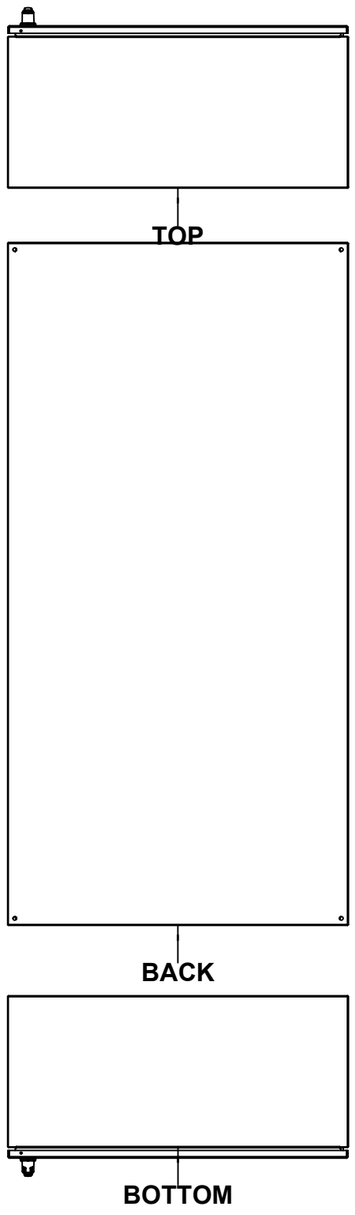
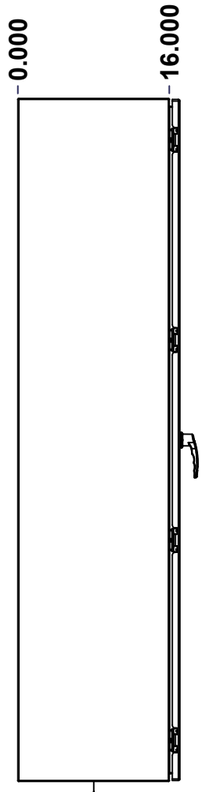
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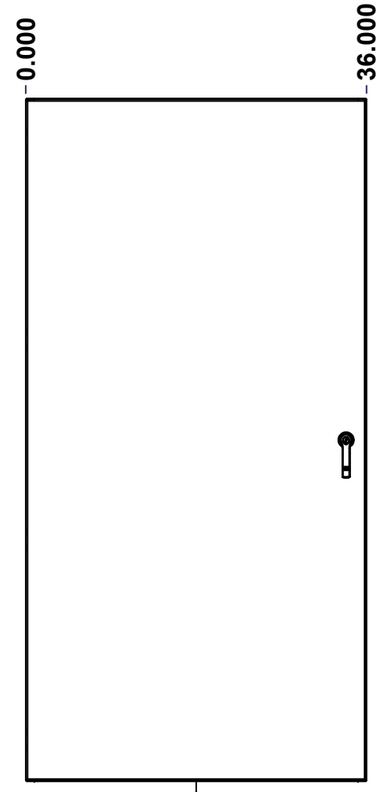
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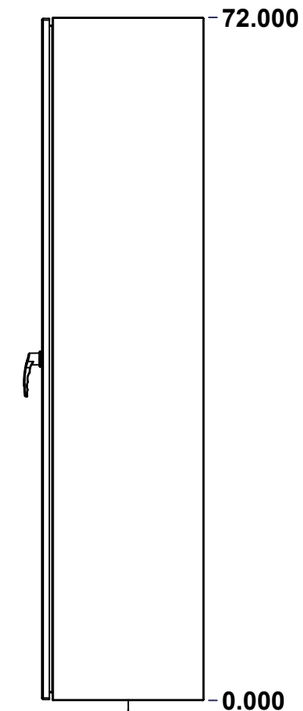
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Tolérance ±1/32" sauf spécification contraire



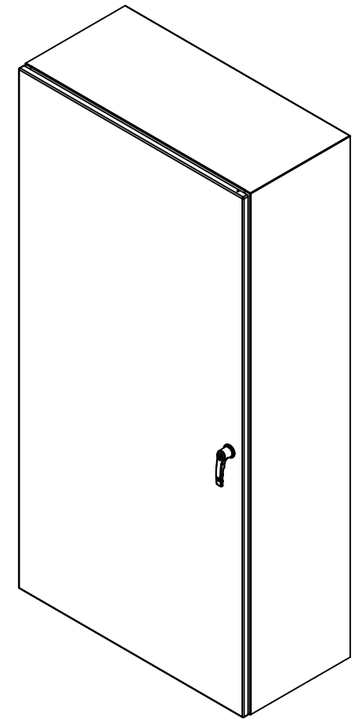






SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
1	update	24-May-18	admin



Isometric View

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Fax: (450) 979-4626
www.exmweb.com

Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client		Date	
Drawn By / Dessiné Par	BoxCad: BoxCad	Date	24-May-18
Material / Matière	14 Ga H.R.P. & O. (1.7mm)		
Color / Couleur	Asa-61 Grey	Finish / Fini	Smooth
Description	5412ES 72" x 36" x 16" Assembly	Detail Rev.	
Part Number / Numéro Pièce	**5412ES723616**	Rev.	**1**

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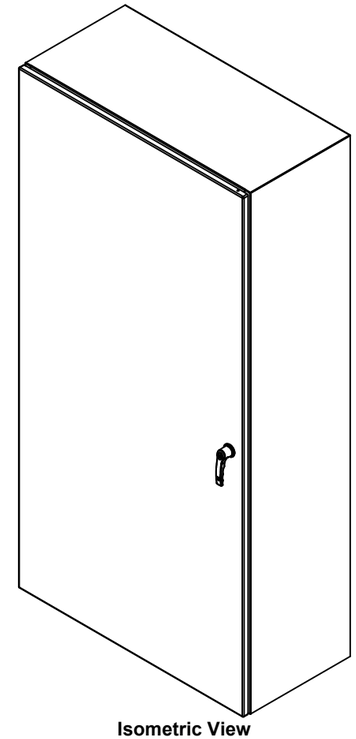
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	**DESCRIPTION**
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Sold seperately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par
1	update	24-May-18	admin



Isometric View

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PACKING		
ITEM	**QTY**	**DESCRIPTION**
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Betwen back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	880 PP	0	Self Adhesive Print Pocket
1	STK-K-01800	0	5412 ES Accessory Kit
1	881 SP7236G	0	881 SP - Inner Panel
1	5412ES723616C	1	5412ES 72" x 36" Cover
8	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	7	M8 Plastic Spacer 22.2mm
1	5412ES723616B	1	5412ES 72" x 36" x 16" Body
4	STK-Q-04050-07	5	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal

Parts List

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par
BoxCad: BoxCad

Date 24-May-18

Material
Matière
14 Ga H.R.P. & O. (1.7mm)

Color
Couleur
Asa-61 Grey

Finish
Fini
Smooth

Description
5412ES 72" x 36" x 16" Assembly

Detail Rev.

Part Number
Numéro Pièce
5412ES723616

Rev.
1

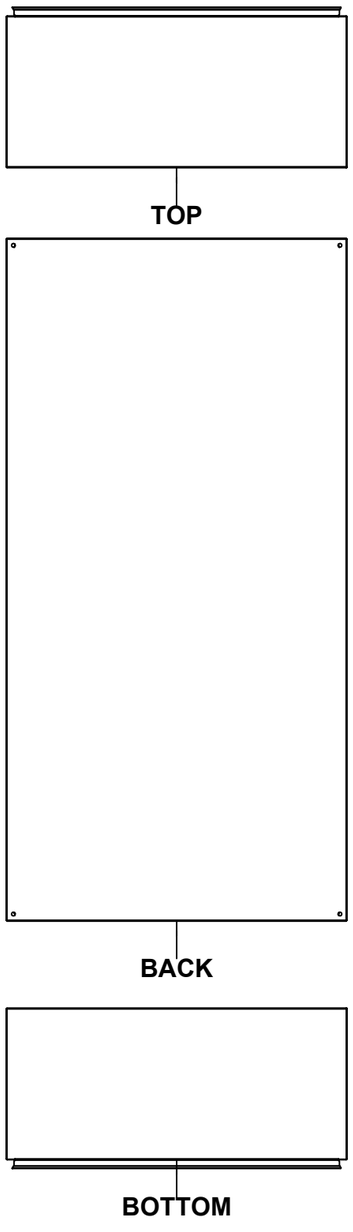
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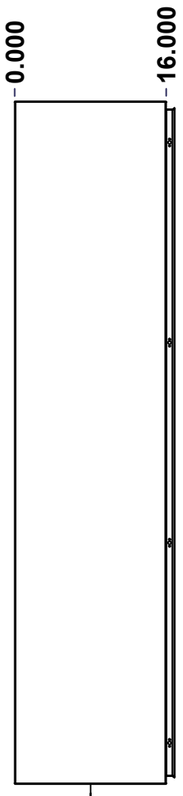
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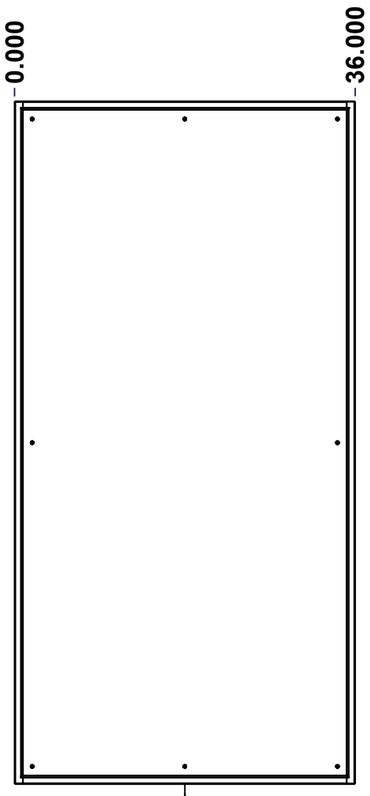
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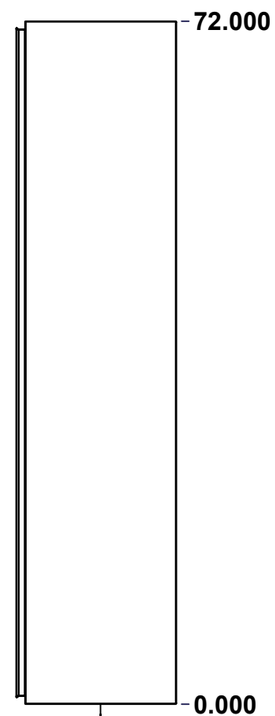
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Tolérance ±1/32" sauf spécification contraire



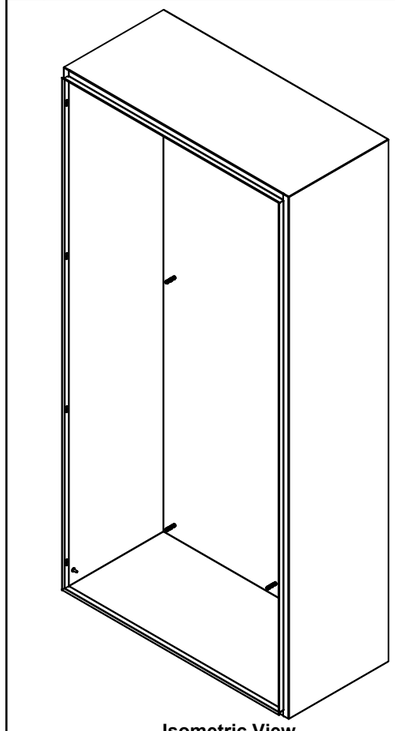






SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
1	update	24-May-18	admin



Isometric View

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par
BoxCad: BoxCad

Date 24-May-18

Material
Matière
14 Ga H.R.P. & O. (1.7mm)

Color
Couleur
Asa-61 Grey

Finish
Fini
Smooth

Description
5412ES 72" x 36" x 16" Body

Detail Rev.

Part Number
Numéro Pièce
5412ES723616B

Rev.
1

1
7

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Tolerance ±1/32" unless otherwise specified

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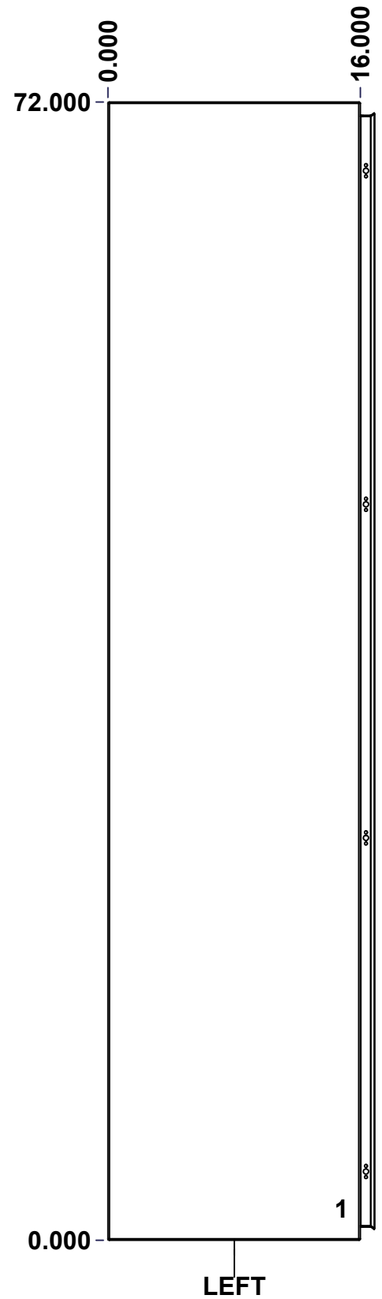
Tolérance ±1/32" sauf spécification contraire

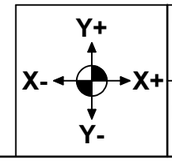
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.500	2.000	GND STUD M6 x 16mm (Inside)





Description: 5412ES 72" x 36" x 16" Body		Status:
Part Number / Numéro Pièce: **5412ES723616B**	Rev.: **1**	5 / 7

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Tolerance ±1/32" unless otherwise specified

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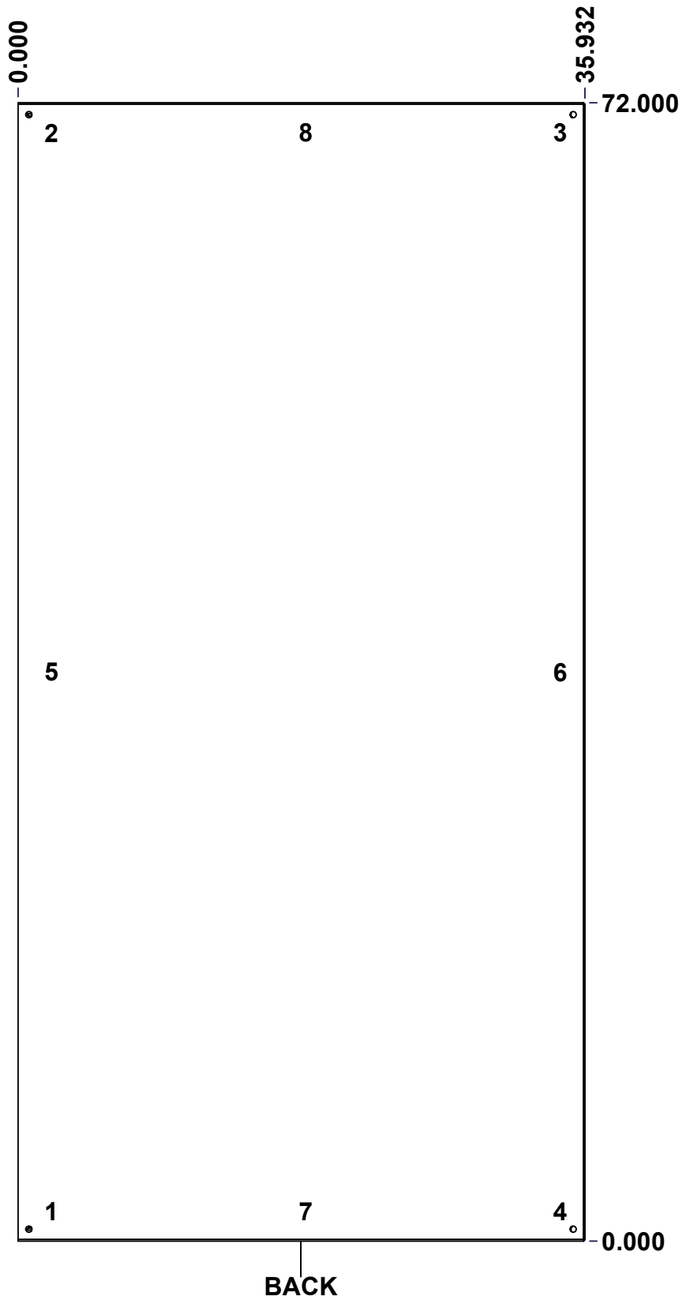
Tolérance ±1/32" sauf spécification contraire

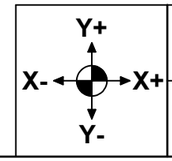
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.807	1.875	IP STUD M8 x 35mm (Inside)
2	1.807	70.125	IP STUD M8 x 35mm (Inside)
3	34.057	70.125	IP STUD M8 x 35mm (Inside)
4	34.057	1.875	IP STUD M8 x 35mm (Inside)
5	1.807	36.000	IP STUD M8 x 35mm (Inside)
6	34.057	36.000	IP STUD M8 x 35mm (Inside)
7	17.932	1.875	IP STUD M8 x 35mm (Inside)
8	17.932	70.125	IP STUD M8 x 35mm (Inside)





Description: 5412ES 72" x 36" x 16" Body	Status	
Part Number / Numéro Pièce: **5412ES723616B**	Rev.: **1**	6 / 7

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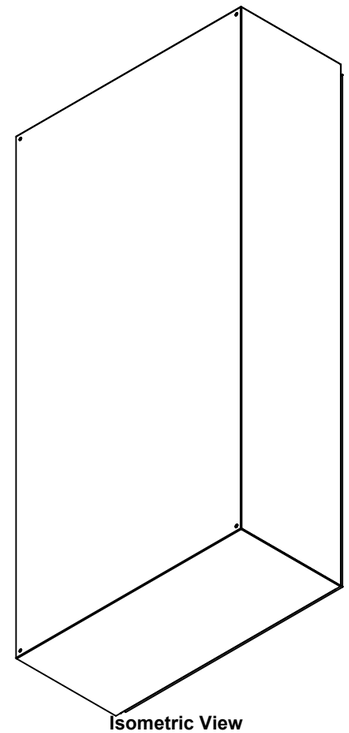
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par
1	update	24-May-18	admin



Isometric View

Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ES723616RS-P	1	5412ES 72" x 36" x 16" Body Part
1	5412ES723616B-P	1	5412ES 72" x 36" x 16" Body Part

Parts List

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par
BoxCad: BoxCad

Date 24-May-18

Material
Matière
14 Ga H.R.P. & O. (1.7mm)

Color
Couleur
Asa-61 Grey

Finish
Fini
Smooth

Description
5412ES 72" x 36" x 16" Body

Detail Rev.

Part Number
Numéro Pièce
5412ES723616B

Rev.
1

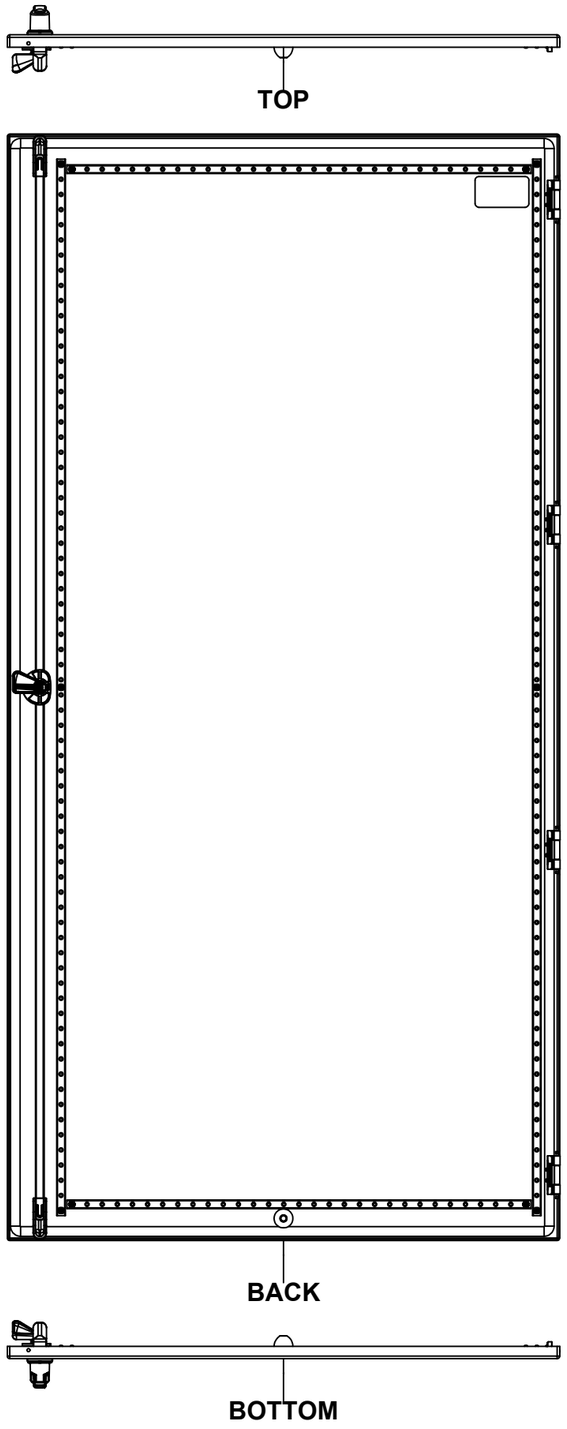
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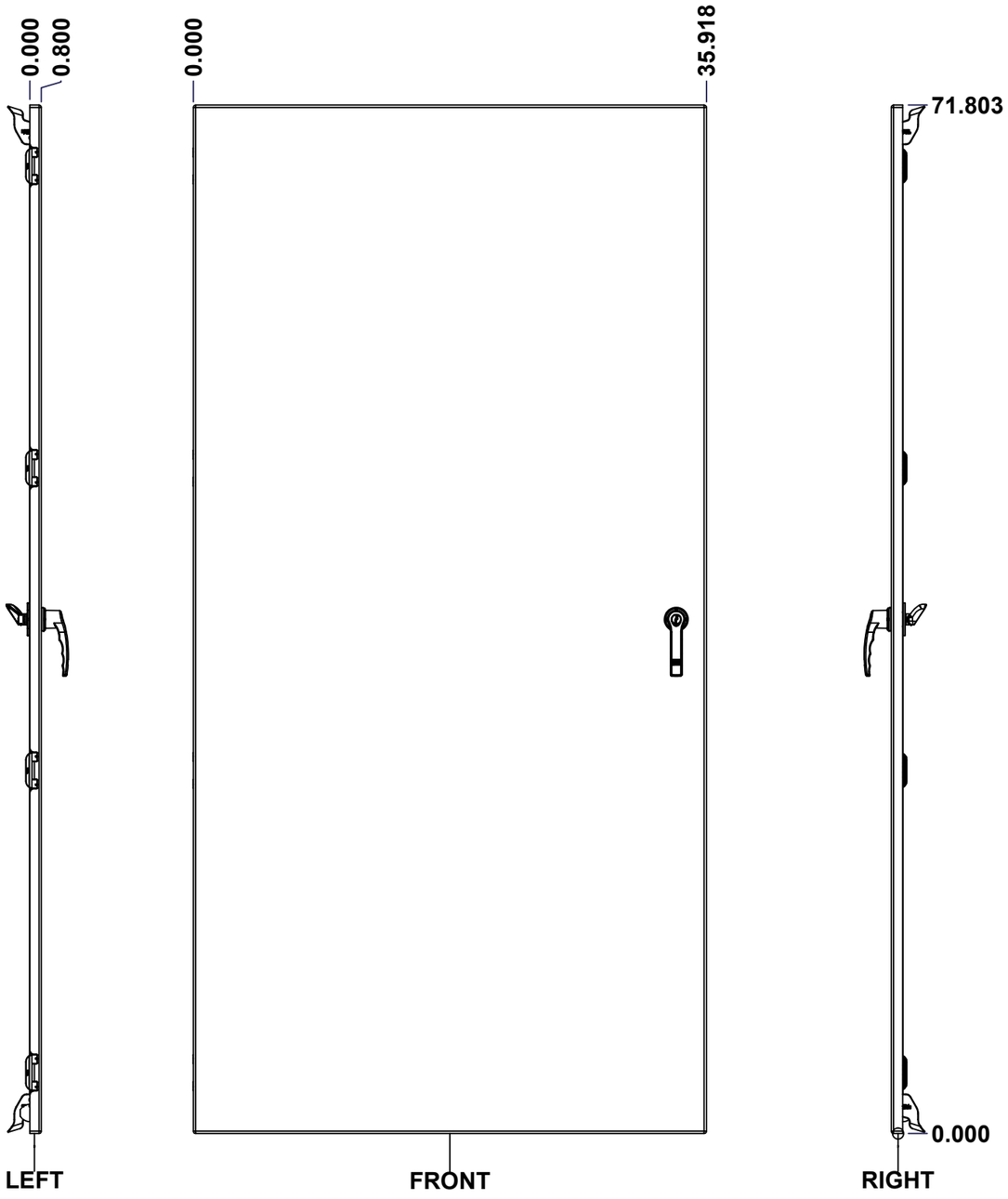
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Tolerance ±1/32" unless otherwise specified

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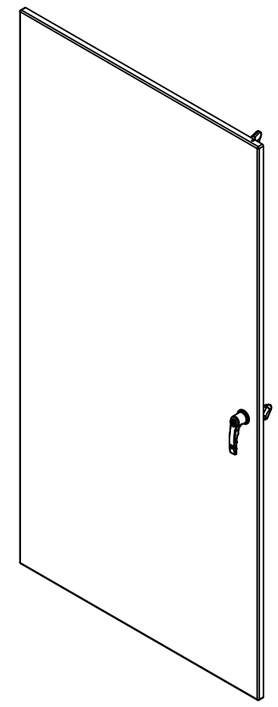
Tolérance ±1/32" sauf spécification contraire





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No.	Revisions	Date	By/Par
1	update	24-May-18	admin



Isometric View

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Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client			Date
Drawn By / Dessiné Par	BoxCad: BoxCad		Date 24-May-18
Material / Matière	14 Ga H.R.P. & O. (1.7mm)		
Color / Couleur	Asa-61 Grey	Finish / Fini	Smooth
Description	5412ES 72" x 36" Cover		Detail Rev.
Part Number / Numéro Pièce	**5412ES723616C**	Rev.	**1**

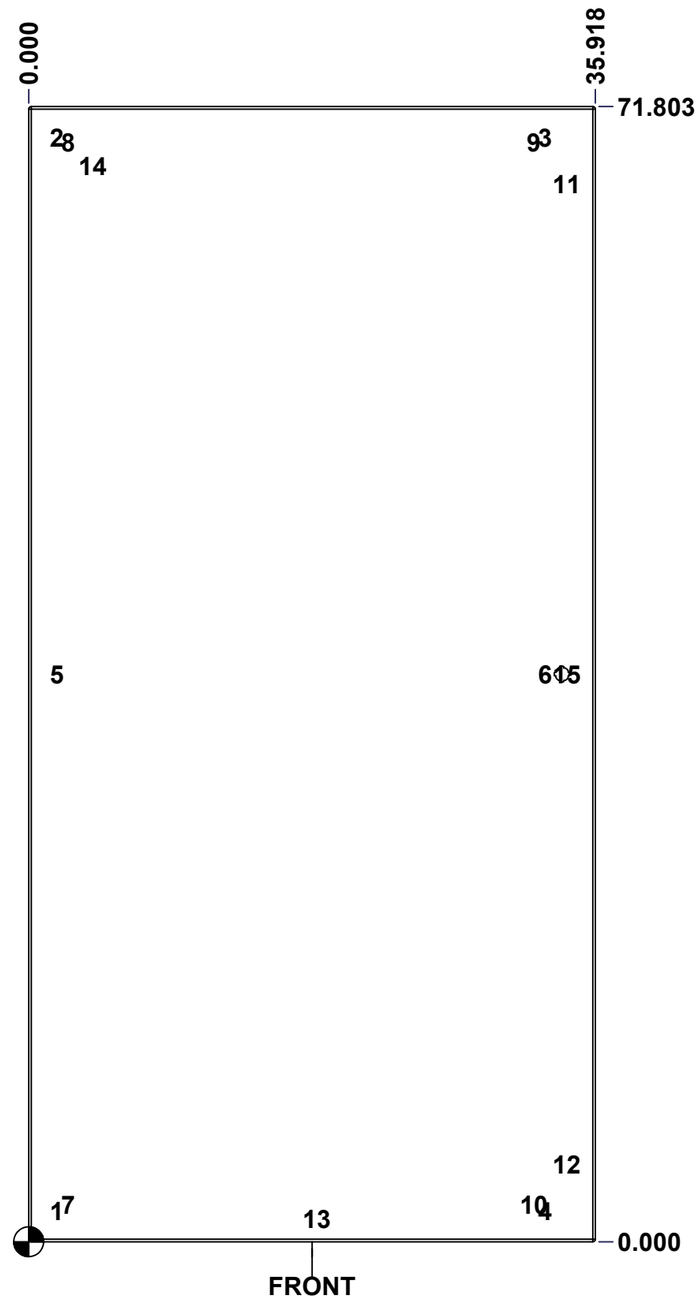
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.945	STUD M6 x 18mm (Inside)
2	1.486	69.858	STUD M6 x 18mm (Inside)
3	32.423	69.858	STUD M6 x 18mm (Inside)
4	32.423	1.945	STUD M6 x 18mm (Inside)
5	1.486	35.902	STUD M6 x 18mm (Inside)
6	32.423	35.902	STUD M6 x 18mm (Inside)
7	2.191	2.350	STUD M6 x 18mm (Inside)
8	2.191	69.524	STUD M6 x 18mm (Inside)
9	31.718	69.524	STUD M6 x 18mm (Inside)
10	31.718	2.350	STUD M6 x 18mm (Inside)
11	33.803	66.896	CLOSING BAR STUD (Inside)
12	33.803	4.907	CLOSING BAR STUD (Inside)
13	17.959	1.435	STUD M6 x 18mm (Inside)
----------	---------	---------	----------
14	3.750	68.053	LABEL_EXM (Inside)
15	33.803	35.902	HANDLE 885 ESL2A @ 0.0°



Y+ / X- / X+ / Y-	Description: 5412ES 72" x 36" Cover	Status: (NULL)
	Part Number / Numéro Pièce: **5412ES723616C**	Rev.: **1** — 2 / 3

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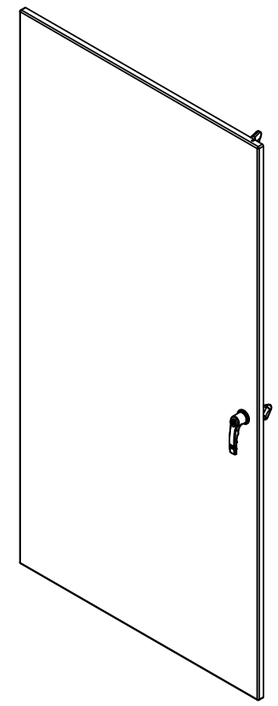
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par
1	update	24-May-18	admin



Isometric View

Qty	Part Name	Rev	Description
2	STK-Q-90042	0	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-72	0	5412 ES - Closing Bar
1	STK-K-50536	4	Handle Gear Clockwise Assy (Grip 32mm)
1	885ESL2A	0	5412 ES Key Lock L-Handle (3 Pts)
1	STK-S-00100	0.1.1	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-36-3	0.1.1	5412 ES Horizontal Door Stiffener 36" (3 Pts)
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
2	STK-Q-16405	2	Guide Stud - Small (No Paint Cap Required)
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES723616G	1	5412ES 72" x 36" Cover Gasket Part
1	5412ES723616C-P	1	5412ES 72" x 36" Cover Part
4	STK-K-09800	5	5412 ES Hinge with 2 Captive Hinge Pins
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut

Parts List

Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par
BoxCad: BoxCad

Date 24-May-18

Material
Matière
14 Ga H.R.P. & O. (1.7mm)

Color
Couleur
Asa-61 Grey

Finish
Fini
Smooth

Description
5412ES 72" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce
5412ES723616C

Rev.
1

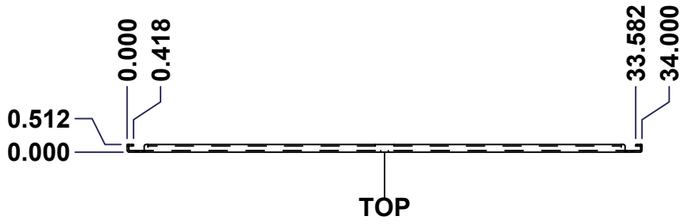
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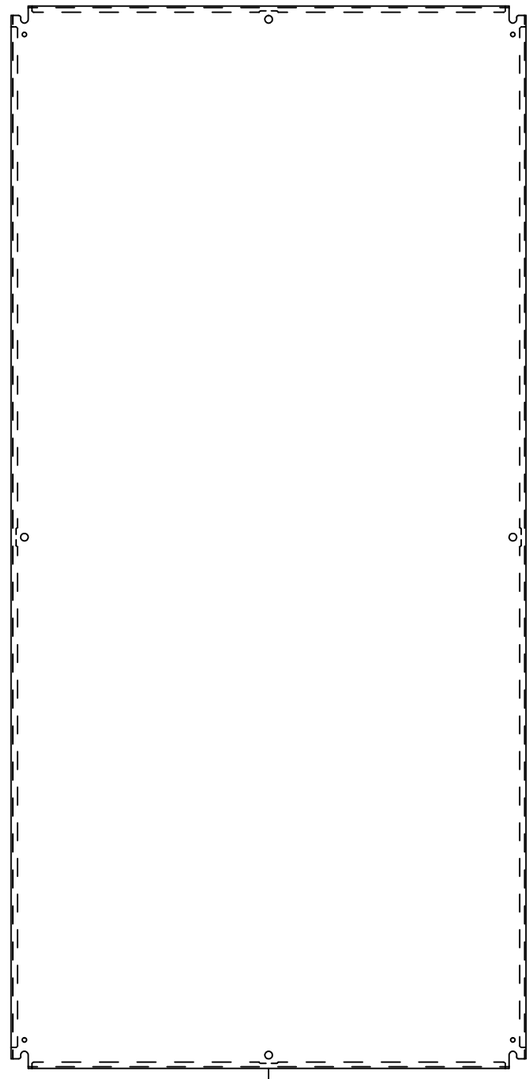
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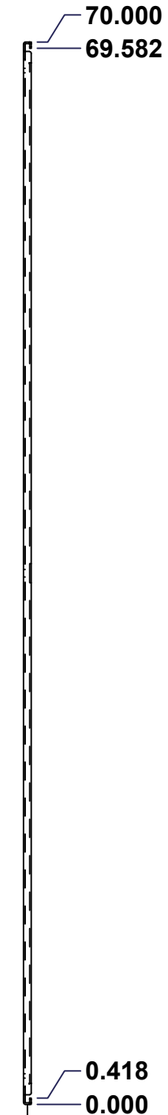
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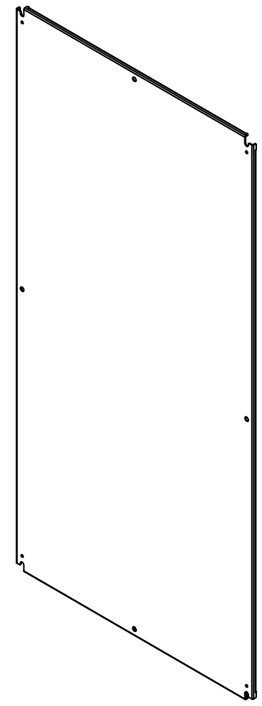
Tolérance ±1/32" sauf spécification contraire







No.	Revisions	Date	By/Par



Isometric View

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP7236G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par
BoxCad

Date
1/23/2007

Material
Matière
See Part List

Color
Couleur
See Part List

Finish
Fini
See Part List

Description
881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce
881 SP7236G

Rev.
0

1
2

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Tolerance ±1/32" unless otherwise specified

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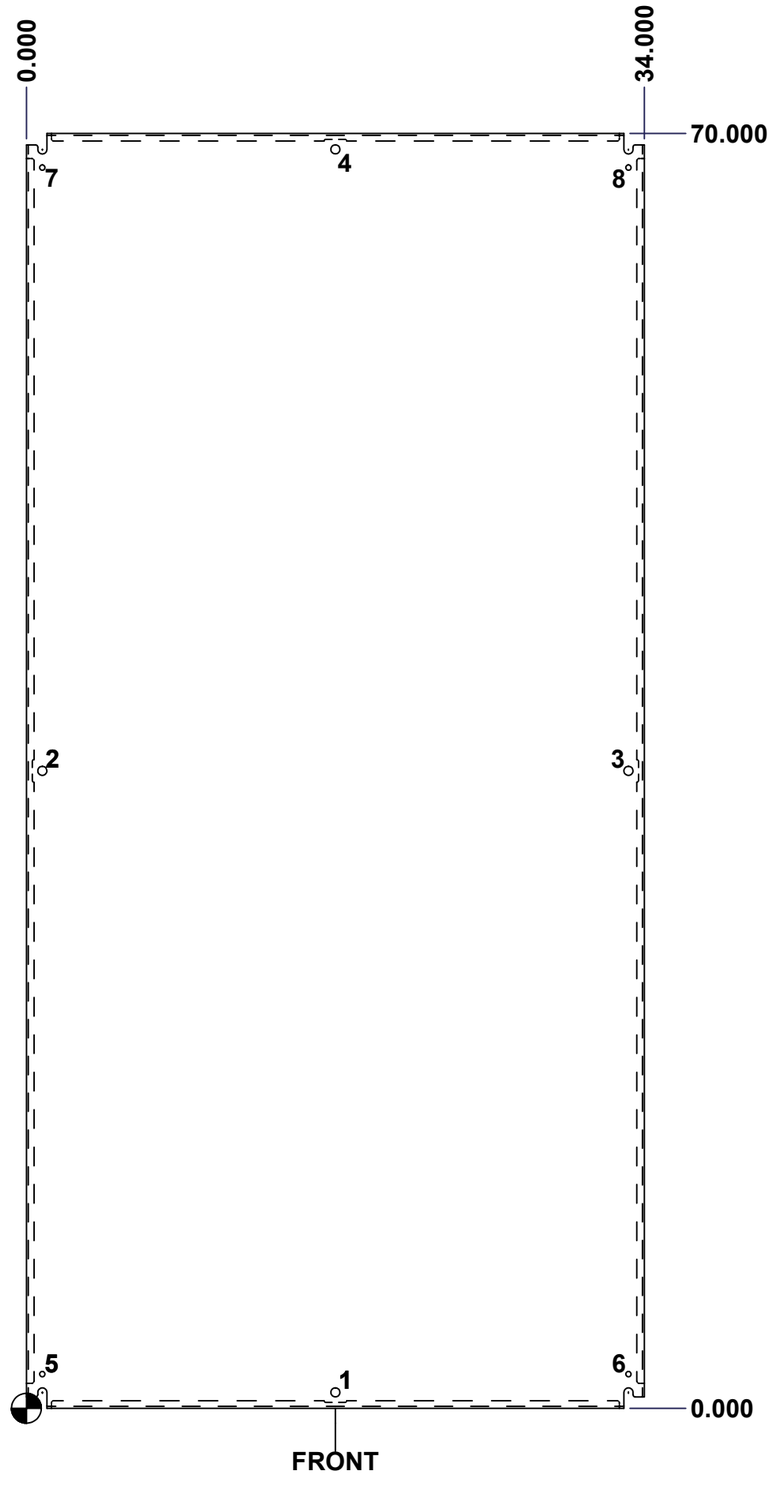
Tolérance ±1/32" sauf spécification contraire

Table 1

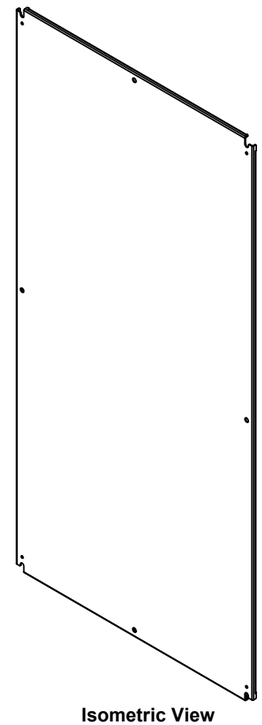
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	35.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	35.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	69.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	68.125	GROUND HOLE (RND Ø0.290)
8	33.125	68.125	GROUND HOLE (RND Ø0.290)

FRONT VIEW

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



Isometric View

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EXM
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Flatness / Aplatissement: Max 3.0mm

Projection

Customer / Client:

Date:

Drawn By / Dessiné Par: BoxCad

Date: 1/23/2007

Material / Matière: See Part List

Color / Couleur: See Part List

Finish / Fini: See Part List

Description: 881 SP - Inner Panel

Detail Rev.:

Part Number / Numéro Pièce: **881 SP7236G**

Rev.: **0**