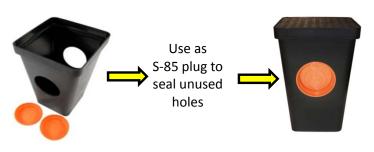
S-85 UNIVERSAL PLUG FOR DRAIN SUMPS & DISTRIBUTION BOXES



Or modify the S-85 Seal to use as a pipe seal



- 1 Identify the size pipe you wish to attached to your Tuf-Tite D. Sump or D. Box
- 2 Identify the indentation on the S-85 Seal that corresponds with the pipe size



1.5", 2", 3" Schedule 40

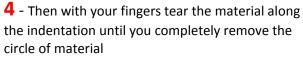
4" Schedule 40, 4" SDR35, & most common 4" plastic sewer pipe

4" Corrugated (Not labeled on Seal)





3 - Prior to installing the seal in the box, choose the appropriate size tear out. Using a utility knife start a small cut perpendicular to the indentation. (See white sample cut line in drawing for 3" hole.)





- **5** Insert the modified seal to the Sump or D. Box along the recessed area on the outer ring of the seal. DO NOT ATTACH THE SEAL TO THE PIPE FIRST
- **6** Insert the pipe into the seal