

ACRI-TEC

QUADRA 8R1

INSTALLATION MANUAL

IMPORTANT

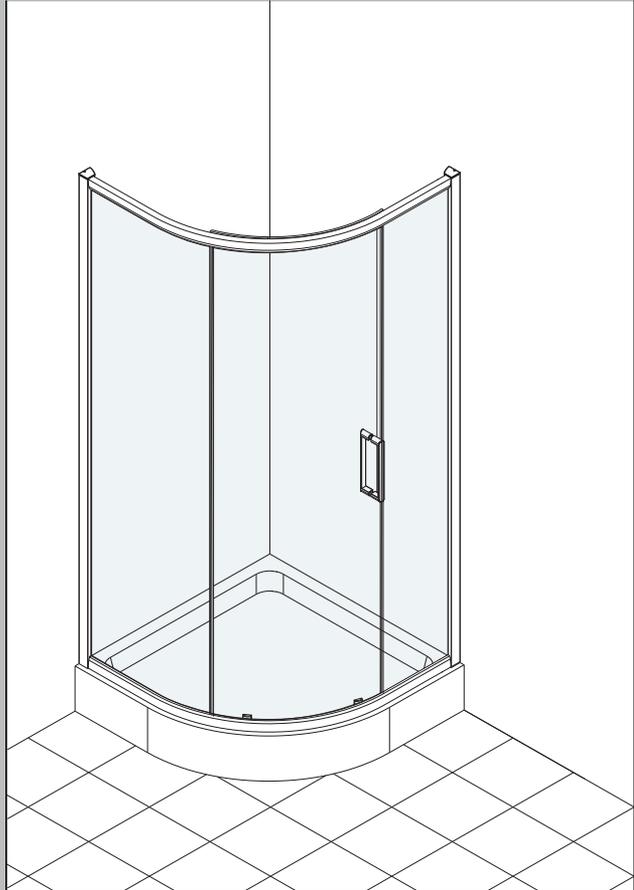
We recommend you call upon a reliable professional to install your door.

Read all instructions carefully before starting the installation.

Thoroughly inspect your product before proceeding with installation.

The warranty will be void if the product is installed with a conspicuous defect.

Save this manual for future reference.

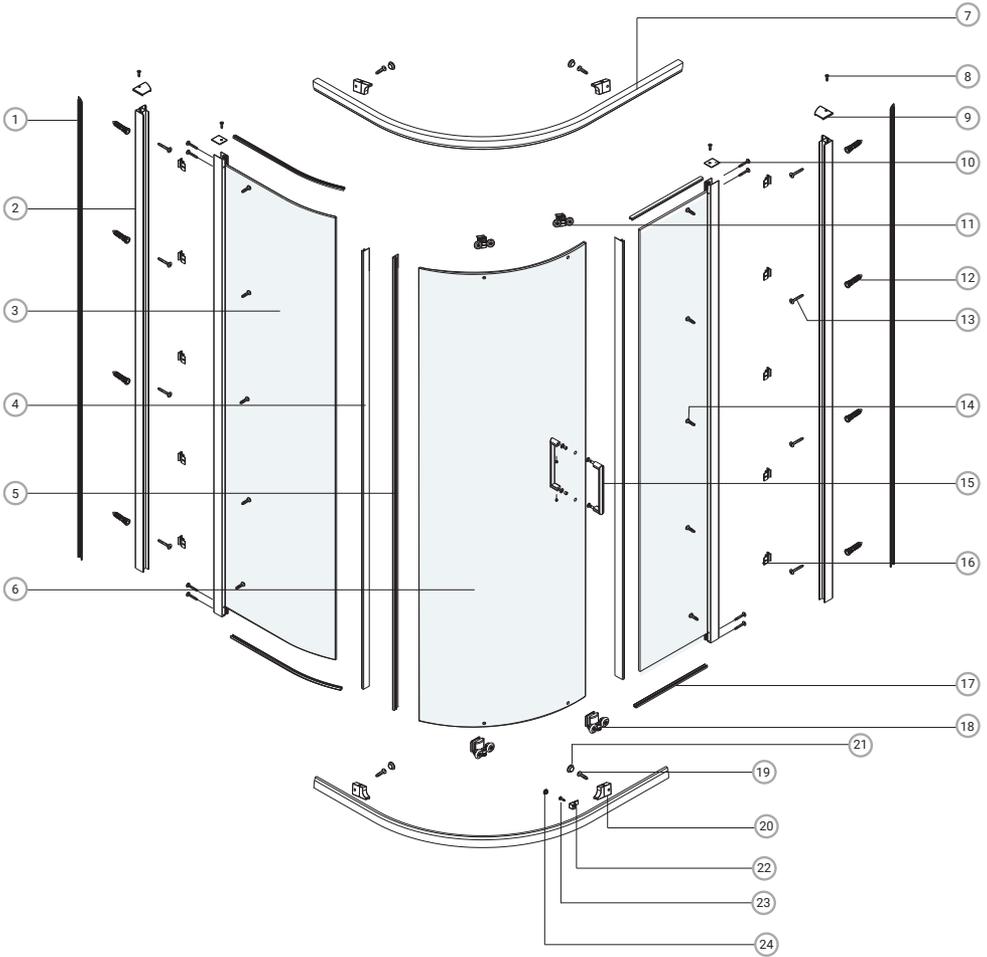


Thank you for choosing Acri-tec. Please familiarize yourself with the fitting instructions before commencing fitting.

- 1 Check that you have the tools required
- 2 Check that the installation site is compatible with size of door supplied
- 3 Check all the enclosure components
- 4 Check that the installation kit is complete

The wall plugs supplied with the installation kit are for use in solid walls. Hollow or "stud - partition" walls will require alternative fixings. Please consult a hardware supplier for the correct type. It may also be necessary to consult your tile supplier about the correct method for drilling your tiles.

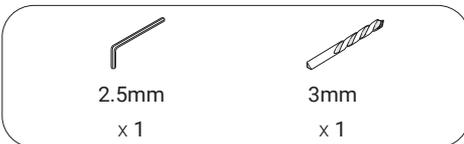
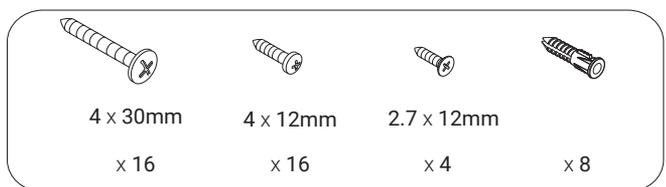
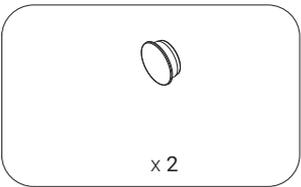
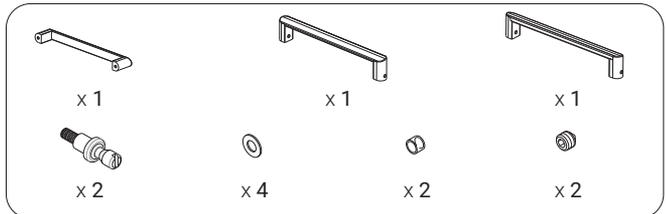
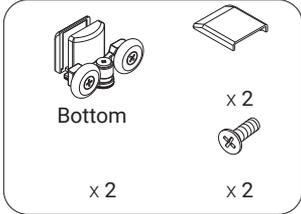
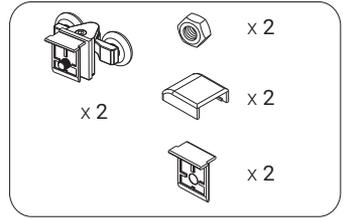
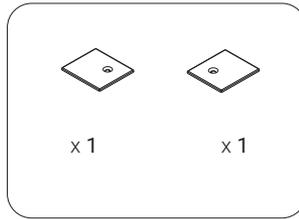
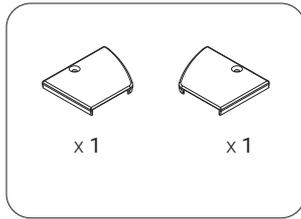
COMPONENTS AND BOX CONTENTS



No.	Description	Qty
1	Trim strip	2
2	Wall profile	2
3	Fixed panel	2
4	Fixed panel upright seal	2
5	Moving panel upright seal	2
6	Moving panel	2
7	Top and bottom profile	2
8	Cover caps screw (2.7 x 12)	4
9	Wall profile cover cap	2
10	Upright profile cover cap	2
11	Top double rollers	2
12	Wall plug	8

No.	Description	Qty
13	Wall fixing screw (4 x 30)	16
14	Frame fixing screw (4 x 12)	10
15	Handle complete inside & outside	1/1
16	Nylon clip	10
17	Fixed panel bottom seal	4
18	Bottom double roller	4
19	Roller stop screw (4 x 12)	8
20	Roller stop	8
21	Roller stop cap	8
22	Fixed glass clip	4
23	Fixed glass clip screw (14 x 4)	4
24	Fixed glass clip cap	4

FIXING KIT COMPONENTS, TOOLS REQUIRED, SITE CONDITIONS



Any missing or damaged parts must be reported to your supplier within 5 days of purchase. Inspect shower enclosure before fitting. No claims will be accepted after product has been installed.

Tools required

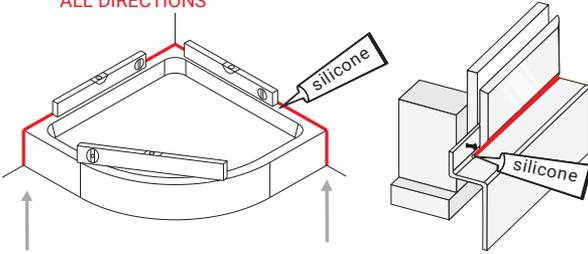
- 6mm Masonry drill bit
- Power drill
- Quality silicone
- Pencil
- Spirit level and tape measure
- #2 and #1 Phillips head screw driver
- Spirit level with horizontal and vertical level indicators
- 10mm wrench

IMPORTANT - Installation Site

- 1.Ensure the top surface of the shower tray on which the enclosure will be installed is level in every direction.
- 2.The tiling or other wall finishing should be effectively sealed at the tray edges.

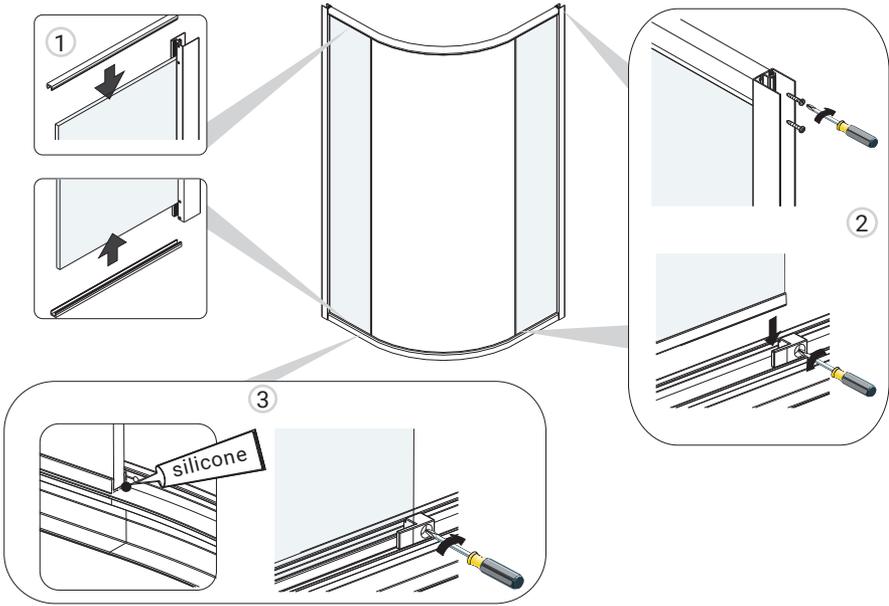
INSTALL FIXED PANEL AND GUIDING RAIL

TRAY MUST BE LEVEL IN ALL DIRECTIONS



Ensure the shower tray is level in all directions and is properly sealed to the wall. The wall must be tiled down to the top edge of the tray. Do not angle out the bottom tile.

TRAY MUST BE SEALED FULLY AROUND WHERE THE TRAY MEETS THE WALL.



Step 1

Insert the fixed panel seal (17 x 4) onto the top & bottom of the fixed panels (3 x 2).

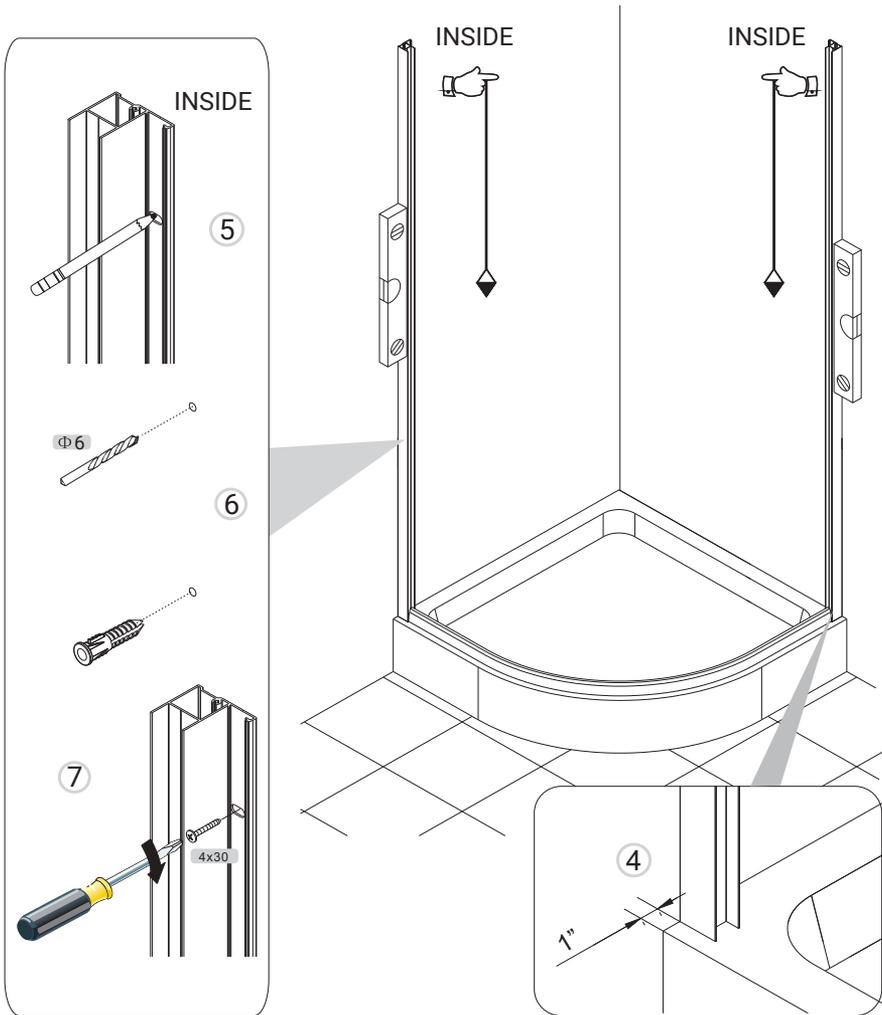
Step 2

Loosen the fixed panel clip (23). Insert the fixed glass panel into the fixed clip. Fix the fixed panel to the top and bottom profile using screws (13).

Step 3

Repeat for all 4 corners. Remove the bottom fixed clips. Put a dab of silicone in the corner between glass and profile where the fixed glass clip is fixed to the bottom profile. Reattach the fixed glass clip. Remove excess silicone when upright seals are fitted (see step 14).

FIXED FRAMEWORK



Step 4

Place the wall profile (2) 1" from the outside edge of the tray. Ensure the wall profiles are plumb.

Step 5

Mark the position for fixing the wall profile to the wall.

Step 6

Drill holes with 6mm masonry drill bit and insert the wall plugs (12).

Step 7

Fix the wall profile to the wall with screws (13). Note: Second wall profile can be fitted into door frame when lifting onto tray in situations where the enclosure is a tight fit.

INSTALL MOVING PANEL

Step 8

Place the assembled frame onto the tray and slot into the wall profiles.

Step 9

Install the top and bottom double rollers (11) & (18) to the top/bottom holes of the moving panels. See X and Z. (Do not over tighten screw on bottom roller as shown in Z). Slot the top rollers into the profile and then clip in the bottom rollers as shown in steps A, B and C.

Step 10

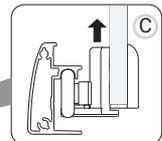
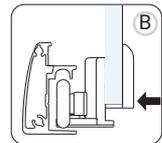
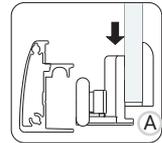
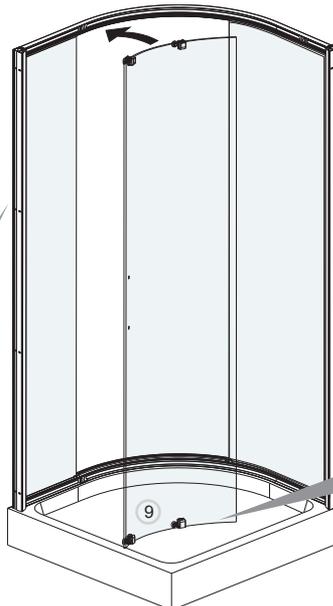
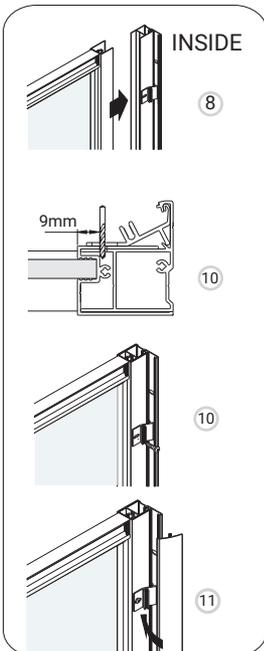
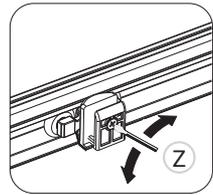
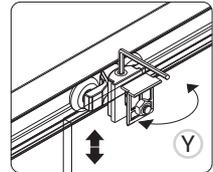
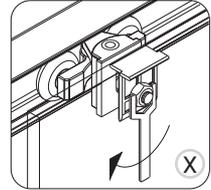
Drill 5 equally spaced holes with the included 3mm drill bit through the nylon (16) clip, wall profile and frame.

Step 11

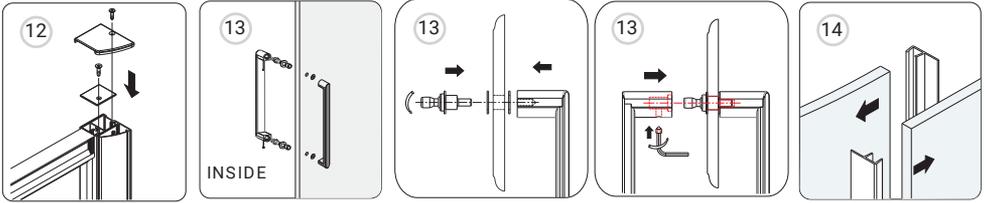
Attach wall profile trim strip (1)

Note:

To ensure the correct rolling action and the magnets meet evenly when the doors are closed, adjust the roller by first loosening the nut slightly (max half a turn) as shown in X. Adjust the top roller up or down with the included hex key as shown in Y. Tighten nut when finished. Note do not over tighten bottom rollers to glass. See step Z



FINISHING AND SEALING



Step 12

Fix the upright cover caps and wall profile cover caps with screws (8).

Step 13

Assemble handle onto moving panel A. Insert the brass screws through the glass from the inside and screw into the outer handle (without grub screws). Ensure all washers are present on both sides of the glass. Then attach the inside handle (with grub screws facing down) onto the brass screw. Tighten grub screws to fix the handle with the hex key.

Step 14

Attach the moving panel upright seal (longer seal) to the back of the moving panel. Attach the fixed panel seals (4) (shorter seal) to the front of the fixed panels. Ensure they are resting on the bottom fixed glass clips. Remove excess silicone from the fixed glass clip where applied in step 3.

Step 15

Use good quality silicone sealant to seal the finished door.

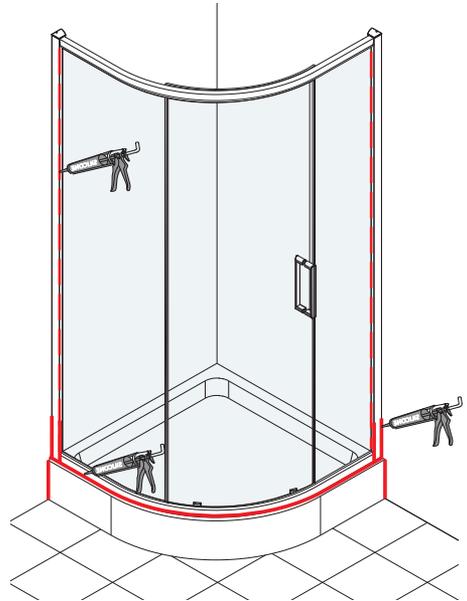
Sealing inside

Seal top to bottom on the INSIDE between the wall profile and the wall.

Note: do not apply sealant on inside of tray.

Sealing outside

Seal only along bottom rail on the OUTSIDE between profile and the tray and approx 2" up between the wall profiles and the wall. Seal also where the bottom profile and upright profile join and also where wall profiles and frame overlap 2" up.



DO NOT USE THE ENCLOSURE FOR 24 HOURS AFTER SEALING

WE ARE SURE YOU WILL BE PLEASED WITH YOUR NEW SHOWER DOOR. Where a shower door has been installed contrary to these instructions, Acritec cannot accept responsibility for any loss or damage, however caused, and any on-site service may incur a charge.

FAILURE TO FOLLOW THE INSTRUCTIONS CORRECTLY MAY INVALIDATE YOUR WARRANTY

ACRI-TEC

Acri-tec is a locally owned & operated Canadian company located in Langley, BC. Specializing in the manufacturing of bath & kitchen fixtures, Acritec has been producing cutting edge designs & quality products for over 34 years.

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