



# TINNING FLUX

## For Lead-Free Fittings and Valves



MASTERS® TINNING FLUX is specially formulated for use on lead-free fittings and valves.

MASTERS® TINNING FLUX is a petrolatum based flux used for typical sweat soldering of lead-free fittings and valves. It contains lead-free tin powder that helps draw the solder to aid in reducing voids. It has excellent wetting properties for a smoother solder flow. It is NSF listed for use with potable water systems.

MASTERS® TINNING FLUX will work on pipe that is:

- Frozen or cold.
- Wet from condensation or thawing.

### Directions:

- Clean fitting/valve aggressively with **MASTERS® FITTING BRUSH**.
- Clean pipe thoroughly with **MASTERS® GRIT CLOTH**.
- Immediately apply thin layer of **MASTERS® TINNING FLUX** to pipe and valve/fitting.
- Heat parts slowly and uniformly (**do not overheat**).
- Once thoroughly heated, apply a lead-free compliant solder.
- Allow to cool and wipe joints clean.

Contains Zinc Chloride, Ammonium Chloride and Tin.

**DO NOT** store above 110°F (43.3°C).



Certified to NSF/ANSI 61-G

Catalogue Number	Description	Quantity per Case	Approximate Case Shipping Weight
TF227	227 g (8 oz) Brush Top Jar	28	17 lbs / 7.8 kg
TF454	454 g (16 oz) Tub	12	13 lbs / 5.9 kg
TF20L	20 L (5 gal) Pail	1	47 lbs / 21.3 kg

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