## **TECHNICAL DRAWINGS**

## **HEATING CABLE**

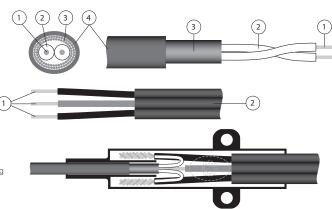
- 1. Solid copper or alloy resistive wire.
- 2. Fluoropolymer insulation.
- 3. Copper braid cover.
- 4. External sheath (3/16 in (4.7 mm) constant diameter).

## NON-HEATING CABLE (OR COLD LEAD)

- 1. 3 conductors TWN75/T90, 14 or 16 awg.
- 2. PVC RoHS jacket.

## MECHANICAL JOINT

 A rigid capsule wraps the connection between the heating wire and the non-heating wire, ultrasonically welded together, and filled with water-resistant electrical sealant.



CABLE