

FREEZE-FIGHTER SOLUTION

-50°F (-46°C) BURST PROTECTION

AF-SPEC

PRODUCT DESCRIPTION

PRODUCT

FREEZE-FIGHTER Anti-Freeze Solution and Heat Transfer Fluid for HVAC, Potable Water, and Solar Systems.

DESCRIPTION

Nontoxic Propylene Glycol Anti-Freeze Solution with special anti-corrosion inhibitors, color indicators, and burst protection to -50°F (-46°C).

RECOMMENDED USES

FREEZE-FIGHTER Anti-Freeze Solution is ideal for water based systems requiring maximum freeze and corrosion protection without the risk of environmental contamination.

FREEZE-FIGHTER Anti-Freeze Solution works excellent in:

- Closed Loop Solar Systems.
- Hydronic HVAC Systems
- Potable Water Lines
- Sprinkler Systems
- Irrigation Lines
- Recreational Vehicles
- Pleasure Craft

FREEZE-FIGHTER Anti-Freeze Solution is an economical pre-blend to allow for direct replacement of water in the system with equal amounts of **FREEZE-FIGHTER** Anti-Freeze Solution for burst protection down to -50°F (-46°C). The direct replacement of water with anti-freeze, without having to measure or calculate the amount of anti-freeze needed, provides for an error free method to protect the system. **FREEZE-FIGHTER** Anti-Freeze Solution can also be diluted to offer higher freeze points and burst protection in warmer climates (see freeze and burst protection chart).

FREEZE-FIGHTER Anti-Freeze Solution lubricates pumps, valves and moving parts. **FREEZE-FIGHTER** Anti-Freeze Solution will not harm plastic or rubber seals, o-rings, or gaskets.

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RECOMMENDED USES (Continued)

FREEZE-FIGHTER Anti-Freeze Solution is suitable for use with continuous operating systems with temperatures up to 250°F (121°C), and will not degrade significantly from short term exposures to temperatures up to 350°F (177°C).

COLOR/CONSISTENCY

Pink liquid

ENVIRONMENTAL STATEMENT

FREEZE-FIGHTER Anti-Freeze Solution is nontoxic, nonflammable, and non corrosive. **FREEZE-FIGHTER** Anti-Freeze Concentrate eliminates the possibility of contaminating domestic and potable water systems. **FREEZE-FIGHTER** Anti-Freeze Solution will not support bacterial growth.

APPLICATION PRECAUTIONS

FREEZE-FIGHTER Anti-Freeze Solution has a greater tendency to leak past faulty joints than water, so all leaks must be properly corrected.

LIMITATIONS

Do not use in systems containing galvanized pipe or aluminum. Do not use in conjunction with boiler treatment chemicals without first consulting the manufacturer.

WEIGHT PER U.S. GALLON

8.34 lbs. (3.76 kg) ± 0.2

PACKAGING

U.S. Measure:

Stock Code	Size
Plastic Jug w/ Spout	
AF1	1 gal. (3.785 L)
5 Gallon Plastic Pail w/ Handle	
AF5	5 gal. (18.9 L)
55 Gallon Drum	
AF55	55 gal. (208 L)
275 Gallon Tote	
AF275	275 gal. (1040 L)

SHIPPING WEIGHT PER CASE

Stock Code	Case Weight	#/Case
AF1	57 lbs. (25.9 kg)	6
AF5	44 lbs. (20.0 kg)	1
AF55	500 lbs. (226.8 kg)	1
AF275	2500 lbs. (1134 kg)	1

DIRECTIONS FOR USE

1. Empty the entire system through faucets, petcocks, and other openings. Then close all openings.
2. Replace all water in the system with an equal amount of **FREEZE-FIGHTER** Anti-Freeze Solution to obtain -50°F (-46°C) burst protection. When using **FREEZE-FIGHTER** Anti-Freeze Solution to make less concentrated mixtures, use the Freeze and Burst Protection Chart to determine the correct dilution ratio to obtain the desired burst and freeze protection. Do not make mixtures less concentrated than shown on the table.
3. Be sure to protect all drains by adding **FREEZE-FIGHTER** Anti-Freeze Solution to traps and toilets to prevent freezing. Open each faucet to be sure **FREEZE-FIGHTER** Anti-Freeze Solution has displaced any water pockets. Close faucets when the pink color of **FREEZE-FIGHTER** Anti-Freeze Solution appears.
4. For circulating hot water heating systems and solar heating and cooling systems, **FREEZE-FIGHTER** Anti-Freeze Solution can remain in the system all year. Be sure to flush the system thoroughly of dirt, scale or oil prior to adding **FREEZE-FIGHTER** Anti-Freeze Solution.
5. Test the entire system for freeze protection and acid corrosion protection with **FREEZE-FIGHTER** Test Strips. Additional **FREEZE-FIGHTER** Anti-Freeze Solution may be required. Test the system annually.

(over)

 **WHITLAM**
P.O. Box 380
Wadsworth, Ohio 44282
Phone: 330-334-2524
Fax: 330-334-3005
Email: info@jcwhitlam.com
Website: www.joinpipe.com

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TECHNICAL CHARACTERISTICS

FREEZE-FIGHTER SOLUTION FREEZE AND BURST PROTECTION CHART						
Percent in Solution						
	100%	80%	75%	60%	50%	40%
Burst Protection °F	-50.0	-40.0	-30.0	-20.0	-10.0	0.0
Burst Protection °C	-45.6	-40.0	-34.4	-28.9	-23.3	-17.8
Freeze Point °F	-20.0	0.0	6.0	10.0	16.0	19.0
Freeze Point °C	-28.9	-17.8	-14.4	-12.2	-8.9	-7.2
Parts by Volume - Water	0	1	1	2	1	3
Parts by Volume - Freeze-Fighter Solution	1	4	3	3	1	2

HOW TO SIZE YOUR SYSTEM

The capacity of your boiler can be found on the boiler plate, in the boiler manual or contact the manufacturer. To determine the Total Capacity of the System use one of the following methods:

Direct Method: Fill system completely, making sure all components of system are full. Shut system down, let pressure drop to a safe level. Drain out fluid into suitable container and record the number of gallons removed. This is Total System Fluid Capacity.

Estimated Method: Determine system pipe sizes and amount of linear footage for each size. Use the following chart to help determine the number of gallons of solution required to fill the system. Add this number to the gallon capacity of the boiler or equipment in the system to determine the Total System Fluid Capacity.

VOLUME/PIPE SIZING									
PIPE DIAMETER	½"	¾"	1"	1½"	2"	2 ½"	3"	3 ½"	4"
Number of Gallons Per 100' Standard Steel Pipe	1.6	2.8	4.5	10.5	17.5	25.0	39.0	53.0	66.7
Number of Gallons Per 100' Type "L" Copper Tubing	1.2	2.5	4.3	9.3	16.1	24.8	35.4	47.8	62.0

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