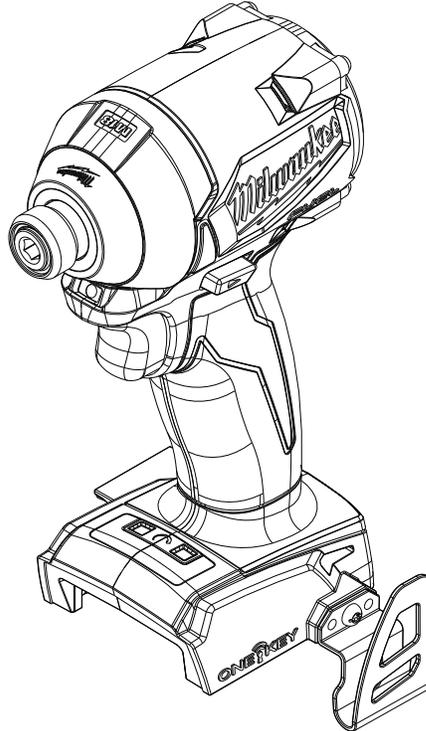




# SERVICE PARTS LIST

BULLETIN NO.  
54-00-2857

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
M18™ FUEL™ ONE KEY 1/4" Hex Impact Driver			May 2019
CATALOG NO.	2857-20	STARTING SERIAL NO.	J64A
			WIRING INSTRUCTION



**Service** for Milwaukee Electric Tool ONE KEY Products  
can only be performed at this  
Milwaukee factory Central Repair Center:

**MILWAUKEE ELECTRIC TOOL Central Repair**  
**1401 Sycamore Avenue • Greenwood, MS 38930-7277**

Please send your tool directly to this location for service.

Or

**Via e-Service at: [www.milwaukeetool.com/e-service](http://www.milwaukeetool.com/e-service)**  
 questions, please call 1.800.SAWDUST (1.800.729.3878)

Or

Return it to a MILWAUKEE *factory* Service Center location, freight prepaid and insured.  
 A copy of the proof of purchase should be included with the return product.

If you have questions please contact Milwaukee Product Service at:

**Product Technical Support via phone at: 262.783.8642**

Or

**Via email at: [METProductSupport@milwaukeetool.com](mailto:METProductSupport@milwaukeetool.com)**

Disassembly is not recommended and could void the warranty.

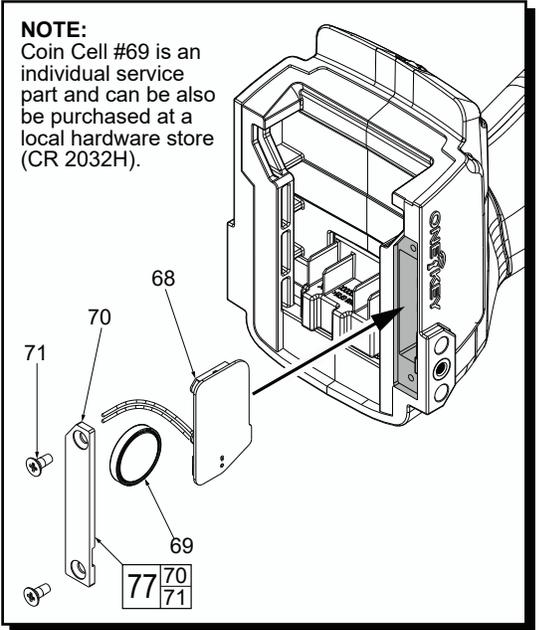
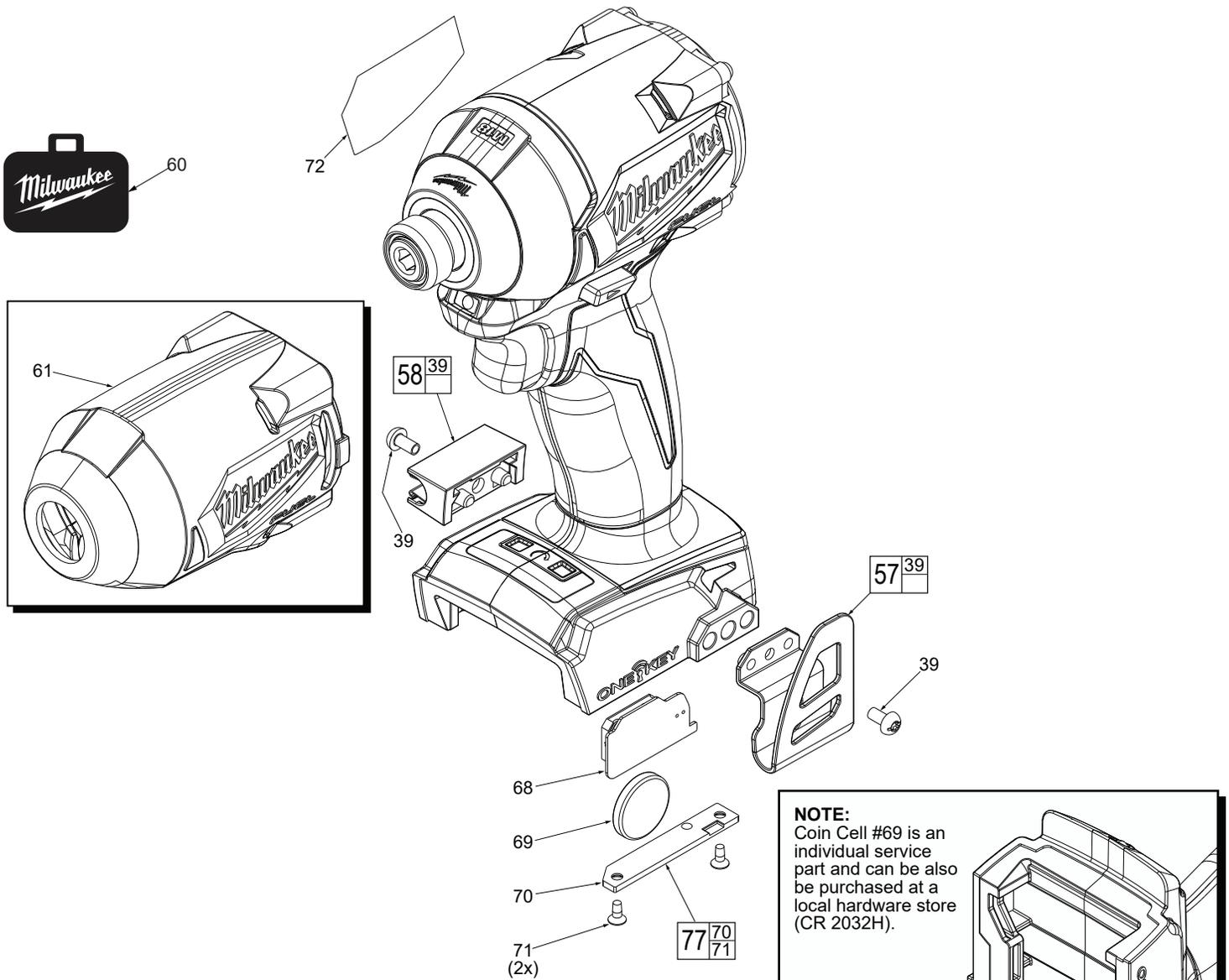


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
39	06-82-2500	6-32 Pan Hd. Slotted T-15 Mach. Scr.	(2)
57	42-70-0950	Belt Clip Kit	(1)
58	43-72-0950	Bit Holder Kit	(1)
60	42-55-0036	Blow Molded Carrying Case	(1)
61	49-16-2853	Rubber Boot, Accessory	(1)
68	14-20-0068	Coin Cell PCBA	(1)
69	-----	3V Coin Cell Battery (CR2032H)	(1)
70	-----	Coin Cell Cover	(1)
71	05-81-1100	M2.6 x 6mm ST Phillips Screw	(2)
72	12-20-1217	Service Nameplate	(1)
77	31-44-0111	Coin Cell Cover Kit	(1)