 (130.0)	5.44 (138.2)	12 (5.4)

** All dimensions +/-0.125 (3.2 mm) tolerance. Dimensions are subject to change. Not to be used for construction purposes unless certified.

BALANCE VALVES Circuit Sentry[™] Flo-Setter[™]II

Description

The Circuit Sentry Flo-Setter II valve is a field adjustable pressure independent flow limiter that maintains set flow rates regardless of pressure fluctuations in the system; eliminates overflow.

- The unique **GPM dial** is easy to set. Requires no instruments, charts or wheels
- Saves pump energy and improves coil efficiency
- No minimum straight pipe lengths required
- Integrated pressure / temperature ports included
- Large open flow paths for clog-free operation
- Integrated isolation/shut-off capability

Materials of Construction

Body: Brass (1/2" - 1-1/4") Ductile Iron (1-1/2" - 2") Flow Setting: PA6 20% Glass Spring: Stainless Steel Diaphragm: HNBR O-Rings: EPDM

Maximum Working Pressure

375 PSIG (2585 kPa)

Maximum Operating Temperature 14°F (-10°C) to 248°F (110°C)

Control Range

Maximum 58 PSI (399 kPa) Delta P

Accuracy

+/-5%

Model AF



Circuit Sentry Flo-Setter II Specifications

Model	Part	Size	Connection							Capacity M (L/hr)	Approx. Weight
Number	Number		Туре	Α	В	С	D**	E**	Min.	Max.	lbs. (kg)
FS-1/2	117630	1/2"	NPT Female	2.9 (75)	5.6 (144)	3.4 (87)	2.24 (57)	1.12 (28)	0.26 (60)	4.75 (1,080)	1.1 (0.5)
FS-3/4	117632	3/4"	NPT Female	3.1 (79)	5.6 (144)	3.4 (87)	2.24 (57)	1.12 (28)	0.45 (102)	8.50 (1,930)	1.3 (0.6)
FS-1	117643	1"	NPT Female	3.9 (100)	6.8 (173)	4.3 (110)	2.54 (65)	1.27 (33)	060 (136)	10.56 (2,400)	2.8 (1.3)
FS-1-1/4	117636	1 1/4"	NPT Female	4.0 (104)	7.0 (178)	4.3 (110)	2.54 (65)	1.27 (33)	0.88 (200)	22.01 (5,000)	3.1 (1.4)
FS-1-1/2	117637	1 1/2"	NPT Female	5.4 (138)	7.9 (201)	5.1 (131)	3.60 (92)	1.80 (46)	3.17 (719)	32.58 (7,400)	6.6 (3.0)
FS-2	117638	2"	NPT Female	5.4 (138)	8.1 (207)	5.1 (131)	3.60 (92)	1.8 (46)	3.96 (900)	45.57 (10,350)	7.5 (3.4)





Model	Valve Size	Connection Fixed		DI	MENSIONS	* IN INCHE	S (mm)			city in GPM /hr)	Approx. Weight
Number	Fixed End	End	В	с	D**	E**	G Max***	T Max***	Min.	Max. 4.75 (1,080) 4.75 (1,080) 8.50 (1,930) 8.50 (1,930) 10.56 (2,400) 22.01 (5,000)	lbs. (kg)
AF-1/2	1/2"	Sweat Female	5.6 (144)	3.4 (87)	2.24 (57)	1.12 (28)	5.6 (142)	1.55 (39)	0.26 (60)		1.2 (0.5)
AF-1/2	1/2	NPT Female	5.6 (144)	3.4 (87)	2.24 (57)	1.12 (28)	5.0 (127)	1.55 (39)	0.26 (60)		1.2 (0.5)
AF-3/4	3/4"	Sweat Female	5.6 (144)	3.4 (87)	2.24 (57)	1.12 (28)	6.3 (160)	1.55 (39)	0.45 (102)		1.5 (0.7)
AF-3/4	5/4	NPT Female	5.6 (144)	3.4 (87))	2.24 (57)	1.12 (28)	5.3 (135)	1.55 (39)	0.45 (102)		1.5 (0.7)
AF 1	AF-1 1"	Sweat Female	6.8 (173)	4.3 (110)	2.54 (65)	1.27 (33)	7.6 (193)	2.00 (51)	0.60 (136)		3.1 (1.4)
AF-1	1	NPT Female	6.8 (173)	4.3 (110)	2.54 (65)	1.27 (33)	6.4 (163)	2.00 (51)	0.60 (136)		3.1 (1.4)
AF-1-1/4	1 1/4"	Sweat Female	7.0 (178)	4.3 (110)	2.54 (65)	1.27 (33)	7.9 (201)	2.00 (51)	0.88 (200)		3.6 (1.6)
AF-1-1/4	1 1/4	NPT Female	7.0 (178)	4.3 (110)	2.54 (65)	1.27 (33)	6.7 (170)	2.00 (51)	0.88 (200)	22.01 (5,000)	3.6 (1.6)
AF-1-1/2	1 1/2"	Sweat Female	7.9 (201)	5.1 (131)	3.60 (92)	1.8 (46)	10.6 (269)	2.52 (64)	3.17 (719)	32.58 (7,400)	7.6 (3.4)
AF-1-1/2	1 1/2	NPT Female	7.9 (201)	5.1 (131)	3.60 (92)	1.8 (46)	9.2 (234)	2.52 (64)	3.17 (719)	32.58 (7,400)	7.6 (3.4)
AF-2	2"	Sweat Female	8.1 (207)	5.1 (131)	3.6 (92)	1.80 (46)	11.7 (297)	3.14 (80)	3.96 (900)	45.57 (10,350)	8.7 (3.9)
AF-2	2	NPT Female	8.1 (207)	5.1 (131)	3.6 (92)	1.80 (46)	9.7 (246)	3.14 (80)	3.96 (900)	45.57 (10,350)	8.7 (3.9)

*All dimensions +/- 0.125" (3.2 mm) tolerance. Dimensions are subject to change. Not to be used for construction purposes unless certified.

Dimension is of maximum width of the handle or body, whichever is greater. *Includes tailpiece. Measurement of maximum length tailpiece available.

For minimum differential requirements please refer to submittal A-611 on our website. Maximum differential pressure is 58 PSID.

Minimum temperature is 14°F (-10°C) to 248°F (120°C). Maximum operating pressure is 375 PSI.

NOTE: Model AF valves are configured valves and therefore have no part numbers. They include union tail pieces and can be selected to include optional ball isolation/shut-off valve.

Circuit Sentry Flo-Setter II



VALVES Flo-Control[™] Valves

Description

Flo-Control valves prevent gravity flow in forced hot water systems, and permit summer/winter operation of indirect water heaters.

Features

- Combination straight/angle configurations in sizes 3/4" to 2" for ease of installation.
- Removable cap allows easy cleaning and service without removing pipe connections.
- Manual operating position for vertical lift disc to permit gravity circulation.

Operating Data

Maximum Working Pressure: 125 PSIG (862 kPa) Maximum Operating Temperature: 250°F (121°C)



Angle Pattern 2-1/2", 3"



Straight-Angle Pattern 3/4", 1", 1-1/4", 1-1/2", 2"





Bronze Straight Pattern 3/4"

Straight Pattern 2-1/2", 3", 4"

Specifications

Model	Part		Dim	ension in Inches	s (mm)		Approx Shpg. Wt.
Number	Number	Α	В	С	D	E	lbs. (Kg)
SA 3/4	107034	3 1/8 (79)	4 15/16 (125)	1 5/8 (41)	1 9/16 (40)	1 7/16 (37)	2 (0.9)
SA 1	107018	3 1/2 (89)	5 1/2 (140)	1 7/8 (48)	1 3/4 (44)	1 1/2 (38)	3 (1.4)
SA 1 1/4	107019	4 (102)	6 1/2 (165)	2 1/4 (57)	1 31/32 (50)	1 7/8 (48)	4 (1.8)
SA 1 1/2	107020	5 (127)	7 1/4 (184)	3 (76)	2 1/2 (64)	2 1/4 (57)	8 (3.6)
SA 2	107021	6 7/8 (175)	7 1/2 (191)	4 5/8 (117)	4 (102)	2 5/8 (67)	12 (5.5)
A 2 1/2	107006	7 1/4 (184)	7 5/8 (194)	5 3/8 (137)	4 1/2 (114)	4 1/8 (105)	20 (9.1)
A 3	107007	7 1/2 (191)	7 3/4 (197)	6 (152)	4 1/2 (114)	4 1/4 (108)	23 (10.5)
S 2 1/2	107014	9 5/16 (237)	8 11/16 (221)	5 3/8 (137)	4 3/4 (121)	2 11/16 (68)	22 (10.0)
S 3	107015	9 15/16 (252)	9 (229)	6 (152)	5 1/4 (133)	3 (76)	24 (10.9)
S 4	107004	13 (330)	12 1/2 (318)	7 3/4 (197)	7 (178)	3 7/8 (98)	58 (26.4)
SB 3/4	107024	3 1/4 (83)	3 7/8 (98)	1 7/16 (37)	1 5/8 (41)	23/32 (18)	1.2 (0.6)

Dimensions are approximate and subject to change. Contact factory for certified dimensions.



Sizes 3/4" Bronze Straight Valve



Sizes 3/4", 1", 1-1/4", 1-1/2" Straight Angle Valves



Sizes 2" Straight Angle Valves







Sizes 2-1/2", 3", 4" Straight Valves

VALVES Hydrotrol[™] Flow Control Valves

Description

The Hydrotrol (HT) flow control valve is used to prevent overheating of zones due to gravity flow in hydronic heating systems and will permit summer-winter operation of indirect water heater. The HT valve allows fluid to pass when the system or zone pumps start. When the system or zone pumps are not operating, the HT valve remains closed, preventing gravity circulation. The HT valves are designed with a 1/2 turn knob that can be manually opened when draining the system or for bypass purposes. The HT valve can be installed in either the horizontal or vertical orientation.

Operating Data

Maximum Working Pressure: 150 PSI (10 bar) Maximum Operating Temperature: 250°F (121°C)

Materials of Construction

Body: Brass Internal Components: Non-Ferrous



Model Number	Part Number	Dimensions — Inches (mm)								Dimensions — Inches (mm) Sh					Approx. Shpg. Wt.
Number	Number	A	В	C	D	E	F	lbs. (Kg)							
HT-3/4	107035	3/4" NPTF	3-3/16" (82)	3" (76)	1-9/16" (40)	1-3/4" (44)	1-11/16" (43)	1.3 lbs. (0.6)							
HT-1	107037	1" NPTF	3-5/8" (93)	3-3/16" (82)	1-9/16" (40)	1-15/16" (50)	1-11/16" (43)	1.2 lbs. (0.5)							
HT - 1-1/4	107038	1-1/4" NPTF	4" (101)	3-11/16" (93)	1-11/16" (43)	2-1/4" (57)	1-7/8" (48)	1.8 lbs. (0.8)							

Do not use for construction. Dimensions are approximate and subject to change. Contact factory for certified dimensions.

VALVES DB-Differential Bypass Valve

Description

The differential bypass valve is used in systems where heating loads may be excluded from the circuit as zone valves close. It controls the excess flow in the system by acting as a bypass while ensuring adequate flow to the remaining open circuits. The differential bypass valve helps reduce velocity noise caused by excess flow through the circuits while maintaining the pump head at a constant value.

Operating Data

Maximum Working Pressure: 150 PSIG (1,034 kPa) Maximum Operating Temperature: 230°F (110 °C) Adjustment Range: 2 to 10 PSI

Materials of Construction

Valve Body: Brass Seals: EPDM Spring: Stainless Steel Knob: ABS

Specifications

For hydronic systems utilizing zone valve

- Controls excess flow in the system when there is reduction in demand
- Available in 3/4" connection
- All brass body with non-ferrous internals



Model	Part	A	B	C	D	Connection	Weight (LB)
Number	Number	(mm)	(mm)	(mm)	(mm)	Type	
DB-3/4	113247	3/4" (19)	2-5/16" (59)	1″ (26)	4" (104)	M NPT	1





VALVES Pressure Reducing Valves

Description

Reducing valves fill the system to a preset pressure for optimum performance.

Features

- Fast fill feature reduces start-up time and labor.
- Low inlet pressure check valve helps prevent loss of system pressure if the supply water drops below system pressure.
- Convenient cleanable strainer is designed to prevent dirt and sediment from entering the system.
- Union connection available with 1/2" male NPT thread and 1/2" female sweat tail-piece for
- Lead-Free brass body construction is ideal for potable water systems.

Specifications for Pressure Reducing Valve



Specifications for Combination "Dual Units"

Model	Part	0	Body	Connecti	on in Inches	Dimensions	in Inches (mm)	Approx.
Number	Number	Component Valves	Material	Boiler	Fill	Between Connections	Overall Height	Shpg. Wt. Ibs. (Kg)
	1101001 5	Relief			1/2 NPT	6 7/16 (164)	5 3/8 (137)	4 (1.8)
8	110199LF	B-38			1/2 INF 1	0 //10 (104)	5 5/6 (157)	4 (1.0)
F 0	1101071 5	Relief	Lead-Free	1/2 NPT	1/2 NPT	6 7/16 (164)		3 3/4 (1.7)
F-3	110197LF	FB-38	Brass		1/2 INF 1	0 //10 (104)	6 (152)	3 3/4 (1.7)
E OTU	1101001 5	Relief]		1/2 Union	8 5/8 (219)	0(152)	4 (1.8)
F-3TU	110198LF	FB-38TU			NPT/Sweat	0 5/0 (219)		4 (1.0)

PRESSURE SETTING: Relief 30 PSI

Reducing 12 PSI standard; field adustable range: 10 - 25 PSI Maximum operating temperature 225°F (107°C) - Maximum operating pressure 125 PSIG (862 kPa) *CSA certified to NSF/ANSI 372 that product contains less than 0.25% lead content by weight on wetted surface.

fast, flexible system connection. Models ending in TU feature 1/2" sweat/NPT union connection





Model Number	Part Number	Body Material		cection	Factory Setting	Adjustable Range		Dimensions in I	Dimensions in Inches (mm)		
Rumber	Number	Material	0.20	monoo	(PSIG)	(PSIG)	A	В	С	D	lbs. (Kg)
B-38	110190LF		1/2	NET			3 1/16 (78)	4 13/16 (122)	3 11/16 (94)	1 1/8 (29)	1 3/4 (0.8)
B7-12	110196LF		3/4	NPT			3 (76)	4 31/32 (126)	3 21/32 (93)	1 5/16 (33)	2 1/4 (1.0)
B-38TU	110191LF	Lead-Free	1/2	Union*	12	10 - 25	4 31/32 (126)			2 (0.9)	
FB-38	110192LF	Brass	1/2	NPT	1		3 1/16 (78)	4 13/16 (122)	3 11/16 (94)	1 1/8 (29)	1 3/4 (0.8)
FB-38TU	110193LF	2.000	1/2	Union*			4 31/32 (126)	4 13/10 (122)	3 11/10 (94)	1 1/0 (29)	2 (0.9)
6	110194LF		1/2	NPT	45	05 00	3 1/16 (78)				1 3/4 (0.8)
7	110195LF		3/4	INFI	45	25 - 60	3 (76)	4 31/32 (126)	3 21/32 (93)	1 5/16 (33)	2 1/4 (1.0)

* Models ending in "TU" feature 1/2" sweat/NPT union connection

ASME Safety Relief Valves

Description

ASME Safety Relief Valves protect fired and unfired hot water vessels against hazardous operating pressures.

Features

- Engineered in accordance with Section IV of the ASME boiler and pressure code for heating boilers with capacities certified by the National Board of Boiler and Pressure Vessel Inspectors.
- Offer the highest BTUH ratings available on the market today for valves in their class (790,000 to 5,999,000 BTUH)
- EPDM diaphragm operated (cast iron models) and diaphragm assisted (bronze models) have an effective area approximately 5 times greater than conventional "pop-type" relief valves to help overcome the effects of fouling.
- Low differential between opening and closing pressures helps to prevent conditions under which system water might flash to steam and cause hammering.





Models 3301 & 4100 **Iron Body Valves**

AP





Relief Setting	Model Number Capacity in BTU Per Hour								
PSIG	Iron	Body	Bron	ze Body					
00	3301-30	4100-30	790-30	1170-30					
30	3,300,000	4,100,000	790,000	1,170,000					
	3301-36	4100-36	790-36	1170-36					
36	3,800,000	4,600,000	900,000	1,330,000					
45	3301-45	4100-45	790-45	1170-45					
45	4,500,000	5,515,000	1,065,000	1,575,000					
50	3301-50	4100-50	790-50	1170-50					
50	4,900,000	5,990,000	1,160,000	1,710,000					
			790-75	1170-75					
75			1,615,000	2,385,000					
100	NOT A	VAILABLE	790-100	1170-100					
100			2,075,000	3,060,000					
105]		790-125	1170-125					
125			2,535,000	3,735,000					

¹ Contact your local wholsaler or Bell & Gossett representative for availability of ASME Safety Relief Valves with special pressure settings.

Specifications

Model Number	Body	NPT Con in In	nections ches		Dimension in Inches (mm)						
Number		Inlet	Outlet	A	В	С	D	E	F	lbs. (Kg)	
790	Drame	3/4	3/4	2 9/16 (65)	1 1/2 (38)	3/4 (19)	4 9/16 (116)		2 3/32 (53)	1.2 (0.5)	
1170	Bronze	1	1	2 7/8 (73)	1 3/4 (44)	7/8 (22)	4 15/16 (125)	1 1/32 (26)	2 1/4 (57)	1.5 (0.7)	
3301	Iron	1 1/2									
4100	Iron	2	2	6 (152)	2 7/8 (73)	3 1/4 (83)	11 (279)	N/A		17 (7.7)	

Actual unit model numbers include individual valve pressure settings as a suffix to the basic valve model number noted.

Dimensions are approximate and subject to change. Contact factory for certified dimensions

Maximum Operating Temperature: 250°F (121°C) - Maximum Working Pressure: Model 790 & 1170: 125PSIG (862KPa); Model 3301 & 4100: 50 PSIG (345 KPa).

ACCESSORIES Copper Red Ring Monoflo[®] Fittings

Description

Copper Red Ring Monoflo Fittings let you use a single pipe to serve as both supply and return main.

Features

- Connect risers to the main, assuring proper diversion of water to each heating unit regardless of type and its position in the system.
- Recommended for most installations including cast iron non-ferrous base boards, free-standing radiation or convectors.
- Only one fitting is needed for most installations for adequate diversion for upfeed radiation. For most applications, a second fitting can be used if higher resistance is required.

Operating Data

Maximum Working Pressure: 150 PSIG (1,034 kPa) Maximum Operating Temperature: 300°F (149°C)

Specifications

Deut Neurale en	Size	Dimensions-	Inches (mm)*	Cv Rat	ings**	Approx. Shpg.
Part Number	Inches	A	В	1 FTG	2 FTG	Approx. Shpg. Wt. lbs. (Kg)
108119	3/4 x 1/2***	2-7/32 (56)	1 (25)	4.2	_	1/4 (0.1)
108120	1 x 1/2	2-9/16 (65)	1-5/32 (30)	14.5	8.7	
108121	1 x 3/4	2-3/4 (70)	1-3/8 (35)	14.5	0.7	1/2 (0.2)
108122	1-1/4 x 1/2	2-3/4 (70)	1-7/32 (31)	24.0	15.5	1/2 (0.2)
108123	1-1/4 x 3/4	2-27/32 (72)	1-3/8 (35)	24.0	15.5	
108124	1-1/2 x 3/4	3-3/32 (78)	1-11/16 (42)	39.0	25.0	1-1/4 (0.6)
108125	1-1/2 x 1	3-3/8 (86)	1-11/16 (42)	39.0	25.0	1-1/4 (0.0)
108126	2 x 3/4	3-1/2 (89)	1-27/32 (47)	80.0	55.0	1-3/4 (0.8)
108127	2 x 1	3-13/16 (97)	2-1/32 (52)	00.0	55.0	1-3/4 (0.0)

* Do not use for construction. Dimensions are approximate and subject to change. Contact factory for certified dimesions. ** With Side Branch plugged.

*** Return only.

AIR SEPARATORS Inline Air Separator

Description

The B&G In-Line Air Separator is specificaly designed to efficiently separate air from circulating water in hydronic heating and cooling systems to assure a quiet operation.

Operating Data

Maximum Working Pressure: 175 PSIG (1,207 kPa) Maximum Operating Temperature: 300°F (149°C)

Materials of Construction

One Piece Cast Iron

Specifications







AIR SEPARATORS EASB-Jr Enhanced Air Separator

Description

Bell & Gossett's Model EASB-JR Enhanced Air Separator automatically removes entrained air bubbles in hydronic systems. As fluid enters the EASB-JR, the velocity is decreased creating a low pressure area. The small bubbles are released from fluid and then collected on the coalescing medium. As the bubbles coalesce, they rise to the top of the air separator where they are released to atmosphere through the built-in automatic air vent. The air separator has a bottom 1/2" NPT connection to accommodate a B&G diaphragm expansion tank. The compact design and brass body construction make the EASB-JR ideal for residential and commercial hydronic heating systems.

Operating Data

Maximum Working Pressure: 150 PSI (10 bar) Maximum Operating Temperature: 250°F (121°C)

Materials of Construction

Body & Cap: Brass Coalescing Medium: Stainless Steel Venting Mechanism: Non-Ferrous





NPTF

Dimensions & Weights

Specifications

Model	Part			Approx. Shpg. Wt.					
Number	Number	Size	Α	В	с	D	E	F	Lbs. (Kg)
EASB-3/4 JR	112111	3/4" NPT	6 ⁷ /8 (175)	15/8 (41)	1 ¹³ /16 (46)	35/8 (92)	2 ¹ /4 (57)	3/4" NPTF	2.5 (1)
EASB-3/4S JR	112114	³ /4" Sweat	6 ⁷ /8 (175)	15/8 (41)	1 ¹³ /16 (46)	35/8 (92)	2 ¹ /4 (57)	³ /4" Sweat	2.5 (1)
EASB-1 JR	112112	1" NPT	6 ⁷ /8 (175)	15/8 (41)	1 ¹³ /16 (46)	35/8 (92)	2 ¹ /4 (57)	1" NPTF	2.5 (1)
EASB-1S JR	112115	1" Sweat	67/8 (175)	15/8 (41)	113/16 (46)	35/8 (92)	21/4 (57)	1" Sweat	2.5 (1)
EASB-11/4 JR	112113	11/4" NPT	71/2 (191)	17/8 (48)	25/16 (59)	45/8 (117)	31/8 (79)	11/4" NPTF	4 (1.8)
EASB-11/4S JR	112116	11/4" Sweat	71/2 (191)	17/8 (48)	25/16 (59)	45/8 (117)	31/8 (79)	1 ¹ /4" Sweat	4 (1.8)
EASB-11/2 JR	112117	11/2" NPT	71/2 (191)	17/8 (48)	25/16 (59)	45/8 (117)	31/8 (79)	11/2" NPTF	4 (1.8)
EASB-2 JR	112464	2" NPT	71/2 (191)	2 (51)	21/2 (64)	5 (127)	31/8 (79)	2" NPTF	5 (2.3)

Dimensions are approximate and subject to change. Contact factory for certified dimensions.

Enhanced Air Separator

Description

Bell & Gossett's Model EAS Enhanced Air Separator is a patented, innovative design in air separators. It has been engineered to remove entrained air from hydronic heating and cooling systems providing far superior air removal compared with other devices available today. The EAS is ideal for residential, institutional and light commercial applications.

Operating Data

Maximum Working Pressure: 150 PSI (10.3 bar) Maximum Operating Temperature: 250°F (121°C)

Materials of Construction

Body & Cap: Cast Iron Internals: Stainless Steel 3/4" Large Capacity Air Vent: Brass Body Nonferrous Internals



Specifications

Model Number	Part Number	Max. Flow	Size Inches		Dimensions — inches (mm)				
Number	Number	(GPM)	NPT	A	В	С	D	E	lbs. (Kg)
EAS-1	112105	35	1	12-3/16 (310)	6-7/8 (175)	6-7/16 (164)	3-15/16 (100)	3 (76)	8.8 (4)
EAS-1	112106	35	1-1/4	12-3/16 (310)	6-7/8 (175)	6-7/16 (164)	3-15/16 (100)	3 (76)	8.4 (3.8)
EAS-1	112107	45	1-1/2	15-3/4 (400)	11-3/8 (289)	8-5/8 (219)	4-7/8 (124)	4-1/4 (108)	15.5 (7)
EAS-2	112108	70	2	17-1/2 (445)	11-3/8 (289)	8-5/8 (219)	4-7/8 (124)	4-1/4 (108)	15.25 (6.9)

EAS-1 or EAS- 1-1/4 Max. Width 4-1/16" (103mm)

EAS- 1-1/2 or EAS-2 Max. Width 5-3/4" (146mm)

How It Works

- As system fluid enters through the inlet, (either straight or angle) the diffuser distributes flow evenly across the stainless steel, wire brush-like medium.
- 2 Air bubbles, even micro air bubbles, stick to the brush filaments.
- 3 Trapped air rises above the diffuser through a baffle (not pictured), where the air is then released through an opening on top.
- 4 Deaerated water then goes back into the system.



HYDRONIC SPECIALTIES

RV-125A Readout Valve and RP-250B Readout Probe

The RV-125A is designed for use wherever pressure tappings are required to monitor flow or pressures. The Readout Valve is fitted with an EPT insert which incorporates a unique check valve feature designed to check flow when the Readout Valve is not being



RP-250 RV-125

used to monitor flow. Use companion RP-250B Readout Probes with the RV-125A Readout Valve. 300 PSIG Working Pressure -

250°F Maximum Operating Temperature

AIR VENTS

Model No. 107A High **Capacity Air Vent**

A rugged High Capacity Air Vent designed to purge free air from liquid systems at **operating** pressures up to 150 PSIG. The Model 107A Air Vent has a cast iron body and bonnet, with stainless steel, brass and **EPDM** internal components and is suitable for a maximum operating temperature of **250°F.** The Air Vent has a 3/4" NPT inlet and 3/8" NPT outlet.

No. 98

A high capacity automatic air vent that is designed to remove air in closed loop systems. Materials of construction: Brass body with non-ferrous internals. **Maximum Working** Pressure: 150 PSI. Maximum **Operating Temperature: 250°F**



TB- Thermoflo[®] Balancer

A device for instant visual balancing of hot or cold water flows. With a B&G Thermoflo balancer installed in each circuit or zone, the entire system can be quickly balanced to meet original design calculation. No. TB-3/4"- Capacity 1 to 5 GPM. No. TB-1"- Capacity 2 to 10 GPM. 125 PSIG Working Pressure -250°F Maximum Operating Temperature



DT-2 Drain-O-Tank* Air Charger

The Drain-O-Tank Air Charger offers a sure, quick way to recharge a waterlogged compression tank. 125 PSIG Working Pressure -240°F Maximum Operating Temperature



No. 97 Automatic **Air Vent**

A float type vent designed to vent troublesome air from hydronic heating systems. The brass body and the non-ferous internals provide years of reliable service. The compact design (3-1/8" x 1-7/8") and high operating pressure/temperature (240°F @ 150 PSIG) limitations make the No. 97 a must in any hydronic heating system.

No. 87, 67 and 7 **Automatic Air Vents**

Designed to vent the accumulation of troublesome air wherever it can be trapped. These non-ferrous automatic air vents are 4-3/4" x 2-1/4", 3-3/16" x 1-1/2" and 4-1/16" x 2-3/16" (height and width), respectively, and are rated for

a maximum operating temperature of 240°F at pressures of 150, 35 and 75 PSI, respectively. The No. 87 has a combination of 1/2" FPT/3/4" MPT connection, whereas No's. 67 and 7 have 1/8" MPT, and FPT connections.

No. 26 Vacuum Breaker

Designed to protect closed vessels and piping systems against collapse when the induced vacuum exceeds design conditions. When used on steam heating systems, the No. 26 Vacuum Breaker controls induced vacuum, permitting normal return of condensate to the boiler. Adjustable range 1/4" to 20" (mercury) vacuum. Factory set to 4" - 240 PSIG Maximum Working Pressure -300°F Maximum Operating Temperature

No. 4V "Coin-Operated" Air Vent

Specially designed for the new types of radiators. An important feature is that it projects only slightly, being almost flush with the radiator. 150 PSIG Working Pressure – 250°F Maximum **Operating Temperature**



Approx. Shpg. Wt. (Lbs) Maximum Model Part System Dimensions Description Number Number Connection (W x H) Pressure Temperature Carton Of 98 113246 1/2" NPTF 4-1/2" x 9-5/8" 250°F 1 .8 113222 1-7/8" x 3-1/8" 97 1/8" NPTM 1 .8 150 PSIG Combination Automatic Air Vent 2-1/4" x 4-3/4" 87 113021 .61 240°F 3/4" NPTM 1/2" NPTF 1 67 113020 1/8" NPTM 1-1/2" x 3-3/16" 35 PSIG .25 7 113001 1/8" NPTF 2-3/16" x 4-1/16" 75 PSIG .5 107A 113076 High Capacity Air Vent 3/4" NPTF 4-1/2" x 9-5/8 150 PSIG 250°F 1 10 4V 113055 Manual Air Vent 5/8" x 5/8" 150 PSIG 250°F 48 1/8" NPTM 2 3 26 113075 Vacuum Breaker 3/4" NPTM 1-1/4" x 3" 300°F 240 PSIG 6 RV-125A 113100 1-1/8" x 9/16" 300 PSIG 250°F 50 pairs 4 Readout Valve 1/8" NPTM 1/4" P/T V58050PK 1-1/4" x 1-1/4" 300 PSIG 250°F Readout Valve 1/4" NPTM .1 1 240°F 1/8" P/T G97030 Readout Valve 1/8" NPTM 1-1/8" x 1-1/4" 300 PSIG 1 .5 RP-250B **Readout** Probe 300 PSIG 250°F 113102 N/A 2" x 5/8" 6 pairs 1 DT-2 113041 Drain-O-Tank 1/2" NPTM 2-1/4" x 6-5/16" 125 PSIG 240°F .67 1 2" x 9-1/4" TB-3/4 127001 Balance Valve 3/4" NPTF 125 PSIG 250°F 6 26 TB-1 127002 1" NPTF 2" x 9-1/4" 125 PSIG 250°F **Balance** Valve 6 26

ACCESSORIES PSH - Primary/Secondary Header

Description

The B&G low-loss header, Model PSH, is a combination air separator and manifold that creates independent primary and secondary circuits. The B&G Model PSH is equipped with a purge valve allowing the user to remove any debris deposited on the bottom of the vessel and an air vent releasing trapped air in the system. The insulation, which is provided as standard, prevents water vapors entering from the outside and eliminates the formation of condensate on the PSH body.

Operating Data

With Insulation:

Working Pressure: 150 PSI Operating Temperature Threaded: 32°- 210°F Operating Temperature Flanged: 32°- 220°F **Without Insulation:** Working Pressure: 150 PSI Operating Temperature Threaded & Flanged: 32°-230°F

Materials of Construction

Body: Steel Air Vent: Brass Drain Valve: Brass Insulation-Threaded: PEX Insulation-Flanged: Polyurethane Foam

Connection

1", 1-1/4" and 1-1/2" Female NPT 2", 2-1/2", 3" and 4" ANSI 150 CLASS Flange



Specifications

Model Number	Part Number	Connection Size Inches (mm)	Max Flow GPM (m3/h)	A Inches (mm)			Weight LBS (Kg)
PSH-1	112465	1 (25.4)	11 (2.5)	24-3/8 (619)	8-7/8 (225)	1/2 (12.7)	6.0 (2.7)
PSH-1.25	112466	1-1/4 (31.75)	18 (4)	26-3/4 (679)	9-3/4 (248)	1/2 (12.7)	8.3 (3.8)
PSH-1.5	112467	1-1/2 (38.1)	26 (6)	28-1/3 (719)	11-1/8 (282)	1/2 (12.7)	12.6 (5 .7)
PSH-2	112468	2 (50.8)	40 (9)	42 (1069)	13-13/16 (350)	1-1/4(31.7)	78.7 (35.7)
PSH-2.5	112469	2-1/2 (63.5)	80 (18)	42 (1069)	13-13/16 (350)	1-1/4(31.7)	87.7 (39.8)
PSH-3	112470	3 (76.2)	124 (28)	50-3/8 (1279)	18-3/8 (466)	1-1/4(31.7)	108.0 (49)
PSH-4	112471	4 (101.6)	247 (56)	50-3/8 (1279)	18-1/2 (470)	1-1/4(31.7)	116.8 (53)

TANKS HFT Diaphragm Tanks • Expansion Tanks for Hydronic Heating

Specifications

Description

Bell & Gossett HFT expansion tanks are designed to absorb the force of thermal expansion in hydronic heating systems. Series HFT tanks for hydronic heating systems are available in sizes from 2–86 gallons. The Series HFT tank is designed to absorb the force of thermal expansion of heating water to maintain proper pressurization in a closed hydronic system. The heavy duty butyl diaphragm separates system water from the air in the tank preventing water logging problems.

	A
HFT-15 thru HFT-9	0
B	T

-	Model	Part	Volume Ga	allons (Liters)	Height (A)	Diameter (B)	System	Approx. Shpg. Wt.
A	Number	Number	Tank Acceptance		Inches (mm)	Inches (mm)	Connection	lbs. (Kg)
	HFT-15	T-15 1BN326 2 (7.5)		1.0 (3.7)	12-5/8 (321)	8 (203)		5 (2.3)
-	HFT-30	1BN327	4.4 (16.6)	2.5 (9.4)	14 (355)	11 (279)	1/2" NPTM	9 (4.1)
	HFT-60	1BN328	7.6 (28.7)	2.5 (9.4)	17-1/4 (438)	11 (279)	.,	14 (6.4)
	HFT-90	1BN329	14 (53)	11.3 (42.8)	21 (533)	15-3/8 (390)		23 (10.4)
-	HFT-30V	1BN330	14 (53)	11.3 (42.8)	24-3/4 (629)	15-3/8 (390)		24 (11)
	HFT-40V	1BN331	20 (75.7)	11.3 (42.8)	32-1/2 (826)	15-5/8 (390)	1" NPTF	34 (15.5)
	HFT-60V	1BN332	32 (121.1)	11.3 (42.8)	47-1/2 (1207)	15-5/8 (390)		52 (23.6)
•	HFT-90V	1BN333	44 (166.5)	34 (128.7)	36-1/2 (927)	22 (559)		64 (29)
	HFT-110V	1BN334	62 (234.6)	34 (128.7)	48-1/2 (1232)	22 (559)	1-1/4" NPTF	89 (40.5)
	HFT-160V	1BN335	86 (325.5)	46 (174.1)	46 (1168)	22 (559)		116 (53)

HFT-30V thru HFT-160V

Operating Data

Maximum Working Pressure: 100 PSI (689 kPa) Maximum Operating Temperature: 240°F (115°C) Standard Factory Pre-charge: 12 PSI (83 kPa)

Materials of Construction

Shell: Carbon Steel Diaphragm: Heavy Duty Butyl Rubber Connection: Steel



Compression Tanks

Air-tight, ASME constructed. Available in painted steel. Sizes 15 to 505 gallons. Gauge glass tappings are standard. Always use with B&G Airtrol Tank Fittings.



Specifications

Model Number	Part Number	Capcity Gallons	Required Airtrol Fitting	Tank Dia. Inches	Tank Length Inches	Approx. Shpg. Wt. (Lbs)
15	116029	15			33	50
24	116030	24	ATF-12	12	51	72
30	116031	30			48	80
40	116032	40		14	63	104
60	116033	60	ATF-16	16	72	134
80	116034	80	ATF-20		62	160
100	116035	100	ATF-20	20	78	186
120	116036	120			65	217
135	116037	135	ATF-24	24	72	230
175	116038	175			62-1/4	320
220	116039	220	1		77	370
240	116040	240]	30	84	420
305	116041	305	ATFL		105-3/4	482
400	116042	400			93	656
505	116840	505		36	116	745

Dimensions are approximate and subject to change. Consult factory for certified dimensions. Part numbers in table above are for paint steel tanks.

Sizing Guideline

Boiler Size		Type of Radiation										
Net Output	Finned Tube Baseboard or Radiant Panel	Convectors or Unit Heaters	Radiators Cast Iron	Baseboard Cast Iron								
BTU/HR		Use Tan	k Model									
25,000	HFT-15	HFT-15	HFT-15	HFT-15								
50,000	HFT-15	HFT-15	HFT-30	HFT-30								
75,000	HFT-30	HFT-30	HFT-30	HFT-60								
100,000	HFT-30	HFT-60	HFT-60	HFT-60								
125,000	HFT-30	HFT-60	HFT-60	HFT-90								
150,000	HFT-30	HFT-60	HFT-90	HFT-90								
200,000	HFT-60	HFT-60	HFT-30V	HFT-30V								
250,000	HFT-60	HFT-90	HFT-30V	HFT-40V								
300,000	HFT-90	HFT-30V	HFT-30V	HFT-40V								
350,000	HFT-30V	HFT-30V	HFT-40V	HFT-60V								
400,000	HFT-30V	HFT-40V	HFT-40V	HFT-60V								

Assumptions: fill pressure 12 PSI, relief pressure 30 PSI, avg. system temp. 200° F, system fluid is water, consult factory with requirements not shown

Airtrol[®] Tank Fittings

Directs free air to the compression tank. Restricts thermal circulation to boiler. Establishes initial tank air level. Allows compression tank size reduction.



Specifications

Model	Part	Tank Dia.	Connect	ion (NPT)	Approx. Shpg.
Number	Number	Inches	Tank	Boiler	Wt. (Lbs)
ATF-9	112008	9			2-1/4
ATF-12	112010	12 - 14			2-1/2
ATF-16	112011	16 - 18	1/2" M	3/4" M	
ATF-20	112026	20 - 22			2-3/4
ATF-24	112013	24			
ATFL [*]	112014)100 gal	1" F	1" F	14

* DT-2 Drain-O-Tank Air Charger comes with ATFL model

TANKS PT Diaphragm Tanks Expansion Tanks for Potable Water Systems

Description

Bell & Gossett PT expansion tanks are designed to absorb the force of thermal expansion in domestic potable water systems. Tanks for potable water systems, Series PT and PTA (ASME construction) are available in sizes from 2–528 gallons.

Residential/Light Commercial Non-ASME Diaphragm Tanks

Operating Data

Maximum Working Pressure: PT-5 & PT-12: 150 PSI (1035 kPa) PT-25V thru PT-210V: 100 PSI (689 kPa) Maximum Operating Temperature: 200°F (93°C)

Materials of Construction

Shell: Carbon Steel Liner: Polypropylene Diaphragm: Heavy Duty Butyl Rubber System Connection: PT-25V thru PT-210V are stainless steel. All others are brass Factory Pre-charge: 40 PSI (276 kPa)

Commercial Non-ASME Bladder Tanks

Maximum Working Pressure: 150 PSI (1035 kPa) Maximum Operating Temperature: 240°F (116°C)

Materials of Construction

Shell: Carbon Steel Liner: Polypropylene Diaphragm: Heavy Duty Butyl Rubber System Connection: Bronze Factory Pre-charge: 55 PSI (379 kPa)

Specifications

Model	Part	Volume Gallons (Liters)		Height (A)	Diameter (B)	System	Approx. Shpg. Wt.
Number	Number	Tank	Acceptance	Inches (mm)	Inches (mm)	Connection	lbs. (Kg)
PT-5	1BN317LF	2 (8)	1.0 (4)	12-5/8 (321)	8 (203)	3/4" NPTM	5 (2.3)
PT-12	1BN318LF	4.4 (17)	3.2 (12)	15 (381)	11 (279)	3/4" NPTF	9 (4.1)
PT-25V	1BN319LF	10.3 (39)	10.3 (39)	19-1/4 (489)	15-3/8 (391)		23 (10.4)
PT-30V	1BN320LF	14 (53)	11.3 (43)	23-7/8 (605)	15-3/8 (391)	1" NPTF	25 (11.3)
PT-42V	1BN321LF	20 (76)	11.3 (43)	31-5/8 (802)	15-3/8 (391)		33 (15)
PT-60V	1BN322LF	34 (129)	34 (129)	29-5/8 (752)	22 (559)		69 (31.2)
PT-80V	1BN323LF	44 (167)	34 (129)	36 (914)	22 (559)		69 (31.2)
PT-180V	1BN324LF	62 (235)	34 (129)	46-3/4 (1187)	22 (559)	1-1/4" NPTF	92 (41.7)
PT-210V	1BN325LF	86 (326)	46.4 (176)	47-1/4 (1200)	26 (660)		123 (55.8)

SBC

Larger sizes and ASME constructed models are available.









WTX Diaphragm Tanks

Description

The Series WTX tanks will help protect the pump and pressure switches against short cycling. The potable well tank delivers adequate water under pressure between pump cycles to meet the required demand. It will provide economical system operation by minimizing pump starts, extending pump motor life, and saving energy. The WTX tank will also assist the pump in meeting peak demands.

Specifications

Model	Part	Volume G	allons (Liters)	System [Drawdown i PSIG	n Gallons	Height (A)	Diameter (B)	System	Approx. Shpg. Wt.
Number	Number	Tank	Acceptance Factor	20/40	30/50	40/60	Inches (mm)	Inches (mm)	Connection	lbs. (Kg)
WTX-2	1BN300	2 (8)	0.45	0.8	0.7	0.6	12-5/8 (321)	8 (203)		5 (2.3)
WTX-5	1BN301	4.4 (17)	0.55	1.8	1.5	1.3	15 (381)	11 (279)	3/4" NPTM	9 (4)
WTX-8	1BN302	7.6 (33)	0.42	3.1	3.1 2.6 2.2 22-1/4 (629)		11 (279)		15 (7)	
WTX-10	1BN303	10.3 (39)	1.00	4.1	3.5	3.0	17-3/4 (451)	15-3/8 (390)		20 (9)
WTX-14	1BN304	14 (53)	0.81	5.6	4.8	4.1	22 (559)	15-3/8 (390)	1" NPTM	22(10)
WTX-10S	1BN305	10.3 (39)	1.00	4.1	3.5	3.0	19-1/4 (489)	15-3/8 (390)		23 (10)
WTX-14S	1BN306	14 (53)	0.81	5.6	4.8	4.1	23-7/8 (605)	15-5/8 (390)		25 (11)
WTX-20S	1BN307	20 (76)	0.57	8.0	6.8	5.9	31-5/8 (802)	15-3/8 (390)	1" NPTF	33 (15)
WTX-26S	1BN308	26 (98)	0.44	10.5	8.8	7.6	38-1/4 (972)	15-3/8 (390)		36 (16)
WTX-32S	1BN309	32 (121)	0.35	-	10.9	9.4	46-1/2 (1181)	15-5/8 (390)		43 (20)
WTX-34S	1BN310	34 (129)	1.00	13.7	11.6	10.0	29-5/8 (752)	22 (559)		61 (28)
WTX-44S	1BN311	44 (167)	0.77	17.7	15	12.9	36 (914)	22 (559)		69 (31)
WTX-62S	1BN312	62 (235)	0.55	24.9	21.1	18.2	46-3/4 (1187)	22 (559)	1-1/4" NPTM	92 (41)
WTX-81S	1BN313	81 (307)	0.41	32.6	27.5	23.8	56-3/8 (1432)	22 (559)]	103 (47)
WTX-86S	1BN315	86 (326)	0.54	34.6	29.2	25.3	47-1/4 (1200)	26 (660)]	123 (56)
WTX-119S	1BN316	119 (450)	0.39	47.8	40.5	35.0	61-7/8 (1572)	26 (660)		166 (75)

System Connection: WTX-2 thru WTX-14 = Copper Lined Steel Fitting; All others = Steel with Stainless Steel Elbow Factory Pre-Charge: WTX-2. WTX-5 = 18PSI (124kPa); WTX-8 = 28 PSI (193 kPa); All other WTX tanks = 38 PSI (262 kPa)

Operating Data

Maximum Operating Temperature: 200°F (93°C) Maximum Working Pressure: 100 PSI (689 kPa)

Materials of Construction

Shell: Carbon Steel Liner: Polypropylene Diaphragm : Heavy Duty Butyl Rubber System Connection: WTX-2 thru WTX-14 = Copper Lined Steel Fitting; all others are Steel with Stainless Steel Elbow Factory Pre-charge: WTX-2, WTX.5 = 18 PSI (124 kPa); WXT-8 = 28 PSI (193 kPa); All other WTX tanks = 38 PSI (262 kPa)



-2 uiru wix-14

WTX-10S thru WTX-119S

VALVES TPV - Tank Purge Valves

Description

Combination full port shut-off valve and drain valve used to connect an expansion tank to the system. It is important that the pre-charge in an expansion tank be maintained at the proper pressure at all times. This pressure is the lowest system operating pressure. When the tank's pressure is adjusted, there should be no system liquid in it. This pre-charge should be checked and adjusted when:

- Tank is first installed
- If system is started or operating with the incorrect tank pre-charge
- Annually to assure proper pre-charge pressure at all times

The TPV (Tank Purge Valve) is ideal for this as the tank can be isolated from the system, drained and the pre-charge checked and adjusted without draining or shutting down the system.

The TPV also serves as a service valve should the tank need to be removed or have the bladder changed. These valves are furnished standard with a drain valve with a standard 5/8" hose connection.

Operating Data

Maximum Working Pressure: 400 PSIG (2,758 kPa) Maximum Operating Temperature: -4°F (-20°C) to 250°F (121°C)

Materials of Construction

Valve Body: Brass Ball: Chrome Plated Ball Seal: PTFE Stem: Explosion Proof O-Ring: EPDM





These valves are not recommended to be used on potable water tanks.



Specifications

Model	Part	System	Tank			Dim	ensions*	Inch (mm	ı)				Approx.
Number	Number	Connection	Connection	А	В	С	D	E	F	G	Н	J	Weight Lbs.
TPV-1/2SF	113226	1/2" Female SWT	1/2" Female NPT	1.67 (42.4)	2.25 (57.2)	3.15 (80.0)	3.82 (97.0)	0.84 (21.3)	1.60 (40.6)	2.36 (59.9)	1.75 (44.5)	3.34 (84.8)	1.0 (0.5)
TPV-1/2FF	113227	1/2" Female NPT	1/2" Female NPT	1.19 (30.2)	2.00 (50.8)	2.90 (73.7)	3.55 (90.4)	0.84 (21.3)	1.60 (40.6)	2.36 (59.9)	1.75 (44.5)	3.34 (84.8)	1.0 (0.5)
TPV-1/2SM	113228	1/2" Female SWT	1/2" Male NPT	1.29 (32.2)	2.25 (57.2)	3.15 (80.0)	4.73 (120.1)	0.84 (21.3)	1.60 (40.6)	2.36 (59.9)	1.75 (44.5)	3.34 (84.8)	1.0 (0.5)
TPV-1/2FM	113229	1/2" Female NPT	1/2" Male NPT	1.06 (26.9)	2.00 (50.6)	2.90 (73.7)	4.47 (113.6)	0.84 (21.3)	1.60 (40.6)	2.36 (59.9)	1.75 (44.5)	3.34 (84.8)	1.0 (0.5)
TPV-3/4SF	113230	3/4" Female SWT	3/4" Female NPT	1.67 (42.2)	2.85 (72.4)	3.72 (94.5)	4.53 (115.1)	1.06 (26.9)	1.95 (49.5)	2.66 (67.6)	1.89 (48.0)	3.50 (88.9)	1.24 (0.6)
TPV-3/4FF	113231	3/4" Female NPT	3/4" Female NPT	1.19 (30.2)	2.50 (63.5)	3.26 (82.8)	4.06 (103.1)	1.06 (26.9)	1.95 (49.5)	2.66 (67.6)	1.69 (48.0)	3.50 (68.9)	1.24 (0.6)
TPV-3/4SM	113232	3/4" Female SWT	3/4" Male NPT	1.67 (42.4)	2.85 (72.4)	3.72 (94.5)	5.50 (14.0)	1.06 (26.9)	1.95 (49.5)	2.66 (67.6)	1.69 (48.0)	3.50 (68.9)	1.25 (0.6)
TPV-3/4FM	113233	3/4" Female NPT	3/4" Male NPT	1.19 (30.2)	2.50 (63.5)	3.26 (82.8)	5.03 (127.6)	1.06 (26.9)	1.95 (49.5)	2.66 (67.6)	1.69 (48.0)	3.50 (68.9)	1.25 (0.6)
TPV-1SF	113234	1" Female SWT	1" Female NPT	1.95 (49.5)	3.18 (80.6)	4.14 (105.2)	5.05 (126.3)	1.23 (31.2)	2.06 (52.3)	2.71 (68.6)	2.00 (50.8)	4.00 (101.6)	1.71 (0.8)
TPV-1FF	113235	1" Female NPT	1" Female NPT	1.46 (36.8)	2.63 (66.5)	3.60 (91.4)	4.50 (114.3)	1.23 (31.2)	2.06 (52.3)	2.71 (68.6)	2.00 (50.8)	4.00 (101.6)	1.71 (0.8)
TPV-1SM	113236	1" Female SWT	1" Male NPT	1.95 (49.5)	3.18 (80.6)	4.14 (105.2)	6.16 (156.5)	1.23 (31.2)	2.06 (52.3)	2.71 (68.6)	2.00 (50.8)	4.00 (101.6)	1.75 (0.8)
TPV-1FM	113237	1" Female NPT	1" Male NPT	1.45 (36.8)	2.53 (60.8)	3.60 (91.4)	5.60 (142.2)	1.23 (31.2)	2.06 (52.3)	2.71 (68.6)	2.00 (50.8)	4.00 (101.6)	1.75 (0.8)
TPV-1 ¹ /4SF	113238	1 ¹ /4" Female SWT	1 ¹ /4" Female NPT	2.13 (54.1)	3.94 (100.1)	5.14 (130.6)	6.10 (154.9)	1.34 (34.0)	2.71 (68.8)	2.96 (75.2)	2.45 (62.2)	4.50 (114.3)	3.15 (1.5)
TPV-1 ¹ /4FF	113239	1 ¹ /4" Female NPT	1 ¹ /4" Female NPT	1.55 (39.4)	3.37 (85.6)	4.56 (115.6)	5.50 (139.7)	1.34 (34.0)	2.71 (68.8)	2.96 (75.2)	2.45 (62.2)	4.50 (114.3)	3.15 (1.5)
TPV-1 ¹ /4SM	113240	1 ¹ /4" Female SWT	1 ¹ /4" Male NPT	2.13 (54.1)	3.94 (100.1)	5.14 (130.6)	7.11 (180.6)	1.34 (34.0)	2.71 (68.8)	2.96 (75.2)	2.45 (62.2)	4.50 (114.3)	3.19 (1.5)
TPV-1 ¹ /4FM	113241	1 ¹ /4" Female NPT	1 ¹ /4" Male NPT	1.55 (39.4)	3.37 (85.6)	4.55 (115.6)	6.52 (165.6)	1.34 (34.0)	2.71 (68.8)	2.96 (75.2)	2.45 (62.2)	4.50 (114.3)	3.19 (1.5)
TPV-1 ¹ /2SM	113242	1 ¹ /2" Female SWT	1 ¹ /2" Male NPT	2.54 (84.5)	4.66 (118.4)	5.90 (149.9)	8.32 (211.3)	1.85 (47.0)	3.25 (82.6)	3.38 (85.9)	3.00 (76.2)	5.30 (134.5)	5.50 (2.5)
TPV-1 ¹ / ₂ FM	113243	1 ¹ /2" Female NPT	1 ¹ /2" Male NPT	1.91 (48.5)	3.97 (100.8)	5.12 (130.1)	7.64 (194.1)	1.85 (47.0)	3.25 (82.6)	3.38 (85.9)	3.00 (76.2)	5.30 (134.5)	5.50 (2.5)
TPV-2SM	113244	2" Female SWT	2" Male NPT	2.89 (72.4)	4.57 (116.1)	6.80 (172.7)	9.80 (248.9)	2.00 (50.8)	4.00 (101.6)	3.52 (89.4)	3.33 (84.6)	6.12 (155.5)	8.00 (3.63)
TPV-2FM	113245	2" Female NPT	2" Male NPT	2.06 (62.3)	4.65 (118.1)	5.85 (148.6)	8.87 (225.3)	2.00 (50.8)	4.00 (101.6)	3.52 (89.4)	3.33 (84.6)	6.12 (155.5)	8.00 (3.63)
*All dimensi	ons +/- 0.	125 (3.2 mm) to	blerance. Dimer	nsions are	e subject	to chang	e. Not to	be used	for const	truction p	ourposes	unless ce	rtified.

HEAT EXCHANGERS Brazed Plate Heat Exchangers

Description

Model BPX brazed plate heat exchangers offer the highest level of thermal efficiency and durability in a compact, low cost unit. The corrugated plate design provides very high heat transfer coefficients, resulting in a more compact design. The unit's stainless steel plates are vacuum brazed together to form a durable, integral piece that can withstand high pressure and temperature.

The BPX heat exchangers offer a compact design compared to shell and tube exchangers

- 1/6 the size of shell and tube
- 1/5 the weight of shell and tube
- 1/8 the liquid required of shell and tube
- 1/3 to 1/5 of the surface area required

BPX units are ideal for a wide variety of hydronic applications such as:

- Radiant Floor Heating
- Domestic Water Heating
- Snow MELT Systems
- Swimming Pool Heating

Operating Data

Design Pressure: 435 PSI (30 bar) Design Temperature: 450°F (232°C) Plates: Stainless Steel Braze Material: Copper Connections: From 1/2 inch to 4 inch Capacity: Up to 800 GPM Construction Codes : UL, CRN, ASME Code Stamp Option

Also available in double-wall design.



Mechanical Design: 、

Design pressures up to 435 PSIG. Maximum design temperature up to 450°F. Minimum design temperature to -310°F.

Construction Codes: -Available codes include UL, CRN, and ASME code stamp.

> Materials: -Stainless steel 316L plates. Copper brazed material.





Connections: From 1/2-inch to 4-inch. Standard

connection options include NPT, SAE flanged and sweat. Custom connections available.

Capacity: Up to 800 GPM and 350 sq.ft. of surface area.

Mounting: – Reduce mounting costs with optional threaded studs or integral mounting bracket.

Quick Selection Tables

Domestic Water Heating Boiler Side: Water 180° F supply, 130° F return Domestic Water Side: Water 50° F supply, 140° F return									
Model	Heat Exchanged BTU/Hr	B Flow GPM	oiler Side Pressure Drop PSI	Dome Flow GPM	stic Water Side Pressure Drop PSI	B&G Pump Selection [†]	Pipe Size ^{††}		
BP400-10 (3/4" MPT)	60,000	2.5	1.6	1.3	0.3	NBF-9U	⁵ /8"		
BP400-20 (3/4" MPT)	150,000	6.2	2.1	3.3	0.6	NBF-9U	3/4"		
BP400-30 (3/4" MPT)	225,000	9.3	2.2	5.0	0.7	NBF-9U	1"		
BP400-40 (3/4" MPT)	350,000	14.4	3.4	7.8	1.0	NBF-12	1¼"		
BP410-30 (1" MPT)	450,000	18.6	6.2	10.0	1.8	NBF-25	1¼"		
BP410-40 (1" MPT)	600,000	24.8	6.2	13.3	2.0	NBF-25	11/2"		
BP410-50 (1" MPT)	800,000	33.0	6.9	17.8	2.4	NBF-25	11/2"		
BP410-60 (1" MPT)	900,000	37.1	6.9	20.0	2.2	NBF-25	2"		
BP410-80 (1" MPT)	1,100,000	45.4	6.8	24.4	2.2	NBF-36	2"		
BP423-30 (2" MPT)	1,500,000	61.9	4.6	33.3	1.4	NBF-45	2"		
BP423-40 (2" MPT)	2,000,000	82.5	4.6	44.4	1.4	PL-45B	21/2"		
BP423-50 (2" MPT)	2,500,000	103.1	4.8	55.5	1.5	PL-75B	2 ½"		

Larger models are available upon request. † Assumptions: 200 ft. TEL of copper pipe with (6) 90 degree elbows. †† Pipe size shown is not the connection size of the heat exchanger.

Snow Melt Applications Boiler Side: Water 180° F supply, 160° F return Snow Side: Water 40% P.G. 100° F supply, 130° F return								
	Heat	B	oiler Side	Sno	w Melt Side	B&G	Pipe	
Model	Exchanged	Flow	Pressure Drop	Flow	Pressure Drop	Pump	Sizett	
	BTU/Hr	GPM	PSI	GPM	PSI	Selection [†]	SIZE	
BP400-10 (3/4" MPT)	30,000	3.1	2.4	2.1	0.9	NRF-25	3/4"	
BP400-10 (3/4" MPT)	45,000	4.6	5.1	3.2	2.1	NRF-35	3/4"	
BP400-14 (3/4" MPT)	60,000	6.2	4.2	4.3	1.9	NRF-25	1"	
BP400-20 (3/4" MPT)	100,000	10.3	5.4	7.1	2.7	NRF-36	1"	
BP400-40 (3/4" MPT)	175,000	18.0	5.2	12.5	2.8	NRF-36	11/2"	
BP412-30 (1" MPT)	250,000	25.8	4.1	17.9	2.1	PL-36	11/2"	
BP412-30 (1" MPT)	300,000	30.9	5.8	21.4	2.9	PL-55	2"	
BP412-50 (1" MPT)	450,000	46.4	6.2	32.1	3.3	613	2"	
BP424-20 (2" MPT)	600,000	61.8	4.8	42.9	2.8	609	2"	
BP424-30 (2" MPT)	900,000	92.7	4.8	64.3	3.0	614	21/2"	
BP424-40 (2" MPT)	1,200,000	123.6	5.1	85.7	3.2	625	3"	
BP424-50 (2" MPT)	1,350,000	139.1	4.7	96.4	2.9	625	3"	

Larger models are available upon request.

† Assumptions: Longest radiant loop is 250 ft. PEX.

†† Pipe size shown isn't the connection size of the heat exchanger.

Swimming Pool Heating Boiler Side: Water 180° F supply, 130° F return Pool Side: Water 70° F supply, 107° F return										
	Pool	Heat	Bo	piler Side	Р	ool Side				
Model ³	Size	Exchanged	Flow	Pressure Drop	Flow ²	Pressure Drop				
	Gallons ¹	BTU/Hr	GPM	PSI	GPM	PSI				
BP400-10 (3/4" MPT)	2,000	33,300	1.37	0.5	1.8	0.6				
BP400-10 (3/4" MPT)	6,000	99,900	4.10	4.1	5.4	5.0				
BP400-20 (3/4" MPT)	8,000	133,200	5.50	1.7	7.3	2.5				
BP400-30 (3/4" MPT)	15,000	250,234	10.00	2.7	14.0	4.5				
BP412-20 (1" MPT)	20,000	333,645	13.00	2.5	18.0	3.4				
BP412-20 (1" MPT)	30,000	500,467	20.70	5.6	27.2	7.7				
BP412-30 (1" MPT)	40,000	667,290	27.00	3.9	36.0	6.9				
BP424-20 (2" MPT)	60,000	1,000,936	40.00	2.3	54.0	3.6				
BP424-30 (2" MPT)	80,000	1,334,581	53.00	1.9	72.0	3.1				
BP424-30 (2" MPT)										
BP424-40 (2" MPT)	120,000	2,001,871	82.50	2.5	108.0	4.2				
BP424-50 (2" MPT)	150,000	2,502,000	103.20	2.7	135.6	4.7				

Larger models are available upon request.

Provides approx. 2° F per hour heating with 180° F boiler to achieve 80° F pool temperature.
Pool water flow rate usually requires flow by pass from main pool circulation.

3) Chlorinated pool water can be corrosive to SS316L and Copper. Proper control of chlorine levels is required or alternate materials of construction should be considered.

Domestic Water Heating - Double Wall Boiler Side: Water 180° F supply, 130° F return Domestic Water Side: Water 50° F supply, 140° F return								
	Heat		Boiler Side	Domest	ic Water Side	B&G Pump	Dino	
Model	Exchanged	Flow	Pressure Drop	Flow	Pressure Drop	Selection [†]		
	BTU/Hr	GPM	PSI	GPM	PSI	Selection	Size	
BPDW410-20 (1" MPT)	60,000	2.5	0.2	1.3	0.1	NBF-9U	5/8″	
BPDW410-34 (1" MPT)	150,000	6.2	0.4	3.3	0.1	NBF-9U	3/4″	
BPDW415-24 (1" MPT)	225,000	9.3	3.8	5.0	0.9	NBF-9U	1″	
BPDW415-34 (1" MPT)	350,000	14.4	4.5	7.8	1.1	NBF-12	1-1/4″	
BPDW415-40 (1" MPT)	450,000	18.6	5.4	10.0	1.4	NBF-25	1-1/4″	
BPDW415-60 (1" MPT)	600,000	24.8	4.6	13.3	1.2	NBF-25	1-1/2″	
BPDW415-80 (1" MPT)	800,000	33.0	5.1	17.8	1.4	NBF-25	1-1/2″	
BPDW415-100 (1" MPT)	900,000	37.1	4.8	20.0	1.8	NBF-25	2″	
BPDW415-110 (1" MPT)	1,100,000	45.4	6.3	24.4	3.1	NBF-36	2″	
(2) BPDW415-80 (1" MPT)	1,500,000†††	61.9	4.5	33.3	1.3	NBF-45	2″	
(2) BPDW415-100 (1" MPT)	2,000,000†††	82.5	5.9	44.4	1.7	NBF-45B	2-1/2"	

[†] Assumptions: 20 ft. of copper pipe with (6) 90 degree elbows. ^{††} Pipe size shown isn't the connection size of the heat exchanger.

ttt Two units are required in parallel.

Outdoor Wood Boiler

Boiler Side: Water 180° F supply, 155° F return

H	House Side: Water 140° F supply, 165° F return										
	Heat		ŀ	louse Side							
Model	Exchanged	Flow	Pressure Drop	Flow	Pressure Drop						
	BTU/Hr	GPM	PSI	GPM	PSI						
BP400-20LP (3/4" MPT)	30,500	2.52	0.4	2.5	0.3						
BP400-30LP (3/4" MPT)	50,000	4.12	0.5	4.1	0.4						
BP400-40LP (3/4" MPT)	70,000	5.77	0.6	5.7	0.6						
BP410-20LP (1" MPT)	80,000	6.60	1.9	6.5	1.6						
BP410-30LP (1" MPT)	130,000	10.72	2.2	10.6	1.92						
BP410-40LP (1" MPT)	179,500	14.80	2.3	14.6	2.2						
BP410-50LP (1" MPT)	229,500	18.92	2.5	18.7	2.4						
BP410-60LP (1" MPT)	279,000	23.00	2.8	22.8	2.6						
BP410-70LP (1" MPT)	329,000	27.13	3.0	26.8	2.9						
BP410-80LP (1" MPT)	378,500	31.21	3.3	30.9	3.2						
BP410-90LP (1" MPT)	428,500	35.33	3.7	34.9	3.6						
BP410-100LP (1" MPT)	478.000	39.41	4.0	39.0	4.0						

Larger models are available upon request.

Radiant Floor Heating Boiler Side: Water 180° F supply, 160° F return Radiant Floor Side: Water 100° F supply, 120° F return								
	Heat		oiler Side		ant Floor Side	B&G	Pipe	
Model	Exchanged	Flow	Pressure Drop	Flow	Pressure Drop	Pump	Sizett	
	BTU/Hr	GPM	PSI	GPM	PSI	Selection [†]	SIZE	
BP400-10 (3/4" MPT)	30,000	3.1	2.4	3.0	1.6	NRF-25	3/4"	
BP400-10 (3/4" MPT)	50,000	5.2	6.1	5.0	4.2	NRF-36	1"	
BP400-20 (3/4" MPT)	100,000	10.3	5.2	10.1	4.4	NRF-36	11/4"	
BP400-30 (3/4" MPT)	150,000	15.5	5.3	15.2	4.9	NRF-36	11/2"	
BP400-40 (3/4" MPT)	200,000	20.6	5.8	20.2	5.5	NRF-36	11/2"	
BP411-20 (1" MPT)	250,000	25.8	3.3	25.2	3.0	PL-36	2"	
BP411-20 (1" MPT)	350,000	36.1	6.3	35.3	5.6	PL-55	2"	
BP411-30 (1" MPT)	450,000	46.4	6.1	45.4	5.8	607	2"	
BP424-20 (2" MPT)	600,000	61.8	4.8	60.6	4.2	609	2 ½"	
BP424-30 (2" MPT)	900,000	92.7	4.8	90.9	4.5	611	3"	
BP424-40 (2" MPT)	1,200,000	123.6	5.1	121.2	5.0	625	3"	
BP424-50 (2" MPT)	1,350,000	139.1	4.7	136.3	4.6	619	3"	

Larger models are available upon request.

† Assumptions: Longest radiant loop is 200 ft. PEX.

†† Pipe size shown isn't the connection size of the heat exchanger.

WASTEWATER Submersible Sump Pumps

Description

Sump pumps are specifically designed for basement draining, dewatering and water transfer. It has a range of capacities up to 70 GPM and maximum heads of 37 TDH ranging from 1/4 HP to 3/4 HP. The stainless steel or cast iron construction is available with 1-1/2" discharge connections. Battery back-up sump pumps also available for emergency back up service in the event of a power outage.

SC

Specifications

• Maximum solids 1/2"

Part Number
SC0311AV
SC0511AV
SC0711AV









SS

Specifications

• Maximum solids: 3/8" spherical

Part Number	F	H
SS0311AT	9-3/4	7-5/8
SS0711ATF	11-1/4	9-1/8
SS0311AV	9-3/4	7-5/8

Performance Chart

Submersible Sump Pumps	NPT Discharge	NPT Discharge Solids Handling Capacities		Maximum Head	Housing Material Construction
SC	1-1/2″	1/2″	70 GPM	37 feet TDH	Cast Iron
SS	1-1/2″	3/8″	55 GPM	34 feet TDH	Stainless Steel

GSP0311 From Goulds Water Technology Cast Iron Sump Pump







5503AV

nn

.

| 12" F |

Н

Specifications

Model Number	Part Number	HP	Volts	Amps	Min. Circuit Breaker	Phase	Float Switch Style	Cord Length	Discharge Connection	Min. On Level	Min. Off Level	Min. Basin Diameter	Max. Solids Size	Shipping Weight
GSP	GSP0311	1/3	115	10	15A	1	Vertical	9′	1-1/2″	7-1/4″	3-1/2″	1′	1/2″	27 lbs
GSP	GSP0311M	1/3	115	10	15A	1	Not Supplied	9′	1-1/2″	_	_	1′	1/2″	27 lbs
GSP	GSP0311-25	1/3	115	10	15A	1	Vertical	25′	1-1/2″	7-1/4″	3-1/2″	1′	1/2″	29 lbs





WASTEWATER Submersible Sump Pumps

BBSP Battery Back-up Sump Pump

BBSP Performance Chart

Discharge Heights	GPH	Battery Life
5′	1380	9 hours
10'	900	9 hours
13′	480	11 hours

BBSP2 Performance Chart

Discharge Heights	GPH	Battery Life
5′	2250	7 hours
10′	1500	8 hours
13′	1000	9 hours





2WT Sewage Effluent Pump







Specifications

Part Number	НР	Phase		RPM	Impeller Dia. (in.)	Max. Amps	LRA	KVA Code	Full Load Motor Eff.	Resistance		Wt.
			Volts							Start	Line-Line	(lbs.)
2WT0311	0.33	1	115		4.69	10.7	30.0	М	54	11.9	1.7	63
2WT0318			208			6.8	19.5	К	51	9.1	4.2	
2WT0312			230			4.9	14.1	L	53	14.5	8.0	
2WT0511	0.5		115	1750	5.00	14.5	31.1	J	55	9.3	1.4	65
2WT0518			208			8.0	19.5	К	51	9.1	4.2	
2WT0512			230			7.3	16.5	J	54	11.7	5.6	
2WT0538		3	200			3.8	12.3	К	75	NA	6.7	
2WT0532			230			3.3	9.7	К	75	NA	9.9	
2WT0534			460			1.7	4.9	К	75	NA	39.4	
2WT0537			575			1.4	4.3	К	68	NA	47.8	
2WT0718	0.75	1	208		5.38	11.0	39.0	К	65	2.6	1.4	85
2WT0712			230			9.4	24.8	J	57	4.8	2.3	
2WT0738		3	200			4.1	21.2	Н	74	NA	4.3	
2WT0732			230			3.6	17.3	J	76	NA	5.6	
2WT0734			460			1.8	8.9	J	76	NA	22.4	
2WT0737			575			1.5	7.3	J	71	NA	29.2	
2WT1018	1	1	208		5.75	14.0	39.0	К	65	2.6	1.4	
2WT1012			230			12.3	30.5	Н	60	4.3	1.8	
2WT1038		3	200			6.0	21.2	Н	74	NA	4.3	
2WT1032			230			5.8	17.3	J	76	NA	5.6	
2WT1034			460			2.9	8.9	J	76	NA	22.4	
2WT1037			575			2.4	7.3	J	71	NA	29.2	

Service and support from the most trusted name in the industry - Bell & Gossett.

The Bell & Gossett name has always stood for uncompromising quality and dependability. That's evident in the way every one of our centrifugal pumps is built and backed by our outstanding customer service and support team.

Your local Bell & Gossett representative is available any time and is an experienced professional with a wealth of technical expertise. In addition to expert system and product application assistance and a wide product inventory warehoused locally, we offer ESP-Systemwize software selection program.



ESP-Systemwize includes:

- Centrifugal Pumps
- Air/Dirt Separators
- Heat Exchangers

- Pump Suction Diffuser and Triple Duty Valve
- Expansion Tanks
- PIC Valves

and more.

The Little Red Schoolhouse[®] - Training the Industry



Seminars currently offered are:

- Modern Hydronic System Design Basic*
- Modern Hydronic System Design Advanced*
- Design & Application of Water Based HVAC Systems
- Large Chilled Water System Design*
- Pump Service & Maintenance School
- Steam Systems Design & Applications
- Steam System Operation & Maintenance
- Plumbing Systems Design

Bell & Gossett has long been known for its dedication to training. The "Little Red Schoolhouse[®]" has graduated over 60,000 students since it was founded in 1954.

Graduates from the "Little Red Schoolhouse" may be found throughout North America, Europe, Africa, Asia and Australia.

ESP-Systemwize is a Bell & Gossett web-based software that helps you design HVAC systems accurately, effectively and very quickly. You get fast, precise equipment selection, pump performance curves and equipment schedules, submittals, specifications replacement parts

For applications to attend these seminars, please contact a Bell & Gossett Representative in your area. They will have the schedule dates for all seminars and will make all the arrangements for you. As a service and a continuing educational source to the HVAC industry, these seminars are offered free of charge. IACET certified CEU credits are awarded for each seminar.

* The USGBC has approved the technical and instructional quality of the Modern Hydronic Heating Systems - Basic Seminar (15 GBCI CE Hours) and the Large Chilled Water Design Seminar (11 GBCI CE Hours). These courses are approved for GBCI Continuing Education Hours towards LEED Credential Maintenance Programs.



We value your feedback. Please take our 3 question survey at **bellgossett.com/survey** to let us know how we are doing.



Xylem Inc. 8200 N. Austin Avenue Morton Grove, Illinois 60053 Phone: (847) 966-3700 Fax: (847) 965-8379 www.bellgossett.com

Bell & Gossett is a trademark of Xylem Inc. or one of its subsidiaries. @ 2018 Xylem Inc. A-50T March 2018