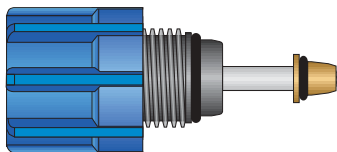


Instructions for Replacement TwistSeal® Balancing Module

Balancing Return Assembly Stk# 78912, 78812

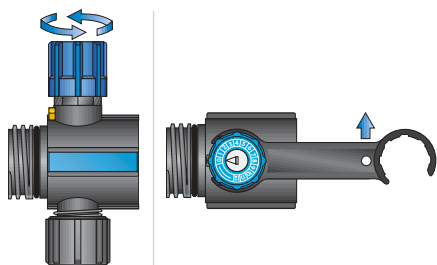


#78912 for TwistSeal® (55mm)

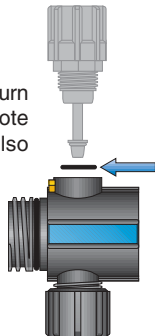
#78812 for TwistSeal® Mini (40mm)

Note: Ensure the manifold has been isolated from the system before proceeding.

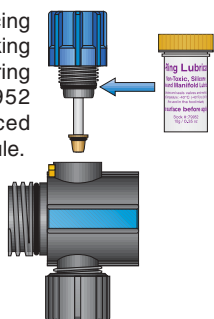
- 1) Turn valve to full open position to expose retainer nut. Use the wrench (#79922) to unscrew at the shaft retainer nut.



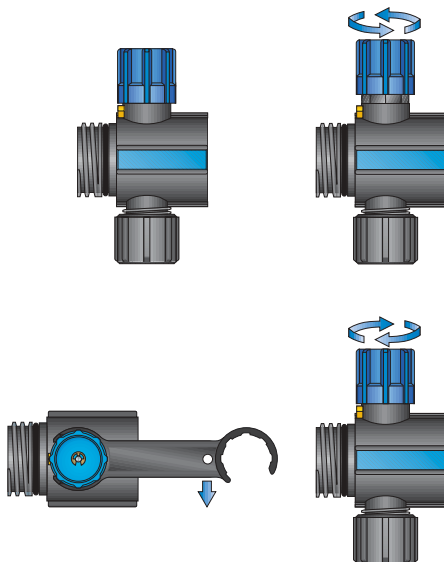
- 2) Remove Balancing Return Assembly carefully, note that the disk o-ring also has to be removed



- 3) Insert the new Balancing Return Assembly. Making sure that the disk o-ring is lubricated (#79952 or #79951) and placed properly into the module.



- 4) Hand tighten the new Balancing Return Assembly at the blue end cap. Expose retainer nut and tighten with wrench **Do not overtighten!** Turn valve to closed position.



- 5) Snap on numbered cap. "0" next to yellow "arrow".

