

50A Locking Plugs and Connectors 3 Wire and 4 Wire Installation Instructions

PK-93454-10-00-0A



LIMITED LIFETIME WARRANTY AND EXCLUSIONS

Leviton warrants to the original consumer purchaser and not for the benefit of anyone else that this product at the time of its sale by Leviton is free of defects in materials and workmanship under normal and proper use during the lifetime of the product. Leviton's only obligation is to correct such defects by repair or replacement, at its option, if the product is returned prepaid, with proof of purchase date, and a description of the problem to Leviton Manufacturing Co., Inc., Att: Quality Assurance Department, 59-25 Little Neck Parkway, Little Neck, New York 11362-2591. This warranty excludes and there is disclaimed liability for labor for removal of this product or reinstallation. This warranty is void if this product is installed improperly or in an improper environment, overloaded, misused, opened, abused, or altered in any manner, or is not used under normal operating conditions or not in accordance with any labels or instructions. There are no other or implied warranties of any kind, including merchantability and fitness for a particular purpose. Leviton is not liable for incidental, indirect, special, or consequential damages. including without limitation, damage to, or loss of use of, any equipment, lost sales or profits or delay or failure to perform this warranty obligation. The remedies provided herein are the exclusive remedies under this warranty, whether based on contract, tort or otherwise.

> For Technical Assistance Call: 1-800-824-3005 (U.S.A. Only) www.leviton.com



ENGLISH

THE CORD STRAIN RELIEF FOR BOTH THE CLAMP TYPE, AND THE NUT TYPE DESIGN, WILL ACCOMMODATE CORD DIAMETERS FROM .680" (17.3 mm) TO 1.200" (30.5 mm). TO INSTALL:

NOTE: Leviton 50A 3 Wire and 4 Wire Locking Plugs and Connectors are available with either a Clamp type cable strain relief, or Nut type. Installation using CLAMP type strain relief - DIAGRAM 1:

- 1. WARNING: TO AVOID FIRE, SHOCK, OR DEATH TURN OFF POWER AT CIRCUIT BREAKER OR FUSE AND TEST THAT POWER IS OFF BEFORE WIRING!
- 2. Separate housing from wiring module by grasping device firmly from front. With thumb, press and hold the release button and twist housing counterclockwise.
- 3. Loosen (or remove) the two cable clamp screws from housing. Remove, or keep cable clamp insert, depending on cable size, as per gage on device, or see CABLE CLAMP STRAIN RELIEF CHART.
- 4. Feed cable through housing, and strip 2-1/2" (63.5 mm) from cord jacket, making sure not to cut insulation on conductors.
- 5. On 3 wire installations: Strip all insulation from conductors 3/4" (19.1 mm), as per strip GAGE molded on the back of wiring module.
- 6. On 4 wire installations: The length of the grounding conductor is shorter because the wiring chamber is located higher on the back cover: Cut GROUNDING conductor to a length of 1-3/4" (44.5 mm) and strip insulation 5/8" (15.9 mm). Strip insulation on the other conductors 3/4" (19.1 mm), as per strip GAGE molded on the back of wiring module.
- 7. Make sure that stripped conductors are clean, and of a bright copper color. If necessary twist strands of each stripped conductor tightly. DO NOT TIN CONDUCTORS.
- 8. Make sure that wiring chambers of wiring module are fully open by loosening terminal screws. Use a 5/32" Allen wrench.
- 9. Attach grounding wire first by inserting stripped conductor into grounding wire well, and tighten terminal to 35 in-lb of torque, using a 5/32" Allen wrench. CAUTION: TERMINALS MUST TIGHTEN ONTO CONDUCTORS, NOT INSULATION.
- 10. With grounding conductor tightened, align each stripped conductor to marked wire well on wiring module as per TABLE 1. Insert each conductor and tighten each wiring terminal 35 in-lb of torque, using a 5/32" Allen wrench. Check for stray wire strands.
- 11. Reattach wiring module to housing by engaging the thread of the two parts. Press and hold the release button and turn housing clockwise until completely tightened.
- 12. Alternately tighten cord clamp screws to 20 in-lb (2.3 Nm).

THE CORD TYPES ARE: S. SO. SOO. SOW. ST. STO. STOO. THE CORD GAGES ARE FROM # 10 AWG TO # 4 AWG.

Installation using NUT type strain relief - DIAGRAM 2:

- 1. WARNING: TO AVOID FIRE, SHOCK, OR DEATH TURN OFF POWER AT CIRCUIT BREAKER OR FUSE AND TEST THAT POWER IS OFF BEFORE WIRING!
- 2. Separate housing from wiring module by grasping device firmly from front. With thumb, press and hold the release button and twist housing counterclockwise.
- 3. Remove nut from back of housing by turning counterclockwise. Select proper size of rubber bushing and strain relief grip washer. Break off from the four sizes supplied. See NUT TYPE STRAIN RELIEF CHART.
- 4. Insert selected rubber bushing right side up on back of housing as shown in DIAGRAM 2.
- 5. Insert cord through nut, strain relief grip washer, and feed cable through housing. See DIAGRAM 2. DO NOT REVERSE ORIENTATION OF STRAIN RELIEF GRIP WASHER AND RUBBER BUSHING.
- 6. Strip 2-1/2" (63.5 mm) from cord jacket, making sure not to cut conductors insulation.
- 7. On 3 wire installations: Strip all conductors insulation 3/4" (19.1 mm), or as per strip GAGE molded on the back of wiring Module.
- 8. On 4 wire installations: The length of the grounding conductor is shorter because the wiring chamber is located higher on the back cover: Cut GROUNDING conductor to a length of 1-3/4" (44.5 mm) and strip insulation 5/8" (15.9 mm). Strip insulation on the other conductors 3/4" (19.1 mm), as per strip GAGE molded on the back of wiring module.
- 9. Make sure that stripped wires are clean, and of a bright copper color. If necessary twist strands of each stripped conductor tightly. DO NOT TIN CONDUCTORS.
- 10. Make sure that wiring chambers of wiring module are fully open by loosening terminal screws. Use a 5/32" Allen wrench.
- 11. Attach grounding wire first by inserting stripped conductor into grounding wire well and tightening terminal to 35 in-lb of torque, using a 5/32" Allen wrench. CAUTION: TERMINALS MUST TIGHTEN ONTO CONDUCTORS. NOT INSULATION.
- 12. With grounding conductor tightened, align each stripped conductor to marked wire well on wiring module as per TABLE 1. Insert each conductor and tighten each wiring terminal to 35 in-lb of torgue, using a 5/32" Allen wrench. Check for stray wire strands.
- 13. Reattach wiring module to housing by engaging the thread of the two parts. Press and hold the release button and turn housing clockwise until completely tightened.
- 14. Push strain relief grip washer up against rubber bushing. Push up the cable relief nut to engage housing thread. Firmly hold housing, and tighten the cable relief nut, turning clockwise, until completely tightened.





CABLE CLAMP STRAIN RELIEF CHART			
Cable clamp with insert	.650 – .835	AWG 10/3, 10/4, 8/3	
Cable clamp with out insert	.930 – 1.20	AWG 8/4, 6/3, 6/4, 4/3	

	NUT TYPE STRAIN RELIEF CHART			
	No. 1 Bushing and Grip Washer (smallest diameter)	.650 – .710	AWG 10/3 - 10/4	
	No. 2 Bushing and Grip Washer	.835	AWG 8/3	
•	No. 3 Bushing and Grip Washer	.930 – .990	AWG 8/4 - 6/3	
	No. 4 Bushing and Grip Washer (largest diameter)	1.055 – 1.200	AWG 6/4 - 4/3	

TABLE 1		
Terminal Designation	Conductor Color	
G, GRND, GREEN, or Eq G (Grounding terminal)	Bare, Green, or Green/Yellow wire	
W, or WHITE (Neutral terminal)	White or Gray wire	
X, Y, Z, or BLANK (Hot terminal)	Other than White, Green, Gray, Green/Yellow or Bare wire	



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* This device is for replacement use only in existing installations.