Ultra-Rib™

SEWER PIPE[1]

LETTER OF COMPLIANCE

Scope:

This letter of compliance covers the requirements for 8" through 24" (200 mm – 600 mm) PVC **Ultra-Rib** Sewer Pipe. These products meet or exceed performance standards set by the American Association of State Highway and Transportation Officials, the American Society of Testing and Materials (ASTM), the Bureau de normalization du Quebec (BNQ) and CSA International (CSA).
Ultra-Rib Sewer Pipe is suitable for the conveyance of domestic sanitary sewage. In addition it can be used in the conveyance of storm water in urban areas where tight joints are required, and as piping for storm water management applications where water is temporarily stored underground and then released at a controlled rate.

Material:

Rigid PVC Poly(Vinyl Chloride) used in the manufacturing of **Ultra-Rib** Sewer Pipe complies with ASTM D 1784, *Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds.*
Gasket materials used in the manufacturing of **Ultra-Rib** Sewer Pipe comply with the following requirements;
ASTM F 477 *"Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe"* for low-head applications.

Extruded Pipe:

Extruded **Ultra-Rib** Sewer Pipe conforms to the following standards:
AASHTO M304-891 *"Poly(Vinyl Chloride) (PVC) Ribbed Drain Pipe and Fittings Based on Controlled Inside Diameter"*
ASTM D 3212 *"Standard Specification for Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals"*
ASTM F 794 *"Standard Specification for Poly(Vinyl Chloride) (PVC) Profile Gravity Sewer Pipe and Fittings Based on Controlled Inside Diameter"*
BNQ NQ 3624-135 *"Unplasticized Polyvinyl Chloride (PVC) Pipe and Fittings, 200 mm in Diameter or Larger, for Underground Sewage and Soil Drainage"*
CSA B182.4 *"Profile Sewer Pipe and Fittings"*

Note: **Ultra-Rib** Sewer Pipe complies with the Ontario Provincial Standards Specification 1841 and OPSD 806.04.

[1] Products are manufactured by IPEX Inc. and/or IPEX USA LLC.

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Lubricant:
Ultra-Rib Sewer Pipe must be assembled using the PVC pipe lubricant.

Markings:
Ultra-Rib Sewer Pipes are marked as prescribed in the above applicable standards to indicate size of the pipe, material designation, compliance to standard, and manufacturer's name or trademark.

Color Coding:
Ultra-Rib Sewer Pipe is color-coded green.

For questions related to these products, please call your local IPEX Customer Service representative.

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