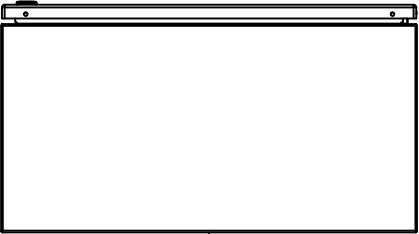


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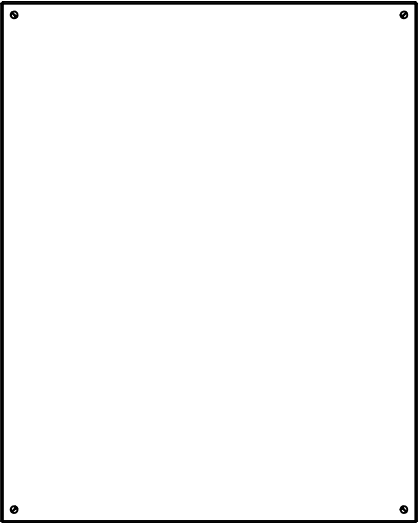
Tolerance ±1/32" unless otherwise specified

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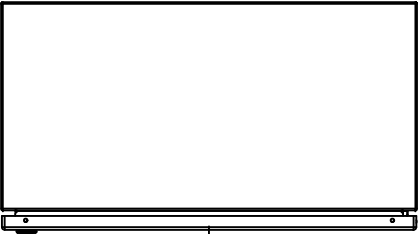
Tolérance ±1/32" sauf spécification contraire



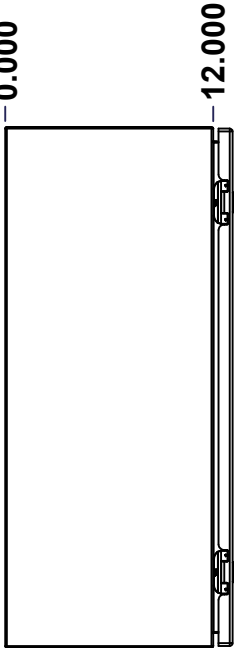
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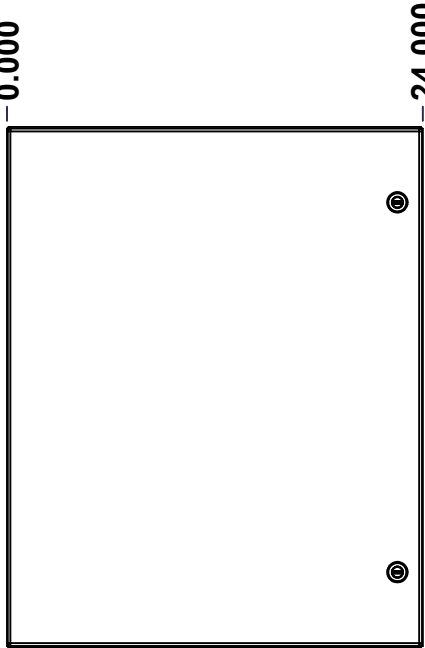
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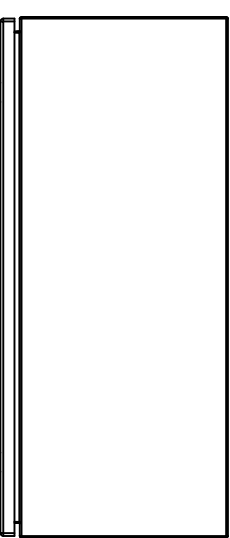
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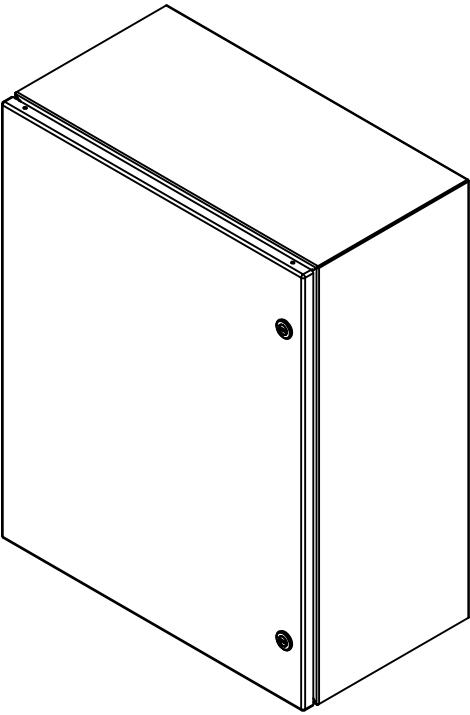
LEFT



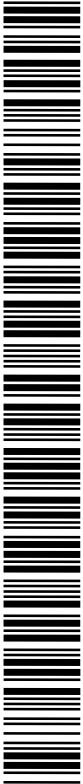
FRONT



RIGHT



Isometric View



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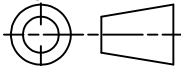


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

22-May-18

Material
Matière

14 Ga H.R.P. & O. (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ES 30" x 24" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ES302412

Rev.

1

2

SEE BILL OF MATERIAL ON LAST PAGE

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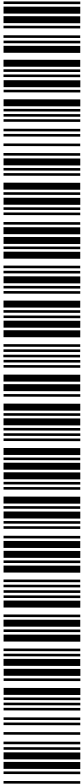
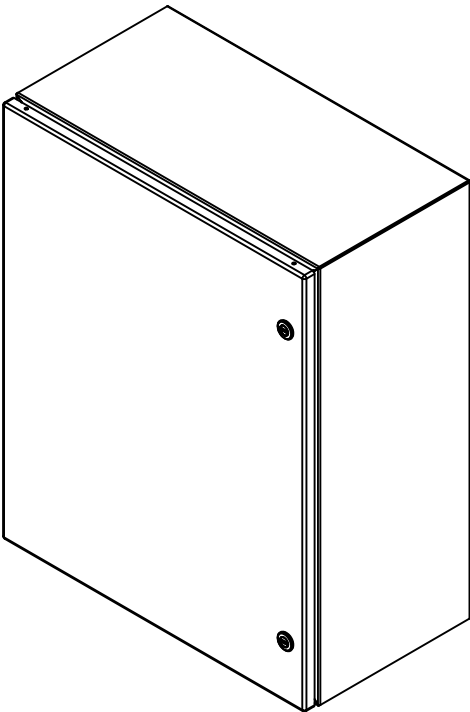
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Sold seperately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par
1	resubmit	22-May-18	admin



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 22-May-18	
Material Matière		14 Ga H.R.P. & O. (1.7mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
------------------	-------------	---------------	--------

Description	5412ES 30" x 24" x 12" Assembly	Detail Rev.	

Part Number Numéro Pièce	Rev.	2
5412ES302412	1	2

1	880 PP	0	Self Adhesive Print Pocket
1	STK-K-01800	0	5412 ES Accessory Kit
1	881 SP3024G	0	881 SP - Inner Panel
1	5412ES302412C	1	5412ES 30" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	7	M8 Plastic Spacer 22.2mm
1	5412ES302412B	1	5412ES 30" x 24" x 12" Body
2	STK-Q-04050-07	5	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Betwen back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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Isometric View



SEE BILL OF MATERIAL ON LAST PAGE

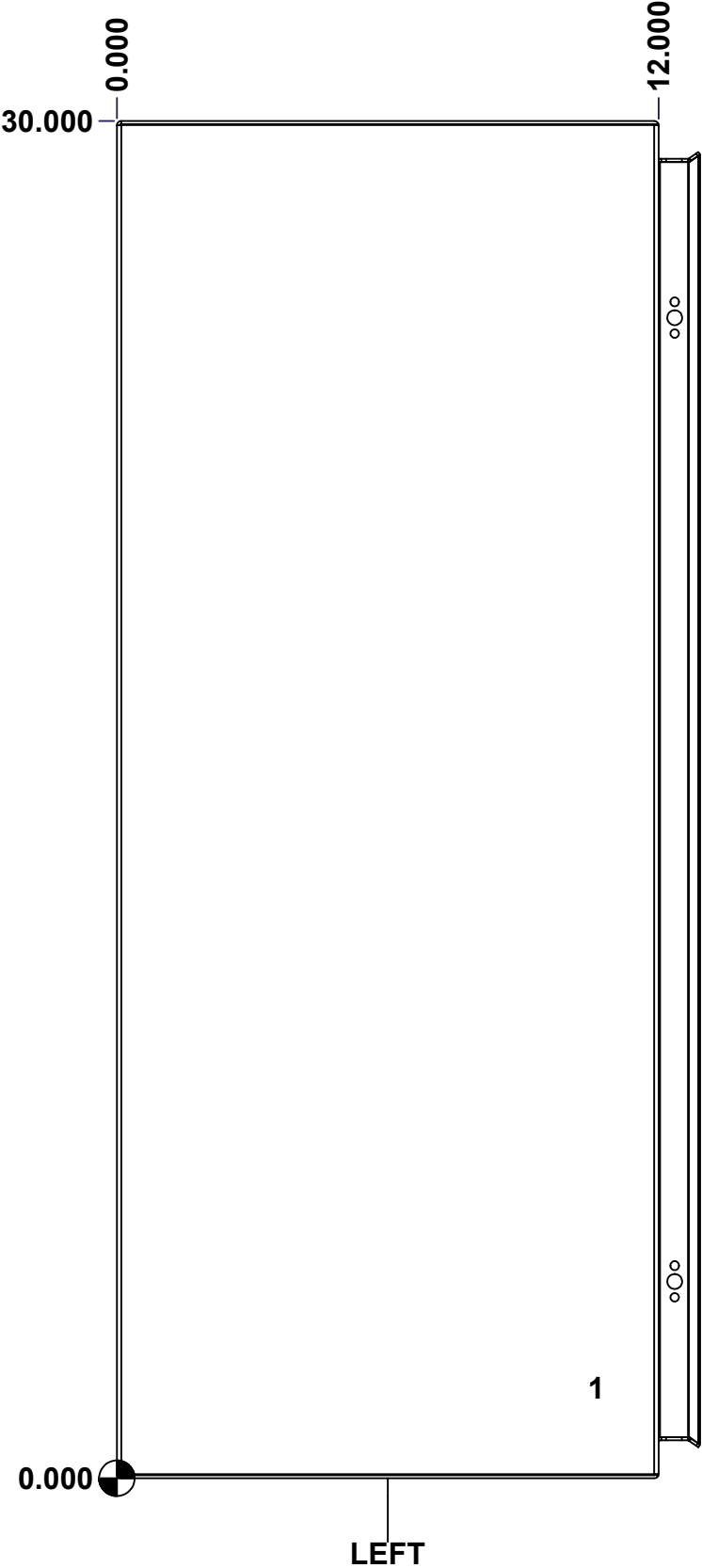
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ES 30" x 24" x 12" Body			
	Part Number Numéro Pièce		Rev.	5
	5412ES302412B		1	7

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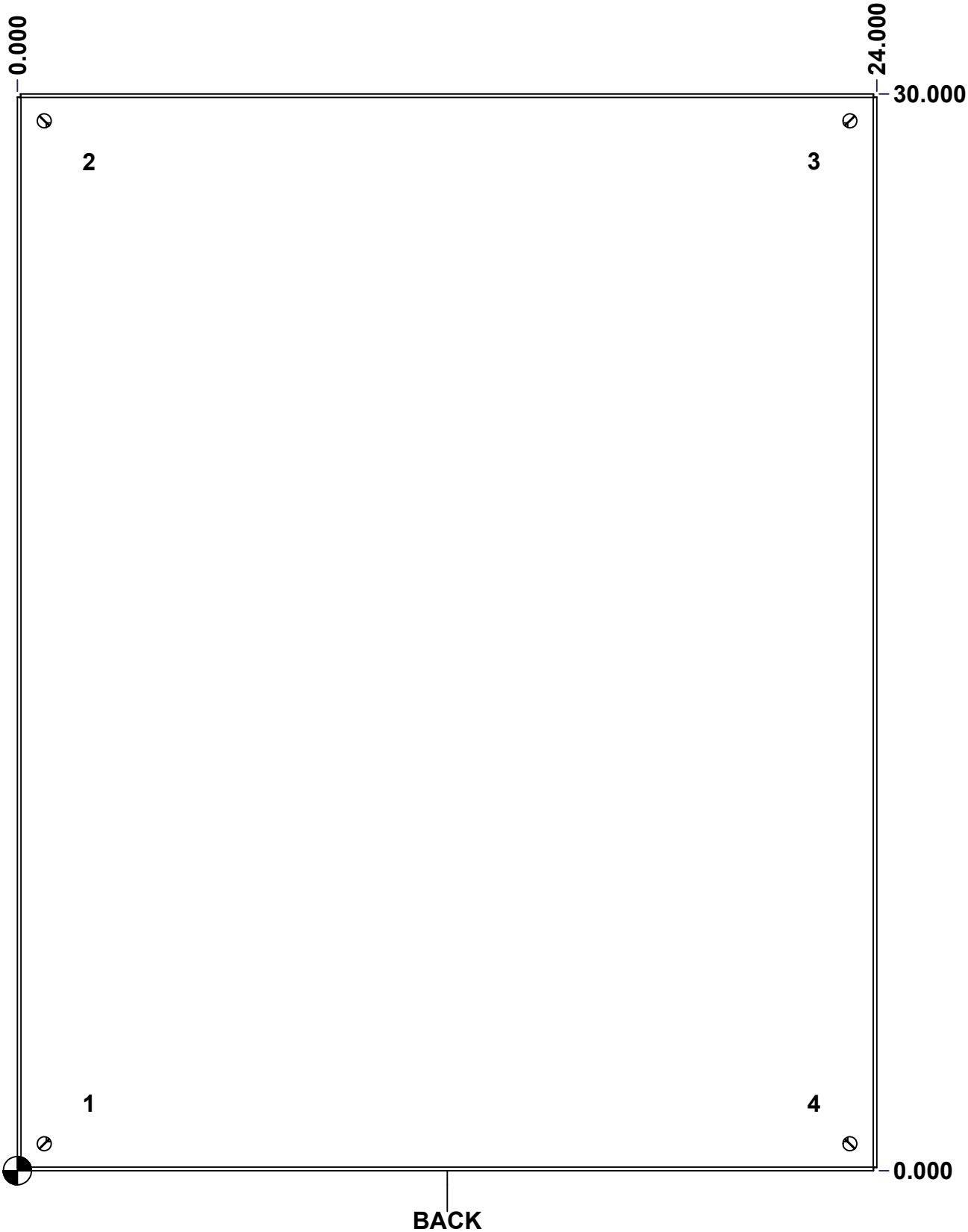
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	22.125	28.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)



	Description		Status	
	5412ES 30" x 24" x 12" Body			
	Part Number Numéro Pièce		Rev.	6
	5412ES302412B		1	7

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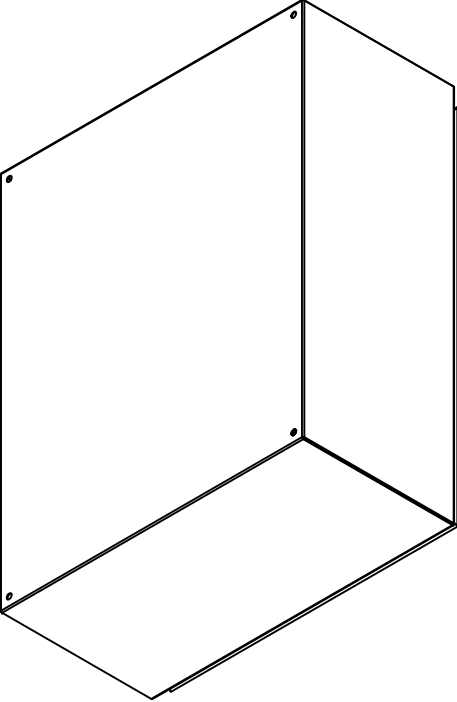
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Tolerance ±1/32" unless otherwise specified

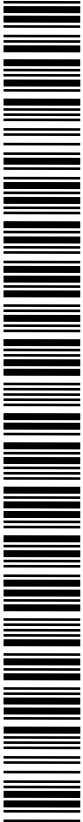
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
1	resubmit	22-May-18	admin

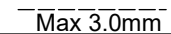


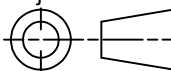
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 22-May-18

Material
Matière

14 Ga H.R.P. & O. (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 30" x 24" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ES302412B

Rev.

7

7

1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ES302412B-P	1	5412ES 30" x 24" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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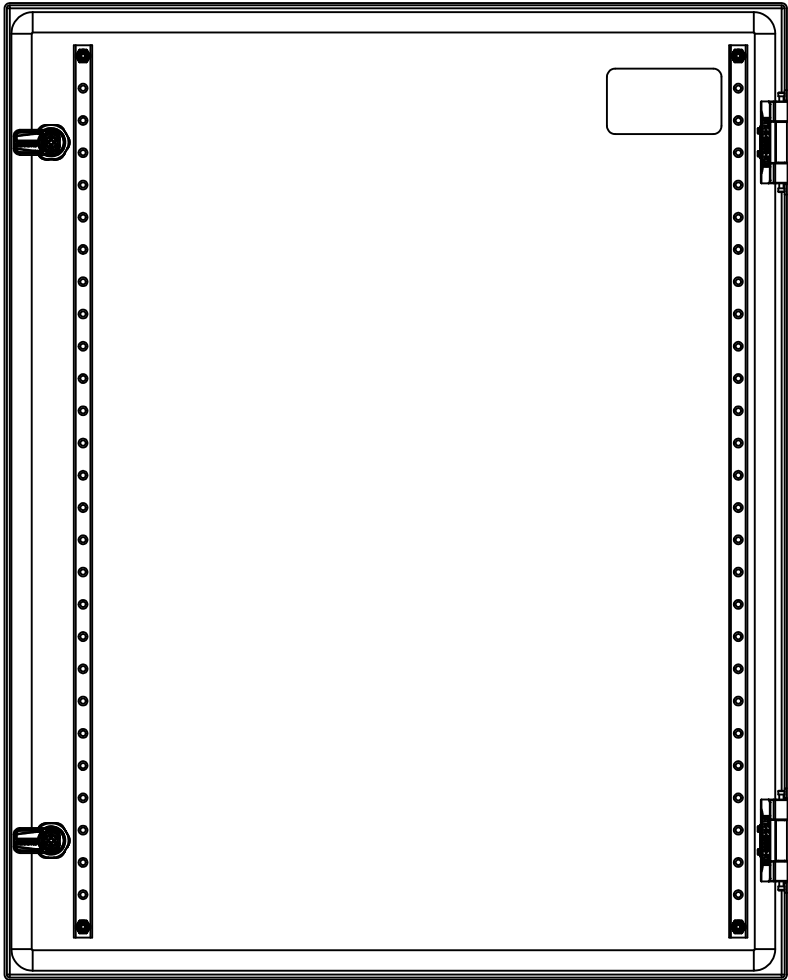
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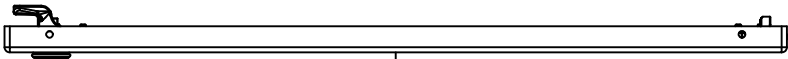
Tolérance ±1/32" sauf spécification contraire



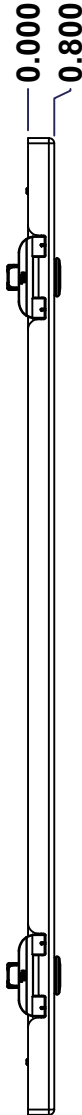
TOP



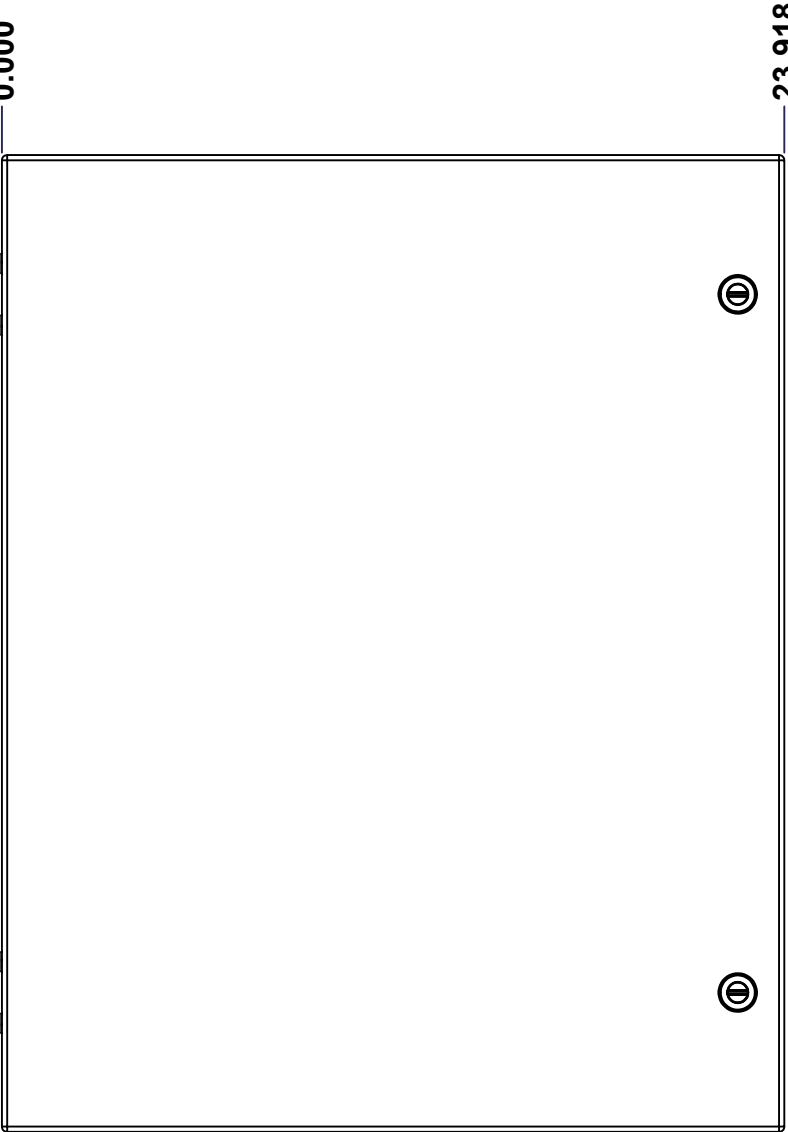
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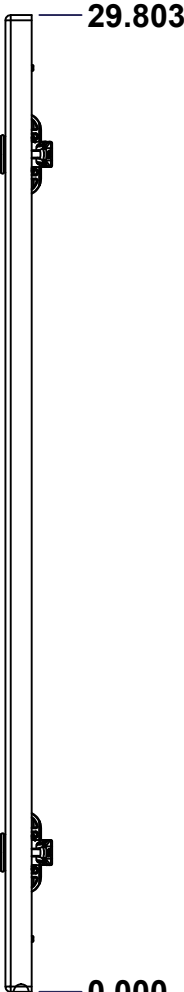
BOTTOM



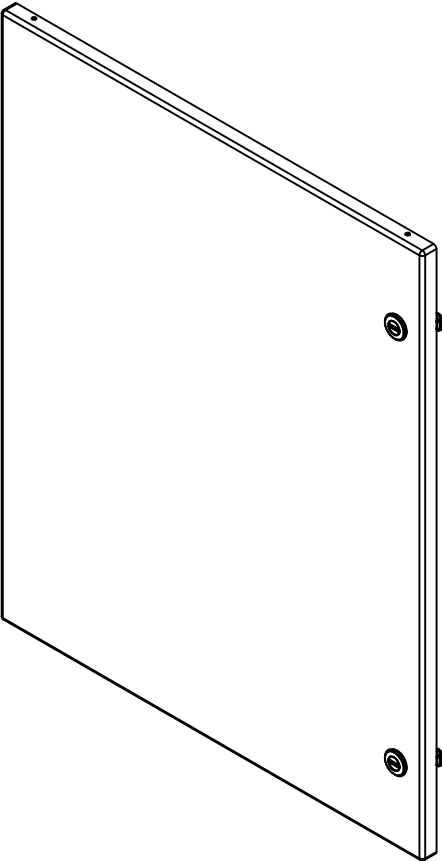
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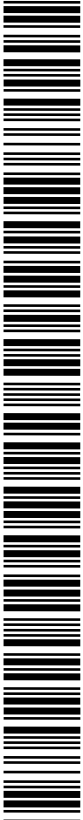
FRONT



RIGHT



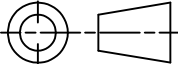
Isometric View



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1	resubmit	22-May-18	admin

Isometric View	

		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 22-May-18	
Material Matière 14 Ga H.R.P. & O. (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ES 30" x 24" Cover		Detail Rev.	
Part Number Numéro Pièce 5412ES302412C		Rev. 1	1 3

SEE BILL OF MATERIAL ON LAST PAGE

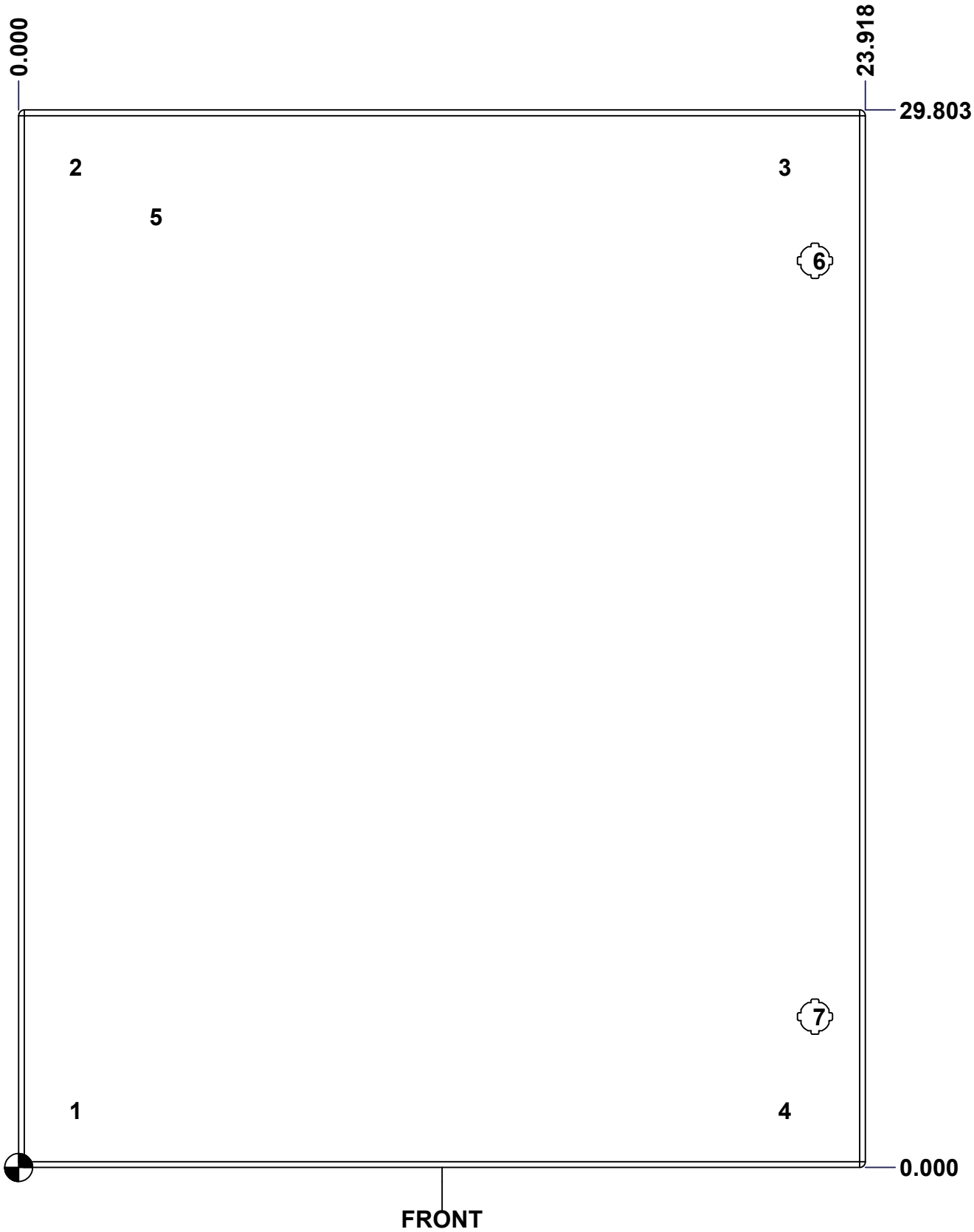
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	21.517	28.189	STUD M6 x 18mm (Inside)
4	21.517	1.614	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	26.803	LABEL_EXM (Inside)
6	22.494	25.553	LOCK 880 SCQ4-SL @ 0.0°
7	22.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



	Description		Status	
	5412ES 30" x 24" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ES302412C		1	3

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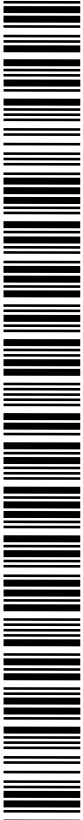
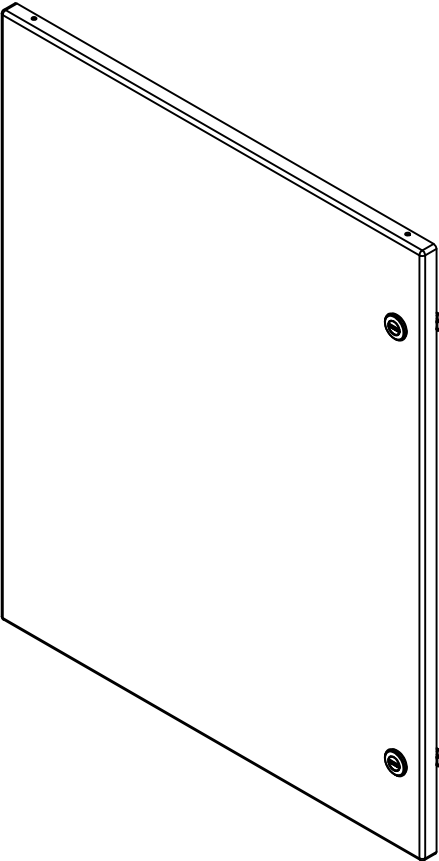
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
1	resubmit	22-May-18	admin



Isometric View

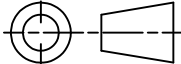


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 22-May-18	
Material Matière		14 Ga H.R.P. & O. (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ES 30" x 24" Cover			
Part Number Numéro Pièce		Rev.	3
5412ES302412C		1	3

1	STK-S-00100	0.1. 1	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-30	3	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES302412G	1	5412ES 30" x 24" Cover Gasket Part
1	5412ES302412C-P	1	5412ES 30" x 24" Cover Part
2	STK-K-09800	5	5412 ES Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SL	0	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

Tolerance $\pm 1/32"$ unless otherwise specified

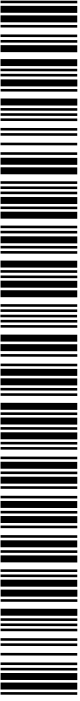
Tolérance $\pm 1/32"$ sauf spécification contraire



TOP

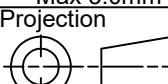


RIGHT



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No.	Revisions	Date	By/Par

	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 				
	Customer Client Drawn By Dessiné Par		Client Client Drawn By Dessiné Par		Max 3.0mm Projection Date Date		
Material Matière		See Part List					
Color Couleur		See Part List		Finish Fini		See Part List	
Description 881 SP - Inner Panel Part Number Numéro Pièce 881 SP3024G				Detail Rev. Rev. 0 1 2			

1	881 SP3024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

