Watertight Pin and Sleeve Plugs and Connectors



PK-A3278-10-00-0A

20A, 30A, 60A and 100A

CAUTIONS

WARNINGS

- TO AVOID FIRE SHOCK, OR DEATH, TURN OFF POWER AT CIRCUIT BREAKER OR FUSE, TEST THAT POWER IS OFF BEFORE SERVICING OR WIRING and ensure connections are made in the same sequence as existing device connections.
- These devices conform to IEC standard 60309-1 and 60309-2. The construction is such that each device cannot be mated with another IEC device of different specifications (i.e., voltage, amperage or system rating). For safety purposes, do not use a non-IEC device with these pin and sleeve devices. The specifications for non-IEC devices are established by the individual manufacturers, and may not meet IEC standards. IMPROPER MATING OF DEVICES MAY CAUSE FIRE, SHOCK OR DEATH.
- Examine devices periodically for any foreign matter that may contaminate the contacts or the insulation material separating the contacts. Contamination decreases the device's insulation properties. This increases the potential for arcing and possibly decreases the product's life and may cause fire and/or shock hazard. The frequency of inspection depends upon the degree of contamination.
- If you are unsure about any part of these instructions, consult an electrician.
- To be installed and/or used in accordance with electrical codes and regulations (Including NEC/CEC, as applicable).
 Use this device only with copper or copper clad wire.
- QUICK INSTALL GUIDE

ENGLISH

20A and 30A Plug Installation saddle clamp assembly screwless clamp assembly contact carrier contact carrier saddle clamp OR dust shield saddle clamp screw quick lock housing quick lock housing pin pin

1. Unscrew assembly and contact carrier.



2. Thread wire.

Remove washer from housing, select grommet (Table 1) thread clamp assembly, washer, grommet and housing onto selected wire (Table 3). NOTE: If using screwless clamp assembly, select strain relief nut first (Table 2).



3. Wire.

Cut and strip cable jacket and conductors (Table 4).

WARNING: TO AVOID FIRE, SHOCK OR DEATH, connections must be made in the same sequence as existing device connections.

Connect wires (Table 5 and Stripping and Wiring Diagram) and tighten terminal screws. **NOTE**: Reference torque value (Table 6). Allen key included.

4. Reconnect contact carrier. Tighten assembly screws (Table 6).



NOTE: Line up key with key notch.

20A and 30A Connector Installation



1. Unscrew assembly and contact carrier.



2. Thread wire.

Remove washer from housing, select grommet (Table 1) thread clamp assembly, washer, grommet and housing onto selected wire (Table 3). NOTE: If using screwless clamp assembly, select strain relief nut first (Table 2).



3. Wire.

Cut and strip cable jacket and conductors (Table 4).

WARNING: TO AVOID FIRE, SHOCK OR DEATH, connections must be made in the same sequence as existing device connections.

Connect wires (Table 5 and Stripping and Wiring Diagram) and tighten terminal screws. **NOTE**: Reference torque value (Table 6). Allen key included.

4. Reconnect contact carrier. Tighten assembly screws (Table 6).

5. Reassemble.

Slide grommet and washer down and seat firmly into housing. Slide saddle clamp assembly or screwless clamp assembly onto housing and screw on **until quick lock pin fully engages**. Tighten clamp screws (Table 6).





5. Reassemble.

Slide grommet and washer down and seat firmly into housing. Slide saddle clamp assembly or screwless clamp assembly onto housing and screw on **until quick lock pin fully engages**. Tighten clamp screws (Table 6).



NOTE: fully engaged quick lock pin

NOTE: Line up key with key not

60A and 100A Plug Installation

1. Unscrew saddle clamp assembly and contact carrier.



2. Thread wire.

Remove washer from housing, select grommet (Table 1) thread clamp assembly, washer, grommet and housing onto selected wire (Table 3).



3. Wire.

Cut and strip cable jacket and conductors (Table 4)

WARNING: TO AVOID FIRE, SHOCK OR DEATH, connections must be made in the same sequence as existing device connections.

Connect wires (Table 5 and Stripping and Wiring Diagram) and tighten terminal screws. NOTE: Reference torque value (Table 6). Allen key included.

4. Reconnect contact carrier.



5 Reassemble.

Slide grommet and washer down and seat firmly into housing. Slide saddle clamp assembly or screwless clamp assembly onto housing and screw on until quick lock pin fully engages. Tighten clamp screws (Table 6).



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1	20A 3-4 Wire	e Grommet Usa	ige
Amperage	Wire Diameter (in)	Wire Diameter (mm)	Grommet Marking
20A	0.300 - 0.425	7.620 -10.795	V
	0.425 - 0.550	10.795 -13.970	w
	0.550 - 0.675	13.970 - 17.145	X
	0.675 - 0.860	17.145 - 21.844	Y
20A 5	Wire & 30A 3,4	4, 5 Wire Grom	met Usage
	0.325 - 0.500	8.255 - 12.700	Т
	0.500 - 0.625	12.700 - 15.875	S
20A & 30A	0.625 - 0.750	15.875 - 19.050	R
20A & 30A	0.750 - 0.875	19.050 - 22.225	Q
	0.875 - 1.000	22.225 - 25.400	Р
	1.000 - 1.125	25.400 - 28.575	0
	60A Gro	mmet Usage	
	0.600 - 0.725	15.240 - 18.415	N
	0.725 - 0.850	18.415 - 21.590	М
	0.850 - 0.975	21.590 - 24.765	L
60A	0.975 - 1.163	24.765 - 29.540	К
	1.163 - 1.350	29.540 - 34.290	J
	1.350 - 1.475	34.290 - 37.465	I
	1.475 - 1.600	37.465 - 40.640	Н
	100A Gro	ommet Usage	
	0.725 - 0.850	18.415 - 21.590	A
	0.850 - 0.975	21.590 - 24.765	В
100A	0.975 - 1.163	24.765 - 29.540	С
TOUA	1.163 - 1.350	29.540 - 34.290	D

1.350 - 1.475

Wire Diameter

(in)

0.300 - 0.425

0.425 - 0.550

0.550 - 0.675

0.675 - 0.860

0.325 - 0.500

0.500 - 0.625

0.625 - 0.750

0.750 - 0.875

0.875 - 1.000

1.000 - 1.125

2

Amperage

20A

20A & 30A

3					Wire	Sizes		
Device	From		То		Grip Range Min./Max.	Grip Range Min./Max.		
201100	AWG	COND	TYPE	AWG	COND	TYPE	Wire Diam. (in)	Wire Diam. (mm)
	#14	3		#10	3	s	0.330/0.830	8/21
20A		4	1		4			
		5	S		5			
30A	#12	3		#8	3	S or W	0.580/1.125	15/29
		4			4			
		5			5			
	0A #8 3 5 Sor #2	3						
60A		4		#2	4	w	0.875/1.450	22/37
		5			5			
100A	DA #6	3			3	vv		
		4	W	#0	4		0.725/1.600	18/41
		5			5			

Cable and Wire Stripping Guide						
Device	No. Wires	Conductor	Cable Jacket (A)		Conductor (B)	
			Inches	mm	Inches	mm
20A			1.375	35	0.375	10
30A	All	AU	1.625	41	0.625	16
60A			3	76	1	25

60A and 100A Connector Installation

1 Unscrew saddle clamp assembly and contact carrier.



2. Thread wire.

Remove washer from housing, select grommet (Table 1) thread clamp assembly, washer, grommet and housing onto selected wire (Table 3).



3. Wire.

Cut and strip cable jacket and conductors (Table 4).

WARNING: TO AVOID FIRE, SHOCK OR DEATH, connections must be made in the same sequence as existing device connections. Connect wires (Table 5 and Stripping and Wiring Diagram) and tighten terminal screws. **NOTE**: Reference

torque value (Table 6). Allen key included.

4. Reconnect contact carrier.



5 Reassemble.

Slide grommet and washer down and seat firmly into housing. Slide saddle clamp assembly or screwless clamp assembly onto housing and screw on until guick lock pin fully engages. Tighten clamp screws (Table 6).



NOTE: fully engaged quick lock pin

5 Terminal identification Chart				
$\int =$ and green color	Equipment ground conductor			
N and white color	Grounded circuit conductors (neutral)			
L1, L2, L3	Ungrounded circuit conductors (line, hot)			
Pilot	Control circuit conductor.			

6	Screw Tightening Guide in-Ibs (N-m)				
Device	Terminal Screws	Pilot Terminal Screws	Assembly Screws	Cable Clamp Screws	
20A			0.(0.0)		
30A	20 (2.26)	N/A	8 (0.9)	10 (1.13)	
60A					
100A	50 (5.65)	20 (2.26)	N/A	15 (1.69)	

LIMITED 5 YEAR WARRANTY AND EXCLUSIONS

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NOTE: fully engaged quick lock pin