

FLOWING EXPERTISE

OCTOBER 2021



PLUMBING AND  
HYDRONICS  
CATALOG



## FLOWING EXPERTISE

With our heating and plumbing solutions, we have been redesigning the comfort of the spaces we live and work in for over 60 years. This is thanks to the flow of expertise, technology, experience and innovations that we have acquired over the years by constantly exchanging ideas with our customers and suppliers. A flow that pushes boundaries, allowing us to constantly set the benchmark. A flow that allows us to always look one step ahead into the future.



### FLOW OF LIFE

A unique way of flowing.  
It is **continuous change**, a high degree of reliability in our work, and the ongoing pursuit of total quality, which is the result of small daily actions.



### FUTURE

Innovation aimed at creating **new forms of comfort** for spaces, which motivates us to continue to grow and improve.



### SUSTAINABILITY

Our focus on preserving **environmental, social and economic well-being** so that it can be passed on to future generations through our products and processes.



### TECHNOLOGY

Our ability to do research, invest in processes and develop **state-of-the-art solutions** in an ever-evolving world of expertise.



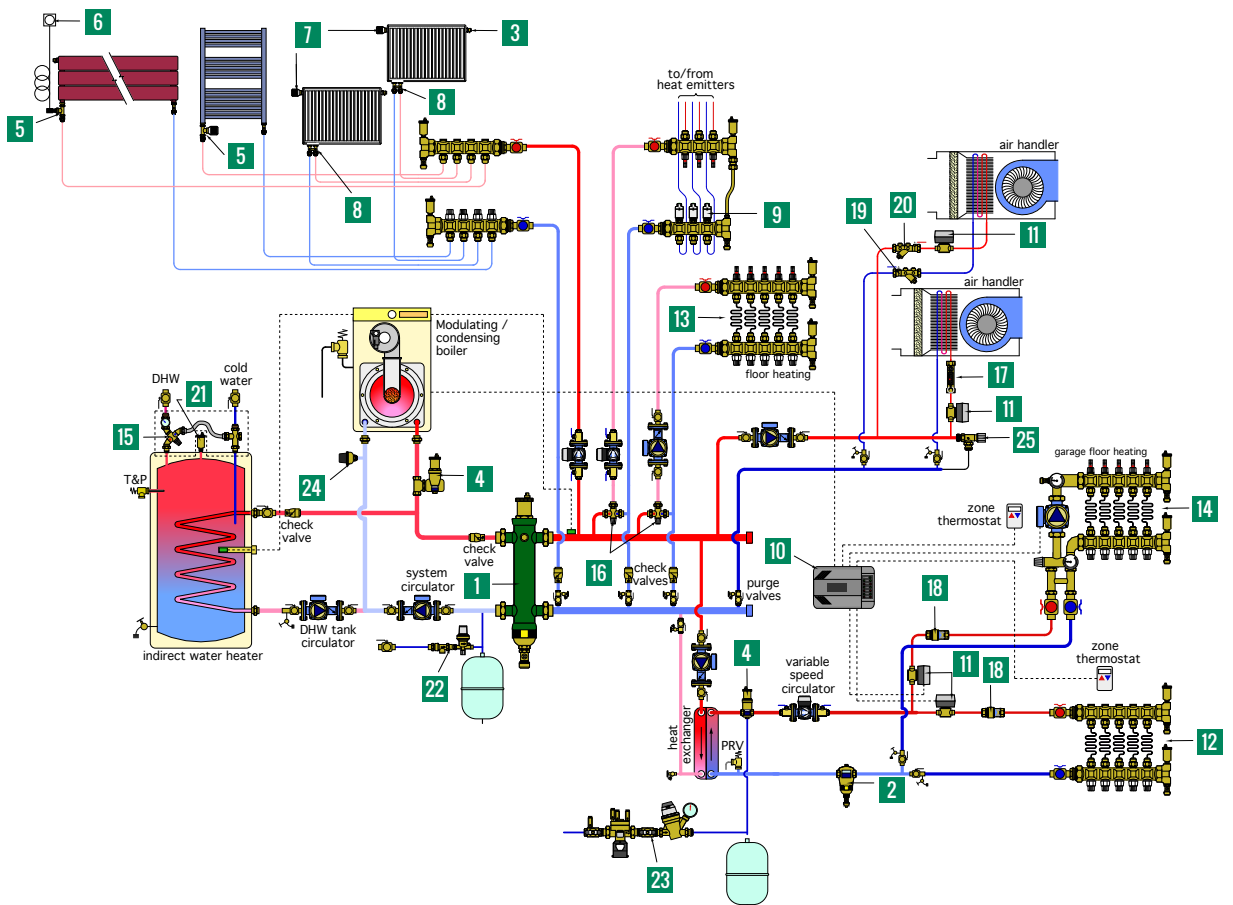
### MADE IN CALEFFI

A uniqueness consisting of many details, which is what we are known for worldwide. True **"Made in Italy"** quality, the hallmark of our company.



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# Hydronics Product Selector

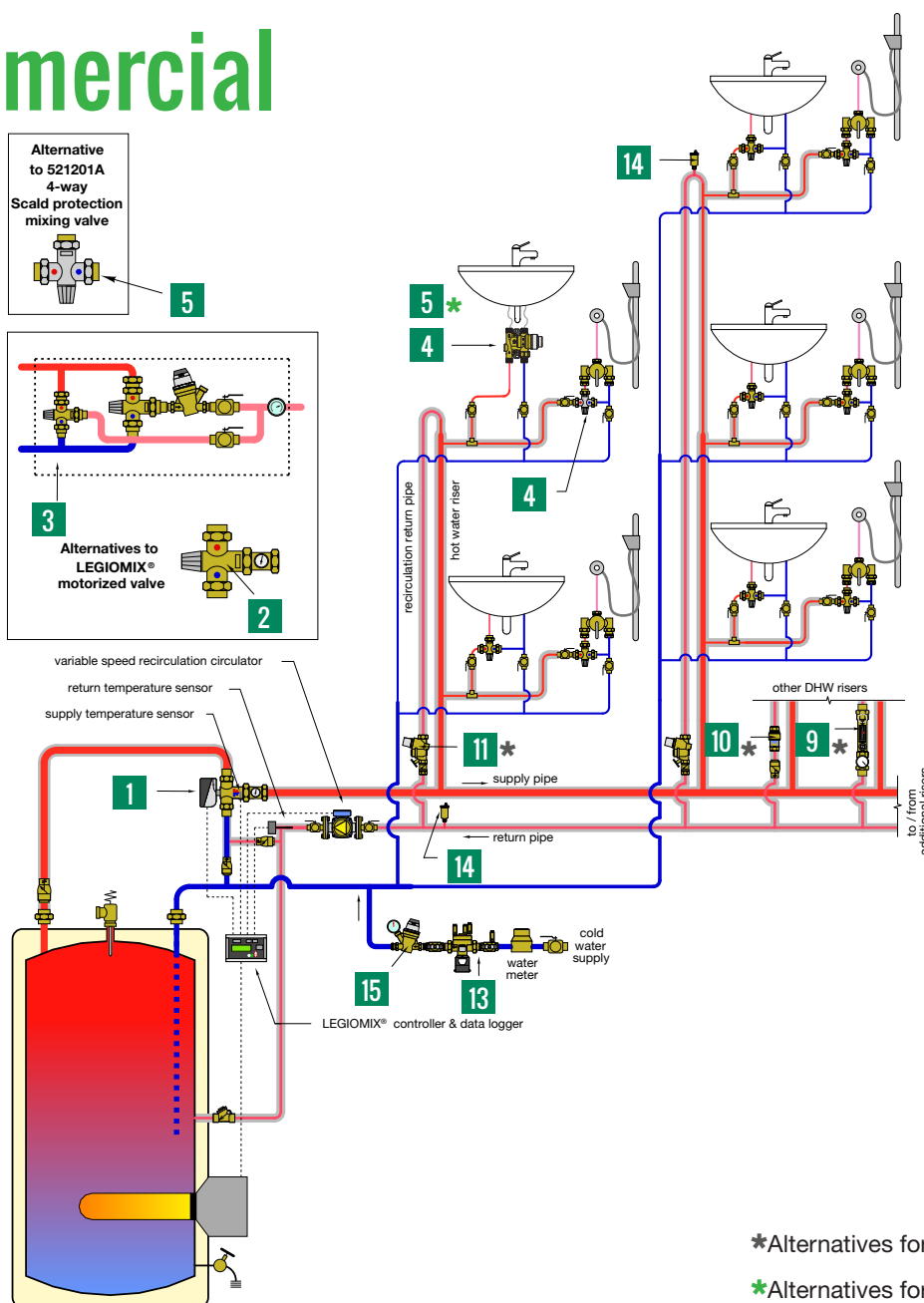




Key	Part Number	Description	Catalog Section
<b>1</b>	<b>549506A</b>	SEP4™ hydraulic, air, dirt, mag separator	<b>1</b>
<b>2</b>	<b>546306A</b>	DIRTMAG® Magnetic Dirt Separator	<b>2</b>
<b>3</b>	<b>508013A*</b>	Hygroscopic air vent	<b>2</b>
<b>4</b>	<b>551706A</b>	DISCAL® air separator, rotating collar	<b>2</b>
<b>5</b>	<b>221500*</b>	Radiator valve	<b>3</b>
<b>6</b>	<b>472000*</b>	Remote wall sensor	<b>3</b>
<b>7</b>	<b>200000*</b>	Radiator valve control head	<b>3</b>
<b>8</b>	<b>301040*</b>	Radiator connection valves	<b>3</b>
<b>9</b>	<b>656344*</b>	TwisTop™ thermo-electric actuator	<b>3 &amp; 5</b>
<b>10</b>	<b>ZVR103</b>	Z-one™ valve relay control	<b>4</b>
<b>11</b>	<b>Z55P</b>	Z-one™ valve assembly	<b>4</b>
<b>12</b>	<b>6636E5A*</b>	Manifold	<b>5</b>
<b>13</b>	<b>6686E5S1A*</b>	TwistFlow™ manifold	<b>5</b>
<b>14</b>	<b>1725E1AHE*</b>	Manifold mixing station	<b>5</b>
<b>15</b>	<b>520510AX</b>	TankMixer™ thermostatic mixing assembly	<b>6A</b>
<b>16</b>	<b>521619A*</b>	MixCa™ thermostatic mixing valve	<b>6A</b>
<b>17</b>	<b>132662A</b>	QuickSetter™ balancing valve	<b>6B</b>
<b>18</b>	<b>127361AF*</b>	FlowCa™ automatic balancing valve	<b>6B</b>
<b>19</b>	<b>121161A*</b>	FlowCa™ automatic balancing valve	<b>6B</b>
<b>20</b>	<b>120161A*</b>	Y-strainer	<b>6B</b>
<b>21</b>	<b>NA502640A</b>	PLUMBVENT™ low lead automatic air vent	<b>6C</b>
<b>22</b>	<b>573002A</b>	AutoFill™ combo ASSE 1012	<b>7</b>
<b>23</b>	<b>574151A</b>	AutoFill™ combo ASSE 1013	<b>7</b>
<b>24</b>	<b>626600A*</b>	Paddle flow switch	<b>8</b>
<b>25</b>	<b>519600A*</b>	Differential Pressure bypass valve	<b>8</b>

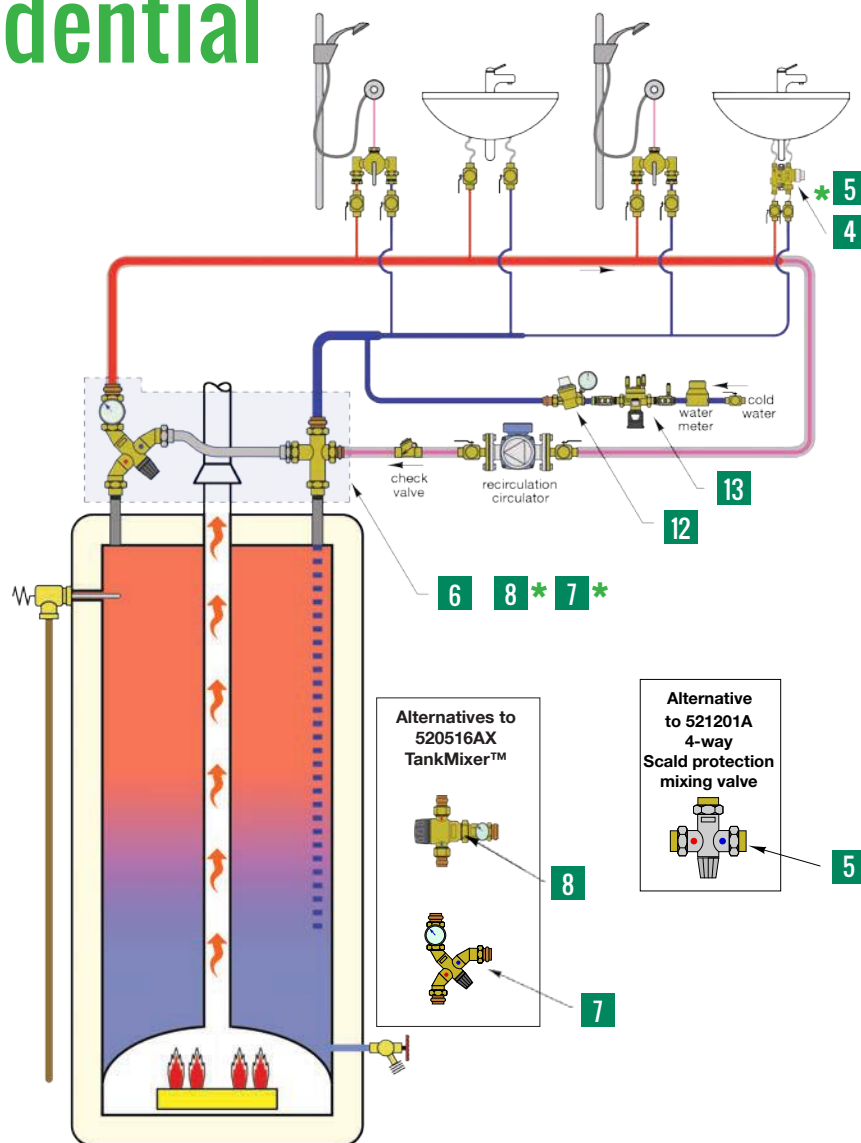
# Plumbing Product Selector

## Commercial



Key	Part Number	Description	Catalog Section
1	600074A	LEGIOMIX® electronic mixing valve ASSE 1017	6A
2	523177A*	High-flow mixing valve ASSE 1017	6A
3	NA52367HL*	High-Low mixing valve assy ASSE 1017	6A
4	521201A	SinkMixer™ scald protection valve ASSE 1070	6A
5	521333A	Scald protection mixing valve ASSE 1070	6A
6	520516AX	TankMixer™ mixing valve assy ASSE 1017	6A
7	520616A	AngleMix™ with gauge ASSE 1017	6A

# Residential



\*Alternatives for mixing.

Key	Part Number	Description	Catalog Section
8	521616A	MixCal™ mixing valve ASSE 1017	6A
9	132537AFC	QuickSetter+™ manual balancing valve	6B
10	127356AF*	FlowCal™ automatic balancing valve	6B
11	116151AC	ThermoSetter™ thermal balancing valve	6B
12	533351HA	PresCal™ pressure reducing valve ASSE 1003	6C
13	574050A	RPZ backflow preventer ASSE 1013	6C
14	NA502640A	PLUMBVENT™ low lead automatic air vent	6C
15	535991HA	PresCal™ pressure reducing valve ASSE 1003	6C

# HIGH PERFORMANCE MULTI-FUNCTION HYDRAULIC SEPARATOR



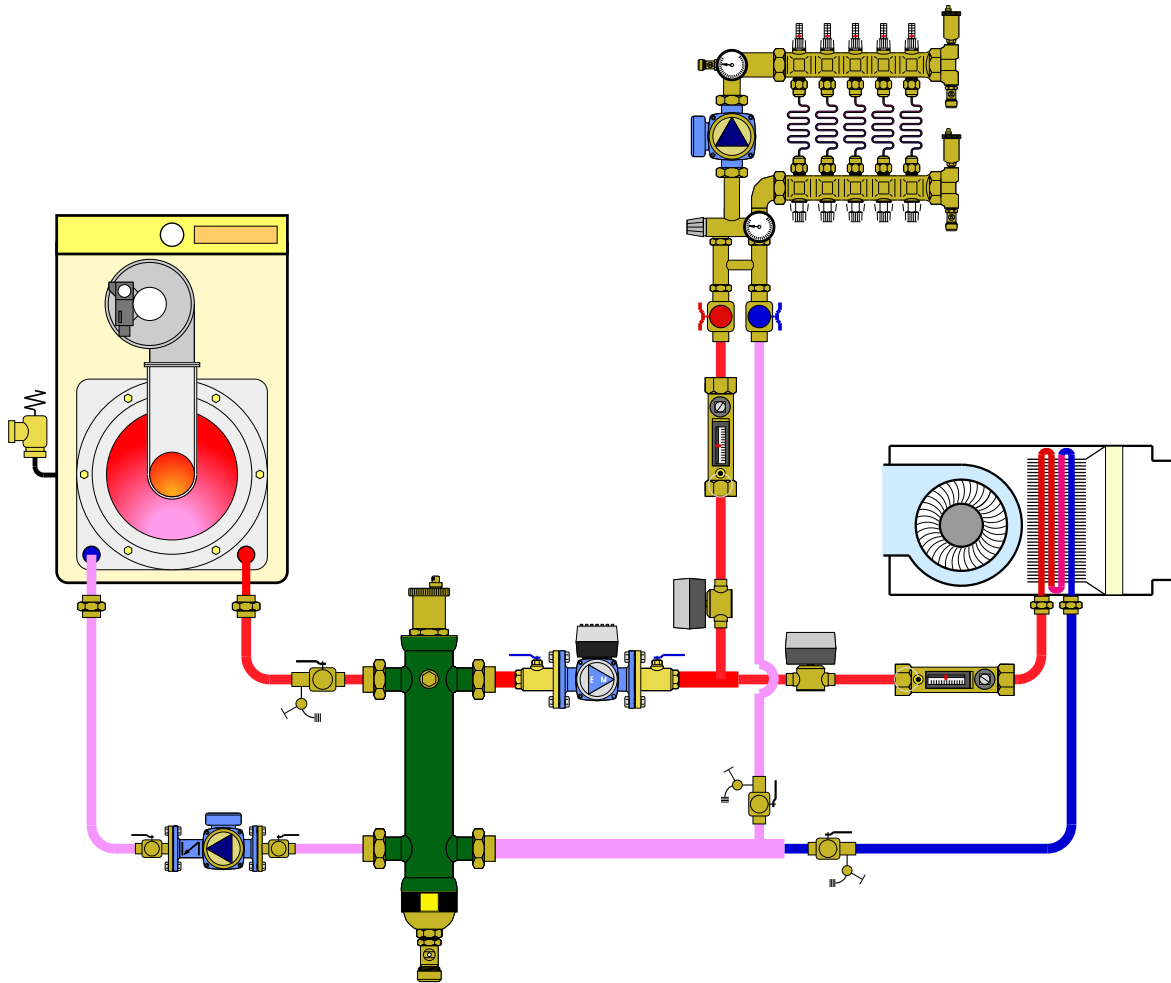
The Caleffi SEP4™ saves on system installation and maintenance costs with four high performance functions combined into one device: hydraulic separation, micro-bubble coalescing air separation, dirt separation and magnetic separation. **CALEFFI GUARANTEED.**



# HYDRAULIC SEPARATORS

This diagram is for illustration purposes only

1



## PRODUCTS INCLUDED IN SECTION

- 4-in-1 hydraulic separators
- Hydraulic separators
- Combination hydraulic separators and manifold
- Hydraulic separator accessories



## 4-IN-1 HYDRAULIC SEPARATORS



### 5495 SEP4™

Combination 1. air, 2. hydraulic and 3. dirt separation, plus 4. magnetic separation. Epoxy resin coated steel body. HDPE internal coalescing element, removable for cleaning. Includes mounting bracket. Thermowell tap: 1/2" straight female. Max. working pressure: 150 psi. Working temperature range: 32—212°F.

Code	Description	Lbs	USD
549596A	1" sweat union	15	801.00
549506A	1" NPT female union	15	833.00
549566A	1" press union	15	876.00
549597A	1¼" sweat union	19	977.00
549507A	1¼" NPT female union	19	1,010.00
549567A	1¼" press union	19	1,110.00
549598A	1½" sweat union	27	1,275.00
549508A	1½" NPT female union	27	1,321.00
549568A	1½" press union	27	1,442.00
549599A	2" sweat union	29	1,463.00
549509A	2" NPT female union	29	1,499.00
549569A	2" press union	29	1,684.00
549506US*	1" no tailpieces	13	683.00
549507US*	1¼" no tailpieces	16	796.00
549508US*	1½" no tailpieces	23	939.00
549509US*	2" no tailpieces	24	1,138.00

\*See Separator fittings in Section 8.



### NA549 SEP4™ ASME

Combination 1. air, 2. hydraulic and 3. dirt separation, plus 4. magnetic separation. Three neodymium magnet assemblies. Complete with: automatic air vent (code 501502A). air vent shut-off valve (code NA39589). drain valve (code NA59600). ANSI 150 flange connections. Thermometer pockets (NPT): ½" inlet/outlet flanges, ¾" front center Max. working pressure: 150 psi. Vessel temperature range: 32—270°F. Particle separation capacity: to 5 µm (0.2 mil). CRN registered through 12". Consult factory for 14".

Code	Description	Lbs	USD
NA549200AM	8" ANSI flange ASME & CRN	530	24,856.00
NA549250AM	10" ANSI flange ASME & CRN	740	33,677.00
NA549300AM	12" ANSI flange ASME & CRN	1,110	44,318.00
NA549350AM	14" ANSI flange ASME	1,550	52,248.00



### NA549 SEP4™

Combination 1. air, 2. hydraulic, 3. dirt separation, plus 4. magnetic separation. Epoxy resin coated steel body. Stainless steel internal coalescing mesh. Pre-formed insulation on 2" — 4" sizes. One neodymium magnet assembly. Complete with: automatic air vent (code 501502A). air vent shut-off valve (code NA39589). 1" drain valve NA39753 (2" — 4" sizes) 1¼" drain valve NA39588 (5" — 6" sizes). ANSI 150 flange connections. Max. working pressure: 150 psi. Vessel temperature range: 32—220°F. Working temp. w/o insulation: 32—270°F. Particle separation capacity: to 5 µm (0.2 mil).

Code	Description	Lbs	USD
549552A	2" ANSI flange	76	5,067.00
549562A	2½" ANSI flange	82	5,400.00
549582A	3" ANSI flange	112	6,757.00
549510A	4" ANSI flange	120	7,568.00

Code	Description	Lbs	USD
NA549052AM	2" ANSI flange ASME & CRN	76	5,898.00
NA549062AM	2½" ANSI flange ASME & CRN	82	6,333.00
NA549082AM	3" ANSI flange ASME & CRN	112	7,838.00
NA549102AM	4" ANSI flange ASME & CRN	120	8,265.00
NA549120AM*	5" ANSI flange ASME & CRN	220	11,905.00
NA549150AM*	6" ANSI flange ASME & CRN	235	14,361.00

\*Without insulation

NA prefix indicates ASME U-stamp tagged and registered with the National Board of Boiler and Pressure Vessel Inspectors; CRN registered.



In the SEP4™ hydraulic separators ferrous impurities are captured by a concentrated magnetic field created by a stack of neodymium magnetic rods, rare-earth magnets positioned inside a brass dry-well which is below the flow stream. Non-magnetic dirt particles are separated by colliding with an internal element in the flow stream and settling to the bottom. The deep collection chamber keeps the dirt from re-entering the flow stream. The dirt and ferrous impurities are flushed out even while the system is still running, by removing the magnets and opening the purge valve.

#### FLOW RATE - UNION CONNECTIONS

Size	1"	1¼"	1½"	2"
GPM	11	18	26	37
Gallons	0.5	0.7	1.3	3.5

#### FLOW RATE - FLANGED CONNECTIONS

Size	2"	2½"	3"	4"	5"	6"	8"	10"	12"	14"
GPM	60	80	124	247	300	484	792	1330	1850	2500
Gallons	4.0	4.0	8.0	8.0	23	23	95	175	255	450

## HYDRAULIC SEPARATORS



### 548 Hydro Separator

Hydraulic separator.  
Epoxy resin coated steel body.  
300 series stainless steel internal baffle.  
Includes mounting bracket.  
Thermowell tap: 1/2" straight female  
Max. working pressure: 150 psi.  
Working temperature range: 32—212°F.

Code	Description	Lbs	USD
548006A	1" NPT female union	13	573.00
548066A	1" press union	13	614.00
548096A	1" sweat union	13	544.00
548007A	1¼" NPT female union	17	688.00
548067A	1¼" press union	17	782.00
548097A	1¼" sweat union	17	656.00
548008A	1½" NPT female union	25	902.00
548068A	1½" press union	25	1,015.00
548098A	1½" sweat union	25	858.00
548009A	2" NPT female union	27	1,050.00
548069A	2" press union	27	1,282.00
548099A	2" sweat union	27	1,003.00
548006US*	1" no tailpieces	11	431.00
548007US*	1¼" no tailpieces	14	486.00
548008US*	1½" no tailpieces	21	539.00
548009US*	2" no tailpieces	22	593.00

\*See Separator fittings in Section 8.



### NA548 Hydro Separator ASME

Hydraulic separator.  
Without insulation.  
Complete with:  
automatic air vent (code 501502A).  
shut-off valve (code NA39589).  
drain valve (code NA59600).  
ANSI 150 flange connections.  
Thermometer pockets (NPT):  
½" inlet/outlet flanges, ¾" front center.  
Max. working pressure: 150 psi.  
Working temperature range: 32—270°F.  
Baffle plates for all sizes: 304SST  
ASME U-stamp tagged and registered with the National Board of Boiler and Pressure Vessel Inspectors; CRN registered through 12". Consult factory for 14".

Code	Description	Lbs	USD
NA548200A	8" ANSI flange ASME & CRN	530	16,665.00
NA548250A	10" ANSI flange ASME & CRN	740	23,523.00
NA548300A	12" ANSI flange ASME & CRN	1,110	28,471.00
NA548350A	14" ANSI flange ASME	1,550	45,405.00



### NA548 Hydro Separator

Hydraulic separator.  
Epoxy resin coated steel body.  
Pre-formed insulation on 2"—4" sizes.  
Complete with:  
automatic air vent (code 501502A).  
shut-off valve (code NA39589).  
drain valve (code NA39588).  
ANSI 150 flange connections.  
Max. working pressure: 150 psi.  
Vessel temperature range: 32—220°F.  
Vessel temp. w/o insulation: 32—270°F.  
Baffle plates for all sizes: 304SST

Code	Description	Lbs	USD
548052A	2" ANSI flange	75	3,349.00
548062A	2½" ANSI flange	82	3,566.00
548082A	3" ANSI flange	112	4,463.00
548102A	4" ANSI flange	117	4,994.00

Code	Description	Lbs	USD
NA548052A	2" ANSI flange ASME & CRN	75	4,405.00
NA548062A	2½" ANSI flange ASME & CRN	82	4,736.00
NA548082A	3" ANSI flange ASME & CRN	112	5,732.00
NA548102A	4" ANSI flange ASME & CRN	117	6,061.00
NA548120A*	5" ANSI flange ASME & CRN	220	8,850.00
NA548150A*	6" ANSI flange ASME & CRN	231	10,739.00

NA prefix indicates ASME U-stamp tagged and registered with the National Board of Boiler and Pressure Vessel Inspectors; CRN registered.

\*Without insulation



### NA549 HydroCal™ ASME

Combination 1. air, 2. hydraulic and 3. dirt separation.  
Epoxy resin coated steel body.  
Stainless steel internal coalescing mesh.  
Pre-formed insulation on 2"—4" sizes.  
Complete with: automatic air vent, air vent shut-off valve, drain valve.  
ANSI 150 flange connections.  
Max. working pressure: 150 psi.  
Vessel temperature range: 32—220°F.  
Working temp. w/o insulation: 32—270°F.  
Particle separation capacity: to 5 µm (0.2 mil).  
CRN registered through 12".  
Consult factory for 14".

Code	Description	Lbs	USD
NA549052A	2" ANSI flange ASME & CRN	73	5,727.00
NA549062A	2½" ANSI flange ASME & CRN	79	6,159.00
NA549082A	3" ANSI flange ASME & CRN	108	7,449.00
NA549102A	4" ANSI flange ASME & CRN	117	7,876.00
NA549120A*	5" ANSI flange ASME & CRN	190	11,500.00
NA549150A*	6" ANSI flange ASME & CRN	231	13,953.00
NA549200A*	8" ANSI flange ASME & CRN	520	22,545.00
NA549250A*	10" ANSI flange ASME & CRN	730	31,364.00
NA549300A*	12" ANSI flange ASME & CRN	1,100	42,006.00
NA549350A*	14" ANSI flange ASME	1,540	49,936.00

\*Without insulation



## COMBINATION HYDRAULIC SEPARATORS AND MANIFOLD

### 5599 HydroLink™

Hydraulic separator + distribution manifold. 2+0 with built-in mounting. Steel body with pre-formed insulation. Complete with automatic air vent (code 502043A) and drain valve (code 538402 FD).  
Max. working pressure: 100 psi.  
Working temperature range: 32—230°F.  
Outlet center dimension: 125 mm.  
Compatible with 165, 166, 167 series HydroMixer™.



Code	Description	Lbs	USD
559920A	1" FNPT primary, 1" MNPT secondary (2)	16	809.00

### 5599 HydroLink™

Hydraulic separator + distribution manifold. 2+2 with angle mounting brackets. Steel body with pre-formed insulation. Complete with automatic air vent (code 502043A) and drain valve (code 538402 FD).  
Max. working pressure: 100 psi.  
Working temperature range: 32—230°F.  
Outlet center dimension: 125 mm.  
Compatible with 165, 166, 167 series HydroMixer™.



Code	Description	Lbs	USD
559922A	1¼" FNPT primary, 1" MNPT secondary (4)	29	994.00

### 5599 HydroLink™

Hydraulic separator + distribution manifold. 2+1 with built-in mounting. Steel body with pre-formed insulation. Complete with automatic air vent (code 502043A) and drain valve (code 538402 FD).  
Max. working pressure: 100 psi.  
Working temperature range: 32—230°F.  
Outlet center dimension: 125 mm.  
Compatible with 165, 166, 167 series HydroMixer™.



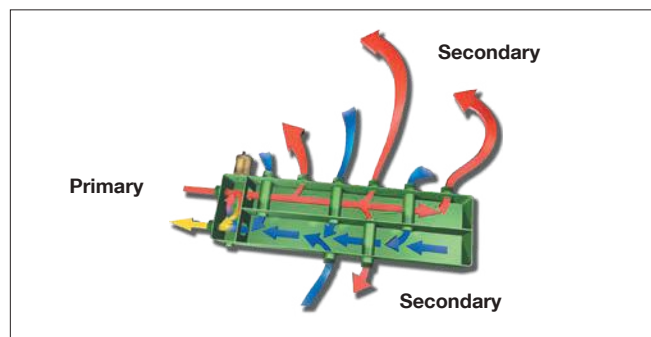
Code	Description	Lbs	USD
559921A	1" FNPT primary, 1" MNPT secondary (3)	16	833.00

### 5599 HydroLink™

Hydraulic separator + distribution manifold. 3+1 with angle mounting brackets. Steel body with pre-formed insulation. Complete with automatic air vent (code 502043A) and drain valve (code 538402 FD).  
Max. working pressure: 100 psi.  
Working temperature range: 32—230°F.  
Outlet center dimension: 125 mm.  
Compatible with 165, 166, 167 series HydroMixer™.



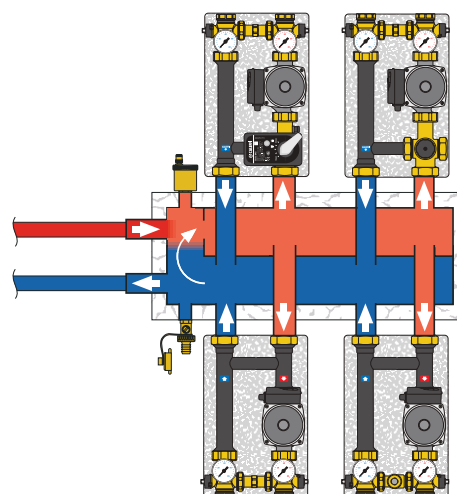
Code	Description	Lbs	USD
559931A	1¼" FNPT primary, 1" MNPT secondary (4)	39	1,194.00



Maximum recommended flow rates at connections:

Branches	Primary	Secondary Total
2+0	9 gpm	22 gpm
2+1	9 gpm	22 gpm
2+2	11 gpm	26 gpm
3+1	11 gpm	26 gpm

Application diagram



## HYDRAULIC SEPARATOR ACCESSORIES



### 501 MAXCAL™

Replacement air vent for Hydro Separator.  
Fits NA548 Series and NA549 Series.  
Max. working pressure: 230 psi.  
Max. discharge pressure: 90 psi.  
Max. working temperature: 250°F.  
Discharge top thread: 3/8" female.

Code	Description	Lbs	USD
501502A	3/4" FNPT	7	260.00



### 5020 MINICAL™

Replacement high capacity air vent for 5599 HydroLink™.  
Max. working pressure: 150 psi.  
Max discharge pressure: 32 psi.  
Max. working temperature: 250°F.

Code	Description	Lbs	USD
502043A	1/2" MNPT	0.6	20.60



### 5023 VALCAL™

Replacement high capacity air vent with service check valve fits Hydro Separator 548 series.  
Max. working pressure: 150 psi.  
Max. discharge pressure: 60 psi.  
Max. working temperature: 250°F.

Code	Description	Lbs	USD
502343A	1/2" MNPT	0.5	41.70

**NEW**



Support bracket.

Code	Description	Lbs	USD
NA10778	for 1" and 1 1/4" union 5495, 548	2	24.20
NA10796	for 1-1/2" union 5495, 548	2.5	25.20
NA10797	for 2" union 5495, 548	4	26.30



Replacement drain valve fits Hydro Separator 548 series and HydroLink™ 559 series.  
3/4" garden hose thread with cap.  
Max. working pressure: 150 psi.  
Max. working temperature: 250°F.

Code	Description	Lbs	USD
538402 FD	1/2" NPT x 3/4" GHT	0.3	13.10



Drain ball valves fit HydroCal™, Hydro Separators, DISCAL®, DISCALDIRT® and DIRTICAL®.  
Brass body.  
Max. working pressure: 150 psi.  
Max. working temperature: 365°F.

Code	Description	Lbs	USD
NA39589	3/4" FNPT w/T-handle, air vent isolate	0.8	27.10
NA39753	1" FNPT w/Lever, drain	0.7	36.90
NA39588	1 1/4" FNPT w/Lever, drain	1	62.10
NA59600	2" FNPT w/Lever, drain	4	131.00



Temperature pocket well fits 1", 1 1/4", 1 1/2" & 2" 548 / 5495 Hydro Separators.  
1 3/4" pocket length.  
Inside thread: 20 x1.0 mm.

Code	Description	Lbs	USD
694045	1/2" straight thread	0.2	16.60
R20011	Sealing washer	0.1	1.40
NA10426	Sensor holding grommet	0.1	3.80
NA10425	Kit containing above 3 items	0.4	22.30



Magnetic/drywell assembly for SEP4™.

Code	Description	Lbs	USD
F0000435	Fits 2" and 2 1/2"	0.3	124.00
49684A	Fits 3" — 6"	0.3	280.00
F0000349	Fits 8" to 14"	0.3	529.00

**NEW**



Insulation jacket kit.

Code	Description	Lbs	USD
NA10801	for 1" union 5495	0.5	42.00
NA10802	for 1 1/4" union 5495	0.5	46.20
NA10803	for 1 1/2" union 5495	0.6	63.00
NA10804	for 2" union 5495	0.6	71.40
NA10805	for 1" union 548	0.5	27.30
NA10806	for 1 1/4" union 548	0.5	31.50
NA10807	for 1 1/2" union 548	0.6	38.90
NA10808	for 2" union 548	0.6	45.20

## THE GOLD STANDARD FOR HEALTHY HYDRONIC SYSTEM FLUIDS

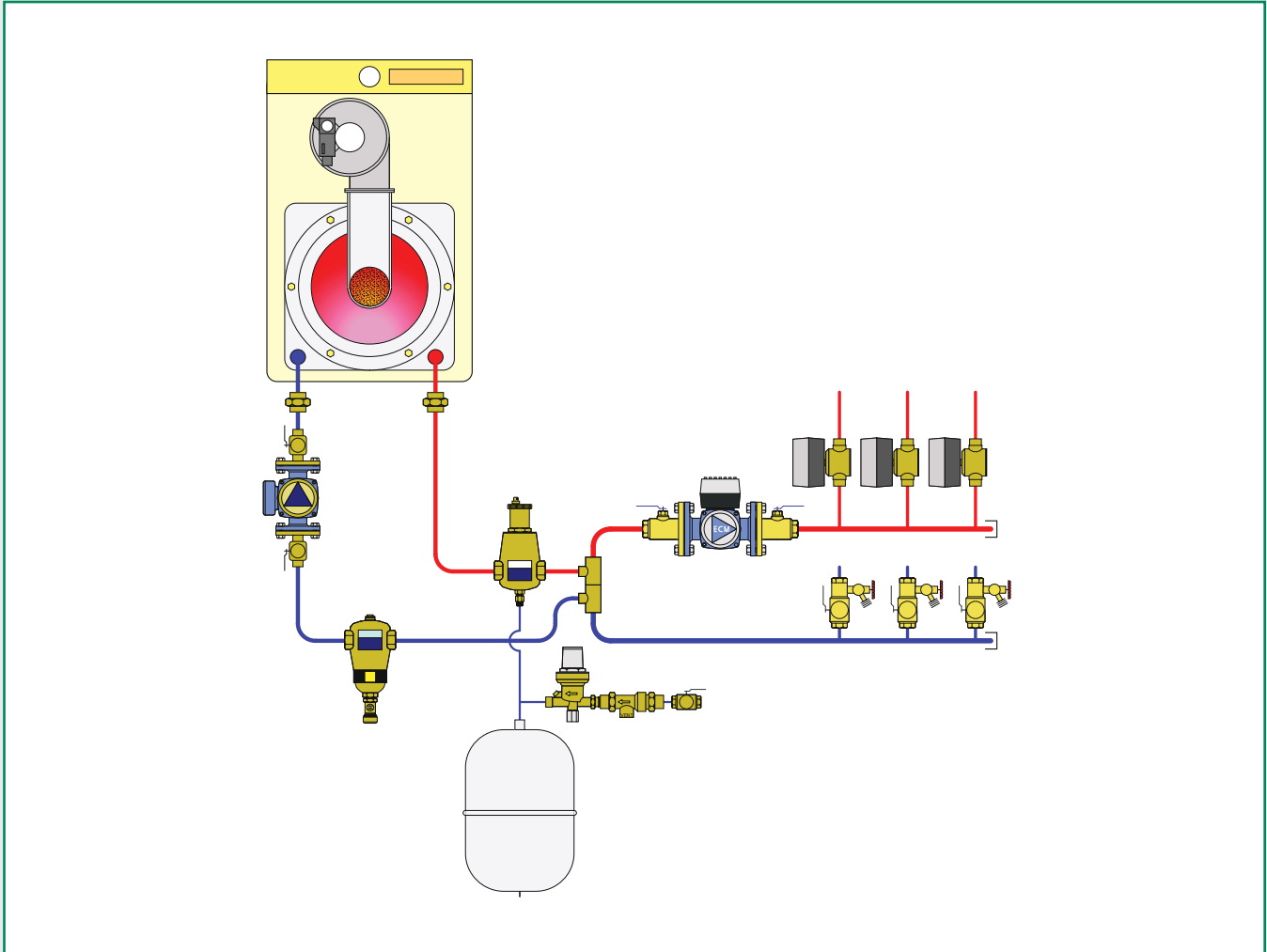


The DISCAL® air separator and DIRTMAG® dirt separator duo helps ensure maximum protection and efficiency in hydronic systems. The DISCAL high efficiency air separator features a large, low-flow zone, coalescing element and automatic air vent to minimize corrosion formation. The DIRTMAG's magnetic technology and particle mesh removes both ferrous and non-ferrous debris helping to keep expensive heat exchangers and ECM circulators running smoothly. **CALEFFI GUARANTEED.**



## AIR AND DIRT SEPARATION AND AIR VENTS

This diagram is for illustration purposes only



### PRODUCTS INCLUDED IN SECTION

- Automatic and manual air vents
- Air separators
- Dirt separators
- Air and dirt separators
- Dirt and magnetic dirt separators
- Magnetic dirt separators
- Accessories for air and dirt separators

## AUTOMATIC AND MANUAL AIR VENTS

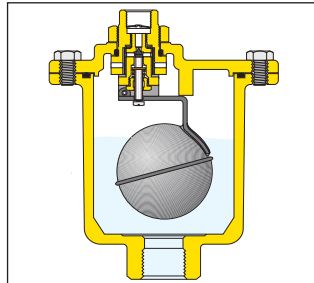
Automatic air vents are designed to remove the air that accumulates in heating and cooling systems without the need for manual intervention. This prevents harmful air that may compromise the life and the performance of the system which includes:

- corrosion due to the oxygen;
- pockets of air trapped in the heat emitters;
- cavitation in the circulation pumps;
- noise from air passing through the pipes.

The accumulation of air bubbles in the air vent body causes the float to drop and thus the vent valve to open. The air vent functions correctly as long as the water pressure remains below the maximum discharge pressure.

### MAXCAL™

Extra high capacity air vent is ideal for use in large piping systems and can also be installed in horizontal piping. The valve body and cover are made of forged brass while the filter, valve stem, float, and spring are all made of stainless steel to prevent the formation of rust.



### 501 MAXCAL™

Automatic air vent for heating and air conditioning. Brass body and cover, stainless steel internal components. Extra high discharge capacity.  
Max. working pressure: 230 psi.  
Max. discharge pressure: 90 psi.  
Max. discharge rate: 9 SCFM.  
Working temperature range: -4 – 250°F.  
Discharge top thread: 3/8" female.

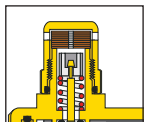
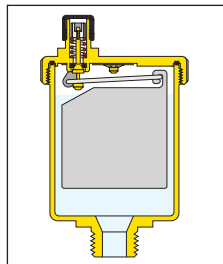
Code	Description	Lbs	USD
<b>501502A</b>	3/4" FNPT	7	<b>260.00</b>

### MINICAL™ and VALCAL™

These float type automatic air vents are designed to vent released air from the water while being heated. They are used on manifolds or pipes in sealed heating systems.

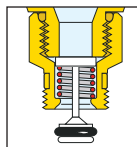
MINICAL™ is a standard size air vent that will discharge up to 1.75 SCFM.

VALCAL™ is a high capacity larger size air vent that will discharge up to 2.5 SCFM.



Some MINICAL™ and VALCAL™ models are equipped with a hygroscopic safety cap. Cellulose fiber discs in the cap serve as a redundant seal. Their volume increases by 50% when wet, sealing the discharge vent.

Some MINICAL™ and VALCAL™ models are equipped with a service check valve which facilitates maintenance operations by shutting off the water flow when the air vent is removed and also allows an easy replacement of the air vent without purging the system.



### 5020 MINICAL™

Automatic air vent.  
Brass body.  
Max. working pressure: 150 psi.  
Max. discharge pressure: 32 psi.  
Max. discharge rate: 1.75 SCFM.  
Max. working temperature: 250°F.

Code	Description	Lbs	USD
<b>502015A</b>	1/8" MNPT	0.4	<b>14.60</b>
<b>502040A</b>	1/2" MNPT	0.4	<b>14.60</b>



### 5021 MINICAL™

Automatic air vent with service check valve  
Brass body.  
Max. working pressure: 150 psi.  
Max. discharge pressure: 32 psi.  
Max. discharge rate: 1.75 SCFM.  
Max. working temperature: 230°F.

Code	Description	Lbs	USD
<b>502115A</b>	1/8" MNPT	0.4	<b>19.60</b>
<b>502113A</b>	1/8" MNPT, hygroscopic anti-drip cap	0.4	<b>22.60</b>



### 5020 VALCAL™

Automatic air vent.  
Brass body.  
Hygroscopic safety air vent cap.  
Max. working pressure: 150 psi.  
Max discharge pressure: 32 psi.  
Max. discharge rate: 1.75 SCFM.  
Max. working temperature: 250°F.

Code	Description	Lbs	USD
<b>502043A</b>	1/2" MNPT	0.6	<b>20.60</b>



### 5022 VALCAL™

High discharge automatic air vent.  
Hygroscopic safety air vent cap.  
Max. working pressure: 150 psi.  
Max. discharge pressure: 60 psi.  
Max. discharge rate: 2.5 SCFM.  
Max. working temperature: 250°F.

Code	Description	Lbs	USD
<b>502243A</b>	1/2" MNPT	0.5	<b>35.30</b>



### 5023 VALCAL™

High discharge vent with service check.  
Hygroscopic safety air vent cap.  
Max. working pressure: 150 psi.  
Max. discharge pressure: 60 psi.  
Max. discharge rate: 2.5 SCFM.  
Max. working temperature: 230°F.

Code	Description	Lbs	USD
<b>502343A</b>	1/2" MNPT	0.5	<b>41.70</b>



## AUTOMATIC AND MANUAL AIR VENTS



### 5026 ROBOCAL™

Automatic air vent.  
Brass body.  
Max. working pressure: 150 psi.  
Max. discharge pressure: 90 psi.  
Max. discharge rate: 1.75 SCFM.  
Max. working temperature: 240°F.

Code	Description	Lbs	USD
<b>502610A</b>	1/8" MNPT	0.6	<b>13.00</b>
<b>502620A</b>	1/4" MNPT	0.6	<b>13.70</b>
<b>502630</b>	3/8" straight thread	1.0	<b>18.20</b>
<b>502640</b>	1/2" straight thread	1.0	<b>19.60</b>



### 5027 ROBOCAL™

Automatic air vent with service check valve.  
Brass body.  
Max. working pressure: 150 psi.  
Max. discharge pressure: 90 psi.  
Max. discharge rate: 1.75 SCFM.  
Max. working temperature: 230°F.

Code	Description	Lbs	USD
<b>502710A</b>	1/8" MNPT	0.6	<b>18.10</b>
<b>502720A</b>	1/4" MNPT	0.6	<b>19.10</b>
<b>NA502740A</b>	1/2" MNPT, hygroscopic anti-drip cap	0.6	<b>24.80</b>



Service check valve for removal of air vent or expansion tank without purging system. Fits automatic air vents 502 series.  
Max. working pressure: 150 psi.  
Max. working temperature: 230°F.

Code	Description	Lbs	USD
<b>59474A</b>	1/8" MNPT x FNPT	0.1	<b>10.70</b>
<b>59804A</b>	1/4" MNPT x FNPT	0.1	<b>11.40</b>
<b>561402A</b>	1/2" MNPT x FNPT	0.2	<b>13.10</b>



### 551 DISCALAIR®

High discharge automatic air vent.  
Brass body.  
Stainless steel float guide pin and linkage.  
Max. working pressure: 150 psi.  
Max. discharge pressure: 150 psi.  
Max. discharge rate: 4.5 SCFM.  
Max. working temperature: 230°F.

Code	Description	Lbs	USD
<b>551004A</b>	1/2" FNPT and 3/4" MNPT	0.8	<b>84.40</b>

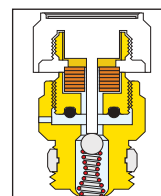


### 5080 HYGROCAL™

Automatic hygroscopic air vent for hydronic heating system and low pressure steam.  
Manual operation by rotating knob.  
Chrome plated brass body.  
Max. working pressure: 150 psi.  
Max. working temperature: 212°F.  
Low pressure steam: 15 psi.  
(Priced each, sold in package of 25 each)

Code	Description	Lbs	USD
<b>508013A</b>	1/8" MNPT	0.1	<b>7.00</b>

Automatic radiator air vent valve is designed to remove any air trapped inside the heat emitters both during the filling of the system and in normal operation. The automatic air discharge happens when the hygroscopic cellulose fiber discs are dry. As air is vented and water contacts the hygroscopic discs, they increase their volume by 50% which causes the discharge vent to close.



### 5081

Replacement hygroscopic cartridge fits hygroscopic air vent 5080 series.  
(Priced each, sold in package of 25 each)

Code	Description	Lbs	USD
<b>508100A</b>	Cartridge	0.1	<b>6.20</b>



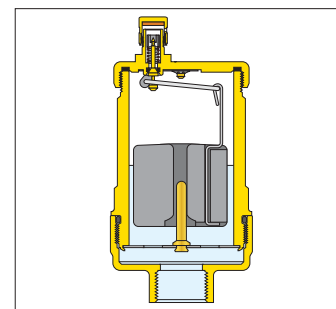
### 337

Manual air vent with metal seal and adjustable outlet.  
Brass body.  
Max. working pressure: 150 psi.  
Max. working temperature: 212°F.

Code	Description	Lbs	USD
<b>337221A</b>	1/4" MNPT	0.1	<b>8.80</b>

#### Function

DISCALAIR® automatic air vents release air that forms in the hydraulic circuits of heating and air conditioning systems with pressures to 150 psi. The venting air discharge capacity is capable of expelling over 4 standard cubic feet per minute (SCFM). The circulation of fully de-aerated water or glycol-water mediums enables the equipment to operate under optimum conditions, free from noise, corrosion, localized overheating, or mechanical damage.



## AIR SEPARATORS



### 551 DISCAL®

Air separator.  
Brass body.  
Stainless steel float guide pin and linkage.  
Glass reinforced nylon internal element.  
½" NPT female bottom thread.  
Max. working pressure: 150 psi.  
Working temperature range: 32—250°F.

Code	Description	Lbs	USD
551005A	¾" FNPT	3.7	<b>181.00</b>
551028A	1" sweat	3.7	<b>186.00</b>
551006A	1" FNPT	3.7	<b>195.00</b>
551066A	1" integral press	3.8	<b>223.00</b>
551035A	1¼" sweat	3.7	<b>271.00</b>
551007A	1¼" FNPT	4.9	<b>285.00</b>
551067A	1¼" integral press	5	<b>342.00</b>
551041A	1½" sweat	4.9	<b>353.00</b>
551008A	1½" FNPT	4.9	<b>371.00</b>
551068A	1½" integral press	5.1	<b>442.00</b>
551054A	2" sweat	5.5	<b>432.00</b>
551009A	2" FNPT	5.5	<b>453.00</b>
551069A	2" integral press	5.5	<b>540.00</b>



### 551 DISCAL®

Air separator with ½" service check valve (code 561402A) to mount expansion tank on bottom thread.  
Brass body.  
Stainless steel float guide pin and linkage.  
Glass reinforced nylon internal element.  
Max. working pressure: 150 psi.  
Working temperature range: 32—250°F.

Code	Description	Lbs	USD
551005AC	¾" FNPT	3.8	<b>189.00</b>
551028AC	1" sweat	3.8	<b>193.00</b>
551006AC	1" FNPT	3.8	<b>203.00</b>
551066AC	1" integral press	3.9	<b>228.00</b>
551035AC	1¼" sweat	3.8	<b>278.00</b>
551007AC	1¼" FNPT	5	<b>291.00</b>
551067AC	1¼" integral press	5.1	<b>350.00</b>
551041AC	1½" sweat	5	<b>361.00</b>
551008AC	1½" FNPT	5	<b>378.00</b>
551068AC	1½" integral press	5.2	<b>449.00</b>
551054AC	2" sweat	5.6	<b>438.00</b>
551009AC	2" FNPT	5.6	<b>460.00</b>
551069AC	2" integral press	5.6	<b>547.00</b>

## ACCESSORIES



Insulation shell fits DISCAL® 551 series.

Code	Description	Lbs	USD
CBN551005	Fits ¾" and 1" 551 series	0.1	<b>49.70</b>
CBN551007	Fits 1¼" and 1½" 551 series	0.1	<b>53.30</b>
CBN551009	Fits 2" 551 series	0.1	<b>58.30</b>

\*Will not fit the ¾" compact DISCAL®; codes 551003A and 551022A.

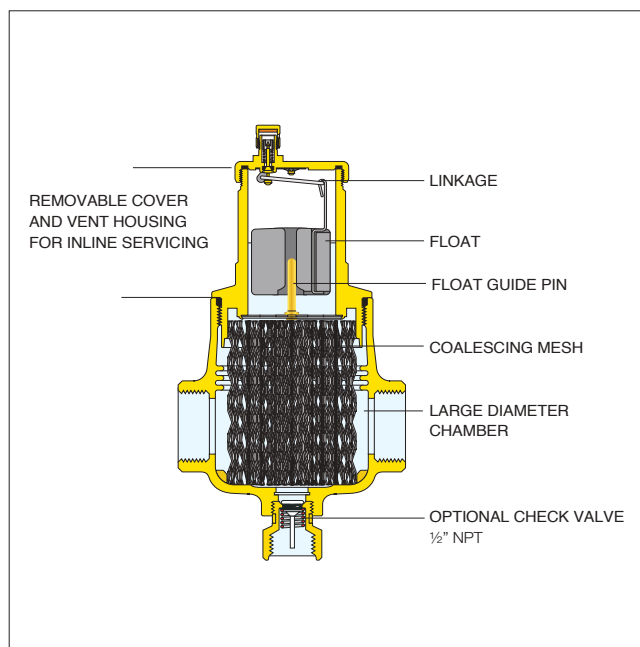


Service check valve for easy replacement of expansion tank when connected to bottom of DISCAL®.

Code	Description	Lbs	USD
561402A	½" MNPT x ½" FNPT	0.2	<b>13.10</b>

### MAXIMUM FLOW RATE

Size	¾"	1"	1¼"	1½"	2"
GPM	6	10	15	22	39
Cv	19	32	56	73	81





## AIR SEPARATORS



### 5517 DISCAL® Rotating collar

Air separator with rotating collar for horizontal or vertical pipes.  
Brass body.  
Stainless steel float guide pin and linkage.  
Stainless steel mesh internal element.  
Max. working pressure: 150 psi.  
Working temperature range: 32—250°F.



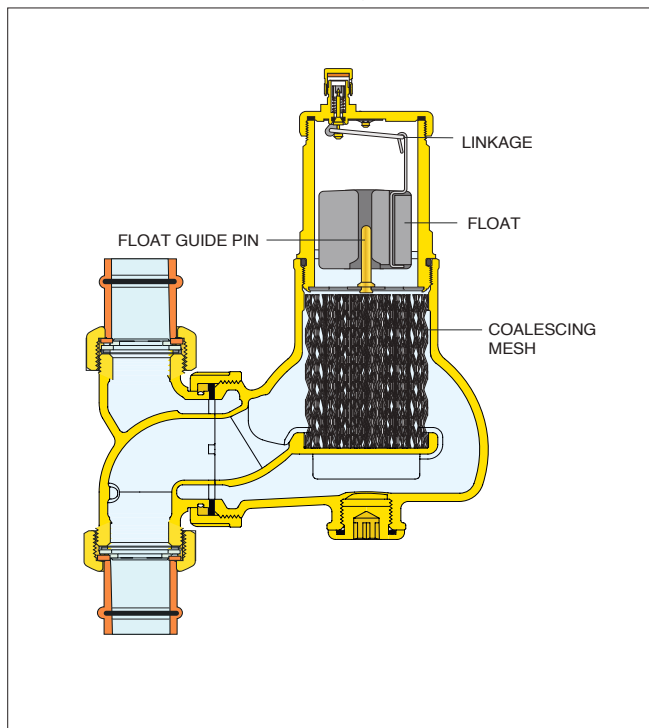
### 551 DISCAL® Compact

Air separator.  
Brass body.  
Stainless steel float guide pin and linkage.  
Stainless steel mesh internal element.  
½" NPT bottom thread.  
Max. working pressure: 150 psi.  
Working temperature range: 32—250°F.

Code	Description	Lbs	USD
551705A	3/4" NPT male union	4.9	230.00
551765A	3/4" press union	4.9	243.00
551795A	3/4" sweat union	4.9	227.00
551706A	1" NPT male union	4.9	245.00
551766A	1" press union	4.9	271.00
551796A	1" sweat union	4.9	242.00
551716*	body only, order unions separately	4.4	210.00

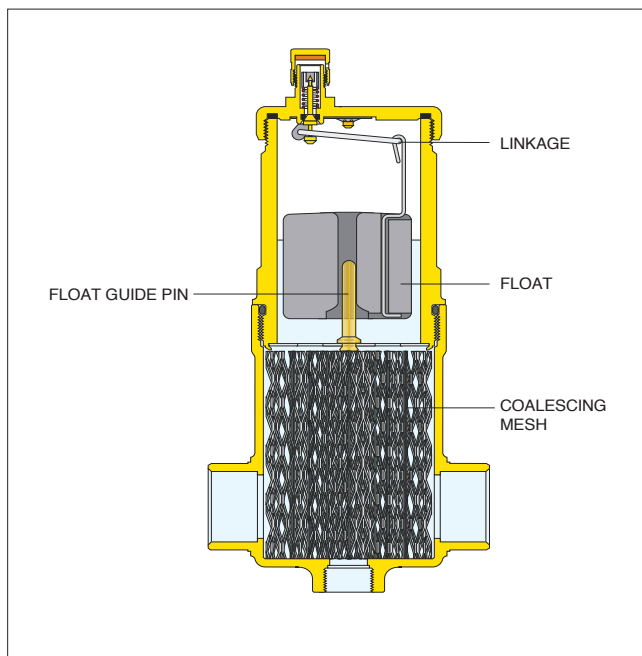
\*See fitting selection table in Section 8.

#### Construction details DISCAL® rotating collar



Code	Description	Lbs	USD
551003A	¾" FNPT	2.0	121.00
551003AC	¾" FNPT, service check valve	2.1	127.00
551022A	¾" sweat	2.0	117.00
551022AC	¾" sweat, service check valve	2.1	124.00

#### Construction details DISCAL® compact



Size	MAXIMUM FLOW RATE		
	¾" compact	¾" vertical	1" vertical
GPM	6	6	10
Cv	12	19	19

#### Air separation efficiency

DISCAL® air separators continuously remove entrained air in hydronic systems with very high separation efficiency. The amount of air removed from a system varies depending on fluid velocity and temperature. As illustrated on the graph, at the 4.0 feet per second fluid velocity, all the air artificially introduced into the system is gradually eliminated during normal system operation by the DISCAL air separator. In conditions where the fluid velocity is slower or the temperature of the fluid is higher, the amount of air separated is even faster.

## AIR SEPARATORS



### 551 DISCAL®

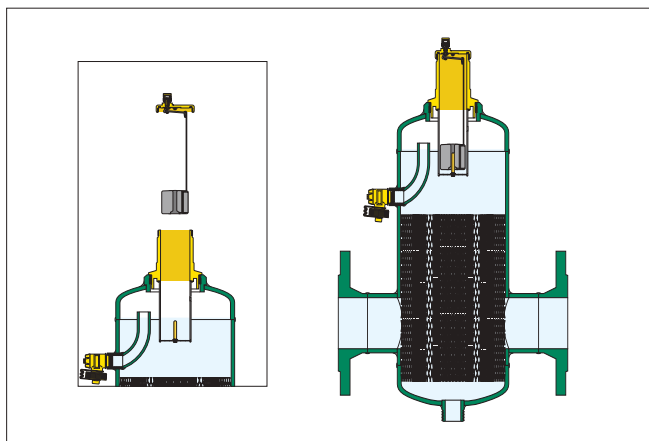
Air separator.  
Epoxy resin coated steel body.  
Stainless steel float guide pin and linkage.  
Stainless steel mesh internal element.  
ANSI 150 flange connections.  
1" NPT male bottom drain connection.  
Complete with male bottom drain valve (NA39753).  
½" NPT male side drain connection.  
Complete with side drain valve (538402FD).  
Max. working pressure: 150 psi.  
Vessel temperature range: 32–270°F.

Code	Description	Lbs	USD
<b>551050A</b>	2" ANSI flange	34	<b>2,605.00</b>
<b>551050AT</b>	2" MNPT	30	<b>2,477.00</b>
<b>551060A</b>	2½" ANSI flange	35	<b>2,784.00</b>
<b>551060AT</b>	2½" MNPT	31	<b>2,657.00</b>
<b>551080A</b>	3" ANSI flange	62	<b>3,686.00</b>
<b>551100A</b>	4" ANSI flange	67	<b>4,123.00</b>
<b>551120A</b>	5" ANSI flange	106	<b>6,274.00</b>
<b>551150A</b>	6" ANSI flange	117	<b>8,085.00</b>

#### Air separator construction

DISCAL® air separators are constructed to allow maintenance and cleaning operations to be carried out without having to remove the separator body from the pipe work. All DISCAL air separators have a bottom connection drain valve. All internal air release control components are fully accessible. The automatic air release valve, located at the top of the separator, has a long chamber for the movement of the float. This feature prevents any debris present in the water from reaching the sealing seat.

Flanged models include a side drain vent to release large amounts of air when filling the system and to remove any debris present above the water level.



#### MAXIMUM FLOW RATE

Size	2"	2½"	3"	4"	5"	6"	8"	10"	12"
GPM	100	155	220	400	615	880	1,570	2,450	3,525
Cv	87	174	208	324	520	832	1,109	1,387	1,664



### NA551 DISCAL® ASME/CRN

Air separator.  
Epoxy resin coated steel body.  
Stainless steel float guide pin and linkage.  
Stainless steel mesh internal element.  
ANSI 150 flange connections.  
1" NPT male bottom drain connection.  
Complete with drain valve (NA39753).  
½" NPT male side drain connection.  
Complete with side drain valve (538402FD).  
Max. working pressure: 150 psi.  
Vessel temperature range: 32–270°F.  
ASME and CRN registered.

Code	Description	Lbs	USD
<b>NA551050A</b>	2" ANSI flange ASME & CRN	34	<b>3,263.00</b>
<b>NA551060A</b>	2½" ANSI flange ASME & CRN	35	<b>3,489.00</b>
<b>NA551080A</b>	3" ANSI flange ASME & CRN	62	<b>4,617.00</b>
<b>NA551100A</b>	4" ANSI flange ASME & CRN	67	<b>5,167.00</b>
<b>NA551120A</b>	5" ANSI flange ASME & CRN	106	<b>7,518.00</b>
<b>NA551150A</b>	6" ANSI flange ASME & CRN	117	<b>9,688.00</b>

NA prefix indicates ASME tagged and registered with the National Board of Boiler and Pressure Vessel Inspectors; CRN registered.

### NA551 DISCAL® ASME



Air separator.  
Epoxy resin coated steel body.  
Stainless steel float guide pin and linkage.  
Stainless steel mesh internal element.  
ANSI 150 flange connections.  
2" NPT male bottom drain connection.  
Complete with drain valve (NA59600).  
½" NPT male side drain connection.  
Complete with side drain valve (538402FD).  
Max. working pressure: 150 psi.  
Vessel temperature range: 32–270°F.  
ASME and CRN registered.

Code	Description	Lbs	USD
<b>NA551200A</b>	8" ANSI flange ASME & CRN	371	<b>15,853.00</b>
<b>NA551250A</b>	10" ANSI flange ASME & CRN	617	<b>23,776.00</b>
<b>NA551300A</b>	12" ANSI flange ASME & CRN	871	<b>30,911.00</b>

NA prefix indicates ASME tagged and registered with the National Board of Boiler and Pressure Vessel Inspectors; CRN registered.



Replacement drain ball valve.  
Fits DISCAL® series.  
Brass body.  
Lever.  
Max. working pressure: 150 psi.  
Max. working temperature: 365°F.

Code	Description	Lbs	USD
<b>NA39753</b>	1" FNPT with lever	0.7	<b>36.90</b>
<b>NA59600</b>	2" FNPT with lever	3.5	<b>131.00</b>

## DIRT SEPARATORS

The dirt separating action performed by the DIRTAL® is based on using the internal element with concentric diamond pattern mesh surfaces instead of a mechanical filter. The element offers little resistance to the medium flow while ensuring dirt separation. This occurs due to the particles colliding with the concentric diamond pattern mesh surfaces and then settling to the bottom, and not by filtration; which, over time, gets continuously clogged. By contrast, the DIRTAL® low-velocity zone dirt separator efficiently removes the particles to as small as 5 µm (0.2 mil) with very low head loss. The dirt collection chamber at the bottom of the DIRTAL® is at the optimal distance from the inlet and outlet connections to ensure that the collected dirt particles are not affected by the swirling flow through the mesh element. The dirt can then be removed through the bottom drain port even with the system running, by opening the drain valve. Low head losses and performance are maintained over time.

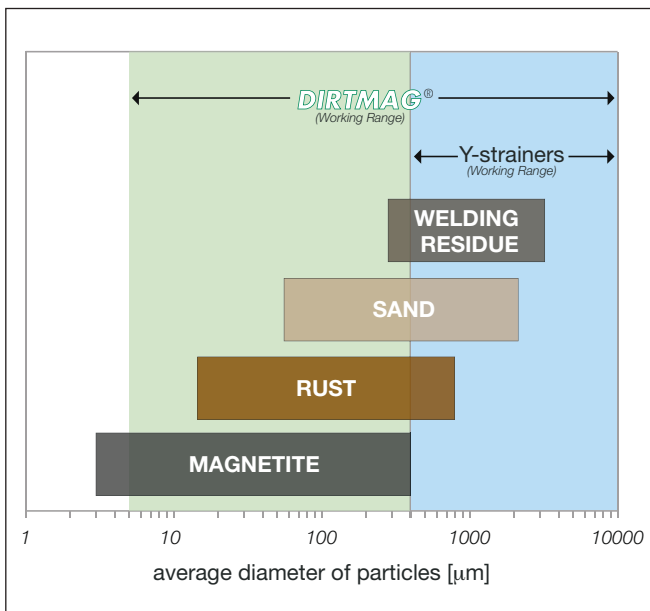


### 5465 DIRTAL®

Dirt separator.  
Epoxy resin coated steel body.  
1" threaded NPT bottom drain connection  
Complete with drain valve (code NA39753).  
¾" NPT male top thread with brass cap.  
ANSI 150 flange connections.  
Max. working pressure: 150 psi.  
Vessel temperature range: 32—270°F.  
Particle separation capacity: to 5 µm (0.2 mil).

Code	Description	Lbs	USD
546550A	2" ANSI flange	29	1,671.00
546560A	2½" ANSI flange	38	1,778.00
546510A	4" ANSI flange	54	2,489.00

#### Dirt separation comparison



### NA5465 DIRTAL® ASME/CRN

Dirt separator.  
Epoxy resin coated steel body.  
1" threaded NPT bottom drain connection  
Complete with drain valve (code NA39753).  
¾" NPT male top thread with brass cap.  
ANSI 150 flange connections.  
Max. working pressure: 150 psi.  
Vessel temperature range: 32—270°F.  
Particle separation capacity: to 5 µm (0.2 mil).  
ASME and CRN registered.

Code	Description	Lbs	USD
NA546550A	2" ANSI flange ASME & CRN	38	2,680.00
NA546560A	2½" ANSI flange ASME & CRN	38	2,849.00
NA546580A	3" ANSI flange ASME & CRN	55	3,709.00
NA546510A	4" ANSI flange ASME & CRN	55	4,060.00
NA546512A	5" ANSI flange ASME & CRN	138	6,118.00
NA546515A	6" ANSI flange ASME & CRN	148	7,849.00

ASME U-stamp tagged and registered with the National Board of Boiler and Pressure Vessel Inspectors CRN registered.



### NA5465 DIRTAL® ASME/CRN

Dirt separator.  
Epoxy resin coated steel body.  
2" threaded NPT bottom drain connection.  
Complete with drain valve (code NA59600).  
¾" NPT male top thread with brass cap.  
ANSI 150 flange connections.  
Max. working pressure: 150 psi.  
Vessel temperature range: 32—270°F.  
Particle separation capacity: to 5 µm (0.2 mil).  
ASME registered. CRN registered thru 12".  
Consult factory for 14".

Code	Description	Lbs	USD
NA546520A	8" ANSI flange ASME & CRN	335	16,046.00
NA546525A	10" ANSI flange ASME & CRN	620	24,737.00
NA546530A	12" ANSI flange ASME & CRN	870	30,637.00
NA546535A	14" ANSI flange ASME	1,000	38,518.00

ASME U-stamp tagged and registered with the National Board of Boiler and Pressure Vessel Inspectors registered. CRN registered, 8" and 10"; consult factory for 12" — 14".

MAXIMUM FLOW RATE						
Size	2"	2½"	3"	4"	5"	6"
GPM	89	150	227	355	816	904
Cv	88	176	211	328	520	842

MAXIMUM FLOW RATE				
Size	8"	10"	12"	14"
GPM	1,570	2,450	3,525	4,800
Cv	1,055	1,400	1,755	2,075

## AIR AND DIRT SEPARATORS

The **DISCALDIRT®** air and dirt separator uses a coalescing element that consists of an assembly of concentric diamond pattern mesh surfaces. This element creates the whirling movement required to facilitate the release of micro-bubbles and their adhesion to these surfaces. The bubbles, fusing with each other, increase in volume until the bouyancy force overcomes the adhesion force to the surface. They rise towards the top of the unit and are released through a float-operated automatic air release valve.

The dirt separating action performed by the same element offers little resistance to the medium flow while ensuring dirt separation. The particles collide with the concentric diamond pattern mesh surfaces and then settle to the bottom, and not by filtration unlike mesh strainers; which, over time, get progressively clogged. By contrast, the DISCALDIRT®'s low-velocity zone dirt separator function efficiently removes the particles to as small as 5µm (0.2 mil) with very low head loss. The dirt can then be removed through the bottom drain port.

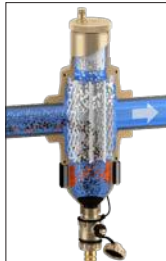


### 546 DISCALDIRT®

Air & Dirt separator.  
Brass body.  
Stainless steel float guide pin and linkage.  
Glass reinforced nylon internal element.  
Max. working pressure: 150 psi.  
Working temperature range: 32 — 250°F.  
Particle separation capacity: to 5 µm (0.2 mil).

Code	Description	Lbs	USD
546096A	1" sweat	8.3	308.00
546016A	1" MNPT	8.3	322.00
546097A	1¼" sweat	8.3	366.00

The **DISCALDIRTMAG™** air and dirt separator with magnet uses an external magnet ring for separation of ferrous impurities. The external magnet allows greater effectiveness in the separation and collection of ferrous impurities. The impurities are retained in the body of the dirt separator by the strong magnetic field created by magnets in its external outer ring. The outer ring is removable from the body to allow the flushing of sludge, with the system still running. Since the magnetic ring is positioned outside the body of the dirt separator, it does not interfere with the flow through the device.



### 5461 DISCALDIRTMAG™

Air & Dirt separator with magnet.  
Brass body.  
Stainless steel float guide pin and linkage.  
Glass reinforced nylon internal element.  
Max. working pressure: 150 psi.  
Working temperature range: 32 — 250°F.  
Particle separation capacity: to 5 µm (0.2 mil).  
Ferrous impurities separation efficiency: 100%.



Code	Description	Lbs	USD
546196A	1" sweat	8.5	385.00
546166A	1" press	NEW 8.5	413.00
546116A	1" MNPT	8.5	403.00
546197A	1¼" sweat	8.5	460.00
546167A	1¼" press	NEW 8.5	520.00



### 5461 DISCALDIRTMAG™

Air & Dirt separator with magnet.  
Epoxy resin coated steel body.  
Stainless steel float guide pin and linkage.  
Stainless steel mesh internal element.  
Complete with union connections.  
Max. working pressure: 150 psi.  
Working temperature range: 32 — 230°F.  
Particle separation capacity: to 5 µm (0.2 mil).  
Ferrous impurities separation efficiency: 100%.

Code	Description	Lbs	USD
546198A	1½" sweat union	22	1,191.00
546108A	1½" NPT female union	22	1,228.00
546168A	1½" press union	22	1,361.00
546199A	2" sweat union	23	1,249.00
546109A	2" NPT female union	23	1,296.00
546169A	2" press union	23	1,518.00



Insulation shell for DISCALDIRT® & DISCALDIRTMAG™.

Code	Description	Lbs	USD
CBN546002	Fits 1", 1¼" brass 546 only	0.1	77.90
CBN546118	Fits 1½" steel 5461 only	0.1	98.50
CBN546119	Fits 2" steel 5461 only	0.1	112.00

MAXIMUM FLOW RATE				
Size	1"	1¼"	1½"	2"
GPM	10	15	22	39
Cv	32	40	50	79

### 546 DISCALDIRT®

Air & Dirt separator.  
Epoxy resin coated steel body.  
Stainless steel float guide pin and linkage.  
Stainless steel mesh internal element.  
1" NPT threaded bottom drain connection.  
Complete with side drain valve (538402 FD).  
ANSI 150 flange connections.  
Complete with drain valve (NA39753)  
Max. working pressure: 150 psi.  
Vessel temperature range: 32 — 270°F.  
Particle separation capacity: to 5 µm (0.2 mil).



Code	Description	Lbs	USD
546050A	2" ANSI flange	40	3,309.00
546060A	2½" ANSI flange	42	3,487.00
546080A	3" ANSI flange	73	4,490.00
546100A	4" ANSI flange	78	4,922.00
546120A	5" ANSI flange	181	7,423.00



## AIR AND DIRT SEPARATORS



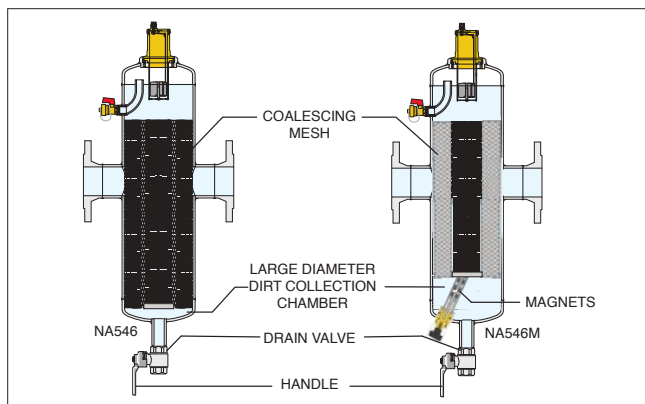
### NA546 DISCALDIRT® ASME/CRN

Air & Dirt separator.  
Epoxy resin coated steel body.  
Stainless steel float guide pin and linkage.  
Stainless steel mesh internal element.  
1" (2—6" sizes) and 2" (8—14" sizes)  
threaded NPT bottom drain connection.  
ANSI 150 flange connections.  
Complete with drain valve NA39753  
(2—6" sizes), NA59600 (8—14" sizes).  
Max. working pressure: 150 psi.  
Vessel temperature range: 32—270°F.  
ASME registered. CRN registered thru 12".  
Consult factory for 14".

Code	Description	Lbs	USD
NA546050T	2" Threaded ASME & CRN	28	3,168.00
NA546060A	2½" ANSI flange ASME & CRN	42	4,261.00
NA546080A	3" ANSI flange ASME & CRN	73	5,487.00
NA546100A	4" ANSI flange ASME & CRN	78	6,016.00
NA546120A	5" ANSI flange ASME & CRN	181	8,678.00
NA546150A	6" ANSI flange ASME & CRN	188	11,068.00
NA546200A	8" ANSI flange ASME & CRN	355	20,559.00
NA546250A	10" ANSI flange ASME & CRN	555	31,610.00
NA546300A	12" ANSI flange ASME & CRN	825	39,528.00
NA546350A	14" ANSI flange ASME	950	49,982.00

ASME U-stamp tagged and registered with the National Board of Boiler and Pressure Vessel Inspectors; CRN registered, 2" — 12"; consult factory for 14".

Low head losses and high performance are maintained over time. The dirt separating action performed by the DISCALDIRT® air and dirt separator is based on using the internal element with concentric diamond pattern mesh surfaces instead of an ordinary filter. The element offers little resistance to the medium flow while ensuring dirt separation. This occurs due to the particles colliding with the concentric diamond pattern mesh surfaces and then settling to the bottom, and not by filtration; which, over time, gets progressively clogged. By contrast, the DISCALDIRT® low-velocity zone air and dirt separator efficiently removes the particles to as small as 5 µm (0.2 mil) with very low head loss. The dirt collection chamber at the bottom of the DISCALDIRT® is at the right distance from the inlet and outlet connections so that the collected dirt particles are not affected by the swirling flow through the bottom drain port, even with the system running, by opening the drain valve with the handle.



### NA546M DISCALDIRTMAG™ ASME/CRN

Air & Dirt separator with magnets.  
Epoxy resin coated steel body.  
Stainless steel float guide pin and linkage.  
Stainless steel mesh internal element.  
ANSI 150 flange connections.  
1" (2—6" sizes) and 2" (8—14" sizes)  
threaded NPT bottom drain connection.  
Complete with drain valve NA39753  
(2—6" sizes), NA59600 (8—14" sizes).  
Max. working pressure: 150 psi.  
Vessel temperature range: 32—270°F.  
Particle separation capacity: to 5 µm (0.2 mil).  
Ferrous impurities separation efficiency: up to 100%.  
ASME registered. CRN registered thru 12".  
Consult factory for 14".

Code	Description	Lbs	USD
NA546050TM*	2" Threaded ASME & CRN	31	3,661.00
NA546060AM*	2½" ANSI flange ASME & CRN	45	4,786.00
NA546080AM*	3" ANSI flange ASME & CRN	76	6,228.00
NA546100AM*	4" ANSI flange ASME & CRN	81	6,771.00
NA546120AM*	5" ANSI flange ASME & CRN	184	9,945.00
NA546150AM*	6" ANSI flange ASME & CRN	191	12,000.00
NA546200AM**	8" ANSI flange ASME & CRN	365	23,542.00
NA546250AM**	10" ANSI flange ASME & CRN	565	33,991.00
NA546300AM**	12" ANSI flange ASME & CRN	835	43,071.00
NA546350AM**	14" ANSI flange ASME	960	53,832.00

\*With one magnet

\*\*With three magnets

ASME U-stamp tagged and registered with the National Board of Boiler and Pressure Vessel Inspectors. CRN registered, 2" — 12"; consult factory for 14".



In the DISCALDIRTMAG™ air and dirt separator with magnets ferrous impurities are captured by a concentrated magnetic field created by a stack of neodymium rare-earth magnets positioned inside a brass dry-well which is below the flow stream. Non-magnetic dirt particles are separated by colliding with an internal element in the flow stream and settling to the bottom. The deep collection chamber keeps the dirt from re-entering the flow stream. The dirt and ferrous impurities are flushed out while the system is operating, by removing the magnets and opening the purge valve.

MAXIMUM FLOW RATE										
Size	2"	2½"	3"	4"	5"	6"	8"	10"	12"	14"
GPM	100	155	220	400	615	880	1,570	2,450	3,525	4,800
Cv	87	174	208	324	520	832	1,109	1,387	1,664	1,967

## DIRT & MAGNETIC DIRT SEPARATORS

The dirt separating action performed by the DIRTAL® is based on using the internal element with concentric diamond pattern mesh surfaces instead of a mechanical filter. The element offers little resistance to the medium flow while ensuring dirt separation. This occurs due to the particles colliding with the concentric diamond pattern mesh surfaces and then settling to the bottom, and not by filtration; which, over time, gets continuously clogged. By contrast, the DIRTAL® low-velocity zone dirt separator requires a pressure drop 25% or less than that of a comparable Y-strainer depending on mesh size and amount of filtered debris. It efficiently removes the particles to as small as 5 µm (0.2 mil) with very low head loss. The dirt collection chamber at the bottom of the DIRTAL® is at the optimal distance from the inlet and outlet connections to ensure that the collected dirt particles are not affected by the swirling flow through the mesh element. The dirt can then be removed through the bottom drain port even with the system running by opening the drain valve. Low head losses and performance are maintained over time.

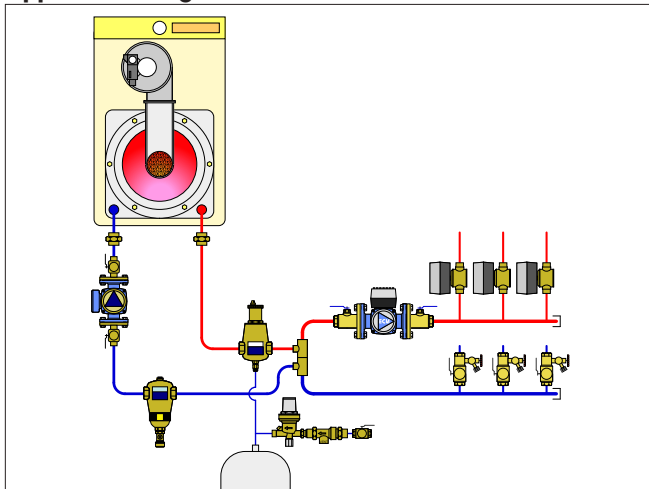


### 5463 DIRTAL®

Dirt separator with magnet.  
Brass body.  
½" NPT top thread with plug.  
Max. working pressure: 150 psi.  
Working temperature range: 32—250°F.  
Particle separation capacity: to 5 µm (0.2 mil).  
Ferrous impurities separation efficiency: 100%.

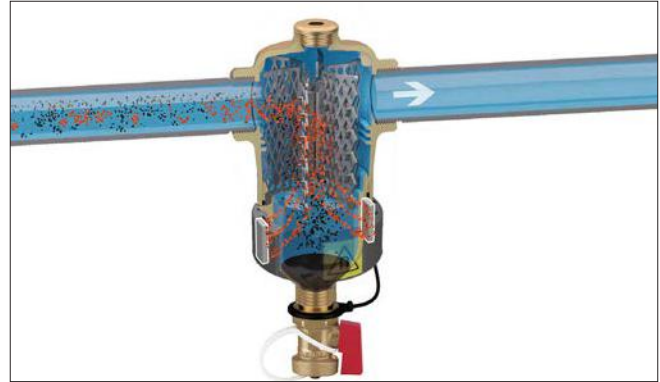
Code	Description	Lbs	USD
546305A	¾" FNPT	4.2	205.00
546328A	1" sweat	4.2	209.00
546306A	1" FNPT	4.2	219.00
546366A	1" press	4.5	238.00
546335A	1¼" sweat	4.2	305.00
546307A	1¼" FNPT	5.3	320.00
546367A	1¼" press	5.6	365.00
546341A	1½" sweat	4.9	397.00
546308A	1½" FNPT	6.2	418.00
546368A	1½" press	6.5	477.00
546354A	2" sweat	5.5	485.00
546309A	2" FNPT	6.2	503.00
546369A	2" press	6.5	582.00

### Application diagram



The versatile DIRTAL® magnetic dirt separator removes both magnetic and non-magnetic particles continuously. In addition to removing sand and rust impurities with a glass-reinforced nylon internal element in a low-velocity zone chamber, the DIRTAL® features a powerful removable external magnet around the body below the flow line for fast and effective capture of ferrous particles. The DIRTAL® has the magnet positioned externally to maintain low pressure loss, and removes up to 100% of the ferrous impurities that can form in a hydronic system.

The DIRTAL® can be fitted with optional insulated covers, code CBN5462xx series purchased separately, to minimize heat loss.



### MAXIMUM FLOW RATE

Size	¾"	1"	1¼"	1½"	2"
GPM	6	9	15	24	36
l/s	0.4	0.57	1.0	1.5	2.3
Cv	19	32	56	73	81



Replacement drain valve fits DIRTAL® 5462 series, DIRTAL® 5463 series, DISCALDIRT® 546 series and DISCALDIRTAL™ 5461 series.  
Brass body.  
Max. working pressure: 150 psi.  
Max. working temperature: 250°F.

Code	Description	Lbs	USD
538402 FD	½" MNPT x ¾" GHT	0.3	13.10



DIRTAL® to DIRTAL®  
Retrofit kit for ¾" to 2" 5462 brass DIRTAL.

Code	Description	Lbs	USD
F41661A	Retrofit kit	2.0	101.50



Insulation shell fits DIRTAL® 5463 series.  
Labels included for field installation to externally identify product use.

Code	Description	Lbs	USD
CBN546205	Fits ¾" & 1" DIRTAL®, DIRTAL®	0.1	49.70
CBN546207	Fits 1¼" & 1½" DIRTAL®, DIRTAL®	0.1	53.30
CBN546209	Fits 2" DIRTAL®, DIRTAL®	0.1	58.30

## MAGNETIC DIRT SEPARATORS

2" QTR



### 5463 DIRTMAG® PRO

Dirt separator with dual magnets.  
Internal magnet in drywell.  
External clip-on magnet.  
Brass body.  
Max. working pressure: 150 psi.  
Working temperature range: 32-250°F.  
Particle separation capacity: to 5µm (0.2 mil).  
Ferrous impurities separation efficiency: 100%.



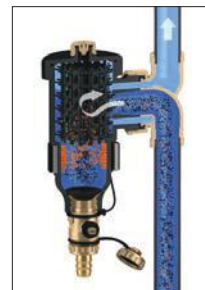
### NA5453 DIRTMAG®

Dirt separator with magnet.  
Brass mounting housing.  
Composite PA66G30 body.  
Max. working pressure: 45 psi.  
Working temperature range: 32—195°F.  
Particle separation capacity: to 5 µm (0.2 mil).  
Ferrous impurities separation efficiency: 100%.  
Drain valve with hose connection.  
Top dosing point port.  
Dosing capacity: 12 fluid oz.  
Manual screw air vent.

Code	Description	Lbs	USD
546328AM	1" sweat	4.7	230.00
546306AM	1" FNPT	4.7	242.00
546366AM	1" press	5	263.00
546335AM	1¼" sweat	4.7	335.00
546307AM	1¼" FNPT	5.8	352.00
546367AM	1¼" press	6.1	402.00
546341AM	1½" sweat	5.4	437.00
546308AM	1½" FNPT	6.7	460.00
546368AM	1½" press	7	524.00
546354AM	2" sweat	6	533.00
546309AM	2" FNPT	6.7	553.00
546369AM	2" press	7	639.00

Code	Description	Lbs	USD
NA545305	¾" NPT male union	4.5	180.00
NA545365	¾" press union	4.5	195.00
NA545395	¾" sweat union	4.5	179.00
NA545306	1" NPT male union	4.5	208.00
NA545366	1" press union	4.7	234.00
NA545396	1" sweat union	4.5	198.00
NA545355	¾" NPT female union, isolation valves	5.5	216.00
NA545356	1" NPT female union, isolation valves	5.5	252.00
NA545376	1" press union, isolation valves	5.5	344.00

The DIRTMAG® PRO series extends the popular Caleffi dirt separator family by adding a powerful neodymium magnetic stack inside a drywell inserted into the top of the body within the flow stream. Additional magnetic flux increases the speed of magnetite removal from the hydronic fluid for maximum protection.



The dirt separator with magnet combines the action of the internal element and magnet. The impurities in the water strike the internal element and are separated, dropping into the bottom of the body where they are collected. Ferrous impurities are also trapped inside the dirt separator body by two strong magnets inserted into removable outer ring collar. The collected impurities are discharged by removing the external ring magnet and opening the drain valve. This procedure can be performed while the system is in operation.

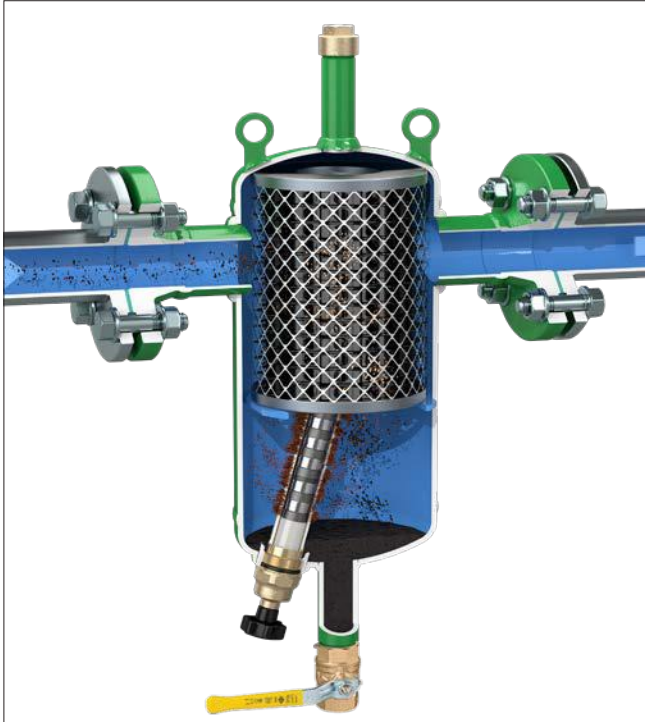


The special coupling between the locking nut and the mounting base allows the DIRTMAG® dirt separator to be rotated for installation to either vertical or horizontal pipes, while maintaining the same operating performance.



## MAGNETIC DIRT SEPARATORS

Ferrous and non ferrous impurities in hydronic systems can deposit onto heat exchanger surfaces and accumulate in pump cavities causing reduced thermal efficiency and premature wear. The small and often microscopic magnetic particles, called magnetite, form when iron or steel corrodes. Highly abrasive, the extremely fine particles are difficult to remove by traditional means. DIRTMAG® separators offer highly efficient separation of typical dirt as well as magnetite. The magnetite is captured by a concentrated magnetic field created by a stack of neodymium rare-earth magnets positioned inside a brass dry-well which is below the flow stream. Non-magnetic dirt particles are separated by colliding with an internal element in the flow stream, settling to the bottom. The deep collection chamber keeps the dirt from re-entering the flow stream.



To purge the debris, the flexible magnetic stack is removed from the brass dry-well and, even while the system is still running, the drain valve is opened. Aided by the system pressure, the dirt and magnetite flushes out quickly and effectively. DIRTMAG® magnetic dirt separators accomplish 2½ times the ferrous impurities removal performance of standard dirt separators, delivering up to 100% elimination efficiency.



### MAXIMUM FLOW RATE

Size	2"	2½"	3"	4"	5"	6"
GPM	89	150	227	355	816	904
Cv	88	176	211	328	520	842

### MAXIMUM FLOW RATE

Size	8"	10"	12"	14"
GPM	1,570	2,450	3,525	4,800
Cv	1,055	1,400	1,755	2,075



### 5465M DIRTMAG®

Magnetic dirt separator with one magnet assembly.  
Epoxy resin coated steel body.  
Complete with drain valve (code NA39753).  
¾" NPT male top thread with brass cap.  
ANSI 150 flange connections.  
Max. working pressure: 150 psi.  
Vessel temperature range: 32—270°F.  
Particle separation capacity: to 5 µm (0.2 mil).  
Ferrous impurities separation efficiency: 100%.

Code	Description	Lbs	USD
546550AM	2" ANSI flange	41	2,157.00
546560AM	2½" ANSI flange	41	2,323.00
546580AM	3" ANSI flange	58	3,140.00
546510AM	4" ANSI flange	58	3,473.00



### NA5465M DIRTMAG® ASME/CRN

Magnetic dirt separator with one magnet assembly.  
Epoxy resin coated steel body.  
Complete with drain valve (code NA39753).  
¾" NPT male top thread with brass cap.  
ANSI 150 flange connections.  
Max. working pressure: 150 psi.  
Vessel temperature range: 32—270°F.  
Particle separation capacity: to 5 µm (0.2 mil).  
Ferrous impurities separation efficiency: 100%.  
ASME and CRN registered.

Code	Description	Lbs	USD
NA546550AM	2" ANSI flange ASME & CRN	41	3,060.00
NA546560AM	2½" ANSI flange ASME & CRN	41	3,230.00
NA546580AM	3" ANSI flange ASME & CRN	58	4,261.00
NA546510AM	4" ANSI flange ASME & CRN	58	4,612.00
NA546512AM	5" ANSI flange ASME & CRN	141	6,695.00
NA546515AM	6" ANSI flange ASME & CRN	151	8,426.00



### NA5465M DIRTMAG® ASME/CRN

Magnetic dirt separator with three magnets assembly.  
Epoxy resin coated steel body.  
Complete with drain valve (code NA59600).  
¾" NPT male top thread with brass cap.  
ANSI 150 flange connections.  
Max. working pressure: 150 psi.  
Vessel temperature range: 32—270°F.  
Particle separation capacity: to 5 µm (0.2 mil).  
Ferrous impurities separation efficiency: 100%.  
ASME registered. CRN registered thru 12".  
Consult factory for 14".

Code	Description	Lbs	USD
NA546520AM	8" ANSI flange ASME & CRN	345	18,313.00
NA546525AM	10" ANSI flange ASME & CRN	630	27,003.00
NA546530AM	12" ANSI flange ASME & CRN	880	32,903.00
NA546535AM	14" ANSI flange ASME	1,010	40,785.00

## ACCESSORIES FOR AIR AND DIRT SEPARATORS



Hygroscopic air vent cap fits DISCAL® 551, and DISCALDIRT® 546 series, and MINICAL™ 502 series.

Code	Description	Lbs	USD
<b>R59681</b>	Vent cap	0.1	<b>16.30</b>



Anti-suction air vent cap fits DISCAL® 551, DISCALDIRT® 546 series and MINICAL™ 502 series.

Code	Description	Lbs	USD
<b>562100</b>	Vent cap	0.1	<b>17.10</b>



Replacement air vent cap fits DISCAL® 551 and DISCALDIRT® 546 series.

Code	Description	Lbs	USD
<b>R59119</b>	Vent cap	0.1	<b>10.80</b>



Replacement plastic cap fits MINICAL™ 5020 and 5021 series.

Code	Description	Lbs	USD
<b>R56214</b>	Vent cap	0.1	<b>1.80</b>



Replacement plastic air vent cap fits 5026 and 5027 series.

Code	Description	Lbs	USD
<b>R56142</b>	Vent cap	0.1	<b>1.70</b>



Magnetic/drywell assembly for DISCALDIRTMAG™ and DIRTMAG®.

Code	Description	Lbs	USD
<b>49684A</b>	Fit 2" and 2½"	3.0	<b>280.00</b>
<b>49685A</b>	Fit 3" to 6"	3.0	<b>405.00</b>
<b>F0000349</b>	Fit 8" to 14"	3.0	<b>529.00</b>



Replacement air vent assembly fits DISCAL® brass 551 series (except Compact and Rotating Collar version), brass 546, brass and steel 5461 series and SEP4™ 5495 series.

Code	Description	Lbs	USD
<b>59829</b>	Air vent assembly for brass DISCAL®	2.0	<b>105.00</b>



Replacement air vent assembly fits steel 551, NA551 steel DISCAL® and 546 steel series DISCALDIRT® and DISCALDIRTMAG™.

Code	Description	Lbs	USD
<b>59756</b>	Air vent assembly for steel DISCAL®	3.0	<b>123.00</b>



Replacement cover and float subassembly. Vent cap sold separately.

Code	Description	Lbs	USD
<b>F39807</b>	Cover and float for brass DISCAL®	0.4	<b>51.20</b>
<b>F0001470</b>	Cover and float for steel DISCAL®	0.5	<b>64.60</b>



Drain ball valve.  
Fits DIRTAL® 5465 and NA5465 series.  
Fits steel separators in section 2.  
Brass body.  
Lever.  
Max. working pressure: 150 psi.  
Max. working temperature: 365°F.

Code	Description	Lbs	USD
<b>NA39753</b>	1" FNPT with lever	0.7	<b>36.90</b>
<b>NA59600</b>	2" FNPT with lever	3.5	<b>131.00</b>



Vent cap adapter fits all air separators and air vents except 5026 and 5027 series.

Code	Description	Lbs	USD
<b>NA10204</b>	¼" MNPT	0.1	<b>18.50</b>



Replacement coalescing element for brass separators (except 551 Compact and 5517 Rotating collar).

Code	Description	Lbs	USD
<b>F0001179</b>	For sizes ¾" to 1¼" (sweat)	0.2	<b>17.10</b>
<b>F59917</b>	For sizes 1¼" (NPT, press) to 2"	0.2	<b>17.10</b>

# DIGITAL JOURNAL EXCELLENCE IN EDUCATION



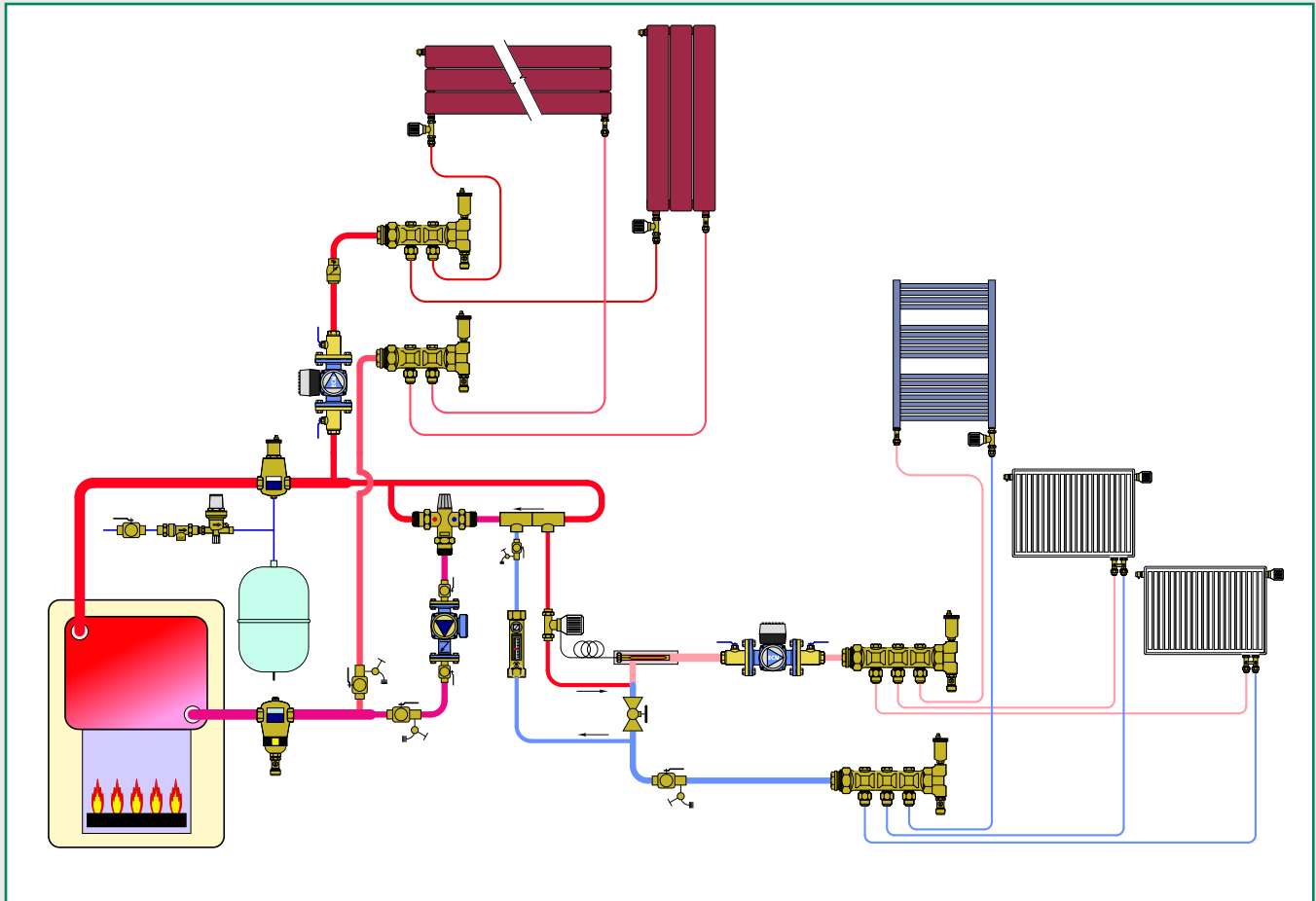
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# THERMOSTATIC RADIATOR VALVES

This diagram is for illustration purposes only



3

## PRODUCTS INCLUDED IN SECTION

- Thermostatic control heads
- Accessories for thermostatic control heads
- Thermo-electric actuators
- NPT thermostatic radiator valve bodies
- European style towel warmer radiator valves
- Connection valves for panel radiators
- Connection fittings



## THERMOSTATIC CONTROL HEADS



### 200

Thermostatic control head fits radiator valves. Set point locking mechanism. Range stop adjustment. Built-in sensor with liquid-filled element. Fits valve 220, 221, 338 and 339 series. Graduated scale from \* to 5 corresponding to a temperature scale adjustment range of 45—82°F (7—28°C).

Code	Description	Lbs	USD
<b>200000</b>	Built-in sensor	0.5	<b>50.50</b>



### 201

Thermostatic control head fits radiator valves. With remote sensor. Fits valve 220, 221, 338 and 339 series. Graduated scale from \* to 5 corresponding to a temperature scale adjustment range of 45—82°F (7—28°C). Capillary length: 78" (2 m).

Code	Description	Lbs	USD
<b>201000</b>	Remote sensor	1	<b>90.30</b>



### 472

Thermostatic control head with remote adjusting knob, liquid-filled element. Fits valves 220, 221, 338, 339 & 676 series (direct coupling). Temperature range: 43—82°F (6—28°C). Capillary length: 78 in. (2 m.)

Code	Description	Lbs	USD
<b>472000</b>	Remote wall sensor	1	<b>172.00</b>



### 203

Thermostatic control head fits radiator valves; with contact probe. Built-in sensor with liquid-filled element. Fits valve 220, 221, 338 and 339 series. The pre-set scale corresponds to adjustment temperature range of 68—122°F (20—50°C). Capillary length: 78" (2 m).

Code	Description	Lbs	USD
<b>203502</b>	Remote sensor probe	0.5	<b>171.00</b>

## ACCESSORIES



### 4490

Manual knob for thermostatic radiator valves. Fits valves 220 and 221 series.

Code	Description	Lbs	USD
<b>449010</b>	Manual knob	0.1	<b>10.50</b>

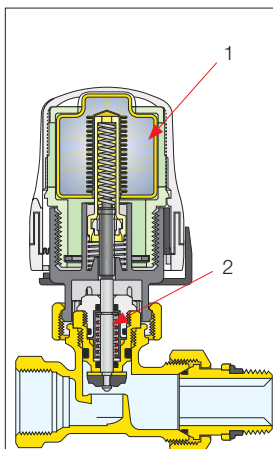
## THERMO-ELECTRIC ACTUATOR



### 6564

Thermo-electric actuator for electric control of radiator valves. Fits valves 220, 221, 338 and 339 series. Low current draw. Power supply: 24 V AC/DC. Initial current draw: ≤ 250 mA. Power consumption: 3 W, 6 VA. 31.5" wire lead connection.

Code	Description	Lbs	USD
<b>656404</b>	24 V AC/DC	0.4	<b>69.60</b>
<b>656414</b>	24 V AC/DC with microswitch	0.4	<b>87.90</b>



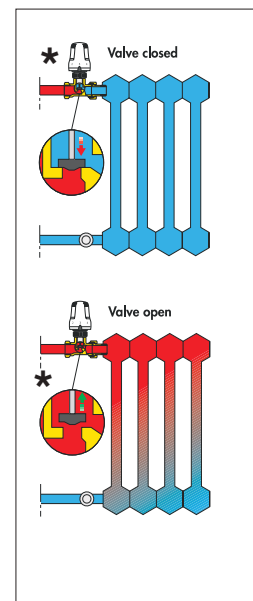
#### Key features

The thermostatic control head is filled with a non compressible liquid bellows (1). Plus, the radiator valve body has an extra strong valve stem compression spring (2). The non compressible liquid provides the force required to compress the strong valve stem spring. When the temperature decreases, the liquid bellows contracts, which allows the valve stem spring to lift the valve plug from valve seat after long periods of non-movement. This ensures that after a long 'off-season', when the actuator operates for the first time, the spring reliably lifts the valve plug off the seat without sticking. In addition, the 200000 control head features an easy-to-use locking mechanism that prevents unauthorized temperature set point changes and a range stop adjustment that limits the maximum temperature setting to save energy and over-heating.

#### Function

The control mechanism of the thermostatic radiator valve is a proportional temperature controller, composed of a liquid filled bellows. With increasing temperature the liquid expands which, in turn, causes the bellows to expand. When the temperature decreases the opposite occurs; the bellows contracts allowing the spring to return it to the original position. By connection to the valve stem, these movements adjust the heat transfer medium to the radiator.

\*Head shown vertical for illustration only, it should be installed horizontally.



## NPT THERMOSTATIC RADIATOR VALVE BODIES



### 220

Angled radiator valve body. Order thermo-electric actuators or thermostatic control heads separately for field installation.  
Chrome plated.  
Max. working pressure: 150 psi (10 bar).  
Temperature range: 40—212°F (5—100°C).

Code	Description	Cv	Lbs	USD
<b>220400A</b>	½" FNPT in, ½" NPT male union out	2.7	0.3	<b>49.60</b>
<b>220500A</b>	¾" FNPT in, ¾" NPT male union out	3.7	0.3	<b>54.30</b>



### 221

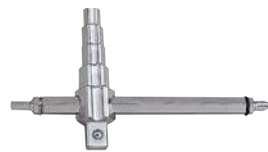
Straight radiator valve body. Order thermo-electric actuators or thermostatic control heads separately for field installation.  
Chrome plated.  
Max. working pressure: 150 psi (10 bar).  
Temperature range: 40—212°F (5—100°C).

Code	Description	Cv	Lbs	USD
<b>221400A</b>	½" FNPT in, ½" NPT male union out	1.7	0.3	<b>49.60</b>
<b>221500A</b>	¾" FNPT in, ¾" NPT male union out	2.5	0.3	<b>54.30</b>



Replacement internal valve assembly fits radiator valves.

Code	Description	Lbs	USD
<b>F36073</b>	½" and ¾"	0.1	<b>6.90</b>



Universal radiator tool for installing ½ and ¾" tail pieces.

Code	Description	Lbs	USD
<b>387127</b>	Radiator tool	1.0	<b>72.70</b>

## EUROPEAN STYLE TOWEL WARMER RADIATOR VALVES



### 338

Angled radiator valve body. Convertible from standard manual operation to automatic control with thermostatic control heads.  
Chrome plated.  
Fits copper, single and multilayer PEX pipes.  
Max. working pressure: 150 psi (10 bar).  
Temperature range: 40—212°F (5—100°C).

Code	Radiator Connection	Pipe Connection	Cv	Lbs	USD
<b>338452</b>	½" straight	¾" conical	3.1	0.5	<b>52.20</b>



### 342

Angled isolation and balancing valve. Chrome plated.  
Fits copper, single and multilayer PEX pipes.  
Max. working pressure: 150 psi (10 bar).  
Temperature range: 40—212°F (5—100°C).

Code	Radiator Connection	Pipe Connection	Cv	Lbs	USD
<b>342452</b>	½" straight	¾" conical	4.6	0.5	<b>34.30</b>



### 339

Straight radiator valve body. Convertible from standard manual operation to automatic control with thermostatic control heads.  
Chrome plated.  
Fits copper, single and multilayer PEX pipes.  
Max. working pressure: 150 psi (10 bar).  
Temperature range: 40—212°F (5—100°C).

Code	Radiator Connection	Pipe Connection	Cv	Lbs	USD
<b>339452</b>	½" straight	¾" conical	2.0	0.5	<b>56.30</b>



### 343

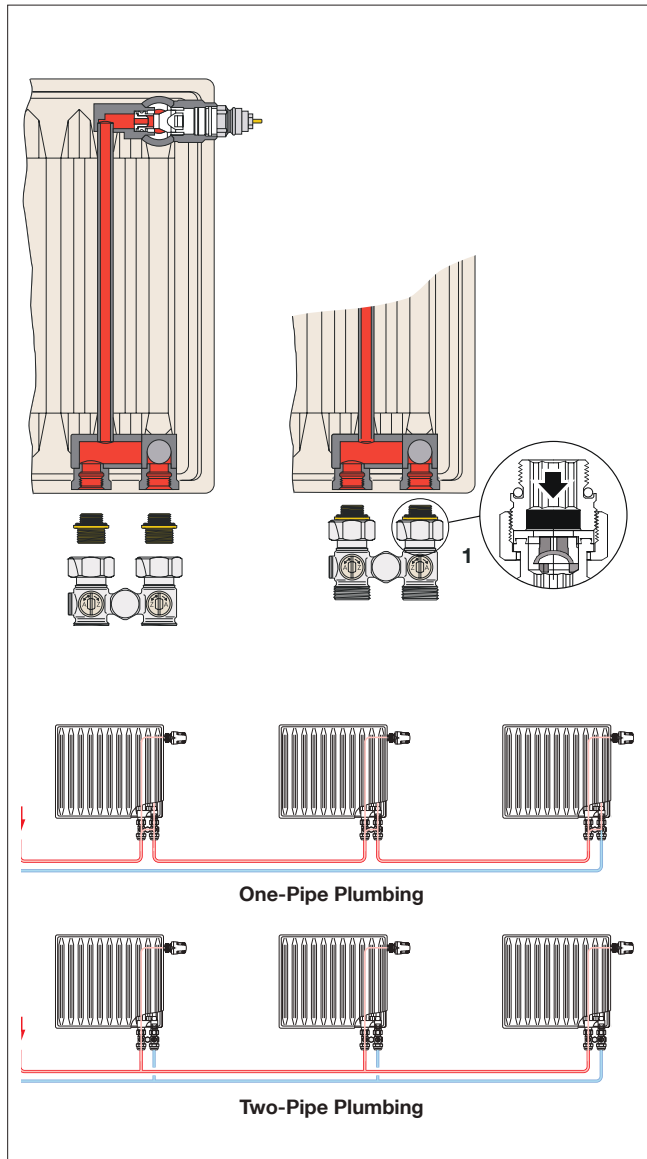
Straight isolation and balancing valve. Chrome plated.  
Fits copper, single and multilayer PEX pipes.  
Max. working pressure: 150 psi (10 bar).  
Temperature range: 40—212°F (5—100°C).

Code	Radiator Connection	Pipe Connection	Cv	Lbs	USD
<b>343452</b>	½" straight	¾" conical	2.5	0.5	<b>36.00</b>

Intended for use in metric radiators such as European towel warmers and panel radiators.

## CONNECTION VALVES FOR PANEL RADIATORS

Caleffi panel radiator valves are designed to be connected to the bottom of panel radiators. They come in two versions: for two-pipe and one-pipe systems. Both are available straight (pipes exiting the floor) and angled (pipes exiting the wall). The two-pipe version is equipped with two ball shut-off valves. The one-pipe, in addition to the shut-off valves, is equipped with an adjustable by-pass from 30% to 50% of the flow rate towards the radiator, and a flow check valve device (1) prevents thermo-syphoning upward into radiator from by-passing flow.



### 3010

Valve for panel radiators that have built-in thermostatic valve unit.  
Two-pipe straight version (floor connections) fits 1/2" female radiator connections.  
Max. working pressure: 150 psi (10 bar).  
Max. working temperature: 212°F (100°C).

Code	Radiator Connection	Pipe Connection	Lbs	USD
<b>301040</b>	1/2" straight	3/4" conical	1	<b>41.80</b>



### 3011

Valve for panel radiators that have built-in thermostatic valve unit.  
Two-pipe valve angled version (wall connections) fits 1/2" female radiator connections.  
Max. working pressure: 150 psi (10 bar).  
Max. working temperature: 212°F (100°C).

Code	Radiator Connection	Pipe Connection	Lbs	USD
<b>301140</b>	1/2" straight	3/4" conical	1	<b>41.80</b>



### 3012

Valve for panel radiators that have built-in thermostatic valve unit.  
One-pipe straight version (floor connections) fits 1/2" female radiator connections.  
With adjustable by-pass.  
Balance knob.  
Max. working pressure: 150 psi (10 bar).  
Max. working temperature: 212°F (100°C).

Code	Radiator Connection	Pipe Connection	Lbs	USD
<b>301241</b>	1/2" straight	3/4" conical	1	<b>73.20</b>



### 3013

Valve for panel radiators that have built-in thermostatic valve unit.  
One-pipe angled version (wall connections) fits 1/2" female radiator connections.  
With adjustable by-pass.  
Balance knob.  
Max. working pressure: 150 psi (10 bar).  
Max. working temperature: 212°F (100°C).

Code	Radiator Connection	Pipe Connection	Lbs	USD
<b>301341</b>	1/2" straight	3/4" conical	1	<b>73.20</b>



### 4497

Wall-covering plate.  
Fits dual panel radiator valves 301.  
With wall connections.  
In white ABS.  
Outlet center distance: 40—50 mm.

Code	Description	Lbs	USD
<b>449740</b>	Plate	0.1	<b>3.70</b>



## CONNECTION FITTINGS



### 681 Universal PEX fittings

681 series fittings are compatible with any ASTM F876 single layer PEX.  
Max. working pressure: 150 psi.  
Working temperature for ASTM F876 PEX piping: 41 — 180°F.  
Chrome plated nut.

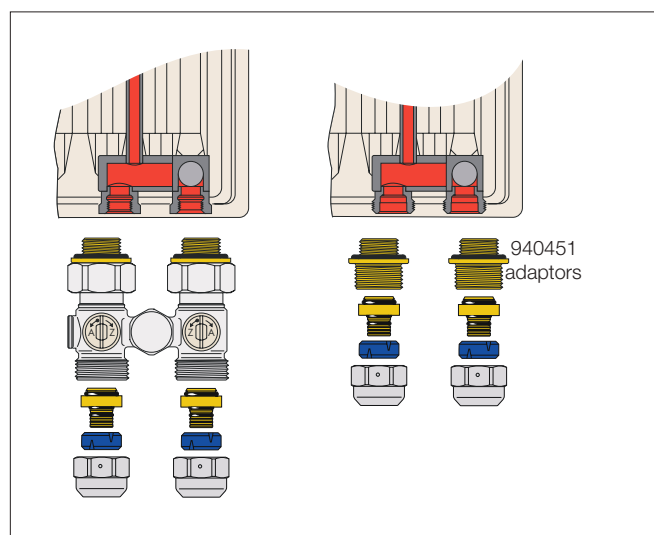
Code	Description	Lbs	USD
681503A	3/8" nominal PEX	0.2	8.90
681524	1/2" nominal PEX	0.2	8.90
681555	5/8" nominal PEX	0.2	8.70



### 682 Universal PEX-AL-PEX fittings

682 series fittings are compatible with any ASTM F1281 multilayer PEX-AL-PEX pipe.  
Max. working pressure: 150 psi.  
Working temperature for ASTM F1281 PEX-AL-PEX piping: 41 — 200°F with tubing rated 200°F.

Code	Description	Lbs	USD
682540A	1/2" PEX-AL-PEX	0.2	8.70



### 940

Radiator adapter for directly connecting a panel radiator with PEX, PEX-AL-PEX, sweat, NPT or compression fittings.  
Package of 2 each, priced per package.



Code	Description	Lbs	USD
940451	1/2" M straight x 3/4" M conical (2 ea.)	0.1	16.00



Wrench for tightening PEX fitting to TRV.

Code	Description	Lbs	USD
387100	26 mm x 30 mm	1.5	40.20



### 437

Compression fitting, fits 1/2" hard copper.  
With o-ring seal.  
Max. working pressure: 150 psi.  
Working temperature range: 41 — 250°F.  
Chrome plated.  
For connecting copper to valve 301, 338, 339, 342 and 343 series.

Code	Description	Lbs	USD
437516	1/2" compression	0.1	7.20



### NA102

Sweat connection fitting fits 1/2" copper.  
Max. working pressure: 150 psi.  
Working temperature range: 41 — 250°F.  
Chrome plated nut.  
For connecting copper to valve 301, 338, 339, 342 and 343 series.

Code	Description	Lbs	USD
NA10262	1/2" sweat	0.2	9.50



### NA103

NPT connection fitting.  
Max. working pressure: 150 psi.  
Working temperature range: 41 — 250°F.  
Chrome plated nut.  
For connecting copper to valve 301, 338, 339, 342 and 343 series.

Code	Description	Lbs	USD
NA10313	1/2" NPT male	0.2	10.20

## ZONING DONE RIGHT INDUSTRY EXCLUSIVE 5-YEAR WARRANTY

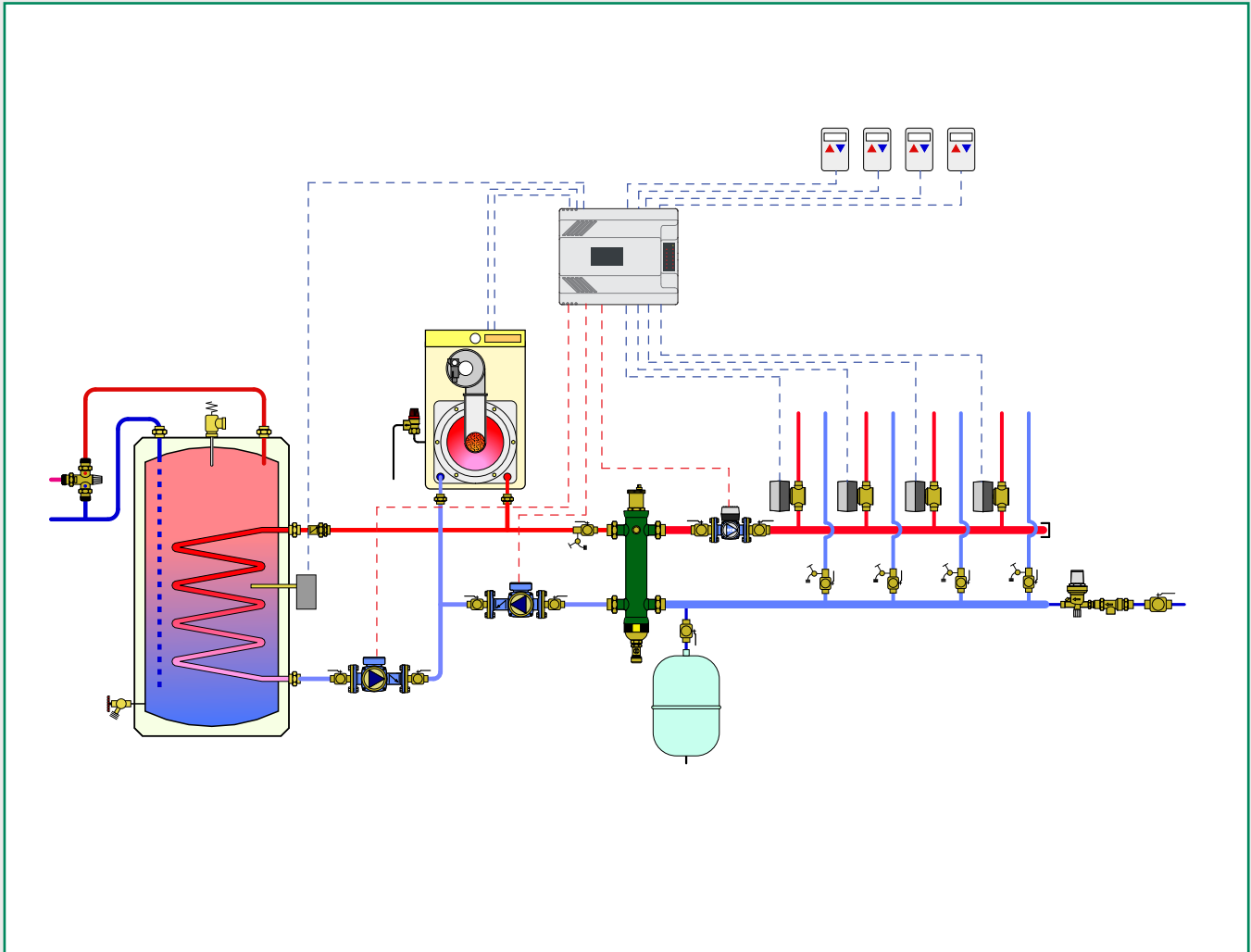


The extremely reliable Z-one™ motorized zone valve offers quick installation and easy service in a wide variety of applications. When installed with a Z-one™ Relay control, featuring universal compatibility and versatility, both qualify for our industry exclusive five-year warranty. **CALEFFI GUARANTEED.**



## ZONE VALVES AND ZONE CONTROLS

This diagram is for illustration purposes only



4

### PRODUCTS INCLUDED IN SECTION

- Thermo-electric zone valves
- Thermo-electric actuators
- Motorized zone valves
- Pump zone controls
- Valve zone controls
- Motorized ball zone valves, high-flow, high-close off

## THERMO-ELECTRIC ZONE VALVES

### 6767

#### TwisTop+™ High Performance



Complete with 656354 actuator.  
Pressure balanced body.  
40% more flow, 75% more close-off  
Spring return. Normally closed.  
Pressure balanced body.  
Brass valve body and trim.  
Max. body pressure: 150 psi.  
Max. Temperature: 200°F.  
Power supply: 24 V AC/DC.  
Initial current draw: ≤ 250 mA.  
Power consumption:  
holding: 3 W  
inrush: 6 VA  
Rating of micro-switch contacts: 5 A (24 V).  
31.5" wire lead connection.

Code	Description	Cv	ΔP	Lbs	USD
676756A	¾" press union	5.6	35 psi	2.2	193.00
676759A	¾" sweat union	5.6	35 psi	2.2	187.00
676758A	¾" PEX expansion union	5.6	35 psi	2.2	187.00
676766A	1" press union	5.6	35 psi	2.2	218.00
676769A	1" sweat union	5.6	35 psi	2.2	209.00
676768A	1" PEX expansion union	5.6	35 psi	2.2	209.00

### 6762

#### TwisTop™ Zone valve



Two-way thermo-electric zone valve.  
Complete with TwisTop™ (code 656354) actuator. Spring return. Normally closed.  
Brass valve body and trim.  
Max. body pressure: 150 psi.  
Max. Temperature: 200°F.  
Power supply: 24 V AC/DC.  
Initial current draw: ≤ 250 mA.  
Power consumption:  
holding: 3 W  
inrush: 6 VA  
Rating of micro-switch contacts: 5 A (24 V).  
31.5" wire lead connection.

Code	Description	Cv	ΔP	Lbs	USD
676256A	¾" press union	4	20 psi	1.4	172.00
676259A	¾" sweat union	4	20 psi	1.4	166.00
676258A	¾" PEX expansion union	4	20 psi	1.4	166.00
676266A	1" press union	4	20 psi	1.4	197.00
676269A	1" sweat union	4	20 psi	1.4	190.00
676268A	1" PEX expansion union	4	20 psi	1.4	190.00

### 6564



CE

Thermo-electric actuator fits on 676 two-way zone valve bodies.  
Low current draw.  
Protection class (installed in all positions):  
NEMA 3 (IP54)  
Power supply: 24 V AC/DC.  
Initial current draw: ≤ 250 mA.  
Power consumption:  
holding: 3 W  
inrush: 6 VA  
Rating of micro-switch contacts: 5 A (24 V).  
31.5" wire lead connection.

Code	Description	Lbs	USD
656404	24 V AC/DC	0.4	69.60
656414	24 V AC/DC with micro-switch	0.4	87.90

### 6563

#### TwisTop™



CE

TwisTop™ thermo-electric actuator fits on 676 two-way valve.  
Twist the top to manually open and close micro-switch.  
Power supply: 24 V AC/DC.  
Initial current draw: ≤ 250 mA.  
Power consumption:  
holding: 3 W  
inrush: 6 VA  
Rating of micro-switch contacts: 5 A (24 V).  
31.5" wire lead connection.  
US Patent 7,617,989 B2.

Code	Description	Lbs	USD
656344	24 V AC/DC	0.4	93.20
656354	24 V AC/DC with micro-switch	0.4	110.00

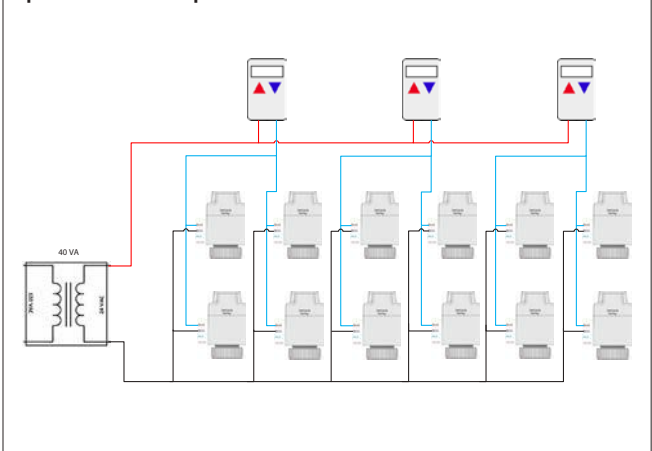
### 6760, 6765



Two-way zone valve body.  
For field installation of thermo-electric actuators 6563 series or 6564 series.  
Brass body and trim.  
Max. body pressure: 150 psi.  
Max. temperature: 200°F.  
See fitting selection table in Section 8.  
Select fittings with 1" nut.

Code	Description	Cv	Lbs	USD
676000A	body only, close-off 20 psid	4.3	0.5	23.70
676500A	body only, close-off 35 psid	5.6	1	47.00

Up to 12 actuators per 40 VA transformer.



## MOTORIZED ZONE VALVES



### Z4 2-way

Two-way zone valve. Spring return.  
Normally closed actuator: Z111000.  
Auxiliary micro-switch.  
Max. body pressure: 300 psi.  
Temperature range: 32°—240°F.  
Suitable fluids: water, 50% max. glycol,  
15 psi max. steam.  
Power supply: 24 V AC.  
Power consumption: 5 W, 7 VA.  
Rating of auxiliary micro-switch contacts:  
0.0 A min, 0.4 A max 24 V (24 V only).  
18" wire lead connection.  
UL873, cULus Listed & CE.  
UL 1995 sec. 18 air plenums and ducts.  
US Patent 7,048,251.

Code	Description	Cv	Δ P	Lbs	USD
<b>Z40</b>	Inverted flare	3.5	30 psi	2.2	<b>142.00</b>
<b>Z40F</b>	¾" Inv flare*	3.5	30 psi	2.2	<b>160.00</b>
<b>Z42</b>	½" SAE flare	3.5	30 psi	2.2	<b>154.00</b>
<b>Z44</b>	½" sweat	2.5	50 psi	2.1	<b>138.00</b>
<b>Z45</b>	¾" sweat	7.5	20 psi	2.2	<b>150.00</b>
<b>Z46</b>	1" sweat	7.5	20 psi	2.3	<b>187.00</b>
<b>Z47</b>	1¼" sweat	7.5	20 psi	2.3	<b>217.00</b>

\* Two ¾" sweat fittings (NA10006) included.



### Z5 2-way

Two-way zone valve. Spring return.  
Normally closed actuator: Z151000.  
Auxiliary micro-switch.  
Max. body pressure: 300 psi.  
Temperature range: 32°—240°F.  
Suitable fluids: water, 50% max. glycol,  
15 psi max. steam.  
Power supply: 24 V AC.  
Power consumption: 5 W, 7 VA.  
Rating of auxiliary micro-switch contacts:  
0.0 A min, 0.4 A max 24 V (24 V only).  
Screw terminal connection.  
UL873, cULus Listed & CE.  
UL 1995 sec. 18 air plenums and ducts.  
US Patent 7,048,251.

Code	Description	Cv	Δ P	Lbs	USD
<b>Z50</b>	Inverted flare	3.5	30 psi	2.2	<b>145.00</b>
<b>Z50F</b>	¾" Inv flare*	3.5	30 psi	2.2	<b>164.00</b>
<b>Z54</b>	½" sweat	2.5	50 psi	2.1	<b>142.00</b>
<b>Z55</b>	¾" sweat	7.5	20 psi	2.2	<b>154.00</b>
<b>Z56</b>	1" sweat	7.5	20 psi	2.3	<b>190.00</b>
<b>Z57</b>	1¼" sweat	7.5	20 psi	2.3	<b>221.00</b>

\* Two ¾" sweat fittings (NA10006) included.

### Z-one 2-way Press



Two-way zone valve. Spring return.  
Normally closed actuator: Z111000.  
Auxiliary micro-switch.  
Max. body pressure: 300 psi.  
Overall length: 5-5/8"  
Temperature range: 32—240°F.  
Suitable fluids: water, 50% max. glycol,  
15 psi max. steam.  
Power supply: 24 V AC.  
Power consumption: 5 W, 7 VA.  
Rating of auxiliary micro-switch contacts:  
0.0 A min, 0.4 A max 24 V (24 V only).  
UL873, cULus Listed & CE.  
UL 1995 sec. 18 air plenums and ducts.  
US Patent 7,048,251.

Code	Description	Cv	Δ P	Lbs	USD
<b>Z44P</b>	½" press unions*	3.5	30 psi	2.2	<b>190.00</b>
<b>Z54P</b>	½" press unions**	3.5	30 psi	2.2	<b>193.00</b>
<b>Z45P</b>	¾" press unions*	7.5	20 psi	2.2	<b>193.00</b>
<b>Z55P</b>	¾" press unions**	7.5	20 psi	2.2	<b>196.00</b>
<b>Z45PL</b>	¾" press unions*	7.5	20 psi	2.3	<b>212.00</b>
<b>Z55PL</b>	¾" press unions**	7.5	20 psi	2.3	<b>215.00</b>
<b>Z46P</b>	1" press unions*	7.5	20 psi	2.4	<b>218.00</b>
<b>Z56P</b>	1" press unions**	7.5	20 psi	2.4	<b>223.00</b>

\*18" wire lead connection.

\*\*Screw terminal connection.

PL (1) extra long press fitting for retrofit

Includes press fittings.

### Z-one 2-way Sweat



Two-way zone valve. Spring return.  
Normally closed actuator: Z151000.  
Auxiliary micro-switch.  
Max. body pressure: 300 psi.  
Temperature range: 32°—240°F.  
Suitable fluids: water, 50% max. glycol,  
15 psi max. steam.  
Power supply: 24 V AC.  
Power consumption: 5 W, 7 VA.  
Rating of auxiliary micro-switch contacts:  
0.0 A min, 0.4 A max 24 V (24 V only).  
Screw terminal connection.  
UL873, cULus Listed & CE.  
UL 1995 sec. 18 air plenums and ducts.  
US Patent 7,048,251.

Code	Description	Cv	Δ P	Lbs	USD
<b>Z55S</b>	¾" sweat unions	7.5	20 psi	2.2	<b>187.00</b>



Inverted flare sweat adaptors fits Z40, Z50  
and inverted flare valve body.

Code	Description	Lbs	USD
<b>NA10005</b>	½" sweat	0.3	<b>7.20</b>
<b>NA10006</b>	¾" sweat	0.3	<b>9.10</b>
<b>NA10007</b>	1" sweat	0.4	<b>15.10</b>
<b>NA61241</b>	Retrofit extension kit	0.2	<b>7.40</b>



## MOTORIZED ZONE VALVES



### Z1

Z1 Normally closed actuators fit on Z2 and Z3 valves. Normally open actuators fit on Z2 valves only. Easy pushbutton attachment 7/8" knockout for 1/2" conduit connector. Power: 24 and 120 VAC. Power consumption: 5 W, 7 VA. Conduit connector size: 1/2". Rating of auxiliary switch contacts: 24 VAC: 0.0 A min, 0.4 A max (24 V). 120 and Z11900 VAC: 0.25 A min, 5.0 A max (230 V). UL873, cULus Listed & CE. UL 1995 sec.18 air plenums and ducts. US Patent 7,048,251.

#### Normally closed

Code	Description	Lbs	USD
<b>Z111000</b>	24 V, micro-switch, 18" wires	1.1	<b>97.80</b>
<b>Z111900</b>	24 V, high current switch, 18" wires	1.1	<b>97.80</b>
<b>Z116000</b>	120 V, micro-switch, 6" wires	1.1	<b>97.80</b>
<b>Z151000</b>	24 V, micro-switch, terminal blocks	1.1	<b>101.30</b>
<b>Z161000</b>	24 V, terminal blocks	1.1	<b>93.00</b>
<b>Z121000</b>	24 V, 18" wires	1.1	<b>90.60</b>
<b>Z126000</b>	120 V, 6" wires	1.1	<b>90.60</b>

#### Normally open

Code	Description	Lbs	USD
<b>Z131000</b>	24 V, micro-switch, 18" wires	1.1	<b>107.00</b>
<b>Z136000</b>	120 V, micro-switch, 6" wires	1.1	<b>107.00</b>
<b>Z141000</b>	24 V, 18" wires	1.1	<b>99.50</b>
<b>Z146000</b>	120 V, 6" wires	1.1	<b>99.50</b>

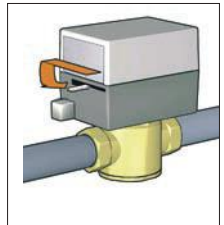
#### Function

The Z-one™ valve is a truly universal zone valve that can be used in a wide range of commercial and residential applications; from fan coils to baseboard, radiant to high rise, the Z-one™ is the professional's valve of choice. The Z-one™ can be used in both chilled or hot water and low pressure steam applications. With Delta P close off pressures of up to 75 PSI, the Z-one™ outperforms all other zone valves. The Z-one™ is available in sizes from 1/2" to 1 1/4" sweat or NPT connections on valve body, with removable actuator available in 24 to 120 voltages.

Some models of Z-one™ actuators contain an auxiliary micro-switch to operate other devices. The 24 V actuators use a sealed reed switch, which has been produced specifically for use with relays, boiler contacts (TT) and DDC systems. It requires no minimum current load. The 120 V actuators for applications requiring greater than 400 mA, use a conventional micro-switch with silver contacts. The auxiliary switch is activated when the valve is 60% open or when the actuator is manually opened.

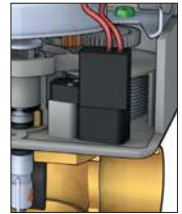
#### • Manual opening (Normally closed actuator only)

The valve can be opened manually by moving the lever for opening it. When the power is restored the manual control is automatically overridden. The auxiliary switch in 24 V actuators is tripped when the unit is put into manual open position. This helps during start up to check if the wiring is correct without firing the valve electrically with the thermostat.

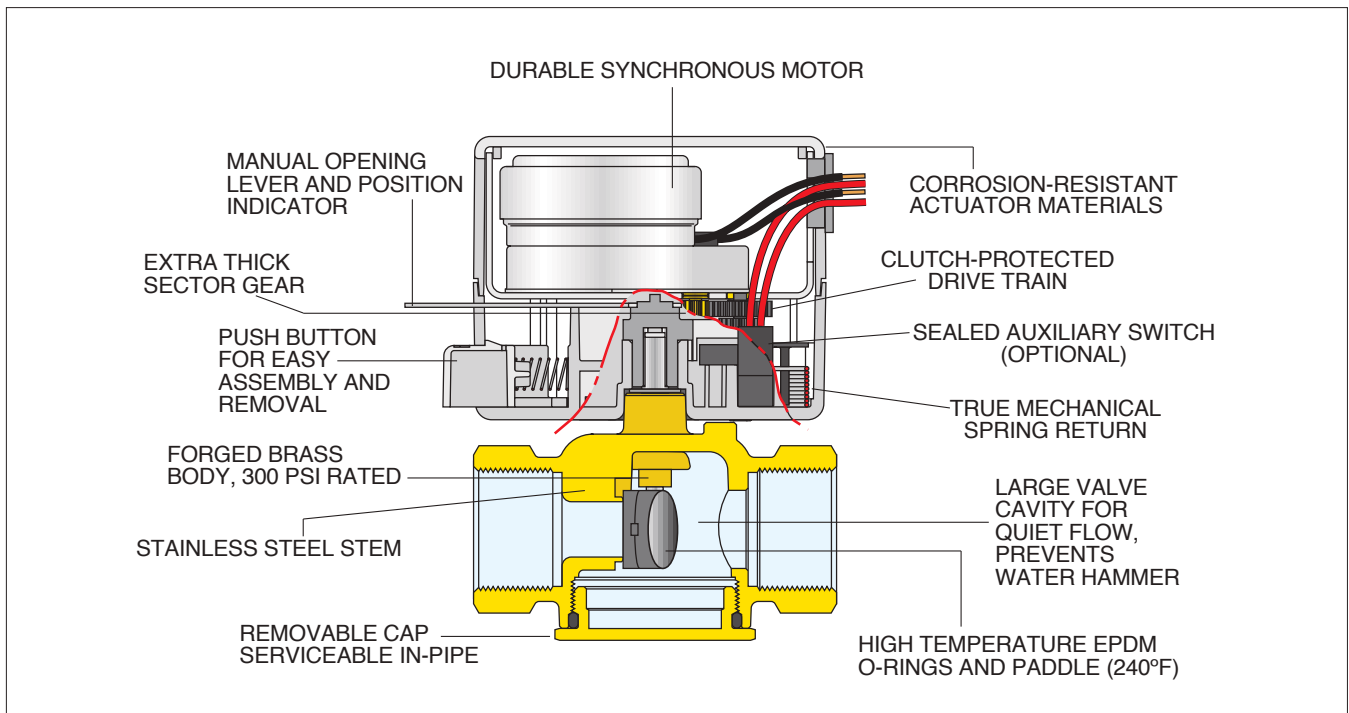


#### • Auxiliary micro-switch

The actuator contains an auxiliary microswitch to operate other devices. The 24 V actuators use a sealed reed switch, which has been produced specifically for use with relays, boiler contacts (TT) and DDC systems. It requires no minimum current load. The 120 V actuators use a conventional micro-switch with silver contacts. The auxiliary micro-switch is activated when the valve is 60% open or when the actuator is manually opened.



#### Construction details



## MOTORIZED ZONE VALVES



### Z2 2-way

Two-way on/off two position valve.  
Straight through flow pattern.  
Brass body.  
Stainless steel stem.  
EPDM rubber seals and paddle.  
Max. working pressure: 300 psi.  
Max temperature: 240°F.



### Z3 3-way

Three-way on/off two position valve.  
Diverting flow pattern.  
Brass body.  
Stainless steel stem.  
EPDM rubber seals and paddle.  
Max. working pressure: 300 psi.  
Max temperature: 240°F.

Code	Description	Cv	Δ P	Lbs	USD
Z200041	Inverted flare	1	75 psi	1.1	43.20
Z200042	Inverted flare	2.5	50 psi	1.1	43.20
Z200043	Inverted flare	3.5	30 psi	1.1	43.20
Z200053	½" SAE Flare	3.5	30 psi	1.1	55.40
Z200411	½" FNPT	1	75 psi	1.1	43.20
Z207411	½" FNPT <b>LL</b>	1	75 psi	1.1	59.00
Z200412	½" FNPT	2.5	50 psi	1.1	43.20
Z200413	½" FNPT	3.5	30 psi	1.1	43.20
Z200431	½" sweat	1	75 psi	1	39.50
Z200432	½" sweat	2.5	50 psi	1	39.50
Z207433	½" sweat <b>LL</b>	3.5	30 psi	1	55.40
Z200512	¾" FNPT	2.5	50 psi	1.2	59.00
Z200513	¾" FNPT	3.5	30 psi	1.2	59.00
Z200515	¾" FNPT	5	25 psi	1.2	59.00
Z200517	¾" FNPT	7.5	20 psi	1.2	59.00
Z200532	¾" sweat	2.5	50 psi	1.1	52.20
Z207533*	¾" sweat <b>LL</b>	3.5	30 psi	1.1	67.90
Z200535	¾" sweat	5	25 psi	1.1	52.20
Z200537	¾" sweat	7.5	20 psi	1.1	52.20
Z207537*	¾" sweat <b>LL</b>	7.5	20 psi	1.1	67.90
Z200617	1" FNPT	7.5	20 psi	1.3	93.20
Z200635	1" sweat	5	25 psi	1.2	88.60
Z200637	1" sweat	7.5	20 psi	1.2	88.60
Z200737	1¼" sweat	7.5	20 psi	1.3	118.00

**LL** Low-lead brass body.



Two-way and three-way zone valve body repair kit. Includes valve stem paddle with O-rings, C clip and one bottom cap O-ring.

Code	Description	Lbs	USD
F69293	Fits all ½" & ¾" sweat Z2, Z3	0.4	14.90
F69294	Fits all ¾" NPT and all 1", 1¼" Z2, Z3	0.4	14.90

Code	Description	Cv	Δ P	Lbs	USD
Z300053	½" SAE Flare	3.5	30 psi	1.1	69.10
Z300411	½" FNPT	1	75 psi	1.1	57.50
Z300412	½" FNPT	2.5	50 psi	1.1	57.50
Z300413	½" FNPT	3.5	30 psi	1.1	57.50
Z300431	½" sweat	1	75 psi	1	54.00
Z300432	½" sweat	2.5	50 psi	1	54.00
Z307433*	½" sweat <b>LL</b>	3.5	30 psi	1	69.60
Z300512	¾" FNPT	2.5	50 psi	1.2	71.90
Z300513	¾" FNPT	3.5	30 psi	1.2	71.90
Z300515	¾" FNPT	5	25 psi	1.2	71.90
Z300517	¾" FNPT	7.5	20 psi	1.2	71.90
Z300532	¾" sweat	2.5	50 psi	1.1	66.70
Z300533	¾" sweat	3.5	30 psi	1.1	66.70
Z300535	¾" sweat	5	25 psi	1.1	66.70
Z307537*	¾" sweat <b>LL</b>	7.5	20 psi	1.1	82.50
Z300617	1" FNPT	7.5	20 psi	1.3	108.00
Z300635	1" sweat	5	25 psi	1.2	100.40
Z300637	1" sweat	7.5	20 psi	1.2	100.40
Z300737	1¼" sweat	7.5	20 psi	1.3	122.00

\***LL** Low-lead brass body.



2-way male union valve body.  
Select fittings in Section 8 Table.

Code	Description	Cv	Δ P	Lbs	USD
Z200683	1" male union body	3.5	30 psi	1.1	59.00
Z200687	1" male union body	7.5	20 psi	1.1	59.00



3-way male union valve body.  
Select fittings in Section 8 Table.

Code	Description	Cv	Δ P	Lbs	USD
Z300687	1" male union body	7.5	20 psi	1.2	75.00

## PUMP ZONE CONTROLS



Certified to CSA C22-2 No.24  
Conforms to UL Standard 873

### ZSR Z-one Relay

The ZSR series is multi-zone pump and boiler operating control for multiple zone hydronic heating systems. The ZSR series interfaces with low voltage thermostats, or any other low voltage controllers having a switching action. The ZSR series controls up to 3, 4, 5 or 6 heating circulator pumps, depending on model selected, a primary pump and has LED indicators to provide functional status and easy system troubleshooting. In addition, a primary pump system circulator is switched on whenever any zone calls for heat.

Power supply: 120 VAC, 50/60 Hz

Transformer voltage: 24 VAC

Maximum transformer load: 12 VA (ZSR101/103/104), 20 VA (ZSR106)

Electrical switch rating: 10A (ZSR101), 20A (ZSR103/4/6) max combined

Electrical switch rating pump output: 120 VAC, 5A each

Dry contact rating: AUX, XX, ZONE1 E/S: 120 VAC max, 2A each

Replaceable fuses: Type 2AG, 5A slow blow

Code	Description	Lbs	USD
<b>ZSR101</b>	Single zone relay	1.0	<b>104.00</b>
<b>ZSR103</b>	3 zone pump control	2.0	<b>245.00</b>
<b>ZSR104</b>	4 zone pump control	2.0	<b>287.00</b>
<b>ZSR106</b>	6 zone pump control	2.0	<b>351.00</b>

## VALVE ZONE CONTROLS



Certified to CSA C22-2 No.24  
Conforms to UL Standard 873

### ZVR Z-one Relay

The ZVR series is a multi-zone valve relay and boiler operating control for multiple zone hydronic heating systems. The ZVR series interfaces with low voltage thermostats, or any other low voltage controllers having a switching action. The ZVR series controls up to 3, 4, 5 or 6 zones, depending on model selected. In addition, a system circulator pump and secondary pump is turned on whenever any zone calls for heat. LED indicators provide functional status and easy system troubleshooting. The ZVR series is a perfect match with Caleffi's Z-one™ motorized zone valves.

Power supply: 120 VAC, 50/60 Hz

Transformer voltage: 24 VAC

Maximum transformer load: 40 VA (ZVR103/4), 80 VA (ZVR106)

Electrical switch rating: 20A Max Combined

Electrical switch rating pumps: 120 VAC, 5A each

Dry contact rating: AUX, XX, ZONE1 E/S: 120 VAC, 2A each

Resettable Fuse: automatic

High Capacity 40 VA Transformer standard for 3 and 4 zone models- expandable to 80 VA, and 80 VA for the 6 zone model

## Z-ONE RELAY FUSES

Code	Description	Lbs	USD
<b>NA10342</b>	Spare fuse (package of 5)	0.1	<b>10.00</b>

Code	Description	Lbs	USD
<b>ZVR103</b>	3 zone valve control	2.0	<b>186.00</b>
<b>ZVR104</b>	4 zone valve control	2.0	<b>221.00</b>
<b>ZVR106</b>	6 zone valve control	2.0	<b>287.00</b>
<b>NA10343</b>	Expansion transformer	0.1	<b>60.20</b>

## MOTORIZED BALL ZONE VALVES HIGH-FLOW, HIGH CLOSE-OFF



### 6442 2-way Straight

Two-way motorized ball zone valve.  
Straight.  
Max.  $\Delta P$  close-off pressure: 150 psi.  
Temperature range: 20°–230°F.  
Power supply: 24 VAC.  
Power consumption: 4 VA.  
Rating of micro-switch contacts: 5 A (24 V).  
3-wire control.  
36" wire lead connection.

Code	Description	Cv	Lbs	USD
<b>644250A</b>	¾" NPT male union	13	2.3	<b>286.00</b>
<b>644256A</b>	¾" press union	13	2.4	<b>286.00</b>
<b>644259A</b>	¾" sweat union	13	2.3	<b>270.00</b>
<b>644260A</b>	1" NPT male union	13	2.3	<b>298.00</b>
<b>644266A</b>	1" press union	13	2.4	<b>300.00</b>
<b>644269A</b>	1" sweat union	13	2.3	<b>292.00</b>
<b>NA644200*</b>	body, with no fittings	13	1.0	<b>239.00</b>

\*See fitting selection table in Section 8.



### 6443..3BY 3-way By-pass

Three-way motorized ball zone valve.  
By-pass.  
Max.  $\Delta P$  close-off pressure: 150 psi.  
Temperature range: 20°–230°F.  
Power supply: 24 VAC.  
Power consumption: 4 VA.  
Rating of micro-switch contacts: 5 A (24 V).  
3-wire control.  
2.1 Cv in by-pass mode.  
36" wire lead connection.

Code	Description	Cv	Lbs	USD
<b>644350A 3BY</b>	¾" NPT male union	12	2.5	<b>297.00</b>
<b>644356A 3BY</b>	¾" press union	12	2.6	<b>313.00</b>
<b>644359A 3BY</b>	¾" sweat union	12	2.5	<b>305.00</b>
<b>644360A 3BY</b>	1" NPT male union	12	2.5	<b>345.00</b>
<b>644366A 3BY</b>	1" press union	12	2.6	<b>351.00</b>
<b>644369A 3BY</b>	1" sweat union	12	2.5	<b>337.00</b>
<b>NA644300 3BY*</b>	body, no fittings	12	1.2	<b>259.00</b>

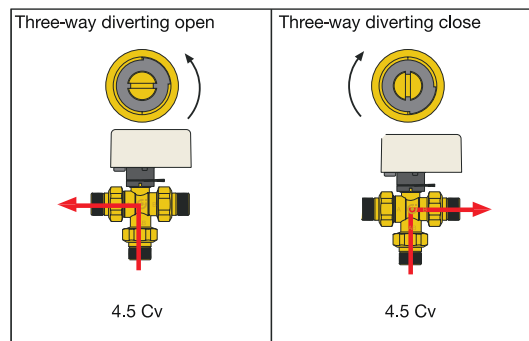
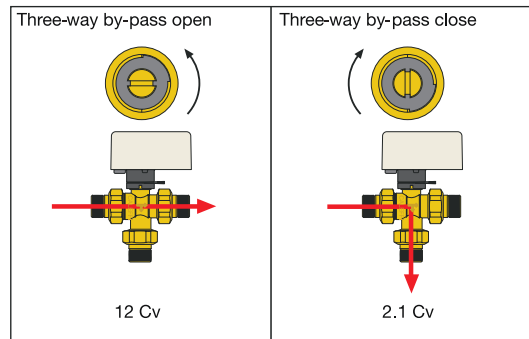
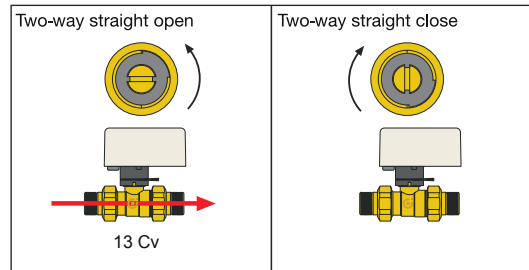
\*See fitting selection table in Section 8.



### 6440 24 V 3-wire control

Actuator fits 6442 and 6443 series.  
Power supply: 24 VAC.  
Power consumption: 4 VA.  
Rating of micro-switch contacts: 5 A (24 V).  
Operating time: 40 s (90° rotation).  
Length of supply cable: 36".

Code	Description	Lbs	USD
<b>644004</b>	24 VAC	1.0	<b>162.00</b>



### 6443 3-way Diverting

Three-way motorized ball zone valve.  
Diverting.  
Max.  $\Delta P$  close-off pressure: 150 psi.  
Temperature range: 20°–230°F.  
Power supply: 24 VAC.  
Power consumption: 4 VA.  
Rating of micro-switch contacts: 5 A (24 V).  
3-wire control.  
36" wire lead connection.

Code	Description	Cv	Lbs	USD
<b>644350A</b>	¾" NPT male union	4.5	2.5	<b>297.00</b>
<b>644356A</b>	¾" press union	4.5	2.6	<b>313.00</b>
<b>644359A</b>	¾" sweat union	4.5	2.5	<b>305.00</b>
<b>644360A</b>	1" NPT male union	4.5	2.5	<b>345.00</b>
<b>644366A</b>	1" press union	4.5	2.6	<b>351.00</b>
<b>644369A</b>	1" sweat union	4.5	2.5	<b>337.00</b>
<b>NA644300*</b>	body, no fittings	4.5	1.2	<b>259.00</b>

\*See fitting selection table in Section 8.



# EASY-ACCESS INSTALLATION TIP VIDEOS

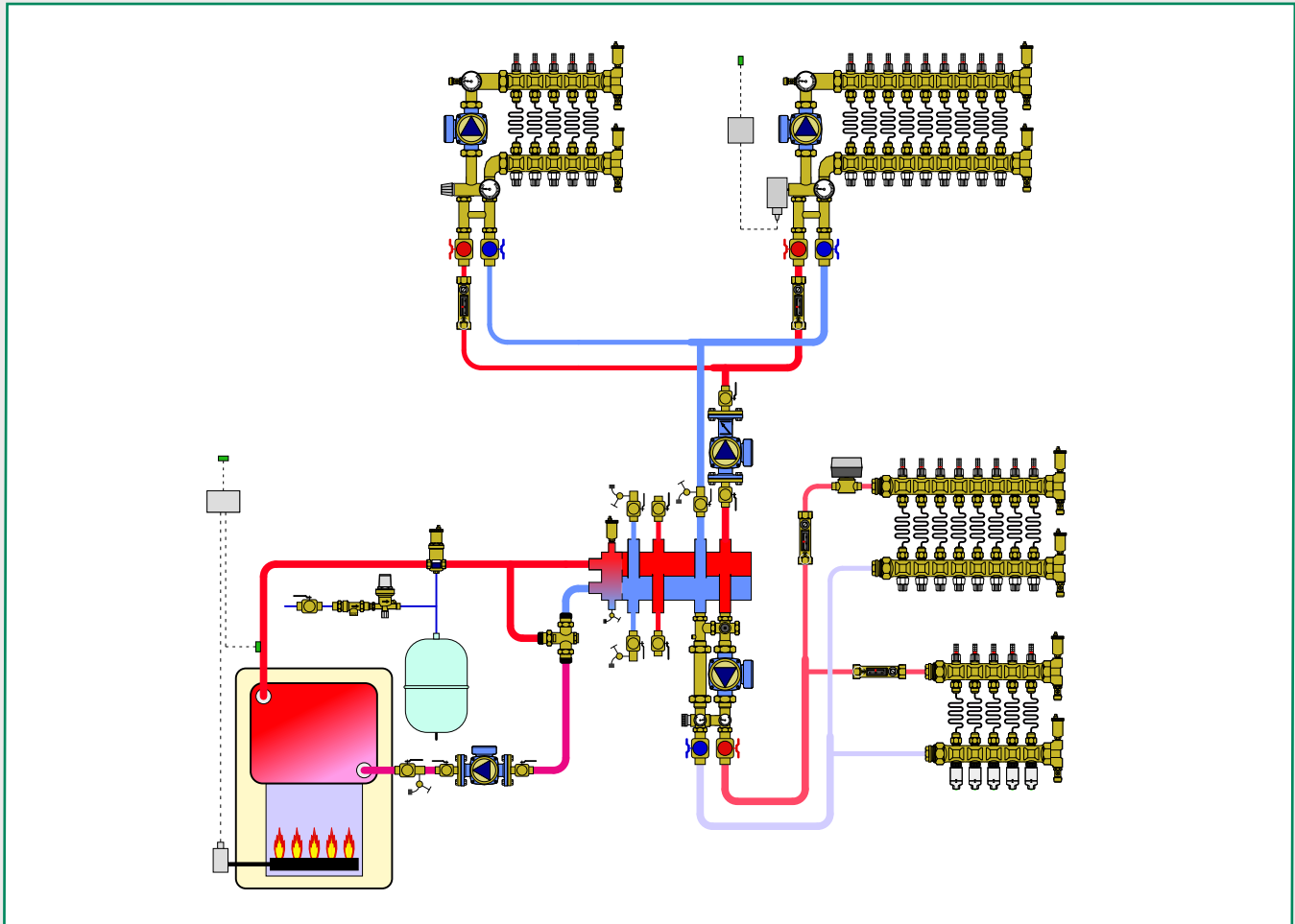


Whether you're a contractor in the mechanical room looking for installation pointers or a wholesaler explaining a component at the counter, Caleffi's Installation Tip videos just made your job easier! Simply scan the QR code, easily identified with a bright-yellow label placed on our product boxes, to access the brief YouTube videos. **CALEFFI GUARANTEED.**



# DISTRIBUTION MANIFOLDS AND TEMPERATURE MIXING STATIONS

This diagram is for illustration purposes only



5

## PRODUCTS INCLUDED IN SECTION

- Thermostatic manifold mixing stations
- Manifold mixing stations
- Brass distribution manifolds
- Distribution manifolds
- Pump and valve temperature mixing units
- Fittings for distribution manifolds and mixing stations
- Boxes for distribution manifolds
- Thermo electric actuators for manifolds and valves
- Accessories

## THERMOSTATIC MANIFOLD MIXING STATIONS

### 172 Manifold mixing station three speed pump

Pre-assembled thermostatic manifold mixing station consisting of a supply distribution manifold complete with built-in sight flow gauges and adjustable balancing valves. Return manifold with built-in shutoff valves is suitable for thermo-electric actuators. Complete with built-in sensor to keep flow temperature at constant set value.

Includes Grundfos UPS 15—58 three-speed pump.

¾" F NPT supply/return ball valves.

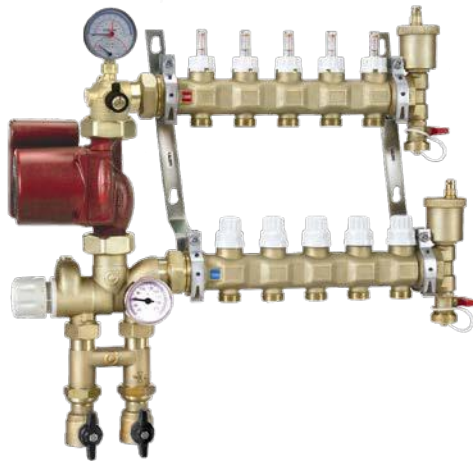
Max. working pressure: 150 psi.

Control temperature range: 80°—130°F.

Primary inlet max. temperature: 195°F.

Outlet center distance: 2 in.

**Models with "...IN" suffix are built inverted (tubing connections going upward).**



Code	Description	UPS Pump	No.	Outlets	Lbs	USD
1725C1A	¾"	15-58	3	¾" M	20	<b>1,120.00</b>
1725C1A IN	¾"	15-58	3	¾" M	20	<b>1,120.00</b>
1725D1A	¾"	15-58	4	¾" M	21	<b>1,193.00</b>
1725D1A IN	¾"	15-58	4	¾" M	21	<b>1,193.00</b>
1725E1A	¾"	15-58	5	¾" M	23	<b>1,265.00</b>
1725E1A IN	¾"	15-58	5	¾" M	23	<b>1,265.00</b>
1725F1A	¾"	15-58	6	¾" M	25	<b>1,338.00</b>
1725F1A IN	¾"	15-58	6	¾" M	25	<b>1,338.00</b>
1725G1A	¾"	15-58	7	¾" M	27	<b>1,410.00</b>
1725G1A IN	¾"	15-58	7	¾" M	27	<b>1,410.00</b>
1725H1A	¾"	15-58	8	¾" M	28	<b>1,483.00</b>
1725H1A IN	¾"	15-58	8	¾" M	28	<b>1,483.00</b>
1725I1A	¾"	15-58	9	¾" M	29	<b>1,554.00</b>
1725I1A IN	¾"	15-58	9	¾" M	29	<b>1,554.00</b>
1725L1A	¾"	15-58	10	¾" M	31	<b>1,626.00</b>
1725L1A IN	¾"	15-58	10	¾" M	31	<b>1,626.00</b>
1725M1A	¾"	15-58	11	¾" M	33	<b>1,698.00</b>
1725M1A IN	¾"	15-58	11	¾" M	33	<b>1,698.00</b>
1725N1A	¾"	15-58	12	¾" M	34	<b>1,771.00</b>
1725N1A IN	¾"	15-58	12	¾" M	34	<b>1,771.00</b>
1725O1A	¾"	15-58	13	¾" M	36	<b>1,843.00</b>
1725O1A IN	¾"	15-58	13	¾" M	36	<b>1,843.00</b>

### 172 Manifold mixing station high efficiency pump

Pre-assembled thermostatic manifold mixing station consisting of a supply distribution manifold complete with built-in sight flow gauges and adjustable balancing valves. Return manifold with built-in shutoff valves is suitable for thermo-electric actuators. Complete with built-in sensor to keep flow temperature at constant set value.

Includes Grundfos Alpha 25-55U pump.

¾" F NPT supply/return ball valves.

Max. working pressure: 150 psi.

Control temperature range: 80°—130°F.

Primary inlet max. temperature: 195°F.

Outlet center distance: 2 in.

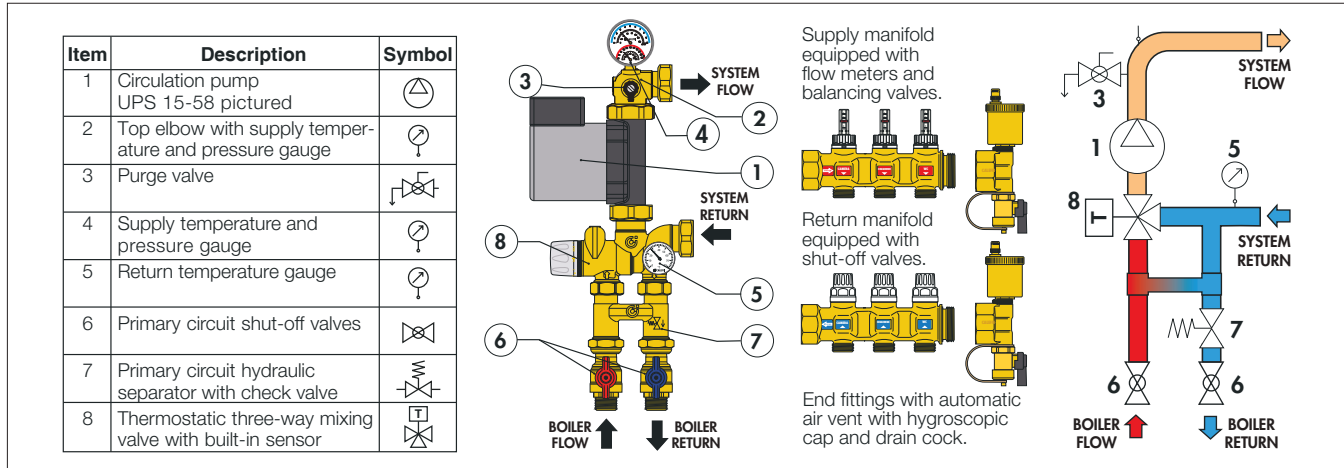
**Models with "...IN" suffix are built inverted (tubing connections going upward).**



Code	Description	Alpha Pump	No.	Outlets	Lbs	USD
1725C1AHE	¾"	25-55U	3	¾" M	20	<b>1,345.00</b>
1725C1AHE IN	¾"	25-55U	3	¾" M	20	<b>1,345.00</b>
1725D1AHE	¾"	25-55U	4	¾" M	21	<b>1,416.00</b>
1725D1AHE IN	¾"	25-55U	4	¾" M	21	<b>1,416.00</b>
1725E1AHE	¾"	25-55U	5	¾" M	23	<b>1,489.00</b>
1725E1AHE IN	¾"	25-55U	5	¾" M	23	<b>1,489.00</b>
1725F1AHE	¾"	25-55U	6	¾" M	25	<b>1,560.00</b>
1725F1AHE IN	¾"	25-55U	6	¾" M	25	<b>1,560.00</b>
1725G1AHE	¾"	25-55U	7	¾" M	27	<b>1,634.00</b>
1725G1AHE IN	¾"	25-55U	7	¾" M	27	<b>1,634.00</b>
1725H1AHE	¾"	25-55U	8	¾" M	28	<b>1,705.00</b>
1725H1AHE IN	¾"	25-55U	8	¾" M	28	<b>1,705.00</b>
1725I1AHE	¾"	25-55U	9	¾" M	29	<b>1,778.00</b>
1725I1AHE IN	¾"	25-55U	9	¾" M	29	<b>1,778.00</b>
1725L1AHE	¾"	25-55U	10	¾" M	31	<b>1,851.00</b>
1725L1AHE IN	¾"	25-55U	10	¾" M	31	<b>1,851.00</b>
1725M1AHE	¾"	25-55U	11	¾" M	33	<b>1,923.00</b>
1725M1AHE IN	¾"	25-55U	11	¾" M	33	<b>1,923.00</b>
1725N1AHE	¾"	25-55U	12	¾" M	34	<b>1,995.00</b>
1725N1AHE IN	¾"	25-55U	12	¾" M	34	<b>1,995.00</b>
1725O1AHE	¾"	25-55U	13	¾" M	36	<b>2,067.00</b>
1725O1AHE IN	¾"	25-55U	13	¾" M	36	<b>2,067.00</b>

## THERMOSTATIC MANIFOLD MIXING STATIONS

### Characteristic components / hydraulic diagram

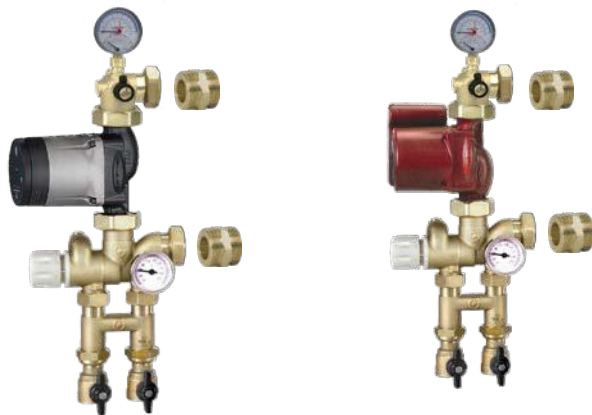


### Function

The 172 series manifold mixing station is designed for use in manifold-based hydronic distribution systems. The manifold mixing station incorporates a thermostatic actuator with built-in sensor which keeps the flow temperature at a constant set value for use in low temperature systems such as floor radiant panels. A removable primary circuit hydraulic separator with check valve is also supplied. The hydraulic separator is essential when there is a primary circuit circulation pump and when radiator circuits or fan coils are controlled by

thermostatic or thermo-electric valves. When connecting to a Caleffi HYDROLINK™ or hydraulic separator without a primary pump, the hydraulic separator can be removed and the manifold mixing station can be connected directly. The 172 station, like the TWISTFLOW™ Series 668S1 distribution manifolds, can be configured with 3 to 13 circuit outlets offering similar benefits with built-in sight flow meters/adjustable balancing valves and optional TWISTOP™ thermo-electric zone actuators.

## MANIFOLD MIXING STATIONS

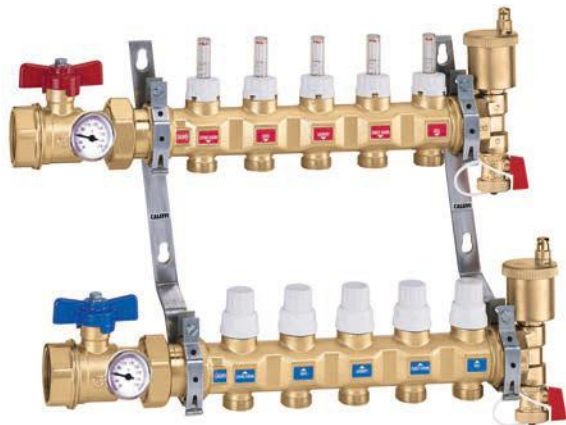


### Thermostatic mixing station kit

For field assembly to a Caleffi radiant manifold assembly.  
Grundfos UPS 15—58 three-speed pump or Alpha 25-55U.  
1" NPT male adapters included to connect to manifold.  
¾" NPT female riser connections.  
Includes built-in hydraulic separator.

Code	Description	Lbs	USD
<b>NA17256HE</b>	Thermostatic mixing, Alpha 25-55U	4.1	<b>1,037.00</b>
<b>NA17256</b>	Thermostatic mixing, UPS 15-58U	4.1	<b>814.00</b>
<b>NA16002</b>	Alpha 25-55U replacement pump	2.3	<b>445.00</b>
<b>NA10038</b>	UPS 15-58U replacement pump	2.3	<b>219.00</b>
<b>F19153</b>	Replacement mixing valve	1.6	<b>247.00</b>

## BRASS DISTRIBUTION MANIFOLDS



### 668S1 TwistFlow™ assembly

Pre-assembled radiant manifold consisting of return distribution manifold complete with built-in shut-off valves suitable for thermo-electric actuator and supply distribution manifold complete with built-in sight flow meters and balancing valves with 2" gauges 30—210°F scale.

1" or 1¼" NPT inlet ball valves.

Temperature gauges.

Max. working pressure: 150 psi.

Max. working temperature: 180°F.

Max. peak temperature: 200°F.

Loop Cv: 1.23 (combined supply & return ports).

Flow meter scale: ¼ — 2 gpm.

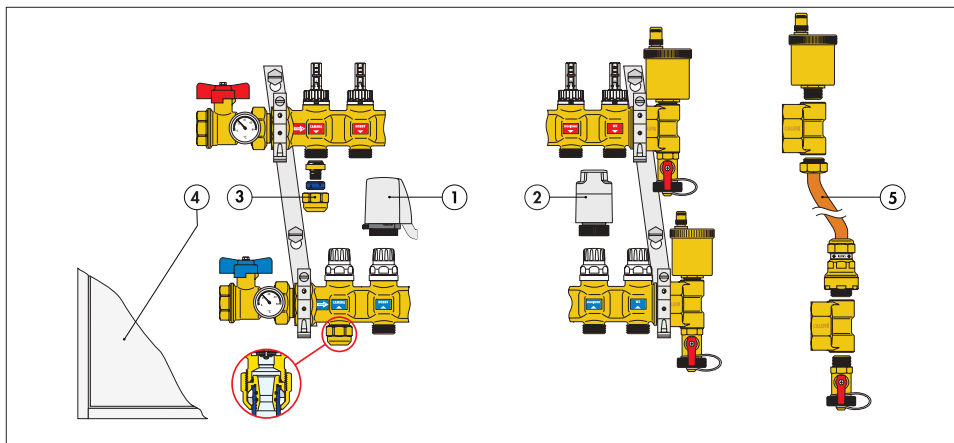
Outlet center distance: 2 in.

**Models with "...IN" suffix are built inverted (tubing connections going upward).**

Code	Description	No.	Outlets	Lbs	USD
6686C5S1A	1"	3	¾" M	17	518.00
6686C5S1A IN	1"	3	¾" M	17	518.00
6686D5S1A	1"	4	¾" M	18	592.00
6686D5S1A IN	1"	4	¾" M	18	592.00
6686E5S1A	1"	5	¾" M	19	667.00
6686E5S1A IN	1"	5	¾" M	19	667.00
6686F5S1A	1"	6	¾" M	21	743.00
6686F5S1A IN	1"	6	¾" M	21	743.00
6686G5S1A	1"	7	¾" M	23	817.00
6686G5S1A IN	1"	7	¾" M	23	817.00
6686H5S1A	1"	8	¾" M	24	894.00
6686H5S1A IN	1"	8	¾" M	24	894.00
6686I5S1A	1"	9	¾" M	26	968.00
6686I5S1A IN	1"	9	¾" M	26	968.00
6686L5S1A	1"	10	¾" M	28	1,043.00
6686L5S1A IN	1"	10	¾" M	28	1,043.00
6686M5S1A	1"	11	¾" M	29	1,118.00
6686M5S1A IN	1"	11	¾" M	29	1,118.00
6686N5S1A	1"	12	¾" M	31	1,193.00
6686N5S1A IN	1"	12	¾" M	31	1,193.00
6686O5S1A	1"	13	¾" M	33	1,269.00
6686O5S1A IN	1"	13	¾" M	33	1,269.00

Code	Description	No.	Outlets	Lbs	USD
6687C5S1A	1¼"	3	¾" M	17	548.00
6687C5S1A IN	1¼"	3	¾" M	17	548.00
6687D5S1A	1¼"	4	¾" M	18	624.00
6687D5S1A IN	1¼"	4	¾" M	18	624.00
6687E5S1A	1¼"	5	¾" M	19	699.00
6687E5S1A IN	1¼"	5	¾" M	19	699.00
6687F5S1A	1¼"	6	¾" M	21	773.00
6687F5S1A IN	1¼"	6	¾" M	21	773.00
6687G5S1A	1¼"	7	¾" M	23	848.00
6687G5S1A IN	1¼"	7	¾" M	23	848.00
6687H5S1A	1¼"	8	¾" M	24	924.00
6687H5S1A IN	1¼"	8	¾" M	24	924.00
6687I5S1A	1¼"	9	¾" M	26	1,000.00
6687I5S1A IN	1¼"	9	¾" M	26	1,000.00
6687L5S1A	1¼"	10	¾" M	28	1,074.00
6687L5S1A IN	1¼"	10	¾" M	28	1,074.00
6687M5S1A	1¼"	11	¾" M	29	1,149.00
6687M5S1A IN	1¼"	11	¾" M	29	1,149.00
6687N5S1A	1¼"	12	¾" M	31	1,224.00
6687N5S1A IN	1¼"	12	¾" M	31	1,224.00
6687O5S1A	1¼"	13	¾" M	33	1,299.00
6687O5S1A IN	1¼"	13	¾" M	33	1,299.00

### Manifolds and accessories



1. Thermo-electric actuator 6564 series.
2. Thermo-electric actuator with manual open handle, 6563 series.
3. Self-adjusting Universal PEX fitting, 680, 682 series.
4. Inspection wall box, 659 series.
5. Differential by-pass kit, code 668000.

## DISTRIBUTION MANIFOLDS



### 663 Pre-assembled distribution assembly

Pre-assembled distribution assembly consisting of return distribution manifold complete with built-in shut-off valves suitable for thermo-electric actuator and supply distribution manifold complete with manually-adjustable balancing valves.

1" or 1¼" NPT inlet ball valves.

Loop Cv: 2.3 (combined supply & return ports).

Max. working pressure: 150 psi.

Max. temperature: 210°F.

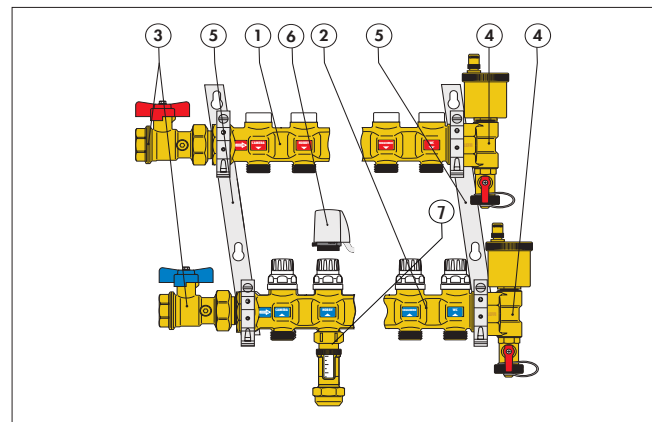
Outlet center distance: 2 in.

**Models with "...IN" suffix are built inverted (tubing connections going upward).**

Code	Description	No.	Outlets	Lbs	USD
6636C5A	1"	3	¾" M	17	423.00
6636C5A IN	1"	3	¾" M	17	423.00
6636D5A	1"	4	¾" M	18	489.00
6636D5A IN	1"	4	¾" M	18	489.00
6636E5A	1"	5	¾" M	19	554.00
6636E5A IN	1"	5	¾" M	19	554.00
6636F5A	1"	6	¾" M	21	621.00
6636F5A IN	1"	6	¾" M	21	621.00
6636G5A	1"	7	¾" M	23	686.00
6636G5A IN	1"	7	¾" M	23	686.00
6636H5A	1"	8	¾" M	24	752.00
6636H5A IN	1"	8	¾" M	24	752.00
6636I5A	1"	9	¾" M	26	817.00
6636I5A IN	1"	9	¾" M	26	817.00
6636L5A	1"	10	¾" M	28	884.00
6636L5A IN	1"	10	¾" M	28	884.00
6636M5A	1"	11	¾" M	29	949.00
6636M5A IN	1"	11	¾" M	29	949.00
6636N5A	1"	12	¾" M	31	1,014.00
6636N5A IN	1"	12	¾" M	31	1,014.00
6636O5A	1"	13	¾" M	33	1,080.00
6636O5A IN	1"	13	¾" M	33	1,080.00
6636P5A	1"	14	¾" M	35	1,302.00
6636P5A IN	1"	14	¾" M	35	1,302.00

Code	Description	No.	Outlets	Lbs	USD
6637C5A	1¼"	3	¾" M	17	450.00
6637C5A IN	1¼"	3	¾" M	17	450.00
6637D5A	1¼"	4	¾" M	18	517.00
6637D5A IN	1¼"	4	¾" M	18	517.00
6637E5A	1¼"	5	¾" M	19	582.00
6637E5A IN	1¼"	5	¾" M	19	582.00
6637F5A	1¼"	6	¾" M	21	648.00
6637F5A IN	1¼"	6	¾" M	21	648.00
6637G5A	1¼"	7	¾" M	23	713.00
6637G5A IN	1¼"	7	¾" M	23	713.00
6637H5A	1¼"	8	¾" M	24	780.00
6637H5A IN	1¼"	8	¾" M	24	780.00
6637I5A	1¼"	9	¾" M	26	844.00
6637I5A IN	1¼"	9	¾" M	26	844.00
6637L5A	1¼"	10	¾" M	28	910.00
6637L5A IN	1¼"	10	¾" M	28	910.00
6637M5A	1¼"	11	¾" M	29	975.00
6637M5A IN	1¼"	11	¾" M	29	975.00
6637N5A	1¼"	12	¾" M	31	1,043.00
6637N5A IN	1¼"	12	¾" M	31	1,043.00
6637O5A	1¼"	13	¾" M	33	1,109.00
6637O5A IN	1¼"	13	¾" M	33	1,109.00
6637P5A	1¼"	14	¾" M	35	1,269.00
6637P5A IN	1¼"	14	¾" M	35	1,269.00

#### Construction



1. Supply manifold.
2. Return manifold complete with shut-off valves that can be used with thermo-electric actuators.
3. Pair of shut-off ball valves (complete with port for optional temperature gauge only for 1 1/4" version).
4. End fittings consisting of a 3-way end fitting, automatic air vent valve and drain cock.
5. Pair of mounting brackets for use with series 659 boxes or direct wall installation.
6. Thermo-electric actuator, series 6564 or 6563.
7. Flow meter, code NA669.



## PUMP & VALVE TEMPERATURE MIXING UNITS

### 165 HydroMixer™



Injection pump mixing unit with insulation. Grundfos UPS 15-58 three speed pump. Grundfos Alpha 25-55U pump. Temperature gauges. Shut-off ball valves. Compatible with 5599 Hydrolink™ series. Male union connections (select top and bottom fitting sets below). Max working pressure: 145 psi. Max. working temperature: 212°F. Power supply: 115 V 50/60 Hz.

Code	Description	Lbs	USD
<b>165600A</b>	Dual line with 15-58 pump on right	21	<b>962.00</b>
<b>165610A</b>	Dual line with 15-58 pump on left	21	<b>962.00</b>
<b>165602A</b>	Dual line with Alpha pump on right	21	<b>1,174.00</b>
<b>165612A</b>	Dual line with Alpha pump on left	21	<b>1,174.00</b>

### 166 HydroMixer™



Thermostatic adjustable temperature mixing unit with insulation. Grundfos UPS 15-58 three speed pump. Grundfos Alpha 25-55U pump. Temperature gauges. Shut-off ball valves. Compatible with 5599 Hydrolink™ series. Male union connections (select top and bottom fitting sets below). Max working pressure: 145 psi. Adjustable range: 80—125°F. Power supply: 115 V 50/60 Hz.

Code	Description	Lbs	USD
<b>166600A</b>	Dual line with 15-58 pump on right	22	<b>1,174.00</b>
<b>166610A</b>	Dual line with 15-58 pump on left	22	<b>1,174.00</b>
<b>166602A</b>	Dual line with Alpha pump on right	22	<b>1,388.00</b>
<b>166612A</b>	Dual line with Alpha pump on left	22	<b>1,388.00</b>



Wall bracket fits 165, 166 and 167 series.

Code	Description	Lbs	USD
<b>165001</b>	Wall bracket	0.1	<b>53.70</b>



Optional differential pressure by-pass valve fits 165, 166 and 167 series.

Code	Description	Lbs	USD
<b>519006</b>	Differential pressure by-pass valve	1.0	<b>60.20</b>

### 167 HydroMixer™



Motorized temperature mixing unit with insulation. Three-point floating 24 VAC actuator for use with separately-sourced outdoor reset controller. Grundfos UPS 15-58 three speed pump. Grundfos Alpha 25-55U pump. Temperature gauges. Shut-off ball valves. Compatible with 5599 Hydrolink™ series. Male union connections (select top and bottom fitting sets below). Max working pressure: 145 psi. Primary inlet temperature range: 40-212°F. Power supply: 115 V 50/60 Hz. Valve actuator: 24 V AC

Code	Description	Lbs	USD
<b>167600A</b>	Dual line with 15-58 pump on right	23	<b>1,388.00</b>
<b>167610A</b>	Dual line with 15-58 pump on left	23	<b>1,388.00</b>
<b>167602A</b>	Dual line with Alpha pump on right	23	<b>1,601.00</b>
<b>167612A</b>	Dual line with Alpha pump on left	23	<b>1,601.00</b>



Top outlet fitting set fits 165, 166, 167 series. Includes (2) 1 1/4" union nuts, (2) tail pieces and (2) washers. Will not fit bottom inlet thread.

Code	Description	Lbs	USD
<b>NA16069</b>	1" sweat union outlet fittings	1.0	<b>55.20</b>



Bottom Inlet fitting set fit 165, 166, 167 series. Includes (2) 1 1/2" union nuts, (2) tail pieces and (2) washers. Will not fit top outlet thread.

Code	Description	Lbs	USD
<b>NA16169</b>	1" sweat union inlet fittings	1.0	<b>55.80</b>



Top outlet fitting set fits 165, 166, 167 series. Includes (2) 1 1/4" union nuts, (2) tail pieces and (2) washers. Will not fit bottom inlet thread.

Code	Description	Lbs	USD
<b>NA16060</b>	1" NPT female union outlet fittings	1.0	<b>62.60</b>



Bottom Inlet fitting set fit 165, 166, 167 series. Includes (2) 1 1/2" union nuts, (2) tail pieces and (2) washers. Will not fit top outlet thread.

Code	Description	Lbs	USD
<b>NA16160</b>	1" NPT female union inlet fittings	1.0	<b>63.20</b>

## FITTINGS FOR DISTRIBUTION MANIFOLDS AND MIXING STATIONS



(680504A shown)

### 680 Universal PEX fittings

680 series fittings are compatible with any ASTM F876 single layer PEX.  
Max. working pressure: 150 psi.  
Working temperature range for ASTM F876 PEX piping: 40—180°F.

Code	Description	Compression ring	Lbs	USD
680507	5/16" nominal PEX	Blue	0.2	8.50
680503A	3/8" nominal PEX	Black	0.2	8.50
680504A	1/2" nominal PEX	Blue	0.2	8.50
680555A	5/8" nominal PEX	Black	0.2	8.50
680505A	3/4" nominal PEX	Brass	0.2	8.50



(682530A shown)

### 682 Universal PEX-AL-PEX fittings

682 series fittings are compatible with any ASTM F1281 multilayer PEX-AL-PEX pipe.  
Max. working pressure: 150 psi.  
Working temperature range for ASTM F1281 PEX-AL-PEX piping: 40—200°F with tubing rated 200°F.

Code	Description	Lbs	USD
682530A	3/8" nominal PEX-AL-PEX	0.2	8.70
682540A	1/2" nominal PEX-AL-PEX	0.2	8.70
682545A	5/8" nominal PEX-AL-PEX	0.2	9.30
682550A	3/4" nominal PEX-AL-PEX	0.2	16.50



Double nipple for coupling PEX fittings.

Code	Description	Lbs	USD
942550	3/4" x 3/4" thread	0.1	10.50



Wrench for tightening PEX fitting to manifolds.

Code	Description	Lbs	USD
387100	26 mm x 30 mm	1.5	40.20



### NA102

Sweat connection fitting fits 1/2" copper.  
Max. working pressure: 150 psi.  
Working temperature range: 41—250°F.  
Chrome plated nut.  
Does not work with 668S1 and 172 series.

Code	Description	Lbs	USD
NA10262	1/2" sweat	0.2	9.50



### NA103

NPT connection fitting.  
Max. working pressure: 150 psi.  
Working temperature range: 41—250°F.  
Chrome plated nut.  
Does not work with 668S1 and 172 series.

Code	Description	Lbs	USD
NA10313	1/2" NPT male	0.2	10.20



### 386

Cap to plug unused manifold outlets on 592, 663 and 668S1 series.

Code	Description	Lbs	USD
386500	3/4" straight thread	0.2	8.50

## BOXES FOR DISTRIBUTION MANIFOLDS



### 659 Manifold cabinet

Housing wall box fits 663 and 668S1 series manifolds.  
Adjustable depth: 4 3/8" — 5 1/2".  
Powder coated painted 18 gauge sheet metal.  
With push-fit clamp.

Code	Description	H	Max Outlets	Lbs	USD
659044	16" width	20"	3	17	273.00
659064	24" width	20"	6	23	298.00
659084	32" width	20"	10	30	351.00
659104	40" width	20"	13	37	403.00
659124	48" width"	20"	17	44	456.00

Rough opening dimensions

## THERMO ELECTRIC ACTUATORS FOR MANIFOLDS AND VALVES



### 6563 TwisTop™

TwisTop™ thermo-electric actuator. Twist the top to manually open. Power supply: 24 V AC/DC. Initial current draw: ≤ 250 mA. Power consumption: 3 W. Rating of micro-switch contacts: 5 A (24 V). 31.5" wire lead connection. US Patent 7,617,989 B2.



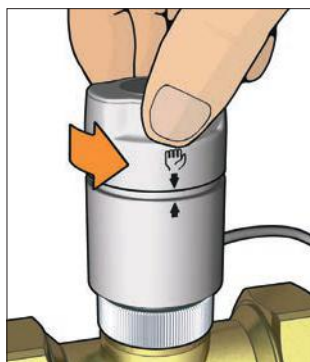
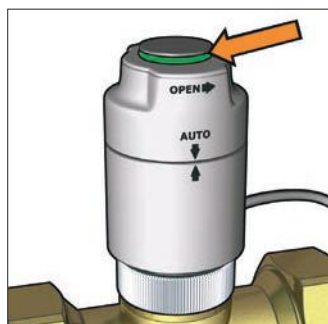
### 6564

Low current draw thermo-electric actuator. Hermetically sealed for upside down installation. Pop-up feature. Power supply: 24 V AC/DC. Initial current draw: ≤ 250 mA. Power consumption: 3 W. Rating of micro-switch contacts: 5 A (24 V). 31.5" wire lead connection.

Code	Description	Lbs	USD
656344	24 V AC/DC	0.4	93.20
656354	24 V AC/DC with micro-switch	0.4	110.00
656354R	24 V AC/DC with micro-switch Rehau	0.4	121.00

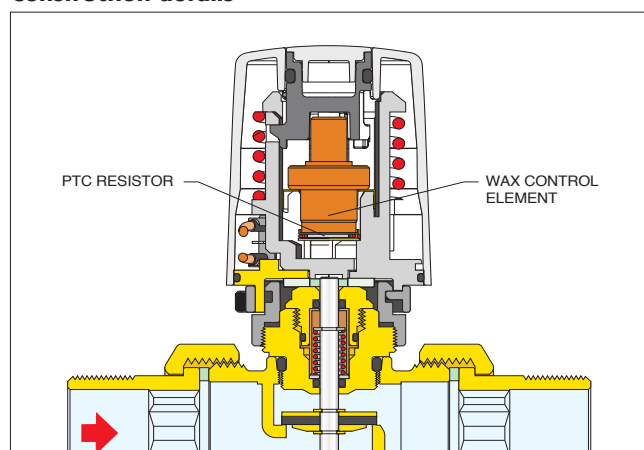
Code	Description	Lbs	USD
656404	24 V AC/DC	0.4	69.60
656414	24 V AC/DC with micro-switch	0.4	87.90

Simply twist to manually open actuator (and activate micro switch on 656354). When power is applied, it returns to Auto position.

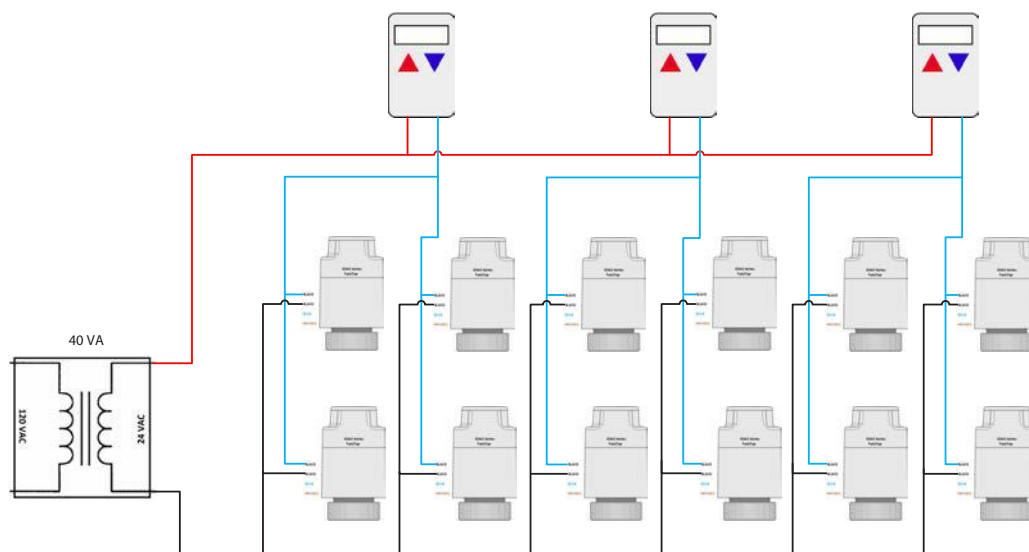


Green ring indicates valve is open.

### Construction details



Up to 12 actuators per 40 VA transformer.



## ACCESSORIES



Replacement balance/flow meter fits 668S1 series manifold.  
Flow meter scale: ¼ — 2 gpm.

Code	Description	Lbs	USD
<b>F69600</b>	Fits 668S1 supply manifold	0.2	<b>24.60</b>



Replacement shut-off valve fits 668S1 series manifold.

Code	Description	Lbs	USD
<b>F69590</b>	Fits 668S1 return manifold	0.3	<b>19.60</b>



Replacement balancing valve fits 668 series manifold.

Code	Description	Lbs	USD
<b>F69184</b>	Fits 668 supply manifold	0.2	<b>17.10</b>



Replacement shut-off valve fits 668 & 663 series manifold.

Code	Description	Lbs	USD
<b>69122 CST</b>	Fits 668 & 663 return manifold	0.3	<b>10.90</b>



Replacement balancing valve for 663 series manifold.

Code	Description	Lbs	USD
<b>R69176</b>	Fits 663 supply manifold	0.3	<b>16.80</b>



### NA669

Flow meter fits manifolds.  
Max: temperature: 180°F (669050).  
Max: temperature: 210°F (NA669 series).  
¾" straight male x ¾" straight female connections.

Code	Description	Lbs	USD
<b>669050</b>	1 — 4 LPM	0.4	<b>29.00</b>
<b>NA669150</b>	¼ — 1 GPM High Temp.	0.3	<b>29.00</b>
<b>NA669250</b>	½ — 2 GPM High Temp.	0.3	<b>29.00</b>



White replacement knob fits 663 and 668S1 series manifolds.

Code	Description	Lbs	USD
<b>449000</b>	Knob	0.5	<b>8.50</b>



### 5020

Replacement air vent fits radiant manifolds.  
Brass body.  
Hygroscopic safety air vent cap.  
Max. working pressure: 150 psi  
Max discharge pressure: 32 psi  
Max. working temperature: 250°F.

Code	Description	Lbs	USD
<b>502043 CST</b>	½" straight thread	0.6	<b>20.60</b>



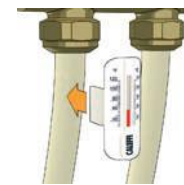
Plastic replacement/test cap fits 5020 series.

Code	Description	Lbs	USD
<b>R56214</b>	Vent cap	0.1	<b>1.80</b>



### 675

Snap-on thermometer directly to PEX, PEX-AL-PEX and copper piping.  
Box of 10 comes with 1 syringe of thermo conductive paste.



Code	Description	Lbs	USD
<b>675900A</b>	¾" & 5/8" PEX & ½" copper	0.2	<b>9.10</b>
<b>R69413</b>	Syringe of thermo conductive paste	0.1	<b>6.40</b>



### 688

Temperature gauge with well pocket fitting for inserting into manifold ball valves.  
Working Temperature range: 30—210°F.  
Face dial diameter: 2".

Code	Description	Lbs	USD
<b>R39591</b>	Replacement gauge	0.1	<b>22.30</b>
<b>688003A</b>	Gauge with pocket well	0.2	<b>34.00</b>
<b>NA10498</b>	Replacement pocket well, low lead	0.1	<b>3.40</b>
<b>F67037</b>	O-ring fits NA10498	0.1	<b>0.70</b>

# CUTTING-EDGE INNOVATION IN TEMPERATURE MIXING



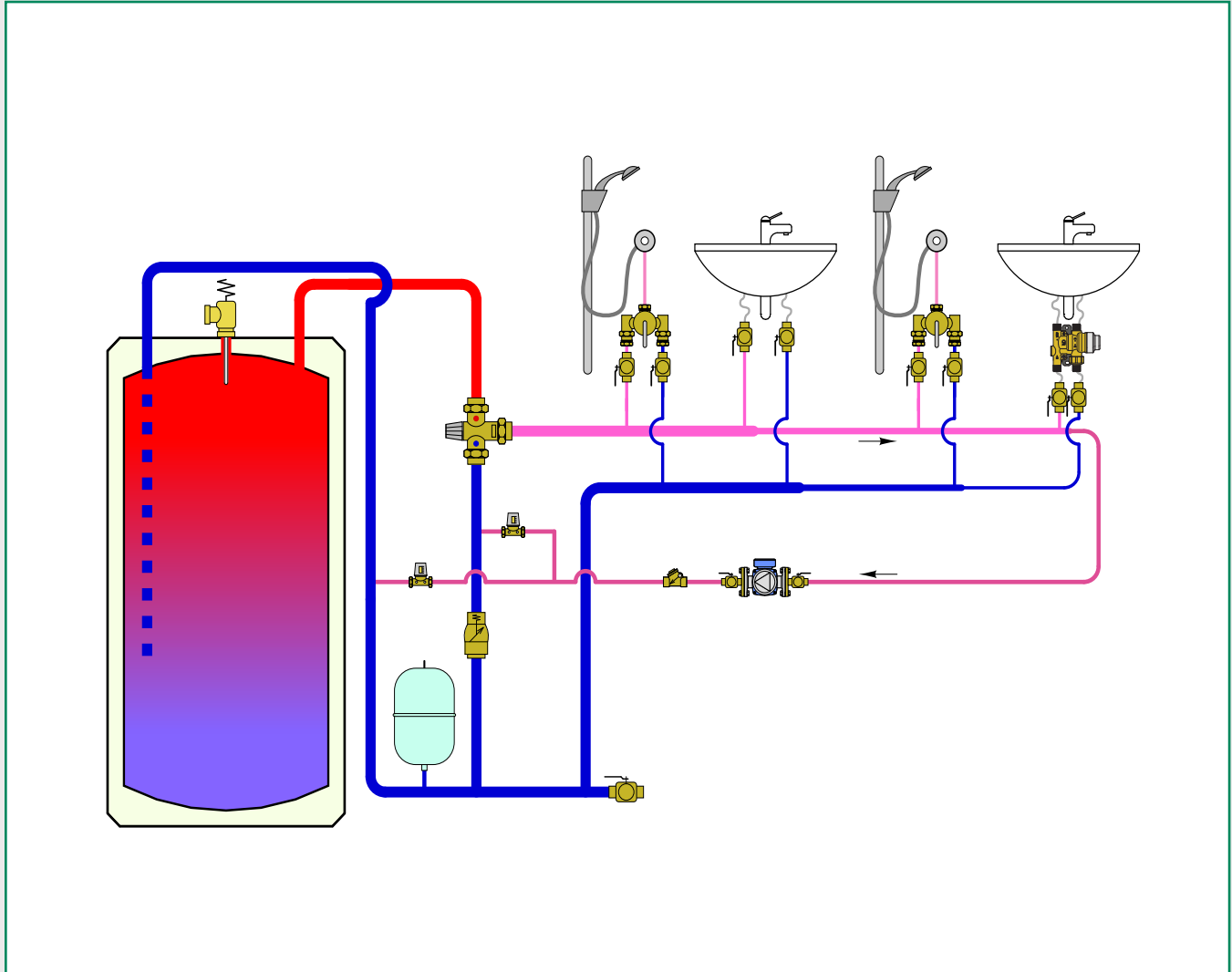
Caleffi mixing valves lead the way. From 3/8" under-sink scald protection valves to 3" flanged digital master mixing valves, we have a full offering for residential and commercial applications. Over 50 years of innovation and global experience assure high quality and proven reliability. A wide selection of double union connection types work with copper, iron, steel and non-metallic pipes. The valves comply with the necessary standards and codes for the U.S. and Canada. **CALEFFI GUARANTEED.**





# MIXING VALVES FOR PLUMBING AND HYDRONICS

This diagram is for illustration purposes only



6A

## PRODUCTS INCLUDED IN SECTION

- Thermostatic mixing valves for plumbing and hydronics
- High flow thermostatic mixing valves for plumbing and hydronics
- Scald protection thermostatic mixing valves for plumbing
- High/low thermostatic mixing valve for plumbing
- Mixing valves for centralized hydronic systems
- Electronic mixing valve for plumbing
- Thermostatic mixing valve kit for domestic water heaters

## THERMOSTATIC MIXING VALVES FOR PLUMBING AND HYDRONICS




### 521 MixCal™


Adjustable thermostatic mixing valve for point of distribution in domestic water systems and radiant hydronic heating systems.  
Low-lead brass body.  
Locking set point knob.  
Max. working pressure: 200 psi.  
Max. inlet temperature: 200°F.  
Adjustable range: 85—150°F.  
Min. flow for optimum performance: 1.0 gpm.  
(0 gpm with recirculation)  
Max flow for optimum performance 14 gpm.



### 521 MixCal™ with gauge

Adjustable thermostatic mixing valve for point of distribution in domestic water systems and radiant hydronic heating systems.  
Low-lead brass body.  
Locking set point knob.  
Max. working pressure: 200 psi.  
Max. inlet temperature: 200°F.  
Adjustable range: 85—150°F.  
Min. flow for optimum performance: 1.0 gpm.  
(0 gpm with recirculation)  
Max flow for optimum performance 14 gpm.  
Optional Gauge scale: 30—210°F.

Code	Description	Cv	Lbs	USD
521409A	½" sweat union	3	2.4	<b>168.00</b>
521409AC	½" sweat union, check valves	3	2.4	<b>186.00</b>
521400A	½" NPT male union	3	2.4	<b>175.00</b>
521400AC	½" NPT male union, check valves	3	2.4	<b>193.00</b>
521406A	½" Press union	3	2.4	<b>179.00</b>
521407A	½" PEX crimp union	3	2.4	<b>168.00</b>
521407AC	½" PEX crimp union, check valves	3	2.9	<b>186.00</b>
521408A	½" PEX expansion union	3	2.4	<b>168.00</b>
521408AC	½" PEX expansion union, check valves	3	2.9	<b>186.00</b>
521509A	¾" sweat union	3	2.4	<b>175.00</b>
521509AC	¾" sweat union, check valves	3	2.4	<b>202.00</b>
521500A	¾" NPT male union	3	2.4	<b>184.00</b>
521500AC	¾" NPT male union, check valves	3	2.4	<b>209.00</b>
521506A	¾" Press union	3	2.4	<b>184.00</b>
521506AC	¾" Press union, check valves	3	2.5	<b>227.00</b>
521507A	¾" PEX crimp union	3	2.4	<b>175.00</b>
521507AC	¾" PEX crimp union, check valves	3	2.9	<b>202.00</b>
521508A	¾" PEX expansion union	3	2.4	<b>175.00</b>
521508AC	¾" PEX expansion union, check valves	3	2.9	<b>202.00</b>
521609A	1" sweat union	3	2.4	<b>209.00</b>
521609AC	1" sweat union, check valves	3	2.4	<b>234.00</b>
521600A	1" NPT male union	3	2.4	<b>217.00</b>
521600AC	1" NPT male union, check valves	3	2.4	<b>243.00</b>
521606A	1" Press union	3	2.6	<b>222.00</b>
521606AC	1" Press union, check valves 	3	3.1	<b>242.00</b>
521607A	1" PEX crimp union	3	2.4	<b>209.00</b>
521607AC	1" PEX crimp union, check valves	3	2.9	<b>234.00</b>
521608A	1" PEX expansion union	3	2.4	<b>209.00</b>
521608AC	1" PEX expansion union, check valves	3	2.9	<b>234.00</b>

Code	Description	Cv	Lbs	USD
521419A	½" sweat union	3	2.9	<b>200.00</b>
521419AC	½" sweat union, check valves	3	2.9	<b>216.00</b>
521410A	½" NPT male union	3	2.9	<b>207.00</b>
521410AC	½" NPT male union, check valves	3	2.9	<b>224.00</b>
521416A	½" Press union	3	2.9	<b>210.00</b>
521417A	½" PEX crimp union	3	2.5	<b>200.00</b>
521417AC	½" PEX crimp union, checks	3	2.9	<b>216.00</b>
521418A	½" PEX expansion union	3	2.5	<b>200.00</b>
521418AC	½" PEX expansion union, checks	3	2.9	<b>216.00</b>
521519A	¾" sweat union	3	2.9	<b>207.00</b>
521519AC	¾" sweat union, check valves	3	2.9	<b>232.00</b>
521510A	¾" NPT male union	3	2.9	<b>215.00</b>
521510AC	¾" NPT male union, check valves	3	2.9	<b>239.00</b>
521516A	¾" Press union	3	2.9	<b>215.00</b>
521516AC	¾" Press union checks	3	3	<b>258.00</b>
521517A	¾" PEX crimp union	3	2.5	<b>207.00</b>
521517AC	¾" PEX crimp union, checks	3	2.9	<b>232.00</b>
521518A	¾" PEX expansion union	3	2.5	<b>207.00</b>
521518AC	¾" PEX expansion union, checks	3	2.9	<b>232.00</b>
521619A	1" sweat union	3	2.9	<b>242.00</b>
521619AC	1" sweat union, check valves	3	2.9	<b>266.00</b>
521610A	1" NPT male union	3	2.9	<b>250.00</b>
521610AC	1" NPT male union, check valves	3	2.9	<b>274.00</b>
521616A	1" Press union	3	3.1	<b>254.00</b>
521616AC	1" Press union, check valves 	3	3.5	<b>273.00</b>
521617A	1" PEX crimp union	3	2.5	<b>242.00</b>
521617AC	1" PEX crimp union, checks	3	2.9	<b>266.00</b>
521618A	1" PEX expansion union	3	2.5	<b>242.00</b>
521618AC	1" PEX expansion union, checks	3	2.9	<b>266.00</b>

Meets requirements of NSF/ANSI 372-2011. Complies with ASSE 1017, CSA B125.3, UPC, IPC, Low Lead Laws and listed by ICC-ES for use in accordance with the U.S. and Canadian plumbing codes.

## THERMOSTATIC MIXING VALVES FOR PLUMBING AND HYDRONICS



Point of distribution mixed temperature gauge adaptor fits 1" male union thread mixing valves.  
Removable gauge fits into pocket well.  
Dual scale: 30–210°F (0 – 100°C).  
Gauge accuracy: ± 6°F.  
Gauge dial: 2" diameter.  
Certified: Low-lead brass.



### 521 MixCal™ Body

Replacement body (1/2", 3/4", 1" valve).  
See fitting selection table in Section 8.

Code	Description	Lbs	USD
NA10328	½" sweat with gauge	0.4	49.90
NA10056	¾" sweat with gauge	0.4	54.80
NA10058	1" sweat with gauge	0.4	60.20
NA10358	1" union thread with gauge	0.4	31.40
688003A	Replacement gauge with pocket well	0.5	34.00
R39591	Replacement gauge	0.1	22.30
NA10498	Pocket well, plated	0.1	3.40

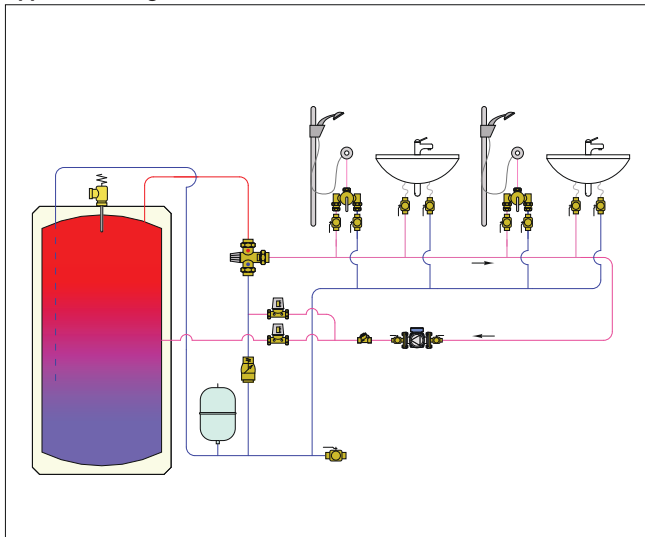
Code	Description	Cv	Lbs	USD
521101A	1" union body	3	1.9	129.00

#### Construction details

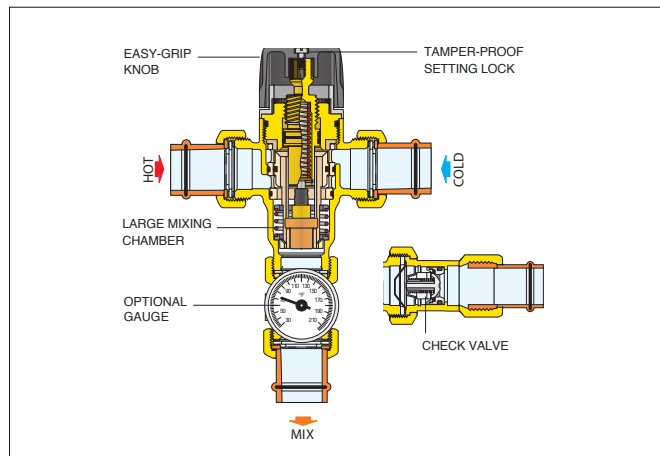
**Anti-scale materials** The material used in the construction of the Caleffi MixCal 521 series thermostatic mixing valve reduces jamming caused by lime scale deposits. All the working parts such as shutter, seats and slide guides are made of a special anti-scale material, with a low friction coefficient, assuring long term performance.

**Temperature setting and locking** The control knob permits temperature setting between minimum and maximum in one turn (360°). It also has a tamper-proof system to lock the temperature at the set value.

#### Application diagram



#### Characteristic components



## ACCESSORIES



Replacement check valves for 521 (AC models).



Conical inlet filter for 521 mixing valves.

Code	Description	Lbs	USD
NA10405	Repl. check for 521 PEX, press fittings	0.1	2.10
R39204	Repl. check for 521 sweat, NPT fittings	0.1	2.90

Code	Description	Lbs	USD
F52429	Conical filter	0.1	4.30

## THERMOSTATIC MIXING VALVES FOR PLUMBING AND HYDRONICS



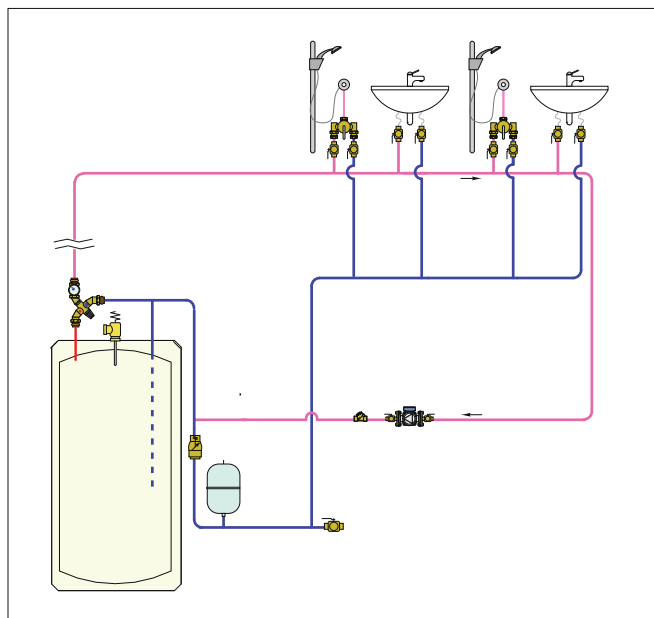
### 520 AngleMix™ with

Body is DZR low lead brass.  
Adjustment temperature range: 95°F — 150°F.  
Max. body pressure rating (static): 150 psi.  
Max. working pressure (dynamic): 75 psi.  
Max. inlet temperature: 195°F.  
Gauge scale: 30—210°F.  
Min/Max flow: 0.5 gpm minimum, 9 gpm.  
maximum (1/2" and 3/4" valves); 1.0 gpm.  
minimum, 16 gpm maximum (1" valves).

Code	Description		Cv	Lbs	USD
520419A	1/2" sweat union	NEW	2	1.7	200.00
520419AC	1/2" sweat union, checks	NEW	2	1.8	216.00
520410A	1/2" NPT male union	NEW	2	1.7	207.00
520410AC	1/2" NPT male union, checks	NEW	2	1.8	224.00
520416A	1/2" press union	NEW	2	1.8	210.00
520519A	3/4" sweat union		2	2	215.00
520519AC	3/4" sweat union, checks		2	2.1	239.00
520510A	3/4" NPT male union	NEW	2	2	215.00
520510AC	3/4" NPT male union, checks	NEW	2	2.1	258.00
520516A	3/4" press union		2	2	207.00
520516AC	3/4" press union, checks		2	2.1	258.00
520619A	1" sweat union	NEW	3.5	3.7	289.00
520619AC	1" sweat union, check valves	NEW	3.5	3.8	313.00
520610A	1" NPT male union	NEW	3.5	3.9	297.00
520610AC	1" NPT male union, check valve	NEW	3.5	4	321.00
520616A	1" press union	NEW	3.5	3.7	301.00
520616AC	1" press union, check valves	NEW	3.5	3.9	326.00

Meets requirements of NSF/ANSI 372-2011. Complies with ASSE 1017, CSA B125.3, UPC, IPC, Low Lead Laws and listed by ICC-ES for use in accordance with the U.S. and Canadian plumbing codes.

#### Application diagram



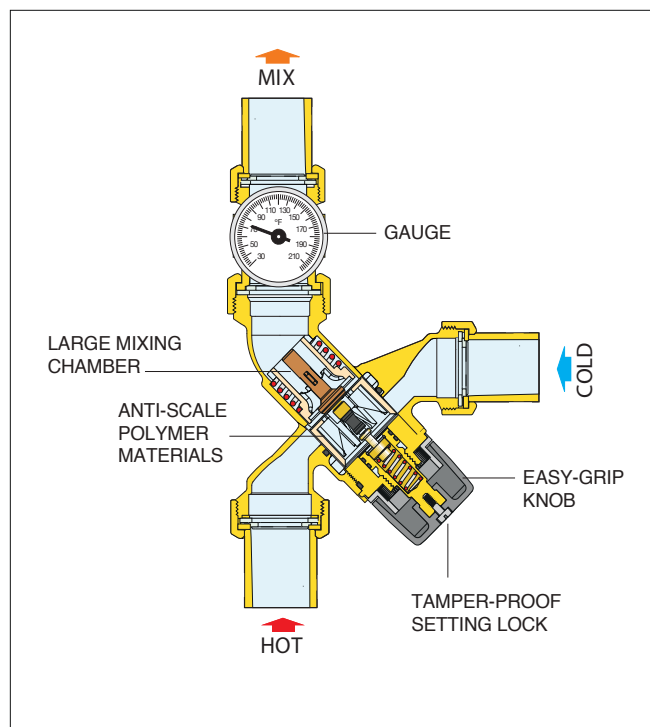
#### Construction details

**Anti-scale materials** The material used in the construction of the Caleffi AngleMix 520 series thermostatic mixing valve reduces jamming caused by lime deposits. All the working parts such as shutter, seats and slide guides are made of a special anti-scale polymer material, with a low friction coefficient, assuring long term performance.

**Temperature setting and locking** The control knob permits temperature setting between minimum and maximum in one turn (360°). It also has a tamper-proof system to lock the temperature at the set value.

**Thermal shut-off** In the event of accidental cold water supply failure, the shutter seals off the hot water passage, thus preventing the delivery of mixed temperature water. This is only guaranteed when there is a minimum temperature difference between the inlet hot water and the mixed temperature water delivery of 18° F. Additionally, the tight closing hot inlet port prevents temperature creep in recirculation applications.

As a convenience, the codes with "AC" suffix are supplied complete with a check valve in the hot and cold inlet ports.



### 520 AngleMix™ Body

Replacement body.  
See fitting selection table in Section 8.

Code	Description		Cv	Lbs	USD
520051A	1" union body (1/2", 3/4" valves)		2	2	129.00
520061A	1 1/4" union body (1" valves)	NEW	3.5	4	180.00

## HIGH FLOW THERMOSTATIC MIXING VALVES FOR PLUMBING AND HYDRONICS

Model 5231 series high flow thermostatic mixing valves for centralized systems are designed to be installed at the domestic water heater (point of distribution). For safety reasons, it is advisable to limit the maximum mixed water temperature to 120°F when anti-scald valves are not installed at point-of-use. 5231 series thermostatic mixing valves can also be used for regulating the flow temperature in radiant panel heating systems, to which it assures a constant and accurate control with ease of installation. Meets requirements of NSF/ANSI 372-2011. Certified to ASSE 1017, CSA B125.3, UPC, IPC, Low Lead Laws and listed by ICC-ES for use in accordance with the U.S. and Canadian plumbing codes.



### 5231 MixCal+™

Adjustable thermostatic mixing valve for domestic water systems and radiant hydronic systems.  
DZR low lead brass body.  
Max. working pressure: 200 psi.  
Max. inlet temperature: 195°F.  
Adjustable range: 95—150°F.

Code	Description	Min - Max Flow (gpm)	Cv	Lbs	USD
<b>523168A</b>	1" sweat union	4.4 to 40	7	7	<b>1,056.00</b>
<b>523160A</b>	1" NPT male union	4.4 to 40	7	7	<b>1,067.00</b>
<b>523166A</b>	1" press union	4.4 to 40	7	7	<b>1,124.00</b>
<b>523178A</b>	1¼" sweat union	4.4 to 40	7.6	7	<b>1,104.00</b>
<b>523176A</b>	1¼" press union	4.4 to 40	7.6	7	<b>1,175.00</b>
<b>523170A</b>	1¼" NPT male union	4.4 to 40	7.6	7	<b>1,154.00</b>
<b>523188A</b>	1½" sweat union	8.8 to 70	13	17	<b>1,659.00</b>
<b>523186A</b>	1½" press union	8.8 to 70	13	17	<b>1,807.00</b>
<b>523180A</b>	1½" NPT male union	8.8 to 70	13	17	<b>1,700.00</b>
<b>523198A</b>	2" sweat union	8.8 to 70	14.2	18	<b>1,744.00</b>
<b>523196A</b>	2" press union	8.8 to 70	14.2	18	<b>2,009.00</b>
<b>523190A</b>	2" NPT male union	8.8 to 70	14.2	18	<b>1,788.00</b>



### 5231 MixCal+™ Body Sweat

Replacement body includes nuts and washers.  
See fitting selection table in Section 8.

Code	Description	Min - Max Flow (gpm)	Cv	Lbs	USD
<b>523179A</b>	For 1" and 1¼" sizes	4.4 to 40	7.6	5.0	<b>949.00</b>
<b>523199A</b>	For 1½" and 2" sizes	8.8 to 70	14.2	14.2	<b>1,358.00</b>



### 5231 MixCal+™ Sweat

Adjustable thermostatic mixing valve for domestic water systems and radiant hydronic systems.  
DZR low lead brass body.  
Max. working pressure: 200 psi.  
Max. inlet temperature: 195°F.  
Adjustable range: 95—150°F.  
Gauge scale: 30—210°F.  
Gauge accuracy: ± 6°F.  
Gauge dial: 2" diameter.

Code	Description	Min - Max Flow (gpm)	Cv	Lbs	USD
<b>523177A</b>	1¼" sweat union	4.4 to 40	7.6	9.0	<b>1,187.00</b>



Point of distribution mixed temperature gauge adaptor fits High Flow 5231 series mixing valves.  
Removable gauge fits into pocket well.  
Dual scale: 30—210°F (0—100°C).  
Gauge accuracy: ± 6°F.  
Gauge dial: 2" diameter.  
Certified: Low-lead brass.

Code	Description	Lbs	USD
<b>NA10315</b>	1¼" sweat	0.5	<b>121.00</b>
<b>NA10476</b>	1" and 1¼" male x female union	3.0	<b>138.00</b>
<b>NA10461</b>	1½" and 2" male x female union	4.0	<b>238.00</b>
<b>688003A</b>	Replacement gauge with pocket well	0.2	<b>34.00</b>
<b>R39591</b>	Replacement gauge	0.1	<b>22.30</b>



Inlet check valve assembly for installing on inlet union tail pieces of 5231 mixing valves.  
Stainless steel body. No Lead. Ordered separately, field installed. Assembly examples shown below.



523177A shown with (2) NA10366 523178A shown with (2) NA10366

Code	Description	Lbs	USD
<b>NA10366</b>	Check valve assembly 1" and 1¼"	1.0	<b>53.30</b>
<b>NA10367</b>	Check valve assembly 1½" & 2"	1.5	<b>131.00</b>



## SCALD PROTECTION THERMOSTATIC MIXING VALVES FOR PLUMBING



### 5212 SinkMixer™ 4-way Scald Protection Point-of-use

Thermostatic mixing valve for under sink and under counter applications where the user must be protected from the danger of scalding caused by hot water.  
 Temperature adjustment range: 95—120°F.  
 Cold inlet temperature: Min. 39°F; Max. 85°F.  
 Hot inlet temperature: Min. 120°F; Max. 195°F.  
 Maximum operating differential pressure:  
 Static: 150 psi (10 bar).  
 Dynamic: 70 psi (5 bar).  
 Min. operating differential pressure (dynamic): 1.5 psi (0.1 bar).  
 Min flow for optimum performance 0.35 gpm.  
 Max flow for optimum performance 2.3 gpm.  
 Complies with NSF/ANSI/CAN 61.

Code	Description	Cv	Lbs	USD
521201A	3/8" compression	0.52	1	105.00
521201AP	3/8" compression, plug/fittings <b>NEW</b>	0.52	1.1	107.00



### 5213 Scald Protection Point-of-Use

Adjustable thermostatic mixing valve for point of use where protected from scalding caused by hot water with locking set point. Complete with check valves on both hot and cold inlets.  
 Low-lead brass body.  
 Max. working pressure: 150 psi.  
 Max. inlet temperature: 185°F.  
 Adjustable range: 85—120°F.  
 Temperature control: ±3°F.  
 Min. flow for optimum performance: 0.5 gpm.  
 Max flow for optimum performance 9 gpm.

Code	Description	Cv	Lbs	USD
521333A	3/8" compression union	2	2	146.00
521347A	1/2" PEX crimp union	2	2	172.00
521348A	1/2" PEX expansion union	2	2	172.00
521342A	1/2" NPT male union	2	2	181.00
521349A	1/2" sweat union	2	2	172.00
521357A	3/4" PEX crimp union	2	2	181.00
521358A	3/4" PEX expansion union	2	2	181.00
521352A	3/4" NPT male union	2	2	188.00
521359A	3/4" sweat union	2	2	181.00
521367A	1" PEX crimp union	2	2	215.00
521368A	1" PEX expansion union	2	2	215.00
521362A	1" NPT male union	2	2	223.00
521369A	1" sweat union	2	2	215.00
521301A*	Replacement body, no fittings	2	1.5	119.00

\*See fitting selection table in Section 8.

Meets requirements of NSF/ANSI 372-2011. Complies with ASSE 1070, CSA B125.3, UPC, IPC, Low Lead Laws and listed by ICC-ES for use in accordance with the U.S. and Canadian plumbing codes.

**NEW**



SinkMixer™ Replacement check valve/filter kit. Includes two checks and two filters.

Code	Description	Lbs	USD
F0001270	Replacement check valve/filter kit	0.1	6.30

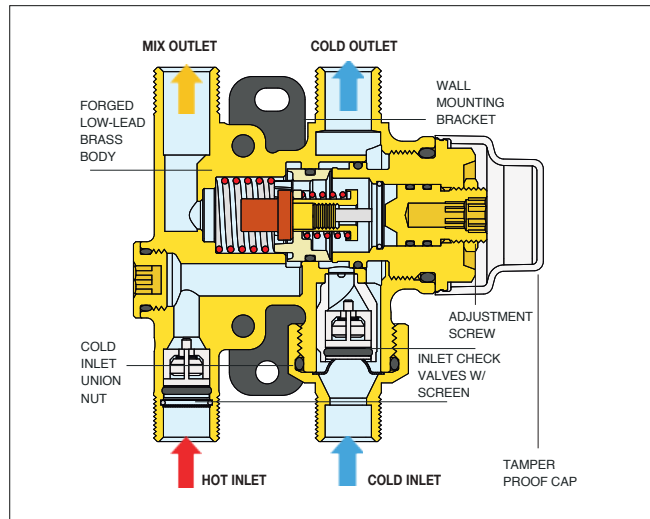
**NEW**



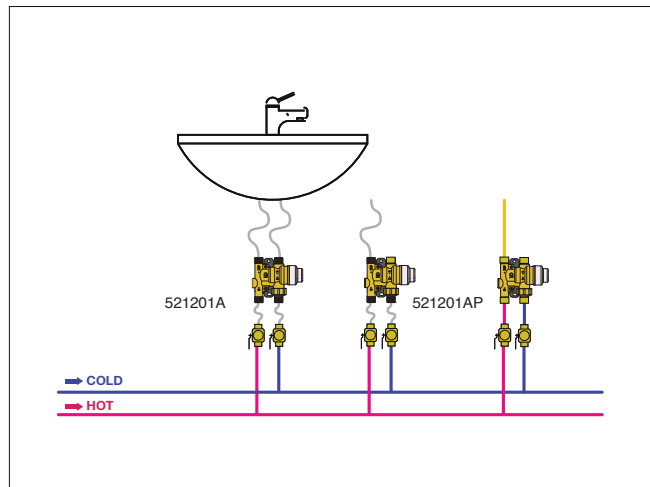
SinkMixer™ 5-pack plug/nut fitting kit. The cold outlet port plug is for single-pipe mixed water only fixtures.

Code	Description	Lbs	USD
NA10741	5-pack plug/nut fitting kit	0.2	15.80

#### Construction details SinkMixer™



#### Application diagram SinkMixer™



## HIGH/LOW THERMOSTATIC MIXING VALVE FOR PLUMBING



### NA523 DELTA2™

Adjustable thermostatic high low mixing valve for point of distribution in domestic water systems.

Low-lead brass valve bodies.

Locking set point knobs on thermostatic mixing valves.

Check valves on thermostatic mixing valve cold inlets.

Locking set point knob on pressure reducing valve.

Copper connecting tubing, all sweat construction.

Double union connection on all valves for ease of service.

Removable ½" NPT threaded outlet thermometer.

Pre-mounted to strut for easy mounting.

Max. working pressure: 200 psi.

Max. inlet temperature: 180°F.

Adjustable range: 95 — 150°F.

Flow range: 1 to 50 gpm.

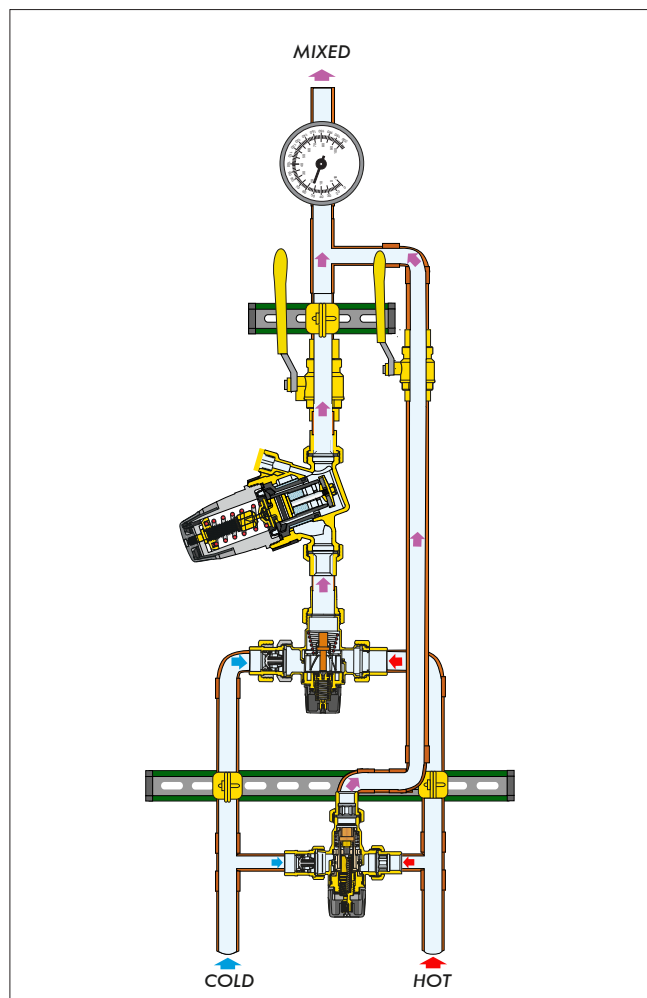
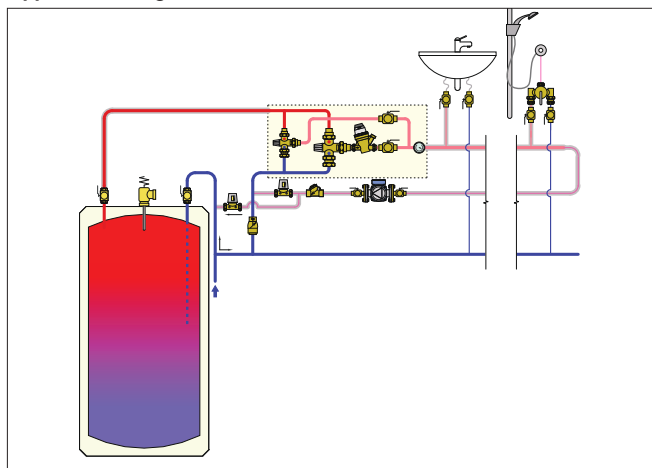
Thermostatic mixing valves meet requirements of NSF/ANSI 372-2011 and certified to ASSE 1017, CSA B125.3, UPC, IPC, Low Lead Laws and listed by ICC-ES for use in accordance with the U.S. and Canadian plumbing codes. Pressure reducing valve meets requirements of ASSE 1003, CSA B356, NSF61, NSF/ANSI 372 Low Lead Laws and listed by ICC-ES. Meets codes IPC, IRC & UPC for use in accordance with the U.S. and Canadian plumbing codes.

Code	Description	Lbs	USD
NA52367HL	1" sweat inlets, 1¼" sweat outlet, copper	25	<b>Obsolete</b>
NA10512	Ball valve stems extension kit	0.9	<b>106.00</b>

#### Function

The NA523 two-stage high low mixing valve system delivers tempered water for a wide range of flows in a single assembly, applicable for institutional and commercial applications such as hotels, nursing homes, hospitals, schools, and so on. The NA523 is furnished assembled and pressure tested with large and small mixing valves along with a pressure reducing valve, to function as one system in providing a broad flow range from 1 gpm to 50 gpm. This one-piece assembly also contains an outlet thermometer, cold water inlet check valves, and shut-off ball valves. The mixing valves are piped in parallel to the hot and cold inlet lines and the pressure reducing valve is piped on the outlet (mixed temperature) side of the larger thermostatic mixing valve. When demand is low, the small thermostatic mixing valve provides the needed water flow. When demand increases, indicated by increasing Delta P (differential pressure) in the system, the pressure reducing valve sees this fall off pressure, and opens to allow flow through the larger thermostatic mixing valve.

#### Application Diagram



## ELECTRONIC MIXING VALVE FOR PLUMBING



### 6000 LEGIOMIX®

Electronic mixing valve with optional selectable programs for thermal disinfection of hot water recirculation system to kill Legionella bacteria.

Code number includes:

three-way ball valve

3-wire floating control actuator

controller/user interface with DIN rail mounting bracket

mixed outlet temperature sensor/probe

return temperature sensor/probe

mixed outlet temperature gauge

Power: 24 VAC +/- 10% - 50/60 Hz - 6 VA.

115/24 VAC transformer included.

Adjustment temperature range: 70 — 185°F.

Disinfection temperature range: 100 — 185°F.

Max body pressure rating (static): 230 psi.

Max operating pressure: 150 psi.

Max. inlet temperature: 212°F.

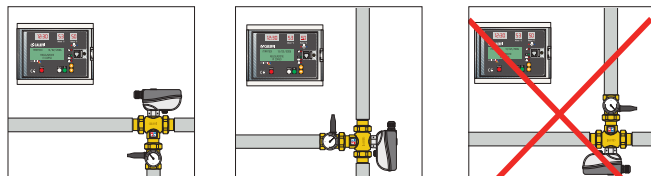
Protection class: IP 54 (controller).

Meets requirements of NSF/ANSI 372-2011 and complies with ASSE 1017, CSA B125.3, UPC, IPC, Low Lead Laws and listed by ICC-ES

for use in accordance with the U.S. and Canadian plumbing codes.

Meets requirements of CSA Z317.1 Special Requirements For Plumbing Installations In Health Care Facilities.

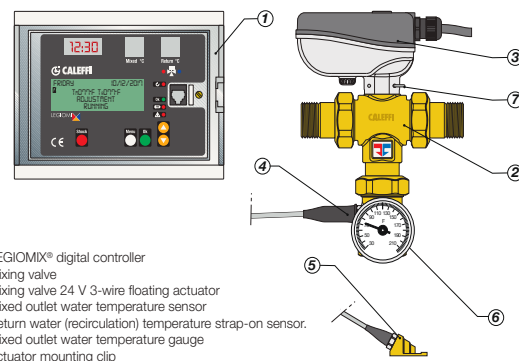
Code	Description	Cv	Lbs	USD
600054A	¾" NPT male union	9.7	5.1	<b>2,395.00</b>
600059A	¾" sweat union	9.7	5.1	<b>2,371.00</b>
600056A	¾" press union	9.7	5.1	<b>2,498.00</b>
600064A 001	1" NPT male union, ¾" body <b>NEW</b>	9.7	5.3	<b>2,515.00</b>
600069A 001	1" sweat union, ¾" body <b>NEW</b>	9.7	5.3	<b>2,498.00</b>
600066A 001	1" press union, ¾" body <b>NEW</b>	9.7	5.2	<b>2,592.00</b>
600064A	1" NPT male union	21	7.3	<b>2,633.00</b>
600069A	1" sweat union	21	7.3	<b>2,624.00</b>
600066A	1" press union	21	7.3	<b>2,687.00</b>
600074A	1-1/4" NPT male union	24	8.2	<b>2,715.00</b>
600079A	1¼" sweat union	24	8.2	<b>2,668.00</b>
600076A	1¼" press union	24	8.2	<b>2,734.00</b>
600084A	1½" NPT male union	34	21	<b>3,065.00</b>
600089A	1½" sweat union	34	21	<b>3,028.00</b>
600086A	1½" press union	34	21	<b>3,166.00</b>
600094A	2" NPT male union	48	22	<b>3,149.00</b>
600099A	2" sweat union	48	22	<b>3,106.00</b>
600096A	2" press union	48	22	<b>3,354.00</b>
600060A	2½" ANSI 150 flanges	105	30	<b>11,316.00</b>
600080A	3" ANSI 150 flanges	120	42	<b>11,978.00</b>



#### Function

The electronic mixing valve is used in centralized systems that produce and distribute domestic hot water. The LEGIOMIX® electronic mixing valve provides precise temperature control over very low and very high flow rate demand, minimal pressure drop with a ball valve control element, automatic self-cleaning to prevent scale formation and easy-to-use digital interface with data logging, alarming and status indication.

#### Characteristic components



Size	Recommended Flow Rates (gpm/lpm)						
	¾"	1"	1¼"	1½"	2"	2½"	3"
Minimum flow*	2.2 / 8.3	3.1 / 11.7	4.4 / 16.6	6.6 / 25	8.8 / 33.3	17.0 / 64	22.0 / 83.3
Design flow**	27 / 102	58 / 220	66 / 250	93 / 352	131 / 495	288 / 1,090	329 / 1,245
Flow at 20 psid	43 / 172	94 / 356	107 / 405	152 / 575	215 / 814	470 / 1,780	537 / 2,033
Cv	9.7	21	24	34	48	105	120

\*To ensure stable operation and ± 3° F accuracy. Minimum flow rate is 0 gpm when recirculation flow rate is greater than or equal to the valve size minimum flow rating.

\*\*Suggested maximum flow rate for optimum modulating control (at 7.5 psid pressure drop).

## ACCESSORIES AND REPLACEMENT



Replacement mixed temp sensor.

Code	Description	Lbs	USD
<b>F69807</b>	Fits 1" and 1¼" valve	1.0	<b>55.70</b>



Replacement mixed temp sensor.

Code	Description	Lbs	USD
<b>F69804</b>	Fits 1½" and 2" valve	1.0	<b>79.30</b>



Replacement recirculation sensor.

Code	Description	Lbs	USD
<b>F69591</b>	Replacement recirculation sensor	1.0	<b>70.70</b>



Replacement controller.

Code	Description	Lbs	USD
<b>F0000962</b>	Replacement controller	1.5	<b>1,589.00</b>



Replacement actuator.

Code	Description	Lbs	USD
<b>645114</b>	Replacement actuator	1.0	<b>397.00</b>



Replacement transformer.

Code	Description	Lbs	USD
<b>NA10703</b>	Foot-mount transformer 50 VA	3	<b>60.20</b>
<b>NA10759</b>	Plug-in transformer 20 VA 	1	<b>34.10</b>



Replacement temp gauge.

Code	Description	Lbs	USD
<b>R19101</b>	Replacement temp gauge	0.3	<b>19.30</b>



Modbus-to-BACnet gateway  
Converts LEGIOMIX® controller Modbus (RS-485 serial) output communication to BACnet IP or MSTP communication.

Code	Description	Lbs	USD
<b>755052</b>	Modbus-to-BACnet gateway	1.2	<b>1,687.00</b>




Inlet check valve assembly for installing on 6000 Series valve body (if required). Stainless steel body. No Lead. Ordered separately, field installed. 2 required per valve.

Code	Description	Lbs	USD
<b>NA10366</b>	Check valve assembly 1" and 1¼"	1.0	<b>53.30</b>
<b>NA10367</b>	Check valve assembly 1½" & 2"	1.5	<b>131.00</b>



Replacement body includes gauge adapter assembly.  
See fitting selection table in Section 8.

Code	Description	Lbs	USD
<b>NA10758</b>	Body, gauge adapter (¾" valve) 		<b>407.00</b>
<b>NA10615</b>	Body, gauge adapter (1", 1¼" valves)		<b>459.00</b>
<b>NA10616</b>	Body, gauge adapter (1½", 2" valves)		<b>673.00</b>



Replacement controller battery.



Code	Description	Lbs	USD
<b>F69888</b>	Replacement controller battery	0.1	<b>39.90</b>

## ELECTRONIC MIXING VALVE FOR PLUMBING



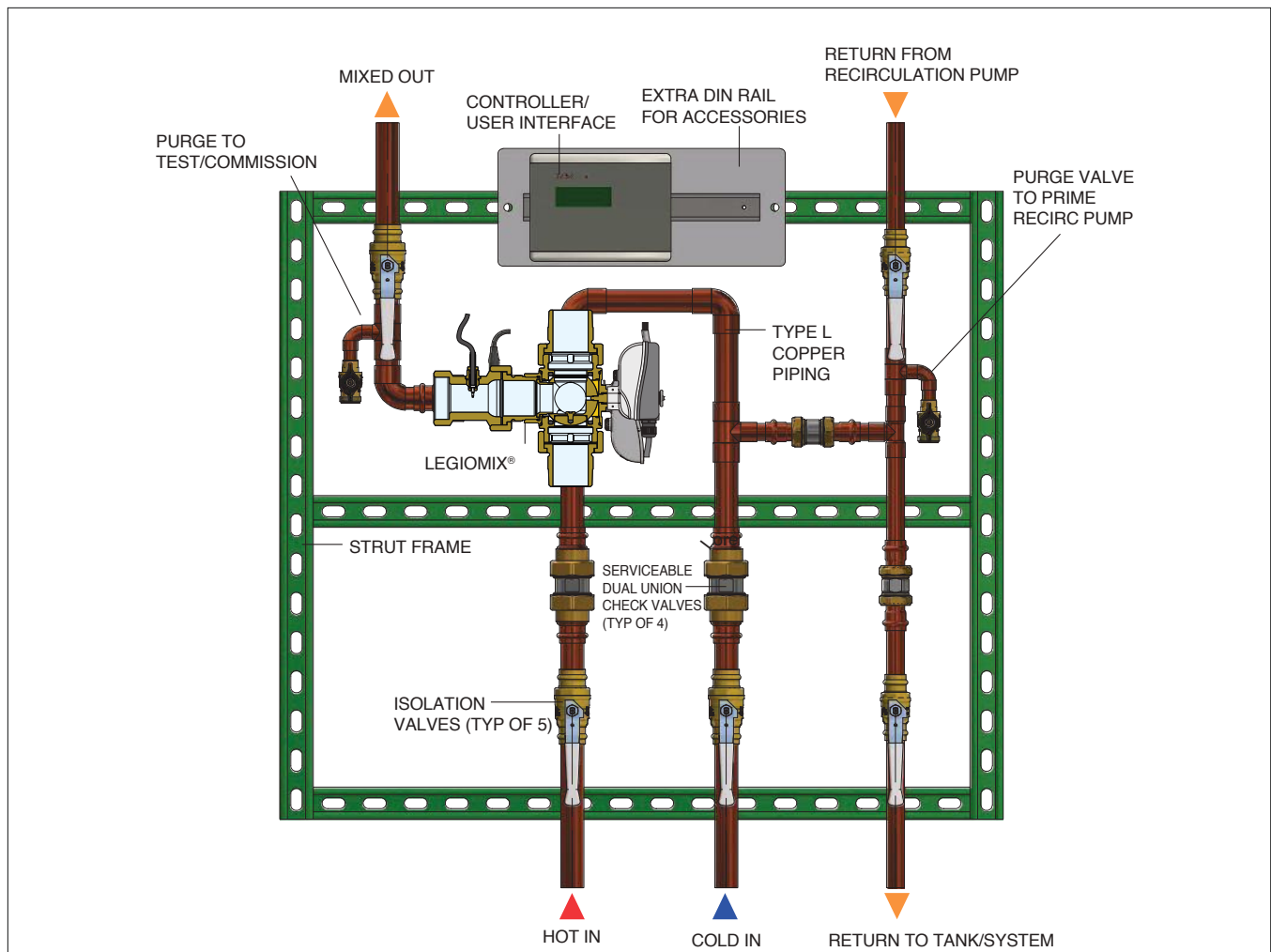
### 6000 LEGIOMIX® Station

Electronic mixing valve with optional selectable programs for thermal disinfection of hot water recirculation system to kill Legionella bacteria, in a packaged wall mount configuration.

Station assembly includes pre-piped 3-way mixing valve with union connections, serviceable check valves, a recirculation connection and isolation valves for fast and simple installation, all mounted on welded, powder-coat painted steel strut. The LEGIOMIX® controller/user interface with DIN rail mounting bracket is pre-mounted and pre-wired and includes a return water temperature sensor. Simply wall mount the assembly, hook up the hot and cold water supplies, mixed outlet, recirculation return water. Plug in 120/24 VAC transformer with 20 ft cable included.

Code	Description	Cv	Lbs	USD
600066AS	1" copper wall-mount station	7.8	130	<b>7,745.00</b>
600076AS	1¼" copper wall-mount station	9	148	<b>8,801.00</b>
600086AS	1½" copper wall-mount station	20	219	<b>11,138.00</b>
600096AS	2" copper wall-mount station	38	248	<b>12,643.00</b>
600060AS	2½" copper wall-mount station <b>NEW</b>	43	250	<b>14,459.00</b>

#### Construction details





## THERMOSTATIC MIXING VALVE KIT FOR DOMESTIC WATER HEATERS



### 520 TankMixer™

Adjustment temperature range: 95°F - 150°F.  
Max. working pressure (static): 150 psi.  
Max. working pressure (dynamic): 75 psi.  
Max. inlet temperature: 195°F.  
Minimum flow for optimum performance: 0.5 GPM (0 GPM with recirculation).  
Max flow for optimum performance: 9 gpm.  
Tank: ¾" NPT female union connections.  
System: ¾" NPT M, press or sweat union connections.



### 520 TankMixer™ with

Adjustment temperature range: 95°F - 150°F.  
Max. working pressure (static): 150 psi.  
Max. working pressure (dynamic): 75 psi.  
Max. inlet temperature: 195°F.  
Gauge scale: 30—210°F.  
Gauge accuracy: ± 6°F.  
Gauge dial: 2" diameter.  
Minimum flow for optimum performance: 0.5 GPM (0 GPM with recirculation).  
Max flow for optimum performance: 9 gpm.  
Tank: ¾" NPT female union connections.  
System: ¾" NPT M, press or sweat union connections.

Code	Description	Cv	Lbs	USD
520500AX	¾" NPT male union system connections	2	2.4	<b>242.00</b>
520506AX	¾" press union system connections	2	2.4	<b>275.00</b>
520509AX	¾" sweat union system connections	2	2.4	<b>233.00</b>

Code	Description	Cv	Lbs	USD
520510AX	¾" NPT male union system connections	2	2.9	<b>275.00</b>
520516AX	¾" press union system connections	2	2.9	<b>310.00</b>
520519AX	¾" sweat union system connections	2	2.9	<b>267.00</b>

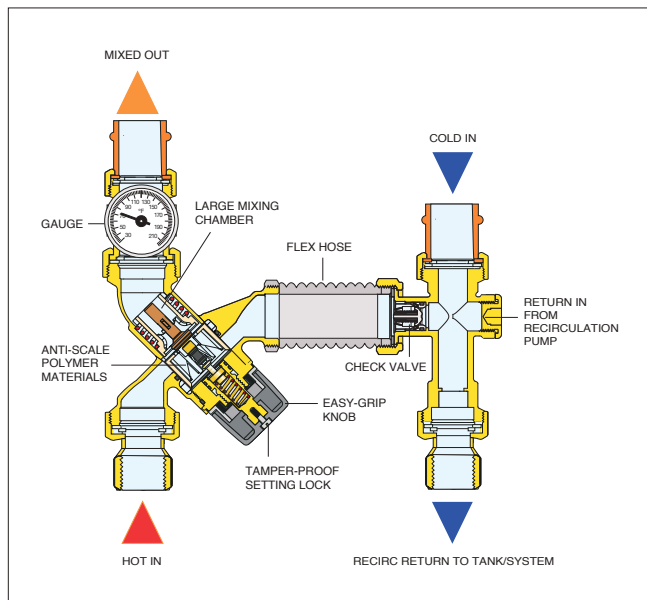


### 520 TankMixer™ Body

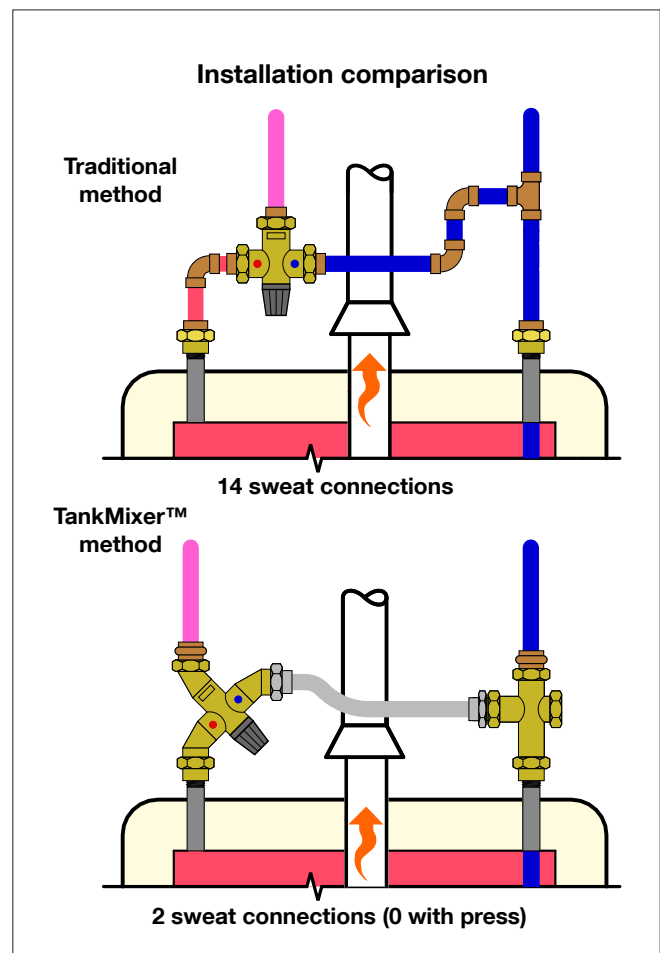
Replacement body.  
See fitting section table in Section 8.

Code	Description	Cv	Lbs	USD
520051A	1" male union connection	2	2.0	<b>129.00</b>

#### Construction details



#### Application diagram



Meets requirements of NSF/ANSI 372-2011. Certified to ASSE 1017, CSA B125.3, UPC, IPC, Low Lead Laws and listed by ICC-ES for use in accordance with the U.S. and Canadian plumbing codes.

# SET IT AND FORGET IT

NO BALANCING TOOLS REQUIRED

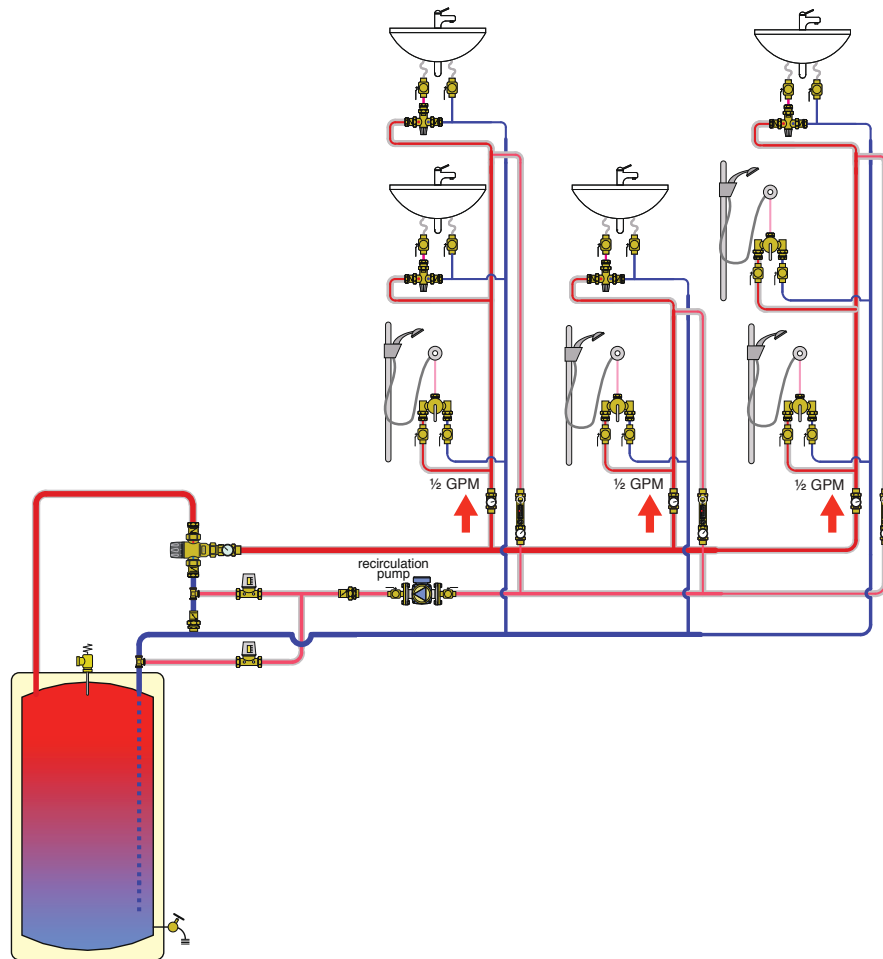


The ThermoSetter™ thermal balancing valve maintains precise temperature in recirculation return piping using state-of-the-art modulating control. Setup is simple and safe with an easy-to-read, lockable temperature adjustment dial. The integral drywell is versatile, suitable for a local slide-in temperature gauge or remote sensor bulb. Models with bypass cartridges are available for projects that are designed for thermal disinfection to control Legionella bacteria. **CALEFFI GUARANTEED.**



# BALANCING VALVES FOR PLUMBING AND HYDRONICS

This diagram is for illustration purposes only



6B

## PRODUCTS INCLUDED IN SECTION

- Static balancing valves with flowmeter for plumbing
- Static balancing valves with flowmeter for hydronics
- Thermal balancing valves for plumbing
- Static balancing valves, fixed orifice, for plumbing and hydronics
- Static balancing valves, variable orifice, for plumbing and hydronics
- Dynamic balancing valves for plumbing and hydronics
- Y-strainer with ball valves for hydronics

## STATIC BALANCING VALVES WITH FLOWMETER FOR PLUMBING



### 132 QuickSetter+™

Balancing valve with flow meter.  
Direct reading of flow rate.  
DZR low-lead brass.  
Inlet flow check valve.  
2" diameter temperature gauge, optional.  
Dual scale: 30 – 210°F (0 – 100°C).  
Gauge accuracy: ± 6°F.  
Complies with NSF/ANSI 372-2000, low lead laws, for use in accordance with the U.S. and Canadian plumbing codes.

#### Without temperature gauge:

Code	Description	Flow scale (gpm)	Lbs	USD
<b>132434AFC</b>	½" PEX crimp union	0.5—1.75	1.8	<b>223.00</b>
<b>132432AFC</b>	½" PEX expansion union	0.5—1.75	1.8	<b>223.00</b>
<b>132439AFC</b>	½" sweat union	0.5—1.75	2.0	<b>223.00</b>
<b>132534AFC</b>	¾" PEX crimp union	0.5—1.75	2.0	<b>232.00</b>
<b>132532AFC</b>	¾" PEX expansion union	0.5—1.75	2.0	<b>232.00</b>
<b>132536AFC</b>	¾" press union	0.5—1.75	1.8	<b>247.00</b>
<b>132539AFC</b>	¾" sweat union	0.5—1.75	1.8	<b>232.00</b>
<b>132634AFC</b>	1" PEX crimp union	0.5—1.75	2.2	<b>268.00</b>
<b>132632AFC</b>	1" PEX expansion union	0.5—1.75	2.2	<b>268.00</b>
<b>132636AFC</b>	1" press union	<b>NEW</b> 0.5—1.75	2.2	<b>284.00</b>
<b>132639AFC</b>	1" sweat union	0.5—1.75	2.4	<b>256.00</b>
<b>132454AFC</b>	½" PEX crimp union	2.0—7.0	1.8	<b>223.00</b>
<b>132452AFC</b>	½" PEX expansion union	2.0—7.0	1.8	<b>223.00</b>
<b>132459AFC</b>	½" sweat union	2.0—7.0	2.0	<b>223.00</b>
<b>132554AFC</b>	¾" PEX crimp union	2.0—7.0	2.0	<b>232.00</b>
<b>132552AFC</b>	¾" PEX expansion union	2.0—7.0	2.0	<b>232.00</b>
<b>132556AFC</b>	¾" press union	2.0—7.0	1.8	<b>247.00</b>
<b>132559AFC</b>	¾" sweat union	2.0—7.0	1.8	<b>232.00</b>
<b>132654AFC</b>	1" PEX crimp union	2.0—7.0	2.2	<b>268.00</b>
<b>132652AFC</b>	1" PEX expansion union	2.0—7.0	2.2	<b>284.00</b>
<b>132656AFC</b>	1" press union	<b>NEW</b> 2.0—7.0	2.2	<b>284.00</b>
<b>132659AFC</b>	1" sweat union	2.0—7.0	2.4	<b>256.00</b>

#### With temperature gauge:

Code	Description	Flow scale (gpm)	Lbs	USD
<b>132435AFC</b>	½" PEX crimp union	0.5—1.75	2.2	<b>255.00</b>
<b>132433AFC</b>	½" PEX expansion union	0.5—1.75	2.2	<b>255.00</b>
<b>132438AFC</b>	½" sweat union	0.5—1.75	2.4	<b>255.00</b>
<b>132537AFC</b>	¾" press union	0.5—1.75	2.2	<b>279.00</b>
<b>132535AFC</b>	¾" PEX crimp union	0.5—1.75	2.4	<b>265.00</b>
<b>132533AFC</b>	¾" PEX expansion union	0.5—1.75	2.4	<b>265.00</b>
<b>132538AFC</b>	¾" sweat union	0.5—1.75	2.2	<b>265.00</b>
<b>132635AFC</b>	1" PEX crimp union	0.5—1.75	2.6	<b>300.00</b>
<b>132633AFC</b>	1" PEX expansion union	0.5—1.75	2.6	<b>300.00</b>
<b>132637AFC</b>	1" press union	<b>NEW</b> 0.5—1.75	2.6	<b>315.00</b>
<b>132638AFC</b>	1" sweat union	0.5—1.75	2.8	<b>287.00</b>
<b>132455AFC</b>	½" PEX crimp union	2.0—7.0	2.2	<b>255.00</b>
<b>132453AFC</b>	½" PEX expansion union	2.0—7.0	2.2	<b>255.00</b>
<b>132458AFC</b>	½" sweat union	2.0—7.0	2.4	<b>255.00</b>
<b>132555AFC</b>	¾" PEX crimp union	2.0—7.0	2.4	<b>265.00</b>
<b>132553AFC</b>	¾" PEX expansion union	2.0—7.0	2.4	<b>265.00</b>
<b>132557AFC</b>	¾" press union	2.0—7.0	2.2	<b>279.00</b>
<b>132558AFC</b>	¾" sweat union	2.0—7.0	2.2	<b>265.00</b>
<b>132655AFC</b>	1" PEX crimp union	2.0—7.0	2.6	<b>300.00</b>
<b>132653AFC</b>	1" PEX expansion union	2.0—7.0	2.6	<b>300.00</b>
<b>132657AFC</b>	1" press union	<b>NEW</b> 2.0—7.0	2.6	<b>315.00</b>
<b>132658AFC</b>	1" sweat union	2.0—7.0	2.8	<b>287.00</b>

Connection size	Flow rate (gpm)	Fully open Cv
1/2"	0.5 - 1.75	1.0
3/4"	0.5 - 1.75	1.0
1"	0.5 - 1.75	1.0
1/2"	2.0 - 7.0	6.3
3/4"	2.0 - 7.0	6.3
1"	2.0 - 7.0	6.3

## ACCESSORIES

**NEW**



Isolation ball valve.  
Low lead MxF union fits 1" valves between body and tailpiece.

Code	Description	Lbs	USD
<b>290030</b>	Isolation ball valve 1" M x 1" F union	1	<b>36.80</b>



Replacement body.  
See fitting section table in Section 8.

Code	Description	Lbs	USD
<b>132637</b>	0.5 - 1.75 GPM	1	<b>176.00</b>
<b>132657</b>	2.0 - 7.0 GPM	1	<b>186.00</b>



QuickSetter™ Insulation sleeve for valve and fitting on each end.

Code	Description	Lbs	USD
<b>F0000926</b>	For models with temperature gauge	0.1	<b>35.60</b>
<b>112001</b>	For models without temperature gauge	0.1	<b>35.20</b>



Replacement flow meter.

Code	Description	Lbs	USD
<b>F0000940</b>	Replacement flowmeter 0.5 to 1.75 GPM	0.2	<b>98.00</b>
<b>F0000941</b>	Replacement flowmeter 2.0 to 7.0 GPM	0.2	<b>98.00</b>
<b>F19346</b>	Replacement by-pass valve stem*	0.2	<b>35.70</b>

\*With operating ring

## STATIC BALANCING VALVES WITH FLOWMETER FOR HYDRONICS



### 132 QuickSetter™

Balancing valve with flow meter.  
Direct reading of flow rate.  
No sight gauge clouding or scaling.  
Brass valve body and flow meter.  
With insulation.  
Max. working pressure: 150 psi.  
Temperature range: 14–230°F.  
Max. percentage of glycol: 50%.

Code	Description	Flow scale (gpm)	Lbs	USD
132432A	½" FNPT	0.5–1.75	2.0	176.00
132436A	½" press	NEW 0.5–1.75	2.2	200.00
132552A	¾" FNPT	2.0–7.0	1.8	190.00
132556A	¾" press	NEW 2.0–7.0	2.0	214.00
132662A	1" FNPT	3.0–10.0	2.4	222.00
132666A	1" press	NEW 3.0–10.0	2.4	250.00
132772A	1¼" FNPT	5.0–19.0	2.8	295.00
132776A	1¼" press	NEW 5.0–19.0	2.8	332.00
132882A	1½" FNPT	8.0–32.0	3.4	350.00
132886A	1½" press	NEW 8.0–32.0	3.4	394.00
132992A	2" FNPT	12.0–50.0	4.4	427.00
132996A	2" press	NEW 12.0–50.0	4.4	482.00



### 132 QuickSetter™

Balancing valve with flow meter.  
Direct reading of flow rate.  
ANSI 125 flanged cast iron body.  
Brass flow meter.  
Max. working pressure: 150 psi.  
Temperature range: 14–230°F.  
Max. percentage of glycol: 50%.

Code	Description	Flow scale (gpm)	Lbs	USD
132060A	2½" ANSI flange	30–105	35	1,055.00
132080A	3" ANSI flange	38–148	62	1,408.00
132100A	4" ANSI flange	55–210	67	2,149.00



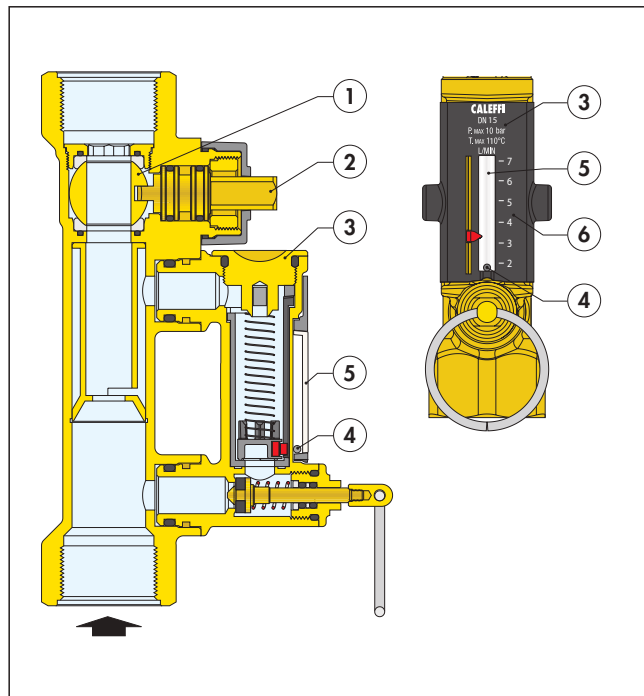
Replacement flow meter.

Code	Description	Lbs	USD
F0000940	Replacement flowmeter 0.5 to 1.75 GPM	0.2	98.00
F0000941	Replacement flowmeter 2.0 to 7.0 GPM	0.2	98.00
F0000942	Replacement flowmeter 3.0 to 10 GPM	0.2	98.00
F0000943	Replacement flowmeter 5.0 to 19 GPM	0.2	102.70
F0000944	Replacement flowmeter 8.0 to 32 GPM	0.2	102.70
F0000945	Replacement flowmeter 12 to 50 GPM	0.2	102.70
F0000946	Replacement flowmeter 30 to 105GPM	0.2	108.00
F0000947	Replacement flowmeter 38 to 148 GPM	0.2	108.00
F0000948	Replacement flowmeter 55 to 210 GPM	0.2	108.00
F19346	Replacement by-pass valve stem*	0.2	35.70

\*With operating ring

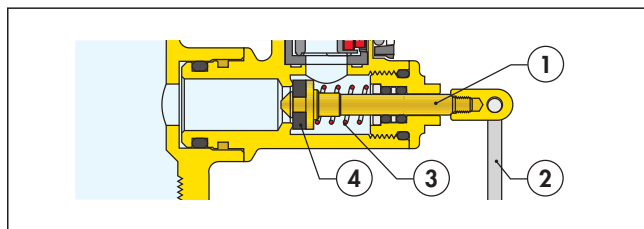
#### Operating principle

The balancing valve is a hydraulic device that controls the flow rate of the heating/cooling transfer fluid. The control mechanism is a ball valve (1), operated by a control stem (2). The flow rate is manually and properly set by use of the convenient onboard flow meter (3) housed in a bypass circuit on the valve body. This circuit is automatically shut off during normal operation. The flow rate is indicated by a metal ball (4) sliding inside a transparent channel (5) with an integral graduated scale (6).



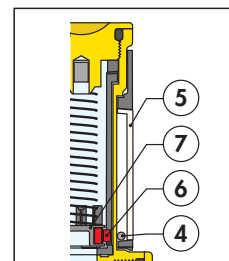
#### Flow meter bypass valve

The bypass valve (1) opens and closes the circuit between the flow meter and the valve. The bypass valve is easily opened by pulling the operating ring (2), and is automatically closed by the internal return spring (3) when finished reading the flow rate. The spring and the EPDM seal (4) provide a reliable seal to isolate the flow meter during normal operation, protecting potential debris from interfering with spring/magnetic disc mechanism. The operating ring (2) material has low thermal conductivity to avoid burns if the flow meter is opened while hot fluid is passing through the valve.



#### Ball/magnet indicator

The metal ball (4) that indicates the flow rate is not in direct contact with the heating/cooling transfer fluid passing through the flow meter. This is an effective and innovative measuring system in which the ball slides up and down inside a transparent channel (5) that is isolated from the fluid flowing through the body of the flow meter. The ball is moved by a magnet (6) connected to a float (7). In this way the flow rate indication system remains perfectly clean and provides reliable readings over time.





## DYNAMIC BALANCING VALVES FOR PLUMBING AND HYDRONICS



### 127 FlowCal+™

Compact automatic recirculation balancing valves.  
Patented anti-scale, low noise polymer.  
FlowCal™ cartridge.  
Inlet flow check valve.  
Max. working pressure: 230 psi.  
Temperature range: 32—212°F.  
Max. percentage of glycol: 50%  
Flow rate range 0.35 to 10 GPM.  
Flow accuracy: ±10%.  
2" gauge diameter temperature.  
Gauge scale: 30—210°F  
Gauge accuracy: ± 6°F

#### Without temperature gauge:

Code	Description	Lbs	USD
127141AFC ***	½" NPT male union	1.0	100.90
127144AFC ***	½" PEX crimp union	1.0	99.80
127142AFC ***	½" PEX expansion union	1.0	99.80
127149AFC ***	½" sweat union	0.8	99.80
127151AFC ***	¾" NPT male union	1.0	107.00
127156AFC ***	¾" press union	1.0	124.00
127154AFC ***	¾" PEX crimp union	1.0	108.00
127152AFC ***	¾" PEX expansion union	1.0	108.00
127159AFC ***	¾" sweat union	0.8	108.00
127161AFC ***	1" NPT male union	1.2	135.00
127166AFC ***	1" press union	1.3	142.00
127164AFC ***	1" PEX crimp union	1.3	134.00
127162AFC ***	1" PEX expansion union	1.3	134.00
127169AFC ***	1" sweat union	1.0	134.00

#### With temperature gauge:

Code	Description	Lbs	USD
127140AFC ***	½" NPT male union	1.2	135.00
127145AFC ***	½" PEX crimp union	1.2	131.00
127143AFC ***	½" PEX expansion union	1.2	131.00
127148AFC ***	½" sweat union	1.0	131.00
127150AFC ***	¾" NPT male union	1.2	162.00
127157AFC ***	¾" press union	1.2	158.00
127155AFC ***	¾" PEX crimp union	1.2	143.00
127153AFC ***	¾" PEX expansion union	1.2	143.00
127158AFC ***	¾" sweat union	1.0	143.00
127160AFC ***	1" NPT male union	1.4	168.00
127167AFC ***	1" press union	1.5	174.00
127165AFC ***	1" PEX crimp union	1.5	166.00
127163AFC ***	1" PEX expansion union	1.5	166.00
127168AFC ***	1" sweat union	1.2	166.00

Select desired flow rate from next page to complete full part number.  
No restrictions.



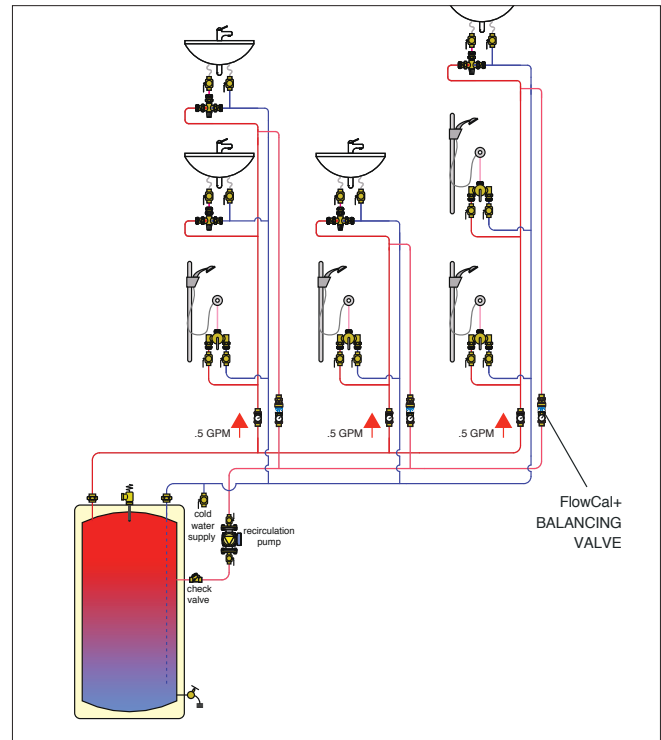
### 127 FlowCal™

Compact automatic recirculation balancing valves.  
Patented anti-scale, low noise polymer.  
Max. working pressure: 230 psi.  
Temperature range: 32—212°F.  
Max. percentage of glycol: 50%  
Flow rate range 0.35 to 10 GPM.  
Flow accuracy: ±10%.

Code	Description	Lbs	USD
127341AF ***	½" NPT male union	1.0	96.20
127346AF ***	½" press union	1.0	106.00
127344AF ***	½" PEX crimp union	1.0	90.90
127342AF ***	½" PEX expansion union	1.0	90.90
127349AF ***	½" sweat union	0.8	90.90
127351AF ***	¾" NPT male union	1.0	100.40
127356AF ***	¾" press union	1.0	117.00
127354AF ***	¾" PEX crimp union	1.0	95.70
127352AF ***	¾" PEX expansion union	1.0	95.70
127359AF ***	¾" sweat union	0.8	95.70
127361AF ***	1" NPT male union	1.2	114.00
127366AF ***	1" press union	1.3	144.00
127364AF ***	1" PEX crimp union	1.3	110.00
127362AF ***	1" PEX expansion union	1.3	110.00
127369AF ***	1" sweat union	1.0	110.00

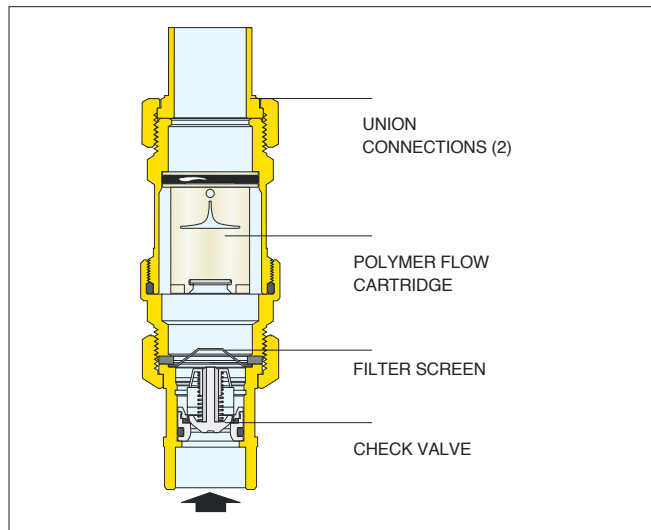
Select desired flow rate from next page to complete full part number.  
No restrictions.

#### Application diagram



## DYNAMIC BALANCING VALVES FOR PLUMBING AND HYDRONICS

### Construction details



### Flow rate selection

GPM	Last 3 digits ...	Differential Pressure Control Ranges (psid)
.35	G35	2—14
.5	G50	
.75	G75	
1	1G0	2—32
1.3	1G3	
1.5	1G5	
1.7	1G7	
2	2G0	
2.2	2G2	
2.5	2G5	
2.6	2G6	
3	3G0	
3.5	3G5	
4	4G0	
4.5	4G5	
5	5G0	4—34
6	6G0	
7	7G0	
8	8G0	
9	9G0	
10	10G	5—35

**NEW**

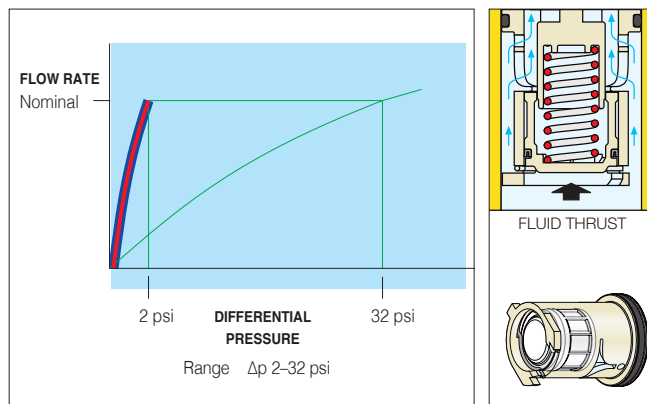


Isolation ball valve.  
Low lead MxF union fits 1" valves between  
body and tailpiece.

Code	Description	Lbs	USD
<b>290030</b>	Isolation ball valve 1" M x 1" F union	1	<b>36.80</b>

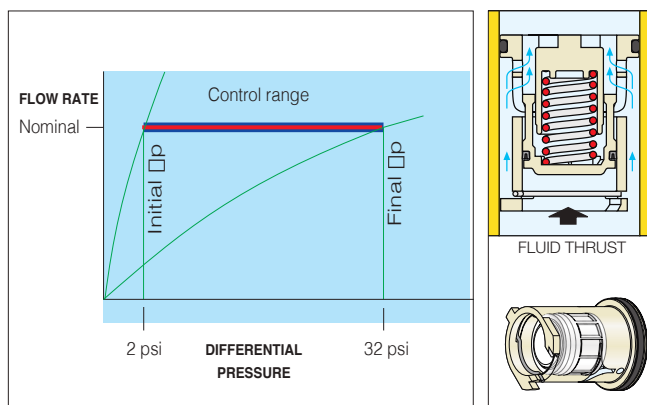
### Below the differential pressure control range (< 2 psid)\*

In this case, the spring-loaded regulating piston remains in equilibrium without compressing the spring and gives the fluid the maximum free flow area. When below the differential pressure control range the piston acts as a fixed orifice and thus the flow rate through the FlowCal depends only on the differential pressure.



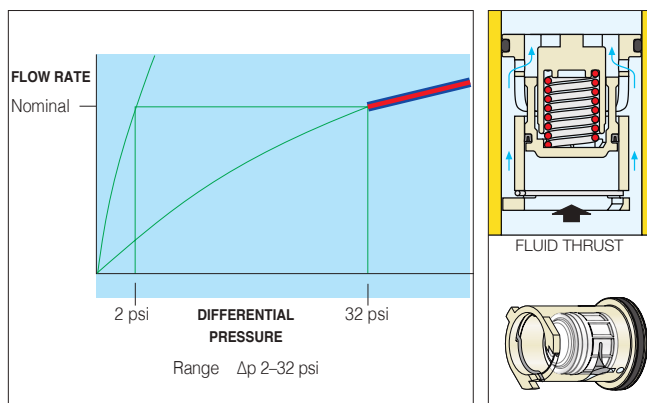
### Within the differential pressure control range (2 - 32 psid)\*

If the differential pressure is within the control range, the spring-loaded piston is positioned to give the fluid a free flow area permitting regular flow at the nominal rate for which the FlowCal is set up.



### Above the differential pressure control range (> 32 psid)\*

In this case, the spring-loaded piston fully compresses a spring and leaves only the fixed orifice for the fluid to pass through. The flow rate through the FlowCal depends only on the differential pressure.



## THERMAL BALANCING VALVES FOR PLUMBING



### 1161 ThermoSetter™

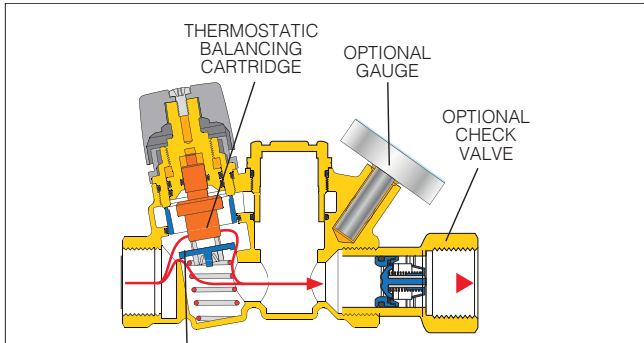
Adjustable thermal balancing valve for domestic hot water recirculation circuits. Body has section for thermal disinfection cartridge retrofit. Drywell for temperature gauge or probe. Max. working pressure: 230 psi. Adjustment temperature range: 95°F — 140°F. ½" and ¾" models: Cv max: 2.1; Cv min: 0.23; Cv design: 0.52. 1" and 1¼" models: Cv max: 4.4; Cv min: 1.0; Cv design: 1.9.

Code	Description	Lbs	USD
<b>116140A</b>	½" FNPT	1.6	<b>189.00</b>
<b>116140AC</b>	½" FNPT, check valve	1.8	<b>226.00</b>
<b>116141A</b>	½" FNPT, gauge	1.7	<b>202.00</b>
<b>116141AC</b>	½" FNPT, gauge, check valve	1.9	<b>238.00</b>
<b>116150A</b>	¾" FNPT	1.5	<b>203.00</b>
<b>116150AC</b>	¾" FNPT, check valve	1.7	<b>247.00</b>
<b>116151A</b>	¾" FNPT, gauge	1.6	<b>215.00</b>
<b>116151AC</b>	¾" FNPT, gauge, check valve	1.8	<b>259.00</b>
<b>116160A</b>	1" FNPT	<b>NEW</b> 2.1	<b>288.00</b>
<b>116160AC</b>	1" FNPT, check	<b>NEW</b> 2.3	<b>400.00</b>
<b>116161A</b>	1" FNPT, gauge	<b>NEW</b> 2.2	<b>301.00</b>
<b>116161AC</b>	1" FNPT, gauge, check	<b>NEW</b> 2.4	<b>414.00</b>
<b>116170A</b>	1¼" FNPT	<b>NEW</b> 2	<b>310.00</b>
<b>116170AC</b>	1¼" FNPT, check	<b>NEW</b> 2.2	<b>433.00</b>
<b>116171A</b>	1¼" FNPT, gauge	<b>NEW</b> 2.1	<b>322.00</b>
<b>116171AC</b>	1¼" FNPT, gauge, check	<b>NEW</b> 2.3	<b>445.00</b>

#### Operating principle

The ThermoSetter adjustable thermal balancing valve, installed at the end of each branch of the domestic hot water recirculation system, automatically maintains the set temperature. It controls the water flow rate according to the inlet temperature with the internal adjustable thermostatic cartridge. The thermostatic cartridge modulates the valve opening in response to changing water temperature, and when reaching the temperature setting, closes the valve to minimum flow position. A recirculation pump distributes flow to all the branches resulting in effective automatic thermal balancing. The automatic response allows each hot water branch to deliver hot water to each fixture. The ThermoSetter works perfectly with variable speed recirculation pumps for optimal energy usage.

#### Construction details 116150AC



Complies with NSF/ANSI 372-2011 low lead laws for use in accordance with the U.S. and Canadian plumbing codes, and with NSF/ANSI/CAN 61 (180F).



### 1163 ThermoSetter™

Adjustable thermal balancing valve for domestic hot water recirculation circuits. With by-pass valve for thermal disinfection. Purchase 656 actuator separately. Drywell includes temperature gauge. DZR low-lead brass body. Optional outlet check valve. Max. working pressure: 230 psi. Adjustment temperature range: 95°F — 140°F. ½" and ¾" models: Cv max: 2.1; Cv min: 0.23. Cv disinfection: 1.2; Cv design: 0.52. 1" and 1¼" models: Cv max: 4.4; Cv min: 1.0. Cv disinfection: 2.3; Cv design: 1.9.

Code	Description	Lbs	USD
<b>116340A</b>	½" FNPT	1.8	<b>258.00</b>
<b>116340AC</b>	½" FNPT, check valve	2.0	<b>297.00</b>
<b>116350A</b>	¾" FNPT	1.7	<b>272.00</b>
<b>116350AC</b>	¾" FNPT, check valve	1.9	<b>316.00</b>
<b>116360A</b>	1" FNPT, gauge	<b>NEW</b> 2.3	<b>358.00</b>
<b>116360AC</b>	1" FNPT, gauge, check valve	<b>NEW</b> 2.5	<b>470.00</b>
<b>116370A</b>	1¼" FNPT, gauge	<b>NEW</b> 2.2	<b>379.00</b>
<b>116370AC</b>	1¼" FNPT, gauge, check valve	<b>NEW</b> 2.4	<b>502.00</b>



### 1162, 1166 ThermoSetter™

Adjustable thermal balancing valve for domestic hot water recirculation circuits. With thermal by-pass cartridge for thermal disinfection. Drywell includes temperature gauge. Max. working pressure: 230 psi. Adjustment temperature range: 95°F — 140°F. ½" and ¾" models: Cv max: 2.1; Cv min: 0.23. Cv disinfection: 1.2; Cv design: 0.52. 1" and 1¼" models: Cv max: 4.4; Cv min: 1.0. Cv disinfection: 2.3; Cv design: 1.9.

Code	Description	Lbs	USD
<b>116240A</b>	½" FNPT, 160°F bypass	1.8	<b>246.00</b>
<b>116240AC</b>	½" FNPT, check valve, 160°F bypass	2	<b>282.00</b>
<b>116250A</b>	¾" FNPT, 160°F bypass	1.7	<b>259.00</b>
<b>116250AC</b>	¾" FNPT, check valve, 160°F bypass	1.9	<b>303.00</b>
<b>116260A</b>	1" FNPT, 160°F bypass	<b>NEW</b> 1.8	<b>345.00</b>
<b>116260AC</b>	1" FNPT check, 160°F bypass	<b>NEW</b> 2	<b>456.00</b>
<b>116270A</b>	1-1/4" FNPT, 160°F bypass	<b>NEW</b> 1.7	<b>368.00</b>
<b>116270AC</b>	1¼" FNPT, check, 160°F bypass	<b>NEW</b> 1.9	<b>490.00</b>
<b>116640A</b>	½" FNPT, 140°F bypass	<b>NEW</b> 1.8	<b>246.00</b>
<b>116640AC</b>	½" FNPT, check valve, 140°F bypass	<b>NEW</b> 2	<b>282.00</b>
<b>116650A</b>	¾" FNPT, 140°F bypass	<b>NEW</b> 1.7	<b>259.00</b>
<b>116650AC</b>	¾" FNPT, check valve, 140°F bypass	<b>NEW</b> 1.9	<b>303.00</b>
<b>116660A</b>	1" FNPT, 140°F bypass	<b>NEW</b> 2.3	<b>345.00</b>
<b>116660AC</b>	1" FNPT, check, 140°F bypass	<b>NEW</b> 2.5	<b>456.00</b>
<b>116670A</b>	1¼" FNPT, 140°F bypass	<b>NEW</b> 2.2	<b>368.00</b>
<b>116670AC</b>	1¼" FNPT, check, 140°F bypass	<b>NEW</b> 2.4	<b>490.00</b>

## THERMAL BALANCING VALVES FOR PLUMBING

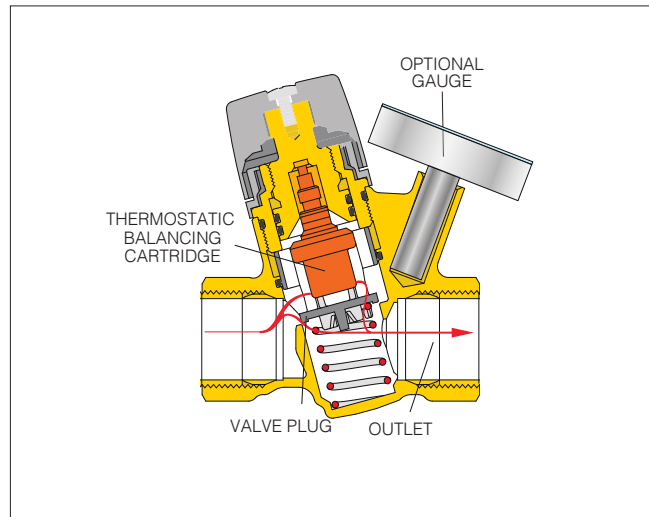


### 1164 ThermoSetter™

Compact adjustable thermal balancing valve for domestic hot water recirculation circuits. Drywell for temperature gauge or probe. DZR low-lead brass body. Optional outlet check valve. Max. working pressure: 230 psi. Adjustment temperature range: 105°F — 150°F. Cv max: 2.1; Cv min: 0.35. Cv design: 0.69. Certified to Low Lead Laws and listed by ICC-ES for use in accordance with the U.S. and Canadian plumbing codes. NSF/ANSI/CAN 61 to 180°F approval.

Code	Description	Lbs	USD
<b>116440A</b>	½" FNPT	1.6	<b>171.00</b>
<b>116440AC</b>	½" FNPT, check valve	1.8	<b>208.00</b>
<b>116441A</b>	½" FNPT, gauge	1.5	<b>182.00</b>
<b>116441AC</b>	½" FNPT, gauge, check valve	1.7	<b>221.00</b>
<b>116450A</b>	¾" FNPT	1.6	<b>184.00</b>
<b>116450AC</b>	¾" FNPT, check valve	1.8	<b>227.00</b>
<b>116451A</b>	¾" FNPT, gauge	1.5	<b>195.00</b>
<b>116451AC</b>	¾" FNPT, gauge, check valve	1.7	<b>239.00</b>

#### Construction details



Check valve fits 116 ThermoSetter™. DZR low-lead brass. Max. working pressure: 150 psi. Max. working temperature: 250°F.

Code	Description	Lbs	USD
<b>NA10469</b>	½" FNPT x MNPT inline check valve	0.1	<b>38.10</b>
<b>NA10467</b>	¾" FNPT x MNPT inline check valve	0.1	<b>44.40</b>
<b>NA51361*</b>	1" MNPT in, 1" FNPT out	<b>NEW</b> 1.1	<b>110.00</b>
<b>NA51371*</b>	1¼" MNPT in, 1¼" FNPT out	<b>NEW</b> 1.3	<b>121.00</b>

\*Serviceable stainless steel check

#### Operating principle

The ThermoSetter™ compact adjustable thermal balancing valve is used for automatic balancing of recirculation loops in domestic hot water systems, to speed hot water delivery, reduce water waste and save energy. It does not have a bypass cartridge option so is not intended for thermal disinfection applications. The internal thermostatic balancing cartridge automatically modulates flow to ensure a constant temperature in the recirculation piping system. The 116 Series has an adjustment knob with temperature scale indication. An integral dry-well holds a slide-in temperature gauge for local indication, or a sensor for remote temperature sensing. The optional check valve protects against circuit thermo-syphoning.



Actuator disinfection cartridge for use with 656 actuator.

Code	Description	Lbs	USD
<b>116000</b>	Replacement actuator bypass cartridge	0.1	<b>57.20</b>



Thermal disinfection bypass cartridges.

Code	Description	Lbs	USD
<b>F0001286</b>	140°F bypass cartridge	0.1	<b>44.40</b>
<b>F0000580</b>	160°F bypass cartridge	0.1	<b>44.40</b>

**NEW**



Replacement main balancing cartridges

Code	Description	Lbs	USD
<b>F0001516</b>	½", ¾" balancing cartridge	0.1	<b>44.40</b>



Temperature gauge fits 116 series. Working temperature range: 30°F — 180°F.

Code	Description	Lbs	USD
<b>116010</b>	1½" dial temp. gauge	0.1	<b>12.60</b>



Insulation shell fits 116 series thermal balancing valve.

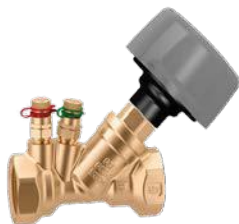
Code	Description	Lbs	USD
<b>CBN116140*</b>	Insulation shell for 1161, 1162, 1163	0.1	<b>30.50</b>
<b>CBN116440*</b>	Insulation shell for 1164	0.1	<b>30.00</b>
<b>CBN116160**</b>	Insulation shell for 1161, 1162, 1163	0.1	<b>32.60</b>

\*Fits ½" and ¾"

\*\*Fits 1" and 1¼"

## STATIC BALANCING VALVES, FIXED ORIFICE, FOR PLUMBING AND HYDRONICS

### 130 Flo-Set™ Fixed Orifice



Fixed orifice.  
Multi-turn adjustment range.  
Memory stop feature.  
Max. working pressure: 232 psi.  
Working temperature range: -4 to 250°F.  
Number of adjustment turns: 6.  
DZR Low-lead brass body.  
Stainless steel valve plug.  
Teflon® stem guide bearing.  
Meets requirements of NSF/ANSI 372-2011.  
Complies with low lead laws and listed by ICC-ES for use in accordance with the U.S. and Canadian plumbing codes.

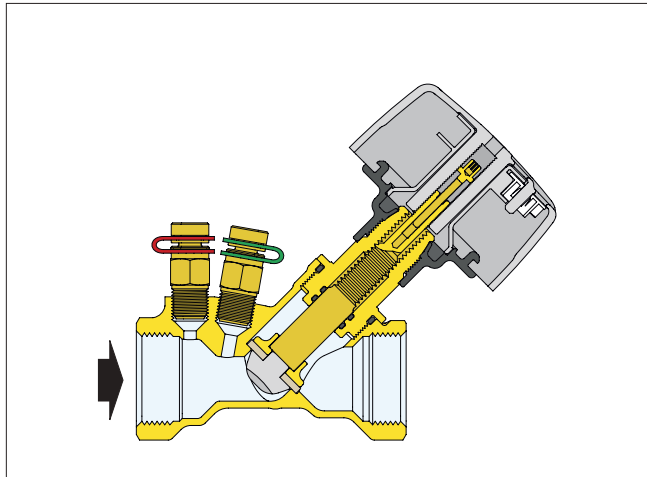


Insulation shell fits 130 series balancing valves.

Code	Description	Max Cv	Lbs	USD
<b>130400A</b>	½" NPT female	3.7	1.0	<b>125.00</b>
<b>130500A</b>	¾" NPT female	5.1	1.2	<b>137.00</b>
<b>130600A</b>	1" NPT female	8.8	1.5	<b>163.00</b>
<b>130700A</b>	1¼" NPT female	14.0	2.0	<b>204.00</b>
<b>130800A</b>	1½" NPT female	19.7	2.3	<b>254.00</b>
<b>130900A</b>	2" NPT female	30.5	2.5	<b>338.00</b>

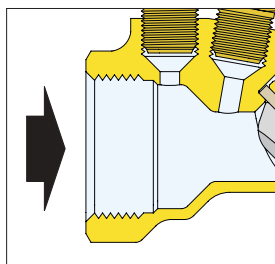
#### Construction details

The 130 series balancing valve is a hydraulic device that controls the flow rate of a fluid. Turning the knob moves a plug within the fluid stream which varies the flow rate. The flow rate is determined according to the pressure drop value measured by a differential pressure meter connected to the pressure test ports.



#### Venturi flow rate measurement device

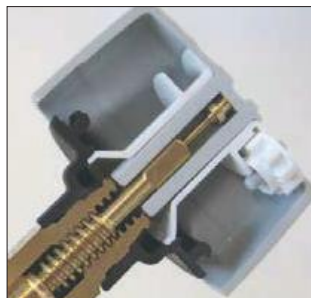
As shown in the figure below, the 130 series balancing valve contains two closely spaced pressure test ports located upstream of the valve plug and at different cross sectional areas. As fluid flows through the valve, the velocity at the port closest to the plug is greater than the velocity at the port furthest. The result, referred to as the Venturi effect, is an induced pressure differential across the ports.



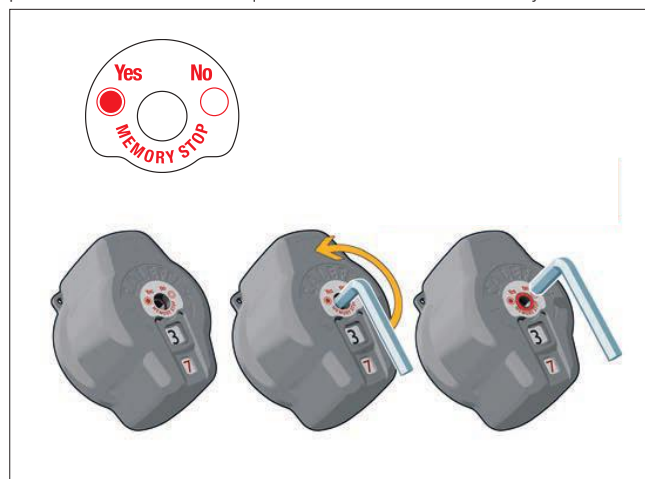
Code	Description	Lbs	USD
<b>CBN130400</b>	fits ½" NPT	0.1	<b>27.50</b>
<b>CBN130500</b>	fits ¾" NPT	0.1	<b>29.80</b>
<b>CBN130600</b>	fits 1" NPT	0.1	<b>35.80</b>
<b>CBN130700</b>	fits 1¼" NPT	0.1	<b>44.70</b>
<b>CBN130800</b>	fits 1½" NPT	0.1	<b>55.80</b>
<b>CBN130900</b>	fits 2" NPT	0.1	<b>74.30</b>

**Adjustment knob** The shape of the knob is designed to ensure maximum comfort for the operator and an accurate adjustment. 6 full turns of rotation with 10 decimal graduations per rotation allows for precise valve adjustment. Shades of the scale indicator are large and clear allowing for easy, accurate reading. The knob is made of a reinforced high strength corrosion-resistant polymer.

**Adjustment reference scale** Each 360° rotation of the knob moves the turn indicator by one position, ranging from 0 (valve closed) to 6 (valve fully open). A geared drive allows for decimal graduations of the scale situated around the knob itself letting the flow rate to be finely tuned.



**Memory stop** The 130 series balancing valve features a memory stop that allows the valve to be reopened to the initial position if it has been closed for any reason such as isolating components in the balanced circuit. Locking the position to be memorized requires the use of a 2.5 mm hex key.





## STATIC BALANCING VALVES, VARIABLE ORIFICE, FOR PLUMBING AND HYDRONICS



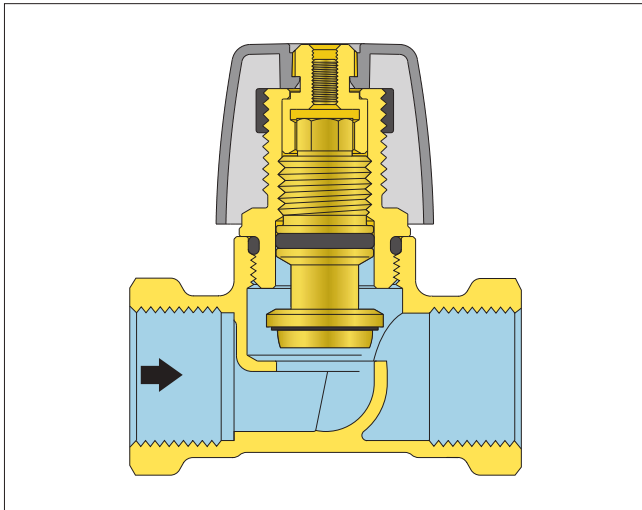
### 142 Flo-Set™ Variable Orifice

Memory stop feature.  
Characterized plug for smooth adjustment.  
Maximum working pressure: 232 psi.  
Working temperature range: 14–250°F.  
DZR low-lead brass body.  
Meets requirements of NSF/ANSI 372-2011.  
Complies with low lead laws and listed by ICC-ES for use in accordance with the U.S. and Canadian plumbing codes.

Code	Description	Max Cv	Lbs	USD
142241A	½" NPT female	3.4	1.0	98.00
142251A	¾" NPT female	5.0	1.2	104.50
142261A	1" NPT female	7.5	1.5	142.00
142271A	1¼" NPT female	12.9	2.3	203.00
142281A	1½" NPT female	16.8	3.0	227.00
142291A	2" NPT female	22.0	3.5	290.00

#### Operating Principal

The 142 series balancing valve is a hydraulic device that controls the flow rate of a fluid. Turning the knob moves a plug within the fluid stream which varies the flow rate. The flow rate is determined according to the pressure drop value measured by a differential pressure meter connected to the pressure test ports and the adjustment knob position.



**Adjustment knob** The knob is made of a reinforced high strength corrosion-resistant polymer. The shape of the knob is designed to ensure maximum comfort for the operator and an accurate adjustment.

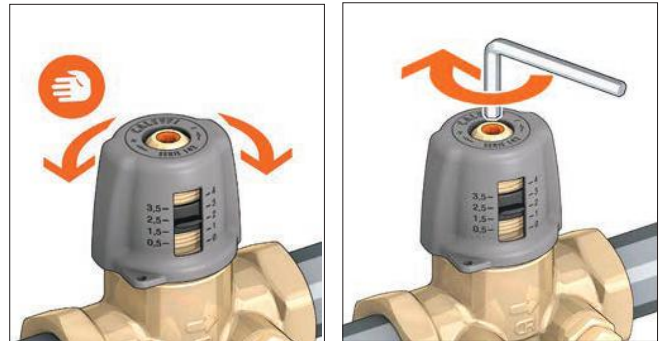
**Adjustment reference scale** Each 360° rotation of the knob moves the turn indicator by one position, ranging from 0 (valve closed) to 4 (valve fully open).



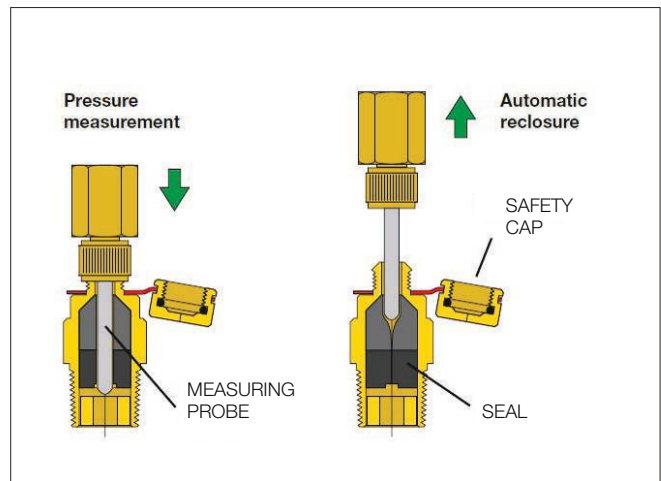
Insulation shell fits 142 series balancing valves.

Code	Description	Lbs	USD
CBN142241A	fits ½" NPT	0.1	25.20
CBN142251A	fits ¾" NPT	0.1	26.80
CBN142261A	fits 1" NPT	0.1	36.50
CBN142271A	fits 1¼" NPT	0.1	52.10
CBN142281A	fits 1½" NPT	0.1	58.60

**Memory stop** The 130 series balancing valve features a memory stop that allows the valve to be reopened to the initial position if it has been closed for any reason such as isolating components in the balanced circuit. Locking the position to be memorized requires the use of a 2.5 mm hex key.



**Fast-coupling pressure test ports** The 130 series balancing valve has as standard probe type, fastcoupling pressure test ports. The probe from the differential pressure meter is inserted into the port packing, until the end of the probe enters the system. When the measuring probe is pulled out, the test port automatically closes, preventing fluid leakage. Care should be taken to pull the probe out slowly so as to allow adequate time for the packing to re-seal – otherwise fluid can quickly escape creating a hazardous situation. Consult differential pressure meter manufacturer instructions for proper use of instrument and pressure port couplings.



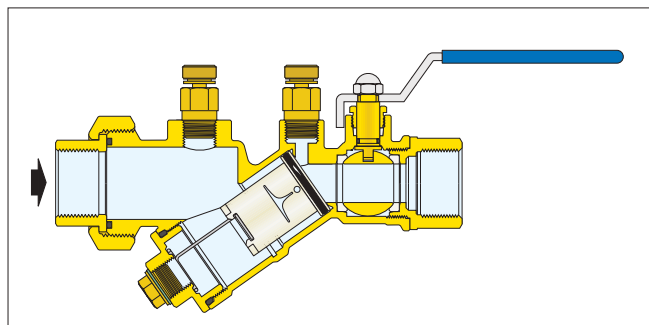
## DYNAMIC BALANCING VALVES FOR HYDRONICS



### 121 FlowCal™

Automatic flow balancing valve with integral ball valve.  
Brass body.  
Patented anti-scale, low noise polymer FlowCal™ cartridge.  
Maximum working pressure: 400 psi (400 WOG).  
Working temperature range: 32—212°F (0 —100°C).  
Max. percentage of glycol: 50%.  
Differential pressure control ranges: 2—14, 2—32, 4—34, 5—35 psid.  
Flow rate: fixed flow rate settings ranging from 0.35—21 GPM.  
Flow accuracy: ±10%.  
US Patent 7,246,635 B2.

Available with optional factory-installed pressure and temperature test ports (1213xxx series).



Code	Description	Lbs	USD
<b>121141A ...</b>	½" NPT female	2.7	<b>125.00</b>
<b>121149A ...</b>	½" sweat	2.7	<b>120.00</b>
<b>121151A ...</b>	¾" NPT female	2.7	<b>126.00</b>
<b>121159A ...</b>	¾" sweat	2.7	<b>121.00</b>
<b>121161A ...</b>	1" NPT female	5.0	<b>258.00</b>
<b>121169A ...</b>	1" sweat	5.0	<b>247.00</b>
<b>121171A ...</b>	1¼" NPT female	5.0	<b>290.00</b>
<b>121179A ...</b>	1¼" sweat	5.0	<b>276.00</b>
<b>121341A ...</b>	½" NPT female with PT test ports	3.2	<b>135.00</b>
<b>121349A ...</b>	½" sweat with PT test ports	3.2	<b>128.00</b>
<b>121351A ...</b>	¾" NPT female with PT test ports	3.2	<b>138.00</b>
<b>121359A ...</b>	¾" sweat with PT test ports	3.2	<b>129.00</b>
<b>121361A ...</b>	1" NPT female with PT test ports	5.5	<b>268.00</b>
<b>121369A ...</b>	1" sweat with PT test ports	5.5	<b>256.00</b>
<b>121371A ...</b>	1¼" NPT female with PT test ports	5.5	<b>299.00</b>
<b>121379A ...</b>	1¼" sweat with PT test ports	5.5	<b>285.00</b>

Select desired flow rate to complete full part number.

Size	GPM	Last 3 digits ...	Differential Pressure Control Ranges (psid)
½", ¾"	0.35	G35	2 — 14
½", ¾"	0.5	G50	
½", ¾"	0.75	G75	
½", ¾"	1	1G0	2 — 32
½", ¾"	1.3	1G3	
½", ¾"	1.5	1G5	
½", ¾"	1.7	1G7	
½", ¾"	2	2G0	
½", ¾"	2.2	2G2	
½", ¾"	2.5	2G5	
½", ¾", 1"	2.6	2G6	
½", ¾", 1"	3	3G0	
½", ¾", 1"	3.5	3G5	
½", ¾", 1", 1¼"	4	4G0	4 — 34
½", ¾", 1", 1¼"	4.5	4G5	
½", ¾", 1", 1¼"	5	5G0	
½", ¾", 1", 1¼"	6	6G0	
½", ¾", 1", 1¼"	7	7G0	
½", ¾", 1", 1¼"	8	8G0	

Size	GPM	Last 3 digits ...	Differential Pressure Control Ranges (psid)
½", ¾", 1", 1¼"	9	9G0	5 — 35
½", ¾", 1", 1¼"	10	10G	
1", 1¼"	11	11G	3 — 32
1", 1¼"	12	12G	
1", 1¼"	13	13G	
1", 1¼"	14	14G	
1", 1¼"	15	15G	4 — 35
1", 1¼"	16	16G	
1", 1¼"	17	17G	
1", 1¼"	18	18G	
1", 1¼"	19	19G	
1", 1¼"	20	20G	
1", 1¼"	21	21G	

Size	Flow Rates
½"	.35 —10 GPM
¾"	.35 —10 GPM
1"	2.5—21 GPM
1¼"	4—21 GPM

Replacement flow cartridge kits are available. Consult factory.

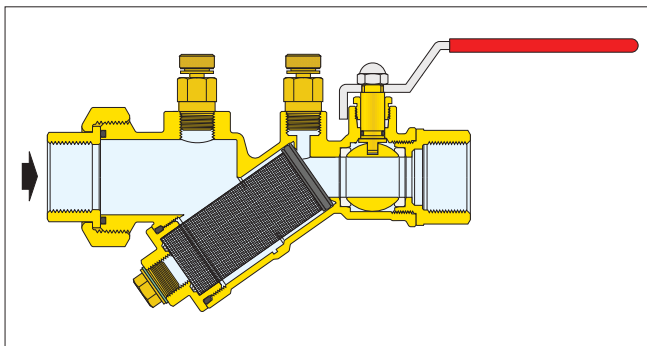
## Y-STRAINER WITH BALL VALVE FOR HYDRONICS

### 120 Y-strainer

Y-strainer with integral ball valve. Brass body. Stainless steel strainer cartridge.  
Maximum working pressure: 400 psi (400 WOG).  
Working temperature range: 32–212°F.  
Max. percentage glycol: 50%.  
Strainer (20 mesh).  
Connections: —body: F NPT union x F NPT, sweat union x sweat.  
Pressure and temperature ports: ¼" NPT.  
Drain port connection: ¼" for ½" & ¾" or ½" for 1" & 1¼".



Code	Description	Cv	Lbs	USD
<b>120141A 000</b>	½" NPT female	8.0	3.0	<b>113.00</b>
<b>120149A 000</b>	½" sweat	8.0	3.0	<b>108.00</b>
<b>120151A 000</b>	¾" NPT female	8.4	3.0	<b>114.00</b>
<b>120159A 000</b>	¾" sweat	8.4	3.0	<b>109.00</b>
<b>120161A 000</b>	1" NPT female	19	6.0	<b>227.00</b>
<b>120169A 000</b>	1" sweat	19	6.0	<b>216.00</b>
<b>120171A 000</b>	1¼" NPT female	20	6.0	<b>258.00</b>
<b>120179A 000</b>	1¼" sweat	20	6.0	<b>247.00</b>
<b>120341A 000</b>	½" NPT female with PT	8.0	3.5	<b>123.00</b>
<b>120349A 000</b>	½" sweat with PT	8.0	3.5	<b>118.00</b>
<b>120351A 000</b>	¾" NPT female with PT	8.4	3.5	<b>124.00</b>
<b>120359A 000</b>	¾" sweat with PT	8.4	3.5	<b>119.00</b>
<b>120361A 000</b>	1" NPT female with PT	19	6.5	<b>237.00</b>
<b>120369A 000</b>	1" sweat with PT	19	6.5	<b>225.00</b>
<b>120371A 000</b>	1¼" NPT female with PT	20	6.5	<b>268.00</b>
<b>120379A 000</b>	1¼" sweat with PT	20	6.5	<b>256.00</b>



## STATIC BALANCING WITH FLOW METER

### NA223

Direct in-line balancing / flow meter with brass body for hydronic applications only.  
Max percentage of glycol: 50%.  
Max working pressure: 150 psi.  
Temperature range: 32–250°F.  
Measuring accuracy: ±10%.  
Cv: 6.0.  
See fitting selection table in Section 9.



Code	Description	Lbs	USD
<b>NA223529</b>	2 to 8 gpm with 1" union thread	0.9	<b>105.00</b>



Two union nuts, washers and tail pieces.  
Low-lead brass.

Code	Description	Lbs	USD
<b>NA12249</b>	½" sweat with 1" union nuts	0.2	<b>25.10</b>
<b>NA12259</b>	¾" sweat with 1" union nuts	0.2	<b>30.00</b>
<b>NA12269</b>	1" sweat with 1" union nuts	0.3	<b>52.50</b>



### 538

Drain valves for field installation in blow-down-port connection of the 120 series Y-strainer.  
Brass body.  
With ¾" garden hose connection.  
Max. working pressure: 150 psi.  
Max. working temperature: 250°F.

Code	Description	Lbs	USD
<b>538202 FD</b>	¼" NPT fits ½–¾" 120 series	0.3	<b>12.80</b>
<b>538402 FD</b>	½" NPT fits 1–1¼" 120 series	0.3	<b>13.10</b>



### 100 PT test ports

Fast-plug pressure/temperature test ports fits FlowCal™ automatic flow balancing valves and the 120 series Y-strainer. The double-sealing core insures long and trouble free service.  
Low Lead brass body.  
Nordel Core.  
Connections: ¼" NPT male.  
Cap thread: ⅜"-24 UNF.  
Working temperature range: 0–275°F.  
Max. working pressure: 435 psi.  
Pair (2 ports included).

Code	Description	Lbs	USD
<b>100001A</b>	Standard size, 1½" length (pair)	0.5	<b>14.20</b>

# WORLD'S MOST RECOGNIZED PRESSURE REDUCING VALVES

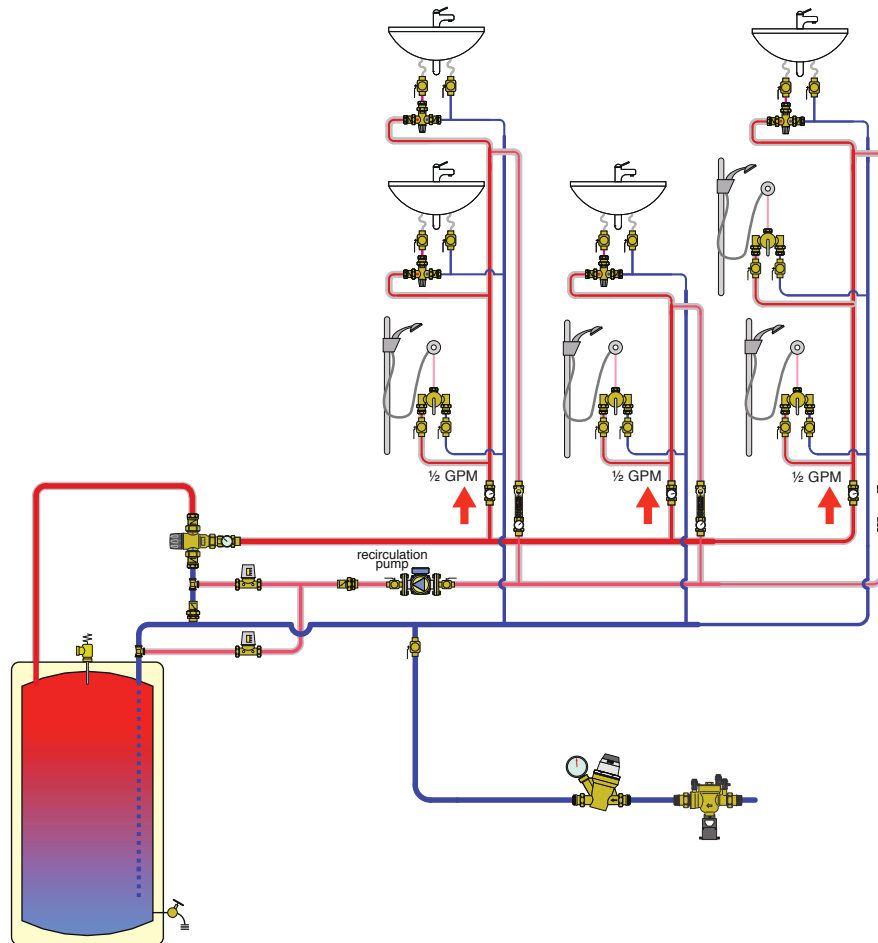


The PresCal™ is constructed of dezincification-resistant low lead brass and low friction moving parts that stand up to hard water and scale for maximum durability. The fully-contained replaceable cartridge has an integral stainless steel mesh filter which makes cleaning or rebuilding the PresCal fast and easy. Approvals include compliance with NSF/ANSI/CAN 61 (rated for commercial hot water 180°F), NSF/ANSI 372 low lead laws, ASSE 1003, CSA B356, and codes IPC, IRC, UPC and NPC for use in accordance with the U.S. and Canadian plumbing codes. **CALEFFI GUARANTEED.**



## PRVS, BACKFLOW PREVENTERS AND AIR VENTS

This diagram is for illustration purposes only



### PRODUCTS INCLUDED IN SECTION

- Pressure reducing valves for plumbing
- Automatic air vent for plumbing
- Backflow preventers, dual check, for plumbing and hydronics
- Backflow preventers, RPZ type, for plumbing and hydronics



## PRESSURE REDUCING VALVES FOR PLUMBING



### 535H PresCal™

Pressure reducing valve for residential and commercial applications.  
 Max. working pressure: 300 psi.  
 Max. working temperature: 180°F.  
 Pressure setting range: 15 — 90 psi.  
 Complies with: ASSE 1003, CSA B356, NSF/ANSI/CAN 61, NSF/ANSI 372, Low Lead Laws and listed by ICC-ES.  
 Meets codes IPC, IRC & UPC for use in accordance with the U.S. and Canadian plumbing codes. Plenum rated: compliant with the requirements of standard UL 2043.

Code	Description	Max GPM	Lbs	USD
535940HA	½" sweat union	7	1.9	<b>106.00</b>
535941HA	½" sweat union, gauge	7	2.0	<b>118.00</b>
535340HA	½" NPT female union	7	2.0	<b>116.00</b>
535341HA	½" NPT female union, gauge	7	2.1	<b>127.00</b>
535950HA	¾" sweat union	12	2.2	<b>116.00</b>
535951HA	¾" sweat union, gauge	12	2.3	<b>126.00</b>
535350HA	¾" NPT female union	12	2.3	<b>124.00</b>
535351HA	¾" NPT female union, gauge	12	2.4	<b>135.00</b>
535650HA	¾" press union	12	2.3	<b>121.00</b>
535651HA	¾" press union, gauge	12	2.4	<b>132.00</b>
535750HA	¾" PEX crimp union	12	2.3	<b>116.00</b>
535751HA	¾" PEX crimp union, gauge	12	2.4	<b>126.00</b>
535550HA	¾" PEX expansion union	12	2.3	<b>116.00</b>
535551HA	¾" PEX expansion union, gauge	12	2.4	<b>126.00</b>
535960HA	1" sweat union	19	2.9	<b>152.00</b>
535961HA	1" sweat union, gauge	19	3.0	<b>164.00</b>
535360HA	1" NPT female union	19	3.0	<b>162.00</b>
535361HA	1" NPT female union, gauge	19	3.1	<b>173.00</b>
535660HA	1" press union	19	3.0	<b>177.00</b>
535661HA	1" press union, gauge	19	3.1	<b>189.00</b>
535760HA	1" PEX crimp union	19	3.0	<b>152.00</b>
535761HA	1" PEX crimp union, gauge	19	3.1	<b>164.00</b>
535560HA	1" PEX expansion union <span style="background-color: yellow;">NEW</span>	19	3.0	<b>152.00</b>
535561HA	1" PEX expansion union, gauge <span style="background-color: yellow;">NEW</span>	19	3.1	<b>164.00</b>
535970HA	1¼" sweat union	34	5.6	<b>337.00</b>
535971HA	1¼" sweat union, gauge	34	5.7	<b>348.00</b>
535370HA	1¼" NPT female union	34	5.7	<b>345.00</b>
535371HA	1¼" NPT female union, gauge	34	5.8	<b>357.00</b>
535670HA	1¼" press union	34	5.8	<b>492.00</b>
535671HA	1¼" press union, gauge	34	5.8	<b>504.00</b>
535980HA	1½" sweat union	44	7.3	<b>473.00</b>
535981HA	1½" sweat union, gauge	44	7.4	<b>483.00</b>
535380HA	1½" NPT female union	44	7.3	<b>498.00</b>
535381HA	1½" NPT female union, gauge	44	7.4	<b>509.00</b>
535680HA	1½" press union	44	7.3	<b>707.00</b>
535681HA	1½" press union, gauge	44	7.4	<b>721.00</b>
535990HA	2" sweat union	70	9.7	<b>614.00</b>
535991HA	2" sweat union, gauge	70	9.8	<b>626.00</b>
535390HA	2" NPT female union	70	9.7	<b>611.00</b>
535391HA	2" NPT female union, gauge	70	9.8	<b>623.00</b>
535690HA	2" press union	70	9.7	<b>870.00</b>
535691HA	2" press union, gauge	70	9.8	<b>882.00</b>

GPM flowrate at 6 feet per second water velocity.

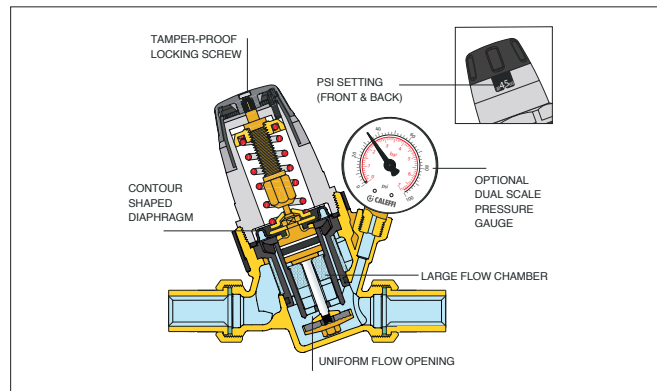


### 535H PresCal™ Body

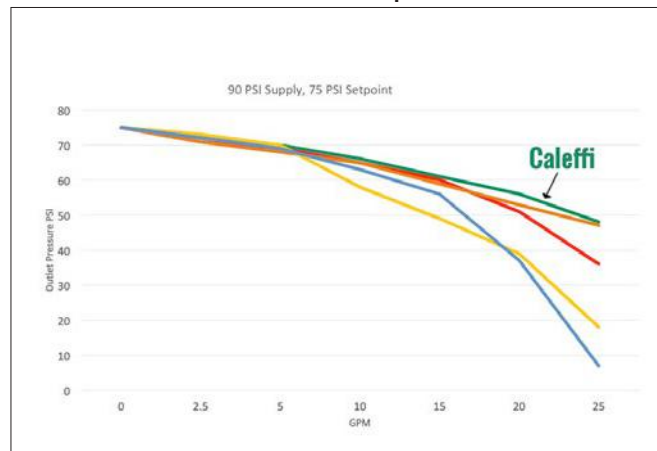
Replacement valve body.  
 DZR low lead "Ecobross" body.  
 Gauge port plug NA10438 included with body.  
 See fitting selection table in Section 8.

Code	Description	Lbs	USD
NA535840HA	½" body	1.9	<b>80.90</b>
NA535841HA	½" body, gauge <span style="background-color: yellow;">NEW</span>	2	<b>91.40</b>
NA535850HA	¾" body	2.2	<b>85.10</b>
NA535851HA	¾" body, gauge <span style="background-color: yellow;">NEW</span>	2.3	<b>95.60</b>
NA535860HA	1" body	2.9	<b>112.00</b>
NA535861HA	1" body, gauge <span style="background-color: yellow;">NEW</span>	3	<b>123.00</b>
NA535870HA	1¼" body	6.1	<b>246.00</b>
NA535871HA	1¼" body, gauge <span style="background-color: yellow;">NEW</span>	6.2	<b>256.00</b>
NA535880HA	1½" body	7.3	<b>347.00</b>
NA535881HA	1½" body, gauge <span style="background-color: yellow;">NEW</span>	7.4	<b>357.00</b>
NA535890HA	2" body	9.7	<b>402.00</b>
NA535891HA	2" body, gauge <span style="background-color: yellow;">NEW</span>	9.8	<b>413.00</b>

#### Construction details 535H PresCal™



#### ¾" 535H Falloff Performance vs. competition



## PRESSURE REDUCING VALVES FOR PLUMBING



### 533H PresCal™

Compact pressure reducing valve for residential and light commercial applications. DZR low lead "Ecobross" body with inlet union connection. Low friction anti-scale moving parts. High flow seat design. Adjustment screw for pressure set point. Tamper-resistant cap included. Max. working pressure: 250 psi. Max. working temperature: 180°F. Pressure setting range: 15 — 90 psi. Factory setting: 45 psi. Complies with: ASSE 1003, CSA B356, NSF/ANSI/CAN 61, NSF/ANSI 372, Low Lead Laws and listed by ICC-ES. Meets codes IPC, IRC & UPC for use in accordance with the U.S. and Canadian plumbing codes.

Code	Description	Max GPM	Lbs	USD
533340HA*	½", NPT female union in	5.5	0.9	92.60
533341HA**	½", NPT female union in	5.5	1.1	104.70
533940HA*	½", sweat union in	5.5	0.9	84.40
533941HA**	½", sweat union in	5.5	1.1	96.60
533350HA*	¾", NPT female union in	10	1.1	99.50
533351HA**	¾", NPT female union in	10	1.3	111.00
533950HA*	¾", sweat union in	10	1.1	92.00
533951HA**	¾", sweat union in	10	1.3	104.20
533650HA*	¾", press union in	10	1.1	96.60
533651HA**	¾", press union in	10	1.3	108.00
533750HA*	¾", PEX crimp union in	10	1.1	92.00
533751HA**	¾", PEX crimp union in	10	1.3	104.20
533850HA*	¾", PEX expansion union in	10	1.1	92.00
533851HA**	¾", PEX expansion union in	10	1.3	104.20

\*FNPT outlet

\*\*FNPT outlet with gauge

Gauge port plug.



Code	Description	Lbs	USD
NA10438	⅛" NPT	0.1	2.30



PVC jumper nipple with male union thread. The length of the jumper nipple matches the 535H series valve body face-to-face dimension (B'), allowing the piping to be completed prior to the installation of valve and permitting quick change out from the jumper to the valve.

Code	Description	Lbs	USD
NA11304	Jumper nipple for 535H ½"	0.1	14.00
NA11305	Jumper nipple for 535H ¾"	0.1	15.40
NA11306	Jumper nipple for 535H 1"	0.2	16.50
NA11307	Jumper nipple for 535H 1¼"	0.3	17.70
NA11308	Jumper nipple for 535H 1½"	0.3	19.30
NA11309	Jumper nipple for 535H 2"	0.5	55.70



### 533H PresCal™ Body

Replacement valve body. DZR low lead "Ecobross" body. Gauge port plug NA10438 included with body. See fitting selection table in Section 8.

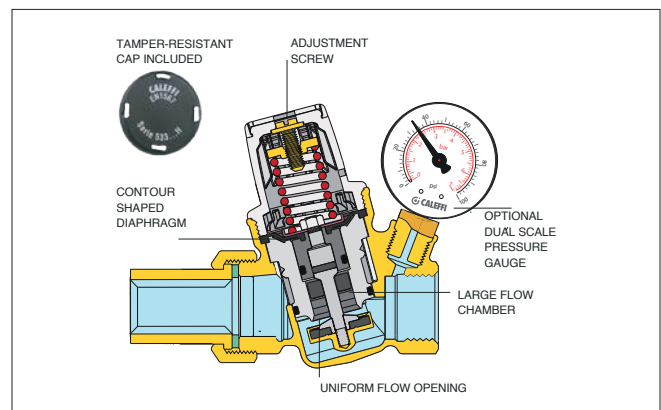
Code	Description	Lbs	USD
NA533449HA	½" body	0.7	71.80
NA533459HA	¾" body	0.9	76.00



Replacement cartridge for 533H series pressure reducer.

Code	Description	Lbs	USD
533000H	Fits 533H 1/2", 3/4"	0.2	47.70

### Construction details 533H PresCal™



Pressure gauge fits 535H and 533H series pressure reducers. Dial size: 2". Pressure range: 0—100 psi / 0-7 bar. Connection: ⅛" NPT.

Code	Description	Lbs	USD
NA10273	⅛" NPT male	0.1	12.90



Replacement cartridge for 535H series pressure reducer.

Code	Description	Lbs	USD
535006HA	Fits 535H ½", ¾", 1"	0.3	59.60
535009HA	Fits 535H 1¼", 1½", 2"	0.5	180.00

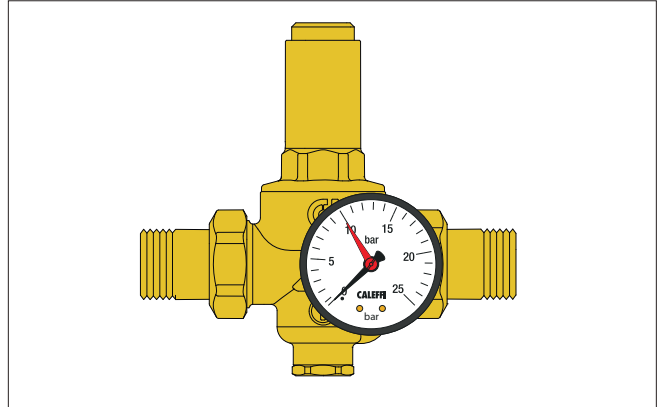
## PRESSURE REDUCING VALVES FOR PLUMBING



### 536A PresCal™ HP

High performance piston type pressure reducing valve for high rise buildings and other applications where high pressures are present and require staged pressure control. The 536A series carries out the first stage pressure reduction in a two valve series where the pressure ratio between the inlet and outlet would be too high for a single pressure reducing valve to control. Max. working pressure: 360 psi. Max. working temperature: 180°F. Pressure setting range: 90 – 150 psi. Factory setting: 115 psi

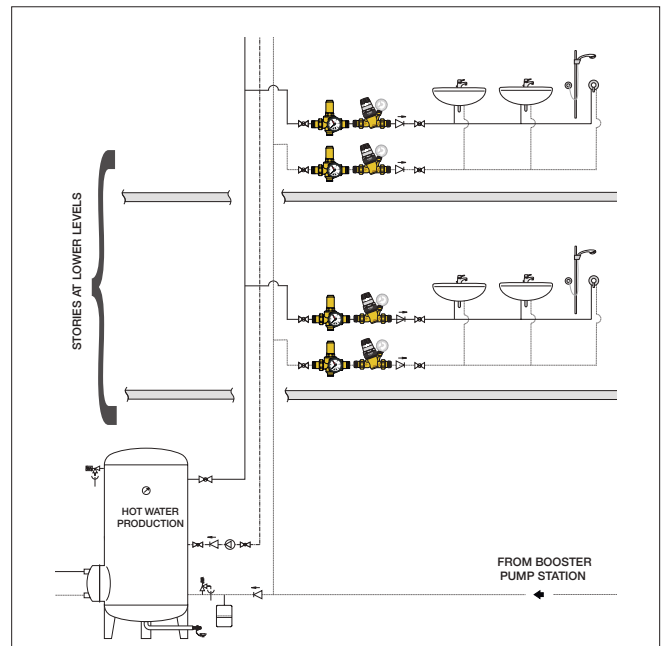
#### Construction details



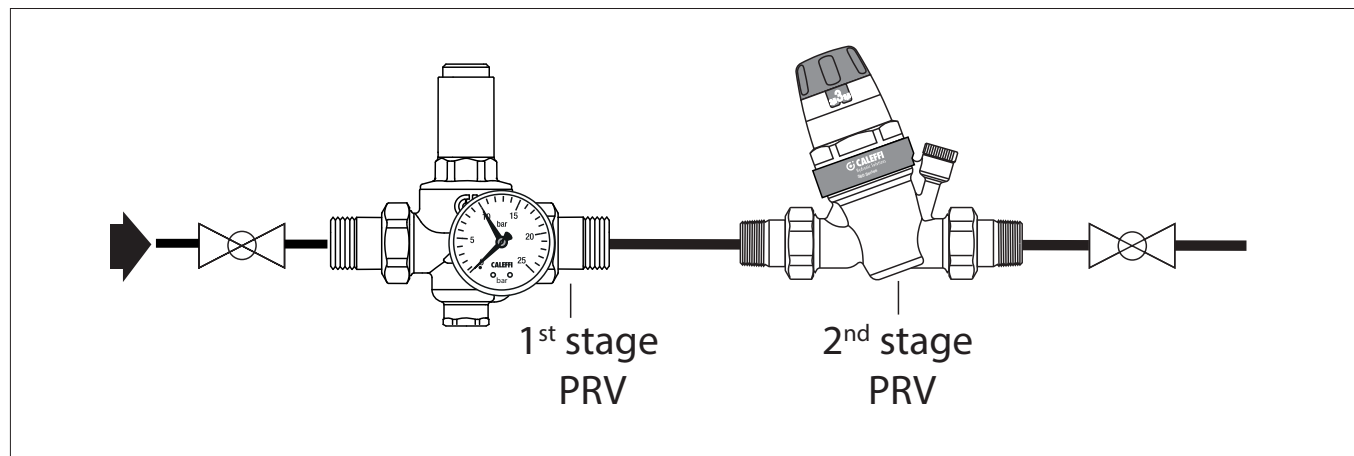
Code	Description	Max GPM	Lbs	USD
536043A 109	1/2" sweat	7	3.3	168.00
536053A 109	3/4" sweat	12	4.4	177.00
536063A 109	1" sweat	19	5	257.00
536073A 109	1-1/4" sweat	34	7.5	463.00
536083A 109	1-1/2" sweat	44	8.8	698.00
536093A 109	2" sweat	70	11.2	898.00
536043A 103	1/2" NPT female	7	3.3	176.00
536053A 103	3/4" NPT female	12	4.4	187.00
536063A 103	1" NPT female	19	5	271.00
536073A 103	1-1/4" NPT female	34	7.5	487.00
536083A 103	1-1/2" NPT female	44	8.8	735.00
536093A 103	2" NPT female	70	11.2	945.00
536053A 106	3/4" press	12	4.4	215.00
536063A 106	1" press	19	5	312.00
536073A 106	1-1/4" press	34	7.5	561.00
536083A 106	1-1/2" press	44	8.8	845.00
536093A 106	2" press	70	11.2	1,087.00

Complies with NSF/ANSI 372, Drinking Water System Components-Lead Content Reduction of Lead in Drinking Water Act, California Health and Safety Code 116875 S.3874, Reduction in Drinking Water Act, Vermont Act 193 - The Lead in Plumbing Supplies Law and Maryland's Lead Free Law HB.372, as certified by ICC-ES, file PMG-1360.

#### Large system with recirculation



#### Application diagram



## AUTOMATIC AIR VENT FOR PLUMBING



### NA5026 PLUMBVENT™

Automatic air vent.  
Compatible with plumbing systems.  
Hygroscopic cap (anti-drip).  
Lead free automatic air vent.  
Max. working pressure: 150 psi.  
Max. discharge pressure: 90 psi.  
Max. discharge rate: 1.75 SCFM.  
Max working temperature: 240°F.  
Approval: NSF/ANSI 372 low lead.

Code	Description	Lbs	USD
NA502640A	½" MNPT	0.6	42.20

Complies with NSF/ANSI 372, Drinking Water System Components-Lead Content Reduction of Lead in Drinking Water Act, California Health and Safety Code 116875 S.3874, Reduction in Drinking Water Act, Vermont Act 193 - The Lead in Plumbing Supplies Law and Maryland's Lead Free Law HB.372, as certified by ICC-ES, file PMG-1360.

#### Function

Float type automatic air vent designed to vent air from water at high points in plumbing system piping. Example applications include risers, domestic hot water storage tanks and recirculation system pump inlets. The automatic air vent is installed in the vertical position in parts of the system where air has possibility accumulated. It is supplied complete with a safety hygroscopic cap that automatically closes the air discharge in case of contact with water.

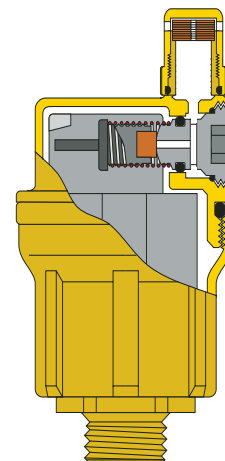
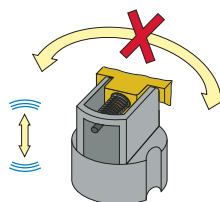
#### Construction Diagram

##### Operating mechanism

The function of this device is guaranteed by an operating mechanism specially designed to vent when system pressure is high.

##### Antivibration and antirotation system on the float

This guarantees that in the rest position the air relief valve will not be affected by any movement of the float.



## BACKFLOW PREVENTERS, DUAL CHECK, FOR PLUMBING AND HYDRONICS



Code	Description	Lbs	USD
573403A	½" NPT female unions	1.7	82.00
573406A	½" press unions	1.7	99.80
573409A	½" sweat unions	1.7	77.90
573493A	½" sweat union inlet, ½" FNPT union outlet	1.7	80.20
573503A	¾" NPT female unions	1.7	86.10
573100A*	Replacement body w/washers	1.5	60.20

\*See fitting selection table in Section 8

### 573 Dual Check Backflow Preventer

Dual check continuous pressure backflow preventer with atmospheric vent.

DZR low Lead brass body.

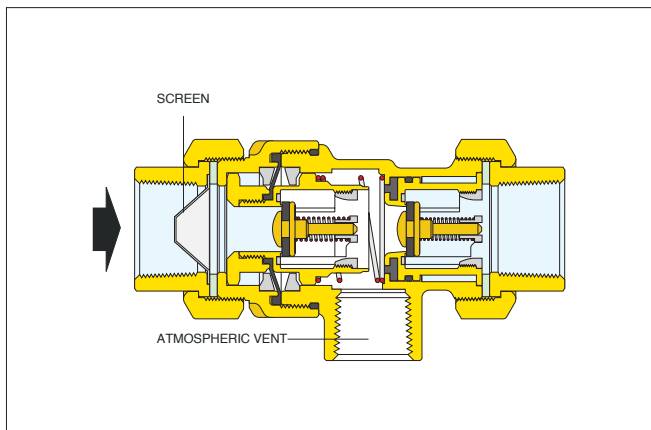
Max. working pressure: 175 psi.

Working temperature range: 32—250°F.

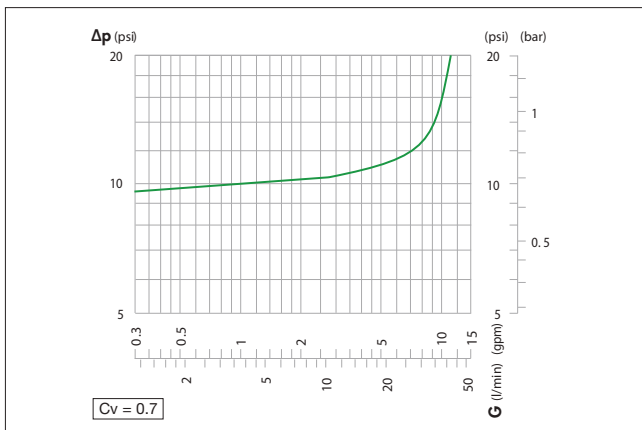
Emergency backpressure temperature: 250°F.

Certified to: ASSE 1012, CSA B64.3, NSF/ANSI 372, Low Lead Laws and listed by ICC-ES. Meets codes IPC, IRC & UPC for use in accordance with the U.S. and Canadian plumbing codes.

#### Construction details



#### Flow capacity



## BACKFLOW PREVENTERS, RPZ TYPE, FOR PLUMBING AND HYDRONICS

### 574 RPZ Backflow Preventer



Testable reduced pressure zone backflow preventer.  
DZR low lead brass body.  
Max. working pressure: 150 psi.  
Max. working temperature: 150°F.

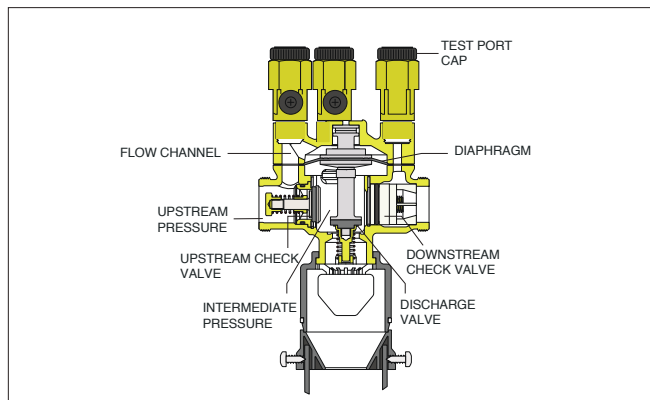
Code	Description	Lbs	USD
574004A	½" FNPT	5.0	<b>317.00</b>
574064A	½" press	5.1	<b>336.00</b>
59977	Replacement upstream check valve	0.1	<b>19.70</b>
59978	Replacement discharge valve assembly	0.2	<b>35.30</b>
59979	Replacement downstream check valve	0.1	<b>22.80</b>
59980	Replacement discharge air gap	0.1	<b>8.60</b>

#### Function

The backflow preventer consists of two check valves and, a chamber known as "reduced pressure zone". The water entering the backflow preventer opens the upstream check valve and at the same time through the channel acts on the diaphragm which closes the discharge valve by means of the rod and then opens the downstream check valve. The pressure in the intermediate chamber under normal operating conditions is always less than the upstream pressure by at least 2 psi (140 mbar) as a result of a pre-calculated pressure loss on the first check valve. This difference in pressure  $\Delta p$  between the upstream and intermediate areas can be specified on a safety basis so that in the event of damage occurring, or a vacuum, the discharge valve is opened when the upstream pressure is still greater than the pressure in the intermediate area by at least 2 psi (140 mbar). In the event of damage to the diaphragm, the safety gasket under the thrust of the contrast spring prevents the return of water upstream from the discharge since there is no more  $\Delta p$  equilibrium between the two areas.

NOTE: For the ¾" to 1 ¼" models, to ensure correct operation the air must be released in the upper part of the diaphragm by means of the relief screw.

#### Construction details ½" RPZ Backflow Preventer



### 574 RPZ Backflow Preventer



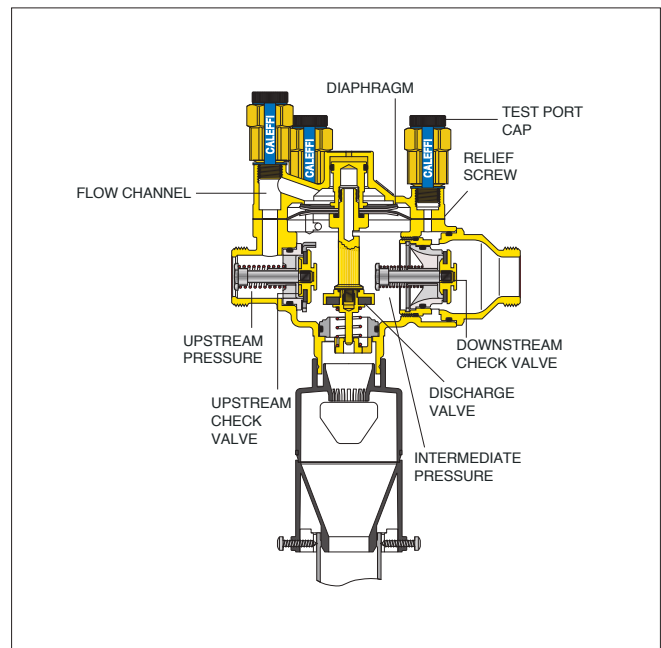
Testable reduced pressure zone backflow preventer.  
DZR low lead brass body.  
Max. working pressure: 150 psi.  
Max. working temperature: 150°F.

Code	Description	Lbs	USD
574050A	¾" FNPT	9.5	<b>381.00</b>
574006A	1" FNPT	<b>NEW</b> 11	<b>397.00</b>
574056A	¾" press	9.6	<b>414.00</b>
574066A	1" press	<b>NEW</b> 11	<b>441.00</b>
59469	Replacement upstream check valve (¾")	0.2	<b>50.70</b>
59470	Replacement downstream check valve (¾")	0.2	<b>53.90</b>
59471	Replacement discharge valve assembly (¾")	0.3	<b>107.00</b>
59472	Replacement valve seat (¾")	0.1	<b>38.00</b>
39623	Replacement discharge air gap (¾")	0.2	<b>12.60</b>

#### Function

The backflow preventer can be used in all systems where there is danger of the potable water supply system being contaminated. It prevents an accidental reduction in the pressure in the distribution system from causing backflow from contaminated water in user installations.

#### Construction details ¾, 1" RPZ Backflow Preventer



Complies with: ASSE 1013, CSA B64.4, NSF/ANSI 372, Low Lead Laws and listed by ICC-ES. Meets codes IPC, IRC & UPC for use in accordance with the U.S. and Canadian plumbing codes.



## BACKFLOW PREVENTERS, RPZ TYPE, FOR PLUMBING AND HYDRONICS

**NEW**

### 574 RPZ Backflow Preventer

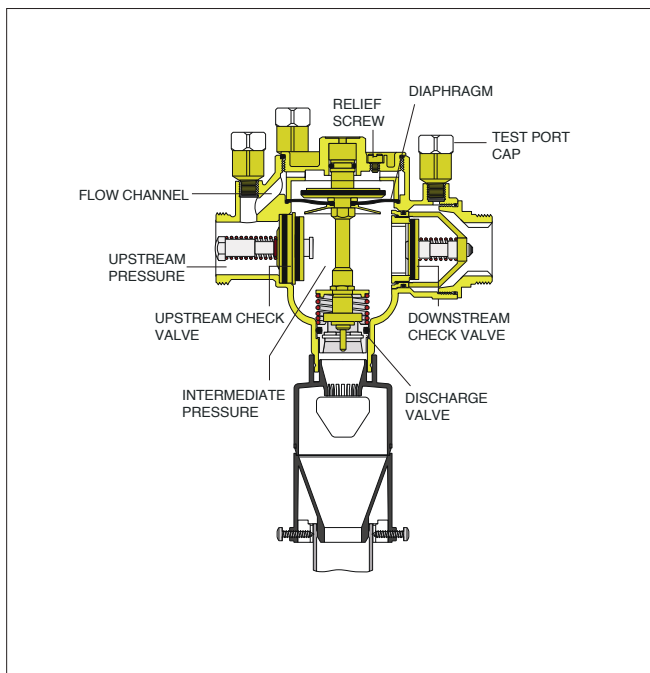


Testable reduced pressure zone backflow preventer.  
DZR low lead brass body.  
Max. working pressure: 150 psi.  
Max. working temperature: 150°F.

Code	Description	Lbs	USD
<b>574700A</b>	1 1/4" FNPT	14	<b>723.00</b>
<b>574706A</b>	1 1/4" press	14	<b>823.00</b>

Complies with: ASSE 1013, CSA B64.4, NSF/ANSI 372, Low Lead Laws and listed by ICC-ES. Meets codes IPC, IRC & UPC for use in accordance with the U.S. and Canadian plumbing codes.

#### Construction details 1 1/4" RPZ Backflow Preventer



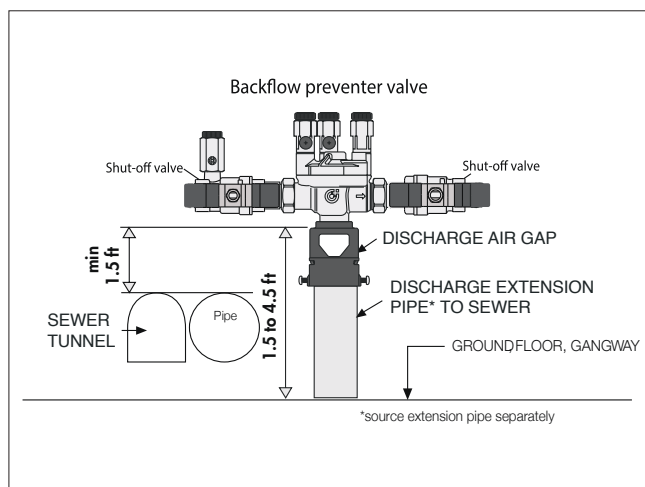
#### Installation

The installation of backflow preventer should only be carried out by qualified personnel in accordance with applicable codes and regulations.

The backflow preventer includes an upstream and downstream shut-off valve. Install the unit in an accessible area which is not susceptible to accidental flooding. The equipment is to be installed horizontally only. The air gap must be connected in accordance with local codes. See page 9 and 10 for discharge extension pipe size and type, sourced separately.

Before installing the backflow preventer the pipe should be cleaned with a high-capacity water jet.

In order to protect the public supply system the backflow preventer is installed after the water meter and, to protect supplies for sanitary purposes in the internal system, it is installed where contamination can take place, eg: centralized heating systems, garden watering systems etc.



#### Maintenance

Since the backflow preventer valve is used to ensure the safety of domestic water supplies it must be inspected per local codes. The first sign that the equipment is not functioning properly, generally associated with the presence of sand or other impurities, is indicated by a permanent leakage through the discharge. This loss is just an initial warning sign and does not completely jeopardize the safety of the check mechanism but means that the unit should be dismantled and the equipment should be cleaned. In the event of dripping at the discharge it is recommended to create strong circulation flow for a few minutes by opening one or more taps. This is usually sufficient to flush out any sand or other impurities to restore normal operation.

# FAST FILL ACCURATE PRESSURE CONTROL

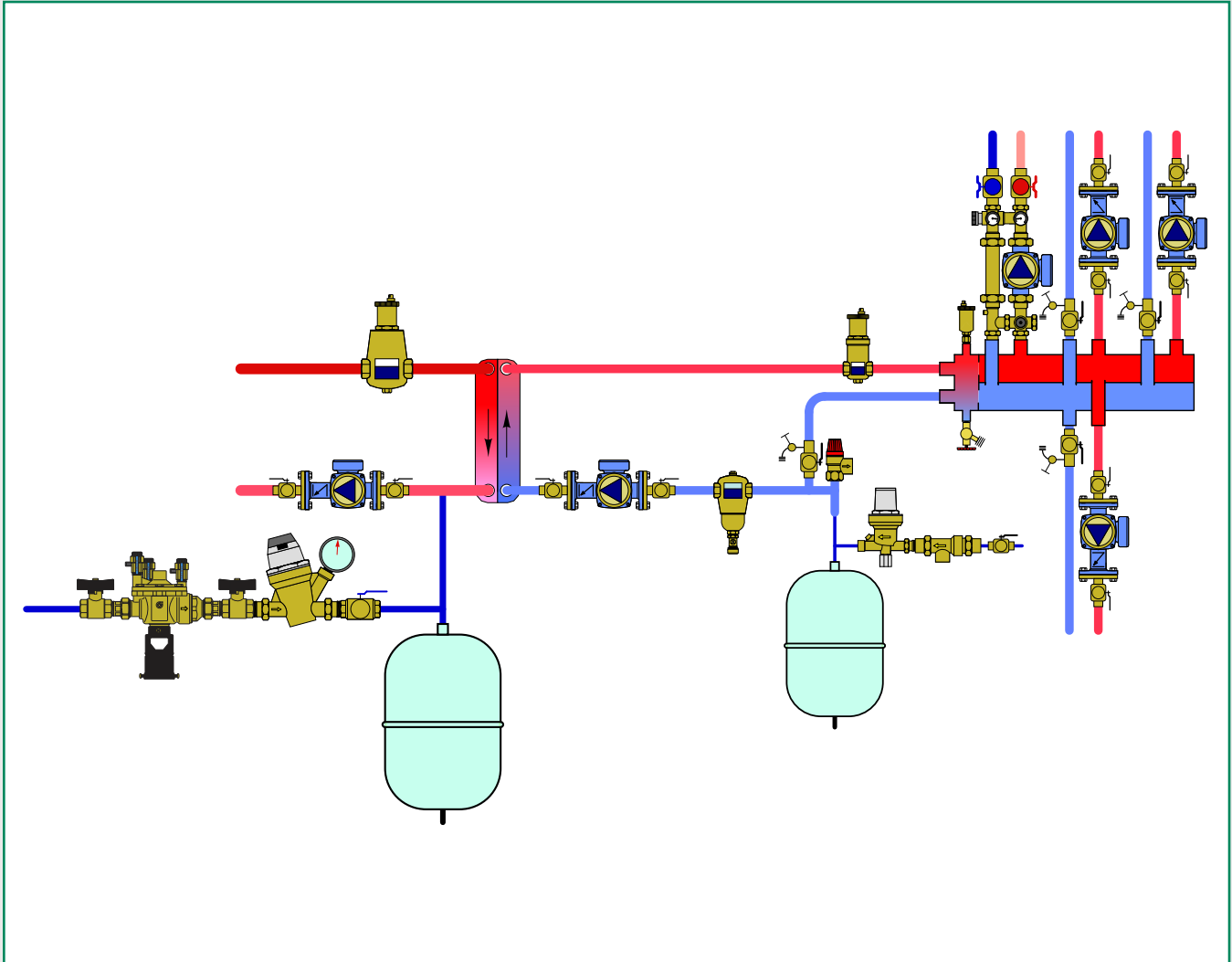


The highly regarded and widely used AutoFill™ is known among contractors as THE set-it-and-forget-it hydronic system pressure control valve solution. The fast-fill function makes filling the system quicker and simpler by automatically opening fully until fill pressure is reached. System pressure is automatically and accurately maintained per the simple set point dial or the integral shutoff valve can be closed for system isolation from the make-up supply. For flexibility in meeting regional code variations, the AutoFill Combo is available either with an ASSE 1012 dual check type or an ASSE 1013 RPZ type backflow preventer. **CALEFFI GUARANTEED.**



## FILLING UNITS AND BOILER TRIM KITS

This diagram is for illustration purposes only



### PRODUCTS INCLUDED IN SECTION

- Water treatment filling units
- Fill and flush cart
- Automatic filling units
- Boiler trim kits

## WATER TREATMENT FILLING UNITS



### NA573

Replenishment water treatment filling unit, demineralizes site water through a color changing (indicates when to change) demineralizing cartridge.  
 Max. inlet pressure: 125 psi.  
 Max. working temperature: 100°F.  
 Max. flow: 1 gpm.  
 TDS of water after treatment: < 30 ppm.

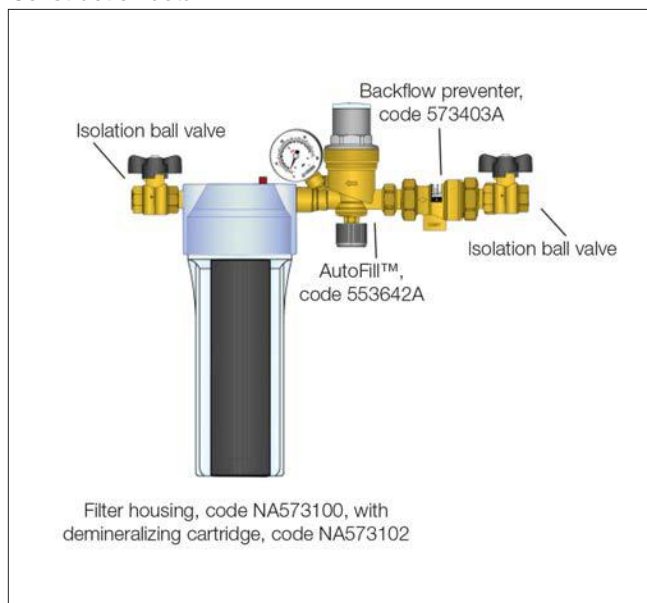
Code	Description	Lbs	USD
<b>NA573022*</b>	½" FNPT	7.4	<b>351.00</b>
<b>NA573100**</b>	Replacement filter housing assembly	3.4	<b>159.00</b>
<b>NA573102</b>	Replacement color-changing filter	1.0	<b>81.40</b>

\*Complete including back flow preventer, isolation valves, filter housing with resin cartridge and AutoFill™.  
 \*\*Filter housing only. Includes color changing demineralizing cartridge.

#### Function

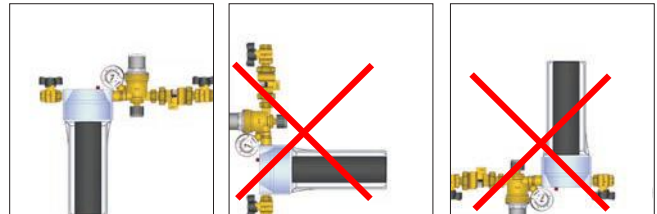
The replenishment water treatment filling unit is an assembly consisting of a backflow preventer, isolation valves, filter housing unit with replaceable resin cartridge and AutoFill™ pre-adjustable fill valve. This unit is installed on the water inlet piping in sealed hydronic heating or cooling systems. Three important functions are provided in this single filling unit assembly: maintaining the pressure of the system stable at a set value and automatically filling up with water as required; protecting drinking water systems from return flow, caused by back-siphoning or back pressure of contaminated fluids; and producing from site-sourced water, demineralized water of an ideal grade for use in closed hydronic heating and cooling systems. Minerals causing hardness are almost entirely eliminated. This prevents premature equipment malfunction including reduced efficiency or component failure due to lime scale formation – a common affliction of heat exchangers. Demineralized water is low in electrical conductivity to minimize corrosion due to galvanic attack. Demineralized water eliminates the variability of mineral content found in untreated site water which provides more reliable dosing when chemical additives are used – such as glycol.

#### Construction detail



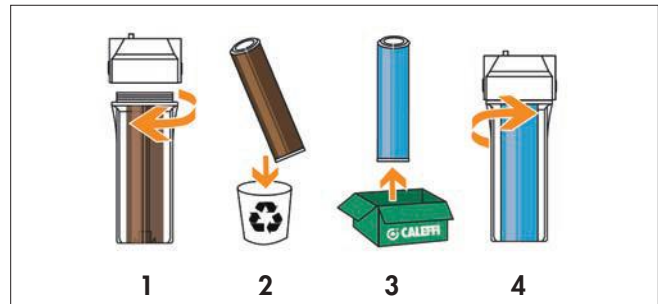
#### Installation

The replacement water treatment filling unit must be horizontally installed following the direction of flow as indicated by the arrow on the AutoFill™ or 573 backflow preventer body. The replacement water treatment filling unit is factory pre-assembled. Fittings may have loosened during shipping and handle. Check the fittings and tighten accordingly.



#### Cartridge change

1. Close the isolation ball valves. 2. Turn the cartridge with white plastic wrench included with unit. 3. Remove the used cartridge and discard them. 4. Insert the new cartridge. 5. Turn the cartridge and tighten in place with the white plastic wrench. 6. Re-open the isolation ball valves to return to normal operation.



NA570 HYDROFILL™ replacement twist-on lid.

Code	Description	Lbs	USD
<b>NA57094</b>	Replacement twist-on lid	3	<b>576.00</b>

NA570 HYDROFILL™ replacement parts.



Code	Description	Lbs	USD
<b>NA57092</b>	Replacement internal inlet/outlet screens	1.5	<b>52.70</b>
<b>NA57093</b>	Replacement o-ring seal kit	0.1	<b>84.90</b>



Resin bags for NA570 HYDROFILL™ in reusable plastic pail.

Code	Description	Lbs	USD
<b>NA570971</b>	Two resin bags for NA570912	22	<b>424.00</b>
<b>NA570974</b>	Four resin bags for NA570924	43	<b>847.00</b>

## FILL AND FLUSH CART

### NA255 HYDROFLUSH™



The fill and flush pump cart is portable, leak-tested for a safe, quick and clean way to fill and flush solar, geo thermal and hydronic systems.

Medium: water, glycol and cleaning fluids.

Tank: 10 gallon with dirt filter.

Max. tank medium temperature: 140°F.

Pump delivery flow: 1–15 gpm.

Pump feet of head: 125 psi.

Max. pump pressure: 55 psi.

Pump power: ½ HP (120 V AC).

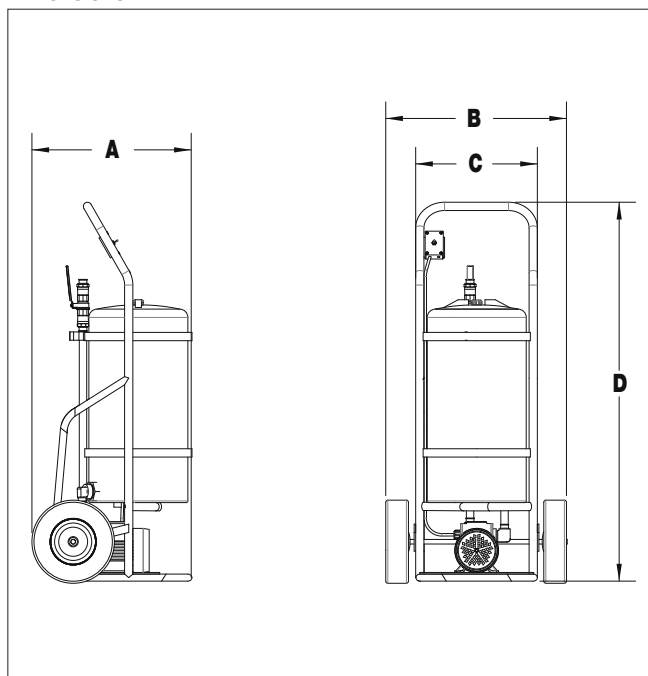
Isolating ball valves: ¾" garden hose thread.

Transfer hoses: 8' with ¾" GHT (2 ea).

Dimensions: 48"H x 20"W x 18"D.

Code	Description	Lbs	USD
<b>NA25510</b>	Clean, fill and flush cart	60	<b>2,688.00</b>
<b>NA11338</b>	Replacement hose, 3/4" ID, Fx F GHT	3.0	<b>54.60</b>

#### Dimensions:



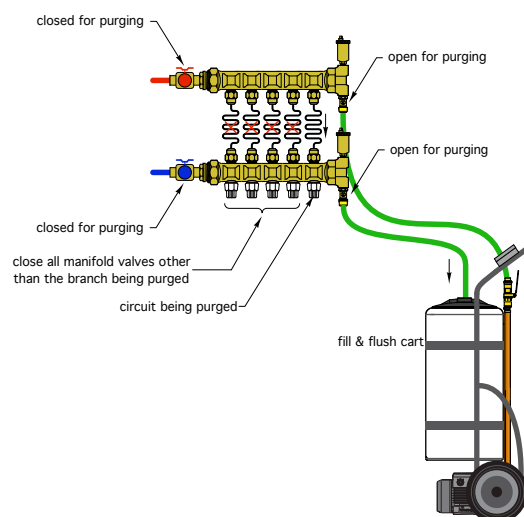
Code	A	B	C	D	Weight	Capacity
NA25510	19 ½"	20 "	14"	46 ¼"	85 lbs.	10 gallon

#### Function

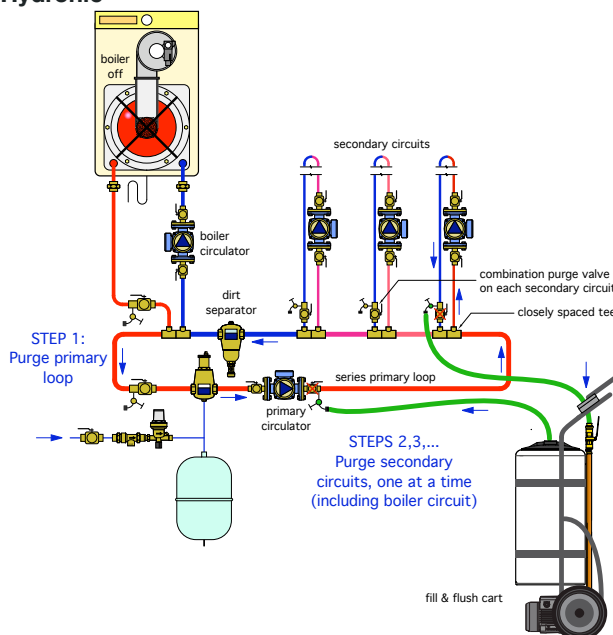
The fill and flush pump cart is portable and leak-tested for a safe, quick and clean way to fill and flush solar, geothermal and hydronic systems.

Connect the fill/purge valves to the fill and flush system, allow fluid to circulate and remove air and dirt in system.

#### Radiant



#### Hydronic





## AUTOMATIC FILLING UNITS



### 553 AutoFill™

Pre-adjustable automatic filling valve, anti-scale, visual system pressure indicator. Complete with manual shut-off valve, strainer and check valve. Brass body.  
Max. inlet pressure: 230 psi.  
Max. working temperature: 150°F.  
Setting pressure range: 3–60 psi.  
Preset outlet pressure: 15 psi.  
Pressure gauge scale: 0–60 psi / 0–4 bar.

Code	Description	Lbs	USD
<b>553542A</b>	½" NPT male union in, ½" FNPT out	1.7	<b>106.00</b>
<b>553549A</b>	½" sweat union in, ½" FNPT out	1.7	<b>100.40</b>
<b>553642A*</b>	½" NPT male union in, ½" FNPT out	1.7	<b>119.00</b>
<b>553649A*</b>	½" sweat union in, ½" FNPT out	1.7	<b>113.00</b>

\*With pressure gauge.

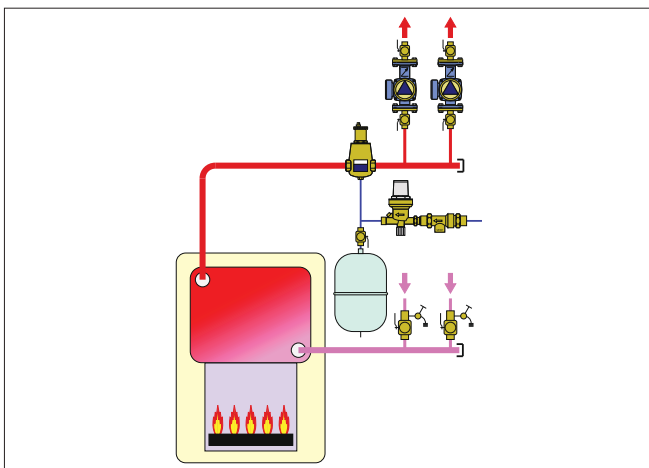


### 574 AutoFill™ Combo

Pre-adjustable automatic filling valve with testable reduced pressure zone backflow preventer. Brass body.  
Max. working pressure: 150 psi.  
Max. working temperature: 150°F.  
Setting pressure range: 3–60 psi.  
Preset outlet pressure: 15 psi.  
Pressure gauge scale: 0–60 psi / 0–4 bar.

Code	Description	Lbs	USD
<b>574002A</b>	½" FNPT	9.4	<b>417.00</b>
<b>574012A</b>	½" FNPT, gauge	9.4	<b>429.00</b>
<b>574206A</b>	½" press	9.4	<b>436.00</b>
<b>574216A</b>	½" press, gauge	9.4	<b>448.00</b>
<b>574207A</b>	½" press in x FNPT out	9.4	<b>426.00</b>
<b>574217A</b>	½" press in x FNPT out, gauge	9.4	<b>439.00</b>

#### Application Diagram



### 573 AutoFill™ Combo

Pre-adjustable automatic filling valve with backflow preventer. Brass body.  
Max. inlet pressure: 175 psi.  
Max. working temperature: 150°F.  
Setting pressure range: 3–60 psi.  
Preset outlet pressure: 15 psi.  
Pressure gauge scale: 0–60 psi / 0–4 bar.

Code	Description	Lbs	USD
<b>573002A</b>	½" NPT female union in, ½" FNPT out	5.0	<b>180.00</b>
<b>573012A*</b>	½" NPT female union in, ½" FNPT out	5.0	<b>194.00</b>
<b>573006A</b>	½" press union in, ½" press out	5.0	<b>201.00</b>
<b>573016A*</b>	½" press union in, ½" press out	5.0	<b>216.00</b>
<b>573007A</b>	½" press union in, ½" FNPT out	5.0	<b>191.00</b>
<b>573017A*</b>	½" press union in, ½" FNPT out	5.0	<b>206.00</b>
<b>573009A</b>	½" sweat union in, ½" FNPT out	5.0	<b>172.00</b>
<b>573019A*</b>	½" sweat union in, ½" FNPT out	5.0	<b>186.00</b>

\*With pressure gauge.



Code	Description	Lbs	USD
<b>NA10363</b>	0-60 psi/0-4 bar, ¼" NPT	0.1	<b>13.70</b>

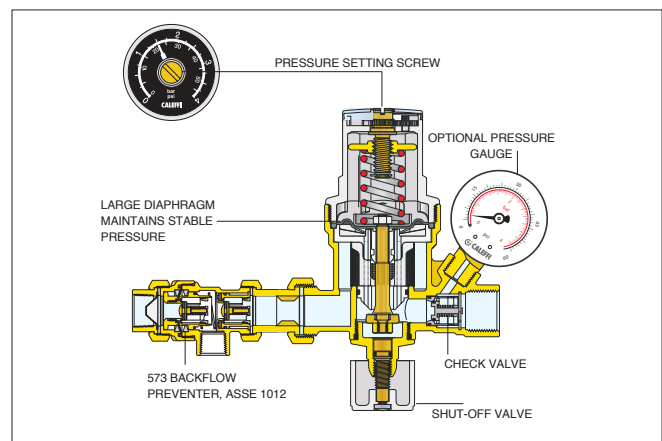


Code	Description	Lbs	USD
<b>F59650</b>	553 AutoFill™ replacement cartridge	0.2	<b>31.20</b>



Code	Description	Lbs	USD
<b>NA10197</b>	AutoFill™ clear plastic disc cover	0.1	<b>1.40</b>

#### Construction



## COMMERCIAL AUTOMATIC FILLING UNITS



### 5350 AutoFill™

Automatic filling valve.  
Complete with integral downstream pressure gauge and pressure setting adjustment knob.  
Max. working pressure: 365 psi.  
Max. working temperature: 140°F.  
Pressure gauge scale: 0—100 psi /0—7 bar.  
Pressure setting range: 6—90 psi.  
Preset outlet pressure: 15 psi.

Code	Description	Lbs	USD
535051A	¾" NPT male union	2.3	138.00
535056A	¾" press union	2.3	141.00
535057A	¾" PEX crimp union	2.3	135.00
535058A	¾" PEX expansion union	2.3	135.00
535059A	¾" sweat union	2.3	135.00
535061A	1" NPT male union	2.4	145.00
535066A	1" press union	2.4	152.00
535067A	1" PEX crimp union	2.4	146.00
535068A	1" PEX expansion union	2.4	146.00
535069A	1" sweat union	2.4	144.00



### 5350 AutoFill™ Body

Automatic filling valve.  
Brass body.  
Complete with integral downstream pressure gauge and pressure setting adjustment knob.  
See fitting selection table in Section 8.

Code	Description	Lbs	USD
535950A	AutoFill™ body, no fittings	2.0	99.20



### 574 AutoFill™ Combo

Pre-adjustable automatic filling valve with testable reduced pressure zone backflow preventer.  
Max. working pressure: 150 psi.  
Max. working temperature: 140°F.  
Pressure gauge scale: 0—100 psi /0—7 bar.  
Pressure setting range: 6—90 psi.  
Preset outlet pressure: 15 psi.

Code	Description	Lbs	USD
574151A	¾" FNPT in, ¾" NPT male union out	9.4	509.00
574156A	¾" press	9.4	541.00
574157A	¾" press in, ¾" NPT male union out	9.4	525.00



### NA102

Pressure gauge fits 5350 series AutoFill™.  
Dial size: 2".  
Pressure range: 0—100 psi /0—7 bar.  
Connection: ½" NPT.

Code	Description	Lbs	USD
NA10273	0-100 psi/0-7 bar, ½" MNPT	0.2	12.90



Replacement cartridge for 5350 series AutoFill™.

Code	Description	Lbs	USD
535004	AutoFill™ 5350 series replacement cartridge	0.2	49.70

## BOILER TRIM KITS



### NA553

Boiler Trim Kits.  
6 configurations combining 8 boiler installation components in one box.  
This kit includes:

- (1) Caleffi DISCAL® air separator
- (1) Backflow preventer: ½" NPT, sweat or press union
- (1) AutoFill™
- (1) Expansion tank check valve
- (2) Brass nipples: 3"
- (1) NPT brass tee
- (1) Expansion tank

Code	Description	Tank size (gal)	Lbs	USD
NA553362	1" FNPT	4.4	15	504.00
NA553366	1" press	4.4	15	541.00
NA553369	1" sweat	4.4	15	494.00
NA553372	1¼" FNPT	4.4	16	584.00
NA553376	1¼" press	4.4	16	650.00
NA553379	1¼" sweat	4.4	16	573.00



### NA553

Boiler Trim Kits.  
6 configurations combining 8 boiler installation components in one box.  
This kit includes:

- (1) Caleffi DISCAL® air separator
- (1) RPZ backflow preventer
- (1) AutoFill™
- (1) Expansion tank check valve
- (2) Brass nipples: 3"
- (1) NPT brass tee
- (1) Expansion tank

Code	Description	Tank size (gal)	Lbs	USD
NA553362R	1" FNPT	4.4	19.4	803.00
NA553366R	1" press	4.4	19.4	841.00
NA553369R	1" sweat	4.4	19.4	794.00
NA553372R	1¼" FNPT	4.4	20.4	884.00
NA553376R	1¼" press	4.4	20.4	950.00
NA553379R	1¼" sweat	4.4	20.4	872.00

## PRESS CONNECTIONS AVAILABLE ON ALL OF OUR MOST POPULAR PRODUCTS

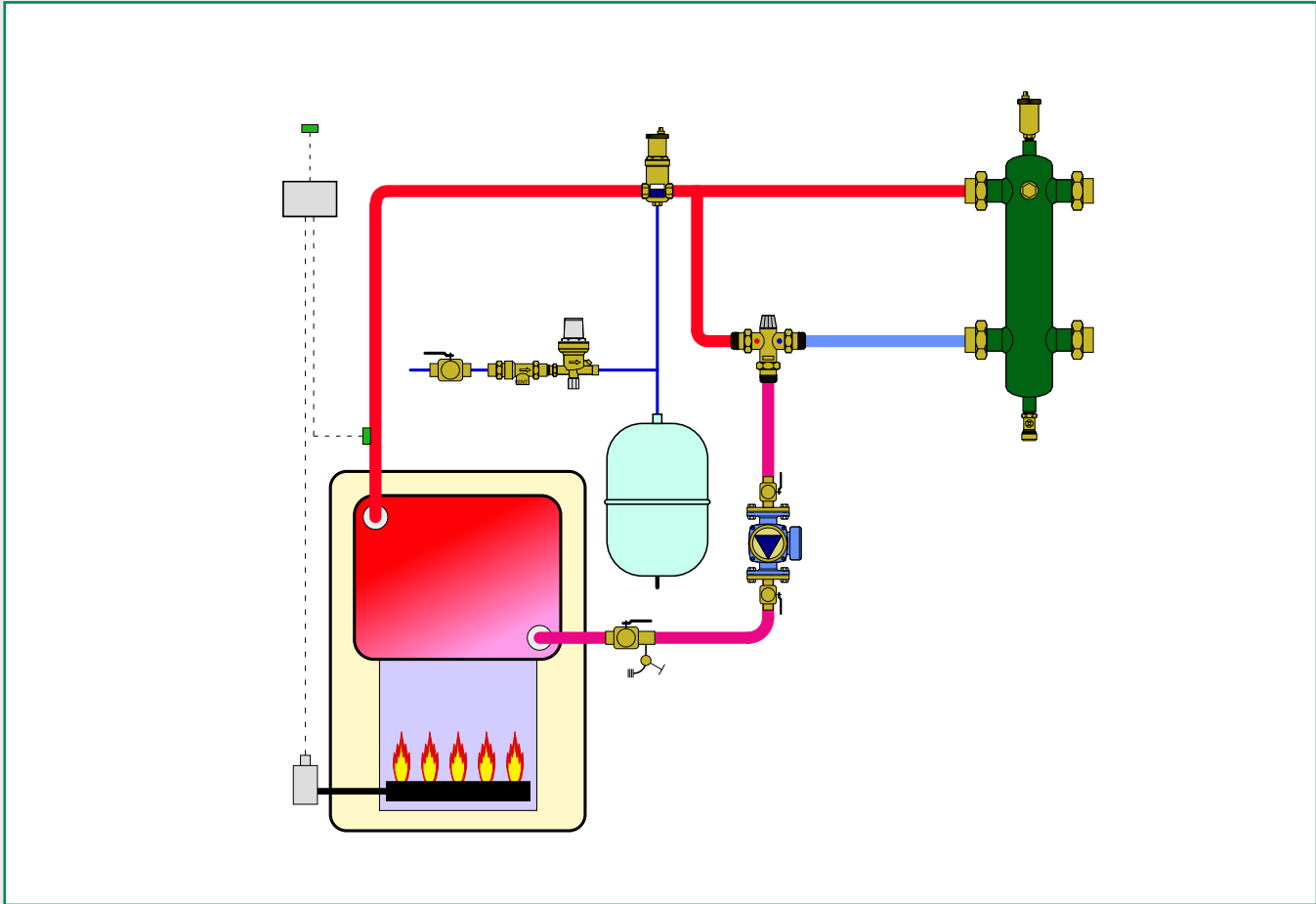


Precision engineered with years of proven Caleffi reliability in both plumbing and hydronic product applications. Exclusive leak detection feature reveals leakage point during system testing if a connection remains unpressed.  
**CALEFFI GUARANTEED.**



## FITTINGS AND MISCELLANEOUS COMPONENTS

**This diagram is for illustration purposes only**



## PRODUCTS INCLUDED IN SECTION

- **Fittings configuration table**
- **Small mixing valves, zone valves, others with 1" union fittings**
- **Prescal™ pressure reducing valve fittings**
- **Press fitting kits**
- **Mixing valve fittings**
- **AutoFill™ and backflow preventer fittings**
- **Hydro separator fittings**
- **Fittings with threads**
- **Miscellaneous system components**
- **Uni-Switch™ Universal flow switch**

## FITTING CONFIGURATION TABLE

Product series	Code	Description	Nut code	Tailpiece code	Washer code	USD
535H PresCal™ (½")	NA20543	½" FNPT, ¾" nut, washer	incl. w/tail	F49644	incl. w/tail	17.50
533H PresCal™ (½")	NA20540	½" MNPT, ¾" nut, washer	F41186	F31868	R0001458	14.50
553 AutoFill™	NA20549	½" sweat, ¾" nut, washer	F41186	NA10001	R0001458	12.70
127 FlowCal™	NA20643	½" FNPT, 1" nut, washer	F0000698	NA10569	R20011	17.50
	NA20640	½" MNPT, 1" nut, washer	F61008	R31981	R20011	15.20
	NA20640C	½" MNPT, 1" nut, washer, check	F61008	59893A	R20011	23.60
	NA20649	½" sweat, 1" nut, washer	F61008	NA10002	R20011	12.50
127 FlowCal+™	NA20649C	½" sweat, 1" nut, washer, check	F61008	NA10164	R20011	21.10
132 QuickSetter+™	NA20646	½" press, 1" nut, washer	F61008	NA10403	R20011	16.20
	NA20647	½" PEX crimp, 1" nut, washer	F61008	F0000492	R20011	12.50
520 TankMixer™	NA20647C	½" PEX crimp, 1" nut, washer, check	F61008	NA10484	R20011	21.10
520 AngleMix™	NA20648	½" PEX expansion, 1" nut, washer	F61008	F0001007	R20011	12.50
521 MixCal™	NA20648C	½" PEX expansion, 1" nut, washer, check	F61008	NA10634	R20011	21.10
5213 TMV (req. inlet port check)	NA20653	¾" FNPT, 1" nut, washer	incl. w/tail	F49645	incl. w/tail	20.00
	NA20650	¾" MNPT, 1" nut, washer	F61008	31901A	R20011	17.50
5350 AutoFill™	NA20650C	¾" MNPT, 1" nut, washer, check	F61008	59840A	R20011	30.20
533H PresCal™ (¾")	NA20659	¾" sweat, 1" nut, washer	F61008	NA10003	R20011	15.10
	NA20659C	¾" sweat, 1" nut, washer, check	F61008	NA10165	R20011	27.60
535H PresCal™ (¾")	NA20656	¾" press, 1" nut, washer	incl. w/tail	NA16265	R20011	17.60
5517 DISCAL CATALOG	NA20656C	¾" press, 1" nut, washer, check	incl. w/tail	NA16265LC	R20011	39.20
	NA20657	¾" PEX crimp, 1" nut, washer	F61008	F0000520	R20011	15.10
HYDRONICS PLUMBING AND 10 OCTOBER 2020 FLOWING EXPERTISE 6000	NA20657C	¾" PEX crimp, 1" nut, washer, check	F61008	NA10485	R20011	27.60
	NA20658	¾" PEX expansion, 1" nut, washer	F61008	F00001008	R20011	15.10
LEGIO MIX (3/4")	NA20658C	¾" PEX expansion, 1" nut, washer, check	F61008	NA10635	R20011	27.60
	NA20660	1" MNPT, 1" nut, washer	incl. w/tail	59817A	R20011	29.10
644 Ball Valve	NA20660C	1" MNPT, 1" nut, washer, check	incl. w/tail	59894A	R20011	41.70
676 Zone Valve	NA20669	1" sweat, 1" nut, washer	incl. w/tail	59834A	R20011	26.30
	NA20669C	1" sweat, 1" nut, washer, check	incl. w/tail	59906A	R20011	38.90
Z2, Z3 Zone Valve	NA20666	1" press, 1" nut, washer	incl. w/tail	NA16266	R20011	30.50
NA512xx Serviceable check	NA20666C	1" press, 1" nut, washer, check	incl. w/tail	NA16266LC	R20011	60.00
	NA20667	1" PEX crimp, 1" nut, washer	F61008	F0000521	R20011	26.30
V40 flow meter	NA20667C	1" PEX crimp, 1" nut, washer, check	F61008	NA10486	R20011	38.90
	NA20668	1" PEX expansion, 1" nut, washer	F000698	F0001009	R20011	26.30
	NA20668C	1" PEX expansion, 1" nut, washer, check	F000698	NA10636	R20011	38.90
535H PresCal™ (1")	NA20763	1" FNPT, 1¼" nut, washer	incl. w/tail	F49646	incl. w/tail	28.00
	NA20767	1" PEX crimp, 1¼" nut, washer	R31495	NA10496	R0001454	26.80
	NA20768	1" PEX expansion, 1¼" nut, washer	R31495	NA10556	R0001454	26.30
5206 AngleMix (1")	NA20766	1" press, 1¼" nut, washer	incl. w/tail	NA10497	R0001454	33.70
	NA20769	1" sweat, 1¼" nut, washer	incl. w/tail	F49657	incl. w/tail	20.70
535H PresCal™ (1¼")	NA20873	1¼" FNPT, 1½" nut, washer	incl. w/tail	F49647	incl. w/tail	50.90
NA513xx Serviceable check	NA20879	1¼" sweat, 1½" nut, washer	R31589	41787 CST	R0001457	45.90
	NA20876	1¼" press, 1½" nut, washer	R11221	NA10707	R0001457	67.30
535H PresCal™ (1½")	NA20983	1½" FNPT, 2" nut, washer	incl. w/tail	F0000493	R0001459	77.30
	NA20989	1½" sweat, 2" nut, washer	incl. w/tail	F0000494	R0001459	64.40
	NA20986	1½" press, 2" nut, washer	incl. w/tail	NA10715	R0001459	140.00
535H PresCal™ (2")	NA21193	2" FNPT, 2½" nut, washer	incl. w/tail	F0000495	R0001460	107.00
	NA21199	2" sweat, 2½" nut, washer	incl. w/tail	F0000496	incl. w/tail	117.00
NA514xx Serviceable check	NA21196	2" press, 2½" nut, washer	incl. w/tail	NA10709	R0001460	195.00



## FITTING CONFIGURATION TABLE

Product series	Code	Description	Nut code	Tailpiece code	Washer code	USD
548, 5495 Seps (1")	NA20863	1" FNPT, 1½" nut, washer	R31589	31553 FD	R50005	31.40
	NA20869	1" sweat, 1½" nut, washer	R31589	31554 FD	R50005	31.70
	NA20866	1" press 1½" nut, washer	R31589	NA10706	R50005	52.00
548, 5495 Seps (1¼")	NA20973	1¼" FNPT, 2" nut, washer	R53003	31401 FD	R50008	66.70
	NA20979	1¼" sweat, 2" nut, washer	R53003	31403 FD	R50008	89.10
	NA20976	1¼" press 2" nut, washer	R53003	NA10407	R50008	91.50
548, 5495 Seps (1½") 5461 DISCALDIRTMAG™ (1½")	NA21083	1½" FNPT, 2¼" nut, washer	R53004	R41441	R50047	72.70
	NA21089	1½" sweat, 2¼" nut, washer	R53004	41882A	R50047	92.60
	NA21086	1½" press 2¼" nut, washer	R53004	NA10408	R50047	122.00
548, 5495 Seps (2") 5461 DISCALDIRTMAG™ (2")	NA21293	2" FNPT, 2¾" nut, washer	R53005	31426 FD	R50048	112.00
	NA21299	2" sweat, 2¾" nut, washer	R53005	31428 FD	R50048	132.00
	NA21296	2" press 2¾" nut, washer	R53005	NA10409	R50048	180.00
5231 MixCal+™ (1") 6000 LEGIOMIX® (1")	NA20860	1" MNPT 1½" nut, washer	R31589	NA10009	R0001457	34.90
	NA20869	1" sweat, 1½" nut, washer	R31589	31554 FD	R0001457	31.70
	NA20866	1" press, 1-1/2" nut, washer	R31589	NA10706	R0001457	52.00
5231 MixCal+™ (1¼") 6000 LEGIOMIX® (1¼")	NA20870	1¼" MNPT 1½" nut, washer	R31589	R41660	R0001457	61.30
	NA20879	1¼" sweat, 1½" nut, washer	R31589	41787 CST	R0001457	45.90
	NA20876	1-1/4" press, 1-1/2" nut, washer	R11221	NA10707	R0001457	67.30
5231 MixCal+™ (1½") 6000 LEGIOMIX® (1½")	NA21180	1½" MNPT 2½" nut, washer	R51838	41371A	R0001460	102.70
	NA21189	1½" sweat 2½" nut, washer	R51838	41788 CST	R0001460	90.30
	NA21186	1½" press, 2-1/2" nut, washer	R51838	NA10708	R0001460	135.00
5231 MixCal+™ (2") 6000 LEGIOMIX® (2")	NA21190	2" MNPT 2½" nut, washer	R51838	41372A	R0001460	129.00
	NA21199	2" sweat 2½" nut, washer	R51838	41789 CST	R0001460	117.00
	NA21196	2" press, 2-1/2" nut, washer	incl. w/tail	NA10709	R0001460	195.00

## SMALL MIXING VALVES, ZONE VALVES, OTHERS WITH 1" UNION FITTINGS



Tail piece with check valve.  
Low lead brass.

Code	Description	Lbs	USD
<b>59893A</b>	½" NPT male fits 1" nut	0.2	<b>18.40</b>
<b>59840A</b>	¾" NPT male fits 1" nut	0.3	<b>25.00</b>



Tail piece without check valve.  
Low lead brass.

Code	Description	Lbs	USD
<b>R31981</b>	½" NPT male fits 1" nut	0.3	<b>9.80</b>
<b>31901A</b>	¾" NPT male fits 1" nut	0.4	<b>12.30</b>



Tail piece.  
Low lead brass. Requires sealing washer  
R20011, not included.

Code	Description	Lbs	USD
<b>59817A</b>	1" NPT male with 1" nut	0.4	<b>27.60</b>
<b>59894A</b>	1" NPT male with 1" nut w/check valve	0.5	<b>40.20</b>



Tail piece with check valve.  
Low lead brass.

Code	Description	Lbs	USD
<b>59904A</b>	½" sweat fits 1" nut	0.2	<b>15.90</b>
<b>59905A</b>	¾" sweat for 1" nut	0.3	<b>22.40</b>



Copper press tail piece with 1" brass union  
nut. Low lead. Requires sealing washer, not  
included.

Code	Description	Lbs	USD
<b>NA16264</b>	½" press with 1" union nut	0.3	<b>14.80</b>
<b>NA16265</b>	¾" press with 1" union nut	0.4	<b>16.30</b>
<b>NA16266</b>	1" press with 1" union nut	0.5	<b>29.00</b>



Long copper press tail piece with 1" brass  
union slip nut. Low lead. Requires sealing  
washer, not included.

Code	Description	Lbs	USD
<b>NA16265L</b>	¾" long press with 1" union slip nut	0.3	<b>37.30</b>
<b>NA16265LC</b>	¾" long press with 1" union nut/check valve	0.3	<b>47.30</b>
<b>NA16266L</b>	1" long press with 1" union slip nut	0.3	<b>55.70</b>
<b>NA16266LC</b>	1" long press with 1" union nut/check valve	0.3	<b>57.90</b>



Washer fits 1" union thread.

Code	Description	Lbs	USD
<b>R20011</b>	1" union washer	0.1	<b>1.40</b>



Tail piece.  
Low lead brass.

Code	Description	Lbs	USD
<b>NA10002</b>	½" sweat fits 1" nut	0.2	<b>7.10</b>
<b>NA10003</b>	¾" sweat fits 1" nut	0.3	<b>9.80</b>



Tail piece.  
Low lead brass. Requires sealing washer  
R20011, not included.

Code	Description	Lbs	USD
<b>59834A</b>	1" sweat with 1" nut	0.4	<b>24.90</b>
<b>59906A</b>	1" sweat with 1" nut w/check valve	0.5	<b>37.50</b>



Tail piece with high temperature check valve.  
Low lead brass.

Code	Description	Lbs	USD
<b>NA10164</b>	½" sweat fits 1" nut	0.2	<b>22.10</b>
<b>NA10165</b>	¾" sweat fits 1" nut	0.3	<b>25.80</b>



Tail piece with high temperature check valve.  
Low lead brass. Requires sealing washer  
R20011, not included.

Code	Description	Lbs	USD
<b>NA10166</b>	1" sweat with 1" nut w/check valve	0.4	<b>42.30</b>



Copper press low lead tail piece with check  
valve, requires F0000698 1" slip nut.

Code	Description	Lbs	USD
<b>NA10419C</b>	¾" press long fits 1" slip nut w/check	0.3	<b>37.80</b>



Copper press low lead tail piece, requires  
F0000698 1" slip nut.

Code	Description	Lbs	USD
<b>NA10403</b>	½" press fits 1" nut	0.1	<b>19.20</b>
<b>NA10419</b>	¾" press long fits 1" slip nut F0000698	0.3	<b>32.30</b>
<b>NA10404</b>	1" press fits 1" slip nut F0000698	0.4	<b>29.10</b>
<b>NA10786</b>	1" press long fits 1" slip nut F0000698 <b>NEW</b>	0.5	<b>49.10</b>



Washer fits 1" union thread.  
High temperature silicone rubber.  
Working temperature: -40—350°F.

Code	Description	Lbs	USD
<b>NA10302</b>	1" union washer high temp silicone	0.1	<b>2.10</b>

## SMALL MIXING VALVES, ZONE VALVES, OTHERS WITH 1" UNION FITTINGS



Union nut fits 1" union thread.

Code	Description	Lbs	USD
<b>F61008</b>	1" brass nut	0.2	<b>3.90</b>
<b>F0000698</b>	1" brass slip nut	0.2	<b>5.40</b>



PEX crimp (ASTM F1807) tailpiece for 1" union nut, requires sealing washer and nut, not included.

Code	Description	Lbs	USD
<b>F0000492</b>	1/2" PEX for 1" union nut	0.1	<b>7.10</b>
<b>F0000520</b>	3/4" PEX for 1" union nut	0.1	<b>9.80</b>
<b>F0000521</b>	1" PEX for 1" union nut	0.1	<b>20.90</b>



PEX crimp (ASTM F1807) tailpiece for 1" union nut with check valve, requires sealing washer and nut, not included.

Code	Description	Lbs	USD
<b>NA10484</b>	1/2" PEX for 1" union nut	0.1	<b>15.90</b>
<b>NA10485</b>	3/4" PEX for 1" union nut	0.1	<b>22.40</b>
<b>NA10486</b>	1" PEX for 1" union nut	0.1	<b>33.50</b>



Union nut fits 1" union thread.

Code	Description	Lbs	USD
<b>F61008/C</b>	1" chrome-plated nut	0.2	<b>4.60</b>



Compression fitting.

Code	Description	Lbs	USD
<b>F0000718</b>	3/8" compression tailpiece for 1" nut	0.1	<b>14.40</b>



PEX expansion (ASTM F1960) tailpiece for 1" union nut, requires sealing washer and nut, not included.

Code	Description	Lbs	USD
<b>F0001007</b>	1/2" PEX for 1" union nut	0.1	<b>7.10</b>
<b>F0001008</b>	3/4" PEX for 1" union nut	0.1	<b>9.80</b>
<b>F0001009</b>	1" PEX for 1" union nut	0.1	<b>20.90</b>



PEX expansion (ASTM F1960) tailpiece for 1" union nut with check valve, requires sealing washer and nut, not included.

Code	Description	Lbs	USD
<b>NA10634</b>	1/2" PEX for 1" union nut	0.1	<b>15.90</b>
<b>NA10635</b>	3/4" PEX for 1" union nut	0.1	<b>22.40</b>
<b>NA10636</b>	1" PEX for 1" union nut	0.1	<b>33.50</b>

## 5231 AND 6000 SERIES MIXING VALVE FITTINGS



Tail piece.  
Low lead brass.

Code	Description	Lbs	USD
<b>NA10009</b>	1" NPT male	0.3	<b>38.50</b>
<b>R41660</b>	1 1/4" NPT male	0.3	<b>44.10</b>
<b>41371A</b>	1 1/2" NPT male	0.4	<b>49.70</b>
<b>41372A</b>	2" NPT male	0.5	<b>64.40</b>



Union nut.

Code	Description	Lbs	USD
<b>F61008*</b>	1" brass nut	0.2	<b>3.90</b>
<b>F0000698*</b>	1" brass slip nut	0.2	<b>5.40</b>
<b>R31589**</b>	1 1/2" union nut	0.2	<b>13.10</b>
<b>R11221</b>	1 1/2" slip union nut for 1-1/4" press	0.2	<b>12.80</b>
<b>51838***</b>	2 1/2" union nut	0.3	<b>32.00</b>

\* Fits 3/4" valves  
\*\* Fits 1" and 1 1/4" valves  
\*\*\* Fits 1 1/2" and 2" valves



Tail piece.  
Low lead brass.

Code	Description	Lbs	USD
<b>31554 FD</b>	1" sweat	0.3	<b>30.60</b>
<b>41787 CST</b>	1 1/4" sweat	0.3	<b>30.10</b>
<b>41788 CST</b>	1 1/2" sweat	0.4	<b>47.70</b>
<b>41789 CST</b>	2" sweat	0.5	<b>62.10</b>



Large press tail piece.  
Low lead brass.

Code	Description	Lbs	USD
<b>NA10706</b>	1" press tailpiece assy	0.4	<b>38.50</b>
<b>NA10707</b>	1 1/4" press tailpiece assy	0.4	<b>70.70</b>
<b>NA10708</b>	1 1/2" press tailpiece assy	0.5	<b>100.70</b>
<b>NA10709</b>	2" press tailpiece assy	0.5	<b>180.00</b>



Washer.

Code	Description	Lbs	USD
<b>R0001462*</b>	1" union washer	0.1	<b>1.40</b>
<b>R0001457**</b>	1 1/2" union washer	0.1	<b>3.00</b>
<b>R0001460***</b>	2 1/2" union washer	0.1	<b>14.30</b>

\* Fits 3/4" valves  
\*\* Fits 1" and 1-1/4" valves  
\*\*\* Fits 1-1/2" and 2" valves

## PRESCAL™ PRESSURE REDUCING VALVE FITTINGS



NPT female tailpieces with union nut and washer.

Code	Description	Lbs	USD
<b>F49644</b>	½" NPT female tailpiece with ¾" union nut	0.4	<b>17.10</b>
<b>F49645</b>	¾" NPT female tailpiece with 1" union nut	0.5	<b>19.30</b>
<b>F49646</b>	1" NPT female tailpiece with 1¼" union nut	0.6	<b>25.70</b>
<b>F49647</b>	1¼" NPT female tailpiece with 1½" union nut	0.7	<b>42.80</b>
<b>F0000493</b>	1½" NPT female tailpiece with 2" union nut	0.9	<b>77.10</b>
<b>F0000495</b>	2" NPT female tailpiece with 2½" union nut	1.0	<b>92.10</b>



NPT male tailpieces for union nut.

Code	Description	Lbs	USD
<b>F31868</b>	½" NPT male tailpiece for ¾" union nut	0.1	<b>10.20</b>
<b>31901A</b>	¾" NPT male tailpiece for 1" union nut	0.1	<b>12.30</b>



Sweat tailpieces.

Code	Description	Lbs	USD
<b>NA10001</b>	½" sweat tailpiece for ¾" union nut	0.1	<b>8.50</b>
<b>NA10003</b>	¾" sweat tailpiece for 1" union nut	0.2	<b>9.80</b>
<b>F49657*</b>	1" sweat tailpiece with 1¼" nut	0.4	<b>17.10</b>
<b>41787 CST</b>	1¼" sweat tailpiece for 1½" union nut	0.3	<b>30.10</b>
<b>F0000494*</b>	1½" sweat tailpiece with 2" union nut	0.7	<b>57.90</b>
<b>F0000496*</b>	2" sweat tailpiece with 2½" union nut	0.8	<b>79.30</b>

\*With washer



Press tailpieces.

Code	Description	Lbs	USD
<b>NA16265</b>	¾" press tailpiece with 1" nut	0.2	<b>16.30</b>
<b>NA10497</b>	1" press tailpiece with 1¼" union nut	0.4	<b>32.10</b>
<b>NA10707</b>	1¼" press tailpiece for 1½" union nut	0.6	<b>70.70</b>
<b>NA10715</b>	1½" press tailpiece with 2" union nut	0.8	<b>140.00</b>
<b>NA10709</b>	2" press tailpiece with 2½" union nut	0.9	<b>180.00</b>



PEX expansion tailpieces (ASTM F1960) for union nut.

Code	Description	Lbs	USD
<b>F0001008</b>	¾" PEX expansion tailpiece for 1" union nut	0.1	<b>9.80</b>
<b>NA10556</b>	1" PEX expansion tailpiece for 1¼" union nut	0.2	<b>12.80</b>



PEX crimp tailpieces (ASTM F1807) for union nut.

Code	Description	Lbs	USD
<b>F0000520</b>	¾" PEX crimp tailpiece for 1" union nut	0.1	<b>9.80</b>
<b>NA10496</b>	1" PEX crimp tailpiece for 1¼" union nut	0.2	<b>23.50</b>



Union nut.

Code	Description	Lbs	USD
<b>F41186</b>	¾" union nut for ½" 535H	0.1	<b>3.20</b>
<b>F61008</b>	1" union nut for ¾" 535H	0.2	<b>3.90</b>
<b>R0000915</b>	1" slip union nut for ¾" 535H <b>NEW</b>	0.2	<b>3.90</b>
<b>R31495</b>	1-1/4" union nut for 1" 535H	0.3	<b>6.40</b>
<b>R11222</b>	1-1/4" slip nut for 1" 535H <b>NEW</b>	0.3	<b>6.40</b>
<b>R31589</b>	1-1/2" union nut for 1-1/4" 535H	0.4	<b>13.10</b>
<b>R53003</b>	2" union nut for 1-1/2" 535H	0.4	<b>26.10</b>
<b>R51838</b>	2-1/2" union nut for 2" 535H	0.5	<b>32.00</b>



Union washers.

Code	Description	Lbs	USD
<b>R0001458</b>	¾" union washer for ½" 535H	0.1	<b>1.30</b>
<b>R20011</b>	1" union washer for ¾" 535H	0.1	<b>1.40</b>
<b>R0001454</b>	1-1/4" union washer 1" 535H	0.1	<b>2.10</b>
<b>R0001457</b>	1½" union washer for 1¼" 535H	0.1	<b>3.00</b>
<b>R0001459</b>	2" union washer for 1½" 535H	0.1	<b>6.10</b>
<b>R0001460</b>	2½" union washer for 2" 535H	0.1	<b>14.30</b>

## AUTOFILL™ FITTINGS



AutoFill™ union nut.

Code	Description	Lbs	USD
<b>F41186</b>	¾" union nut	0.1	<b>3.20</b>



AutoFill™ tail piece.

Code	Description	Lbs	USD
<b>NA10001</b>	½" sweat	0.3	<b>8.50</b>



AutoFill™ tail piece.

Code	Description	Lbs	USD
<b>F31868</b>	½" NPT male	0.1	<b>10.20</b>



AutoFill™ washer.

Code	Description	Lbs	USD
<b>R0001458</b>	¾" union washer	0.1	<b>1.30</b>

## BACKFLOW PREVENTER FITTINGS



Tail piece with screen fits 573 backflow preventer.

Code	Description	Lbs	USD
<b>R0000892</b>	½" NPT female	0.1	<b>12.80</b>



Tail piece with screen fits 573 backflow preventer.

Code	Description	Lbs	USD
<b>41380A</b>	½" sweat	0.1	<b>12.20</b>



Washer union fits 573 backflow preventer.

Code	Description	Lbs	USD
<b>R0001622</b>	Union washer	0.1	<b>3.00</b>

## SEPARATOR FITTINGS



Tail piece for steel 548, 5495, 5461.

Code	Description	Lbs	USD
<b>31553 FD</b>	1" NPT female, fits 54...6A	0.3	<b>15.30</b>
<b>31401 FD</b>	1¼" NPT female, fits 54...7A	0.3	<b>34.40</b>
<b>R41441</b>	1½" NPT female, fits 54...8A	0.3	<b>33.30</b>
<b>31426 FD</b>	2" NPT female, fits 54...9A	0.4	<b>67.90</b>



Tail piece for steel 548, 5495, 5461.

Code	Description	Lbs	USD
<b>31554 FD</b>	1" sweat, fits 54...6A	0.3	<b>30.60</b>
<b>31403 FD</b>	1¼" sweat, fits 54...7A	0.3	<b>57.00</b>
<b>41882A</b>	1½" sweat, fits 54...8A	0.3	<b>53.90</b>
<b>31428 FD</b>	2" sweat, fits 54...9A	0.4	<b>88.60</b>



Press tail piece for steel 548, 5495, 5461.

Code	Description	Lbs	USD
<b>NA10406</b>	1" press, fits 54...6A	0.6	<b>39.50</b>
<b>NA10407</b>	1¼" press, fits 54...7A	0.7	<b>59.00</b>
<b>NA10408</b>	1½" press, fits 54...8A	0.9	<b>83.30</b>
<b>NA10409</b>	2" press, fits 54...9A	1.0	<b>137.00</b>



Union nut for steel 548, 5495, 5461.

Code	Description	Lbs	USD
<b>R31589</b>	fits 54...6A	0.4	<b>13.10</b>
<b>R53003</b>	fits 54...7A	0.4	<b>26.10</b>
<b>R53004</b>	fits 54...8A	0.4	<b>26.10</b>
<b>R53005</b>	fits 54...9A	0.4	<b>29.90</b>



Union washer for steel 548, 5495, 5461.

Code	Description	Lbs	USD
<b>R50005</b>	fits 54...6A	0.2	<b>3.00</b>
<b>R50008</b>	fits 54...7A	0.2	<b>6.10</b>
<b>R50047</b>	fits 54...8A	0.2	<b>12.20</b>
<b>R50048</b>	fits 54...9A	0.2	<b>14.80</b>



## FITTINGS WITH 3/4" THREADS



Double nipple.

Code	Description	Lbs	USD
<b>NA12172</b>	3/4" NPT x 3/4" NPT	0.3	<b>18.50</b>



Union nut.

Code	Description	Lbs	USD
<b>F41186</b>	3/4" union nut	0.1	<b>3.20</b>

## FITTINGS WITH 1" THREADS



Double nipple.

Code	Description	Lbs	USD
<b>NA12173</b>	1" NPT x 1" NPT	0.4	<b>23.00</b>



Bushing.

Code	Description	Lbs	USD
<b>NA10060</b>	3/4" NPT female w/ 1" male thread	0.3	<b>18.50</b>



Sweat adapter.

Code	Description	Lbs	USD
<b>NA10061</b>	3/4" sweat adaptor w/ 1" male thread	0.2	<b>19.30</b>



Sweat adapter.

Code	Description	Lbs	USD
<b>NA10062</b>	1" sweat adaptor w/ 1" male thd.	0.1	<b>20.00</b>



Union nut fits 1" union thread.

Code	Description	Lbs	USD
<b>F61008</b>	1" brass nut	0.2	<b>3.90</b>
<b>F0000698</b>	1" brass slip nut	0.2	<b>5.40</b>

## FITTINGS WITH 1" THREADS



Nipple.

Code	Description	Lbs	USD
<b>NA12162</b>	¾" male w/ O-ring x 1" male thread	0.2	<b>21.30</b>



Bushing.

Code	Description	Lbs	USD
<b>NA10089</b>	¾" female thread x 1" male thread	0.1	<b>15.40</b>



Disk.

Code	Description	Lbs	USD
<b>NA10104</b>	1" female disk	0.1	<b>3.20</b>



High temperature silicone flat 1" washer.

Code	Description	Lbs	USD
<b>NA10302</b>	1" flat silicone gasket	0.1	<b>2.10</b>



Nipple.

Code	Description	Lbs	USD
<b>NA10064</b>	1" NPT w/ 1" male thread	0.2	<b>20.80</b>



Sweat adapter.

Code	Description	Lbs	USD
<b>NA10119</b>	1" sweat adapter x 1¼" union thread	0.4	<b>25.40</b>



Bushing.

Code	Description	Lbs	USD
<b>NA10087</b>	1" female x 1¼" male thread bushing	0.4	<b>18.60</b>



Bushing.

Code	Description	Lbs	USD
<b>61215A</b>	1" NPT F x 1¼" M thread bushing	0.8	<b>18.50</b>



Nipple.

Code	Description	Lbs	USD
<b>R31706</b>	1" male x 1¼" male nipple	0.3	<b>23.00</b>



Union nut.

Code	Description	Lbs	USD
<b>R31495</b>	1¼" union nut	0.1	<b>6.40</b>



Washer.

Code	Description	Lbs	USD
<b>R0001454</b>	1¼" washer	0.1	<b>2.10</b>



Disk.

Code	Description	Lbs	USD
<b>R11059</b>	1¼" female disk	0.1	<b>3.90</b>

## MISCELLANEOUS SYSTEM COMPONENTS



### 519

Differential pressure by-pass valve.  
Adjustable from 2 to 10 psid.  
Brass body.  
Max. working pressure: 150 psi.  
Working temperature range: 32 – 230°F.  
¾" flow up to 9 gpm.  
1" flow up to 40 gpm.  
1¼" flow up to 45 gpm.

Code	Description	Lbs	USD
519502A	¾" NPT female union	1.0	113.00
519566A	¾" press union	1.0	128.00
519599A	¾" sweat union	1.0	112.00
519600A	1" FNPT in, 1" NPT male union out	1.4	176.00
519609A	1" FNPT in, 1" sweat union out	1.4	176.00
519700A	1¼" FNPT in, 1¼" NPT male union out	1.5	212.00
519709A	1¼" FNPT in, 1¼" sweat union out	1.5	212.00



### 538

Drain valve. Brass body.  
¾" garden hose thread with cap.  
Max. working pressure: 150 psi.  
Max. working temperature: 250°F.

Code	Description	Lbs	USD
538202 FD	¼" NPT male x ¾" GHT	0.3	12.80
538402 FD	½" NPT male x ¾" GHT	0.3	13.10



### NA503

Tridicator dual pressure / temperature gauge for boilers. Dial size: 3 1/8".  
Pressure range: 0—75 PSI.  
Temperature range: 60—320°F.  
¼" NPT rear probe.  
For direct fluid stream submersion.

Code	Description	Lbs	USD
NA503040	¼" NPT male center back	0.2	32.00

**NEW**



Isolation ball valve.  
Low lead MxF union fits 1" valves between body and tailpiece.

Code	Description	Lbs	USD
290030	Isolation ball valve 1" M x 1" F union	1	36.80

## UNIVERSAL FLOW SWITCH



### 626

#### Uni-Switch™

Universal flow switch.  
Suitable for 1" to 8" pipe size.  
Working pressure: 150 psi.  
Working temperature range: -20 – 250°F.  
Minimum flow: 5.7 gpm.  
Switch contacts: NO or NC.  
Switch rating: 15 A.  
CE, cUL, NEMA Type 5, IP 54.



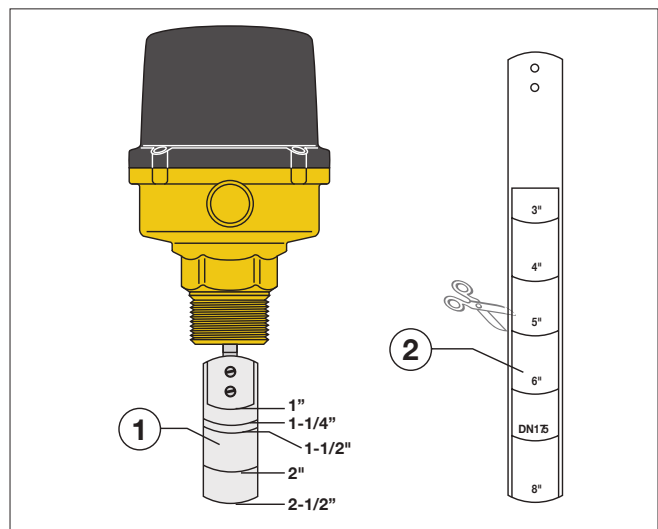
Code	Description	Lbs	USD
626600A	1" NPT male thread	2.3	221.00
626009	Replacement paddle assembly*	0.1	20.70

\* stainless steel

#### Installation

The unit is equipped with a set of paddles (blades) (1), to be used for different pipe diameters, particularly sized to allow easy installation and minimal head losses.

For diameters equal to or greater than 3" (DN 80), it is necessary to add to the preassembled blades in increasing order on the long blade (2) (supplied in the package), just by cutting it to the size corresponding to the desired diameter. Replacement paddle or blade assemblies are available, order part number 626009.



## SERVICEABLE LOW LEAD CHECK VALVES

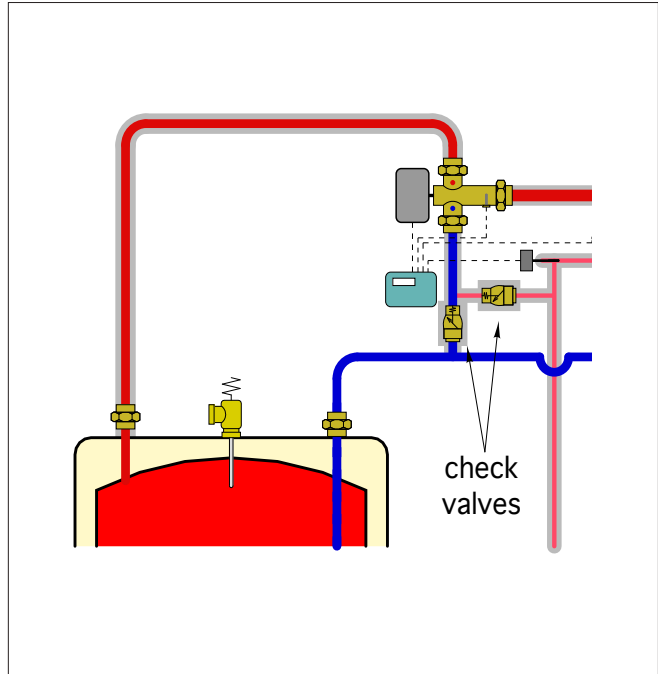


### NA51

Serviceable low lead check valves.  
Max. working pressure: 150 psi (10 bar).  
Operating temperature range: 32 to 150°F (0 to 65°C).  
Max. temperature: for one hour: 190°F (88°C).  
Opening pressure differential: 0.25 psi (1/2" through 1 1/4"); 0.50 psi (1 1/2", 2").

Code	Description	Cv	Lbs	USD
NA51200	Body, small, w/o fittings	17	0.2	47.10
NA51240	1/2" MNPT	17	0.4	79.30
NA51243	1/2" FNPT	17	0.4	90.00
NA51246	1/2" press	17	0.4	96.40
NA51247	1/2" PEX crimp	17	0.4	72.90
NA51248	1/2" PEX expansion	17	0.4	72.90
NA51249	1/2" sweat	17	0.4	66.40
NA51250	3/4" MNPT	17	0.6	83.60
NA51253	3/4" FNPT	17	0.6	96.40
NA51256	3/4" press	17	0.6	102.80
NA51257	3/4" PEX crimp	17	0.6	79.30
NA51258	3/4" PEX expansion	17	0.6	79.30
NA51259	3/4" sweat	17	0.4	72.90
NA51300	Body, medium, w/o fittings	30	0.5	60.00
NA51360	1" MNPT	30	1.1	109.00
NA51363	1" FNPT	30	1.1	116.00
NA51366	1" press	30	1.1	150.00
NA51369	1" sweat	30	0.9	102.80
NA51370	1 1/4" MNPT	30	1.3	120.00
NA51373	1-1/4" FNPT	30	1.3	126.00
NA51376	1-1/4" press	30	1.3	175.00
NA51379	1 1/4" sweat	30	1.1	116.00
NA51400	Body, large, w/o fittings	75	1.8	156.00
NA51480	1 1/2" MNPT	75	2.6	307.00
NA51486	1 1/2" press	75	2.6	379.00
NA51489	1 1/2" sweat	75	2.4	289.00
NA51490	2" MNPT	75	2.6	326.00
NA51493	2" FNPT	75	2.6	338.00
NA51496	2" press	75	2.6	416.00
NA51499	2" sweat	75	2.4	307.00

Application diagram



Replacement checks.



Code	Description	Cv	Lbs	USD
NA10117	Fits 1/2", 3/4" (small body)	17	0.1	8.60
NA10370	Fits 1", 1 1/4" (medium body)	30	0.1	8.60
NA10371	Fits 1 1/2", 2" (large body)	75	0.2	15.00

## MISCELLANEOUS COMPONENTS



### NA101

Ball valve. Brass body.  
Max. working pressure: 600 psi.  
Max. working temperature: 365°F.

Code	Description	Lbs	USD
NA10167	1/2" sweat x 1/2" sweat	0.5	8.60



### NA510

NBR, POM check valve.  
Max. percentage of glycol: 50%.  
Max. working pressure: 150 psi.  
Temperature range: 32-150°F (190°F for max. 1 hour).  
Opening pressure differential: 0.25 psi (1/2" through 1 1/4"); 0.50 psi (1 1/2", 2").

Code	Description	Cv	Lbs	USD
NA51059	3/4" sweat union	12	0.7	50.40
NA51069	1" sweat union	17	1.0	64.40

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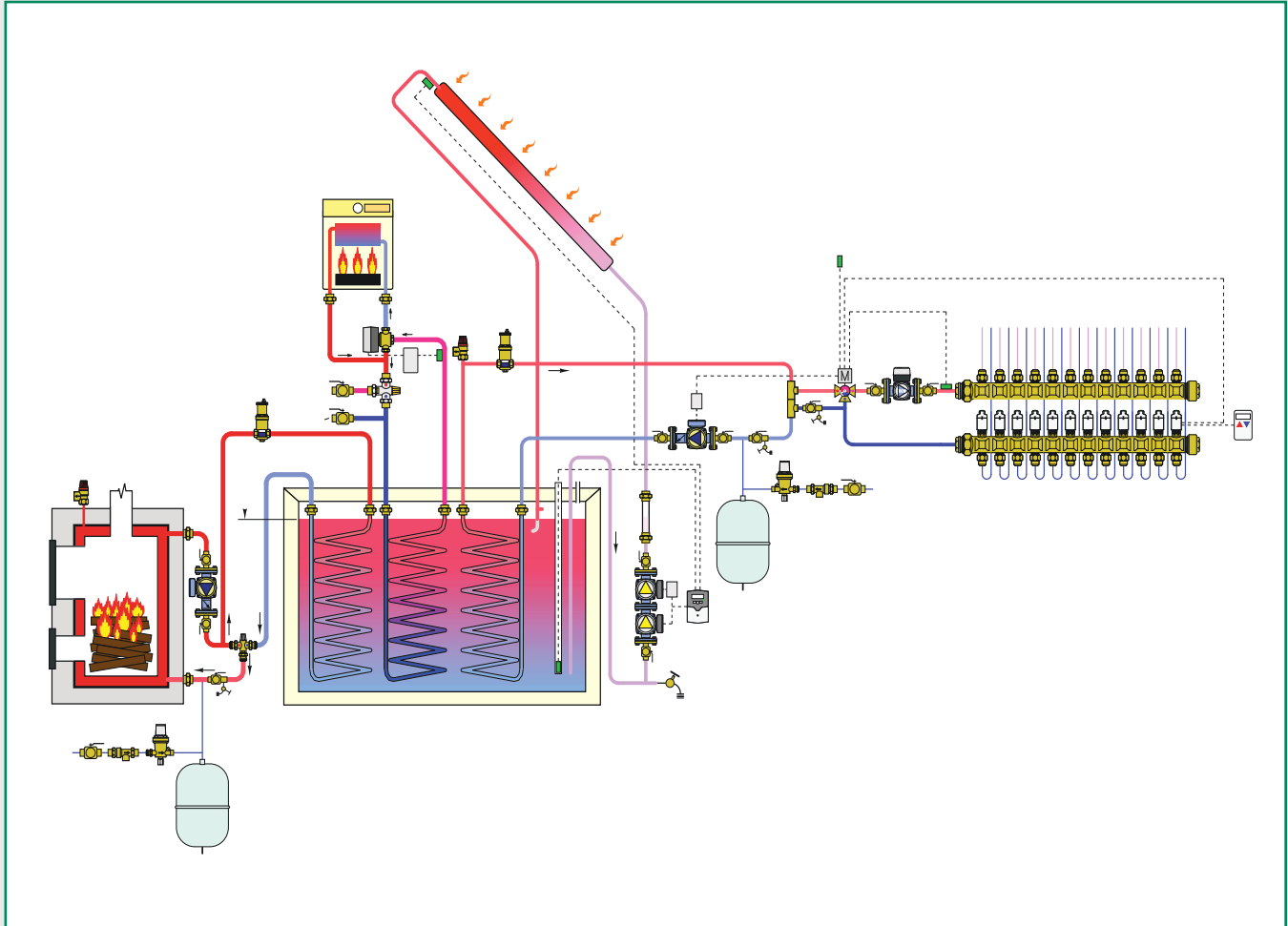
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# RENEWABLES, SOLAR, GEOTHERMAL AND BIOMASS DEVICES

This diagram is for illustration purposes only



## PRODUCTS INCLUDED IN SECTION

- Pump stations and fittings
- Mixing valves
- Air vents, air separator, and safety relief valves
- Geothermal manifolds and fittings
- Geothermal accessories
- Boiler protection valve accessories
- Boiler protection high-flow thermostatic mixing valve
- Boiler protection recirculation and distribution unit

## SOLAR PUMP STATIONS

### 278 & 279



Solar pump stations are pre-assembled and leak-tested. Safety relief valve. Ball valves with built-in flow checks in return (and flow for dual-line models). Temperature gauges in return (and flow for dual-line models). Pressure gauge. Manual air vent (dual-line models only). Expansion tank connection. Connections for flushing and filling. Foam insulation. Balance/flow meter: 1 — 8 gpm scale. Pump: three speed. Pump performance: 19 ft head/8 gpm. Safety relief valve: 90 psi. Max. working pressure: 145 psi. Max. working temp: 350°F. Connections: ¾" female thread.

(Select adaptors to the right)



Code	Description	Lbs	USD
<b>279051A</b>	Dual-line solar pump station	17	<b>889.00</b>
<b>279051</b>	Dual-line solar station w/o pump	12	<b>711.00</b>
<b>278751A</b>	Single-line solar pump station	14	<b>775.00</b>
<b>278751</b>	Single-line solar station w/o pump	10	<b>597.00</b>
<b>278011</b>	Controller housing	0.5	<b>43.30</b>



Replacement pumps fit current solar pump stations 278 & 279, plus discontinued 255 & 256 stations. 3 speed 115 V. 1" male union thread. Agency approval: cULus.

(install in-line with NA122 union fittings on page 84)

Code	Description	Lbs	USD
<b>NA10481</b>	Grundfos 15-58U, 21' head / 18 gpm	5	<b>229.00</b>



Replacement pump fits solar pump station NA255. 120 VAC / 1.3 A. 30 feet head / 30 gpm. 1½" male union thread.

(install in-line with NA122 union fittings on page 94)

Code	Description	Lbs	USD
<b>NA12169</b>	Wilo Star S 30 replacement pump	6.0	<b>366.00</b>

## PUMP STATION FITTINGS



¾" SolarFlex™ directly to top or bottom. 2 each.

Code	Description	Lbs	USD
<b>NA26650</b>	¾" male thread x 1" male thread	0.6	<b>42.70</b>



¾" SolarFlex™ directly to top and bottom. 4 each.

Code	Description	Lbs	USD
<b>NA26750</b>	¾" male thread x 1" male thread	1.0	<b>85.60</b>



1" SolarFlex™ directly to top or bottom. 2 each.

Code	Description	Lbs	USD
<b>NA26660</b>	¾" male thread x 1¼" male thread	0.6	<b>82.50</b>



1" SolarFlex™ directly to top and bottom. 4 each.

Code	Description	Lbs	USD
<b>NA26760</b>	¾" male thread x 1¼" male thread	1.0	<b>165.00</b>

## SOLAR GLYCOL



### NA101 SolarHD™

Pre-mixed 50% high temperature non toxic glycol, FDA reference: 21 CFR 182.1666, Gosselin TOXICITY INDEX 1, Generally recognized as safe for use as direct food additives. NSF listed, Category Code: HT1, HT2, NSF Registration No. 144912. Compatible with other propylene glycols.



NSF  
Nonfood Compounds  
Program Listed HT1 and HT2  
Registration 144912

Code	Description	Lbs	USD
<b>NA10103</b>	5 gallon bucket	45	<b>188.00</b>

## PUMP STATION FITTINGS



3/4" sweat fittings to top or bottom.  
2 each.

Code	Description	Lbs	USD
<b>NA26659</b>	3/4" male thread x 3/4" sweat fitting	0.6	<b>73.20</b>



3/4" sweat fittings to top and bottom. 4 each.

Code	Description	Lbs	USD
<b>NA26759</b>	3/4" male thread x 3/4" sweat fitting	1.0	<b>146.00</b>



1" sweat fittings to top or bottom.  
2 each.

Code	Description	Lbs	USD
<b>NA26669</b>	3/4" male thread x 1" sweat fitting	0.6	<b>80.20</b>



1" sweat fittings to top and bottom. 4 each.

Code	Description	Lbs	USD
<b>NA26769</b>	3/4" male thread x 1" sweat fitting	1.0	<b>160.00</b>

## DRAINBACK PUMP STATION

### 278



Drainback solar pump station designed with a high head and steep pump curve which are pre-assembled and leak-tested. Safety relief valve, ball valve, temperature gauge, pressure gauge, air fill valve. Connections for flushing and filling with foam insulation. Balance/flow meter: 2—8 gpm scale. Pump: Grundfos UP15-100. Performance: 36 feet head / 8 gpm. Safety relief valve: 90 psi. Max. working pressure: 145 psi. Max. working temp: 350°F. Connections: 3/4" female thread. (Select adaptors to the left)

Code	Description	Lbs	USD
<b>278951A</b>	Drainback solar pump station	14	<b>827.00</b>

### NA121



Replacement single speed 120 V, 1" male union thread. Flow 36 feet head / 8 gpm. Agency approval: cULus. (install in-line with NA122 union fittings on page 94)

Code	Description	Lbs	USD
<b>NA12171</b>	Grundfos Solar 15-100	6.0	<b>285.00</b>

## DC SOLAR PUMP

### NA267



12 to 34 VDC, DC Strong solar pump for mounting in solar stations. 15 feet head / 7 gpm at 24 VDC. 12 feet head / 4 gpm at 12 VDC. Power consumption: 30—45 W. Max. working pressure: 150 psi. Max. temperature: -10—230°F.

(install in-line with NA122 union fittings on page 94)



Shown mounted in 279051 or can be mounted inside 278751.

Code	Description	Lbs	USD
<b>NA26711</b>	1" male union thread	3.0	<b>492.00</b>

## LOW LEAD MIXING VALVES



### 2521

Adjustable thermostatic three-way mixing valve for solar systems with built-in inlet check valves.  
 Setting range: 80—150°F.  
 Max. working pressure: 200 psi.  
 Max. inlet temperature: 210°F.  
 Connection: ½", ¾", 1" sweat.  
 Certified to ASSE 1017, CSA B125.3, UPC, IPC, Low Lead Laws and listed by ICC-ES for use in accordance with the U.S. and Canadian plumbing codes.

Code	Description	Lbs	USD
<b>252149A</b>	½" sweat unions	1.2	<b>171.00</b>
<b>252158A</b>	¾" sweat unions with gauge	1.2	<b>222.00</b>
<b>252159A</b>	¾" sweat unions	1.2	<b>180.00</b>
<b>252168A</b>	1" sweat unions with gauge	1.2	<b>252.00</b>
<b>252169A</b>	1" sweat unions	1.2	<b>209.00</b>

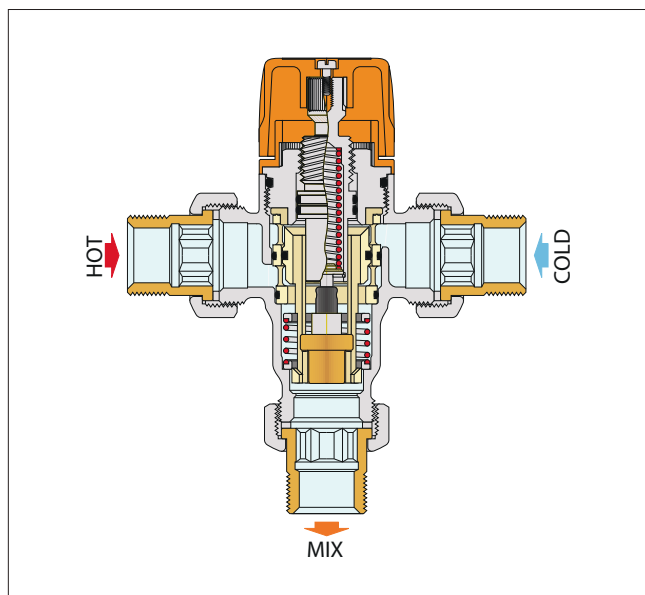


Check valve for use in 2521 mixing valve.  
 Max. inlet temperature: 210°F.

Code	Description	Lbs	USD
<b>R29326</b>	Check valve insert	0.1	<b>6.40</b>

### Operating principle

The controlling element of the solar thermostatic mixing valve is a temperature sensor that is fully immersed in the mixed water outlet passage. As it expands or contracts, the sensor continuously establishes the correct proportion of hot and cold water entering the valve. The flow is regulated by a piston sliding in a cylinder between the hot and cold water passages. Even when there are pressure drops due to the drawing off of hot or cold water for other uses or variations in the incoming temperature, the mixer automatically regulates the water flow to obtain the required temperature.



## AIR SEPARATOR AND SAFETY RELIEF VALVES



### 251 DISCAL®

Air separator for solar heating systems.  
 Working temperature range: -20—320°F.  
 Max. working pressure: 150 psi.  
 Max. discharge pressure: 150 psi.  
 Connections: Main, ¾" NPT, female.  
 Bottom, ½" NPT, female.

Code	Description	Lbs	USD
<b>251003A</b>	¾" NPT female	2.0	<b>158.00</b>



### 253

Safety relief valves for solar systems.  
 Working temperature range: -20—360°F.  
 Normal pressure: 150 psi.  
 Opening over pressure: 10%.  
 Closing differential: 20%.  
 Discharge capacity: 171,000 Btu.  
 Connections: Inlet, ½" female.  
 Discharge, ¾" female.  
 TÜV certified to TRD-721-SV100 7.7.  
 Meets ANSI Z21.22 standard.

TÜV Rheinland is an approved U.S. Nationally Recognized Testing Laboratory (NRTL) Certification Body for Pressure Equipment. Meets ANSI Z21.22 "Relief Valves for Hot Water Supply Systems."



Code	Description	Lbs	USD
<b>253042</b>	Factory set to 35 psi	0.3	<b>53.00</b>
<b>253043</b>	Factory set to 45 psi	0.3	<b>53.00</b>
<b>253044</b>	Factory set to 60 psi	0.3	<b>53.00</b>
<b>253046</b>	Factory set to 90 psi	0.3	<b>53.00</b>
<b>253048</b>	Factory set to 120 psi	0.3	<b>53.00</b>
<b>253040</b>	Factory set to 150 psi	0.3	<b>53.00</b>

## AUTOMATIC AIR VENTS



### 250

Automatic air vent for solar systems.  
Working temperature range: -20—360°F.  
Max. working pressure: 150 psi.  
Max. discharge pressure: 75 psi.



### 251 DISCALAIR®

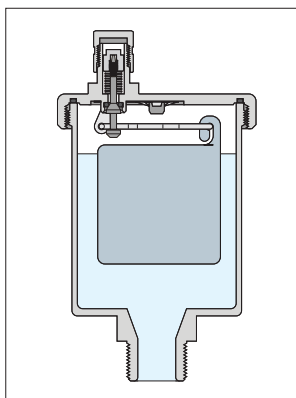
High-performance automatic air vent for solar heating systems.  
Working temperature range: -20—320°F.  
Max. working pressure: 150 psi.  
Max. discharge pressure: 150 psi.

Code	Description	Lbs	USD
<b>250041A</b>	½" FNPT and ¾" MNPT	0.3	<b>55.90</b>

#### Function

Automatic air vents are used in the closed circuits of solar heating systems. They allow air contained in the fluid to be released automatically during the filling process, through a valve operated by a float in contact with fluid in the system.

The shut-off valves are used in combination with the automatic air vents to isolate them after filling the circuit of solar heating systems. These series of products have been specially made to work at high temperatures with a glycol medium.

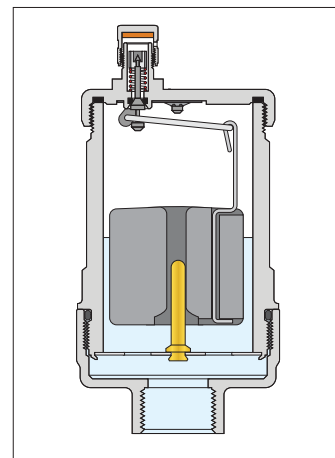


Code	Description	Lbs	USD
<b>251004A</b>	½" MNPT	0.8	<b>119.00</b>

#### Function

DISCALAIR® solar devices are used in hydronic systems or in the filling and start-up phase of solar heating systems to discharge evenly discharge large quantities of air that have formed in the circuits. This function is performed even when there is considerable pressure due to the special geometry of the discharge mechanism, which is identical to the mechanism on DISCAL® Solar 251 series air separators.

This particular series of automatic air vent valves have been specifically designed to work at high temperature with a glycol medium, which is typical of solar heating systems.



### NA292

Shut-off fits automatic air vent.  
Working temperature range: -20—360°F.  
Max. working pressure: 150 psi.



### NA102

Vent cap adapter to connect discharge tube. Fits all air vents and air separators except 5026 and 5027 series.

Code	Description	Lbs	USD
<b>NA29284</b>	½" FNPT x ½" MNPT	0.2	<b>43.40</b>

Code	Description	Lbs	USD
<b>NA10204</b>	¼" MNPT	0.1	<b>18.50</b>



## MANIFOLDS



### 110 GeoCal™

GeoCal™ left or right hand distribution manifold assemblies with temperature gauges, air vents and drain valves. 1 1/4" F NPT brass inlet/outlet ports. Max. working pressure: 90 psi. Max. system test pressure: 150 psi. Working temperature range for: water, glycol & saline solutions: 15—140°F. Ethanol & methanol solutions: 15—90°F. Ambient temp. range: -5—140°F. Max. flow rate: 24 gpm total all circuits.

Code	Description	Lbs	USD
1107B5LA	Left side connections, 2 circuits	16	<b>816.00</b>
1107B5RA	Right side connections, 2 circuits	16	<b>816.00</b>
1107C5LA	Left side connections, 3 circuits	18	<b>901.00</b>
1107C5RA	Right side connections, 3 circuits	18	<b>901.00</b>
1107D5LA	Left side connections, 4 circuits	20	<b>992.00</b>
1107D5RA	Right side connections, 4 circuits	20	<b>992.00</b>
1107E5LA	Left side connections, 5 circuits	22	<b>1,075.00</b>
1107E5RA	Right side connections, 5 circuits	22	<b>1,075.00</b>
1107F5LA	Left side connections, 6 circuits	23	<b>1,160.00</b>
1107F5RA	Right side connections, 6 circuits	23	<b>1,160.00</b>
1107G5LA	Left side connections, 7 circuits	25	<b>1,264.00</b>
1107G5RA	Right side connections, 7 circuits	25	<b>1,264.00</b>
1107H5LA	Left side connections, 8 circuits	26	<b>1,347.00</b>
1107H5RA	Right side connections, 8 circuits	26	<b>1,347.00</b>



### NA102

GeoGrip™ manifold outlet connector for joining manifold to polyethylene pipe. (Includes union nut and gasket)

Code	Description	Lbs	USD
NA10246	3/4" PE pipe compression	0.8	<b>34.30</b>
NA10247	1" PE pipe compression	1.0	<b>42.50</b>

## FITTINGS



### 110

GeoCal™ manifold outlet fitting, includes union nut and gasket.

Code	Description	Lbs	USD
110050A	3/4" male NPT tail piece	0.4	<b>26.60</b>
110060A	1" male NPT tail piece	0.6	<b>29.10</b>



### 861

GeoGrip™ polyethylene pipe fittings. For joining polyethylene pipe to 132 series QuickSetter™.

Code	Description	Lbs	USD
861527A CST	3/4" M NPT x 3/4" PE pipe compression	0.2	<b>16.20</b>
861634A CST	1" M NPT x 1" PE pipe compression	0.6	<b>25.90</b>
NA10288	3/4" M NPT x 1" PE pipe compression	0.2	<b>36.10</b>

## GEO THERMAL ACCESSORIES



### 132

QuickSetter™ balancing valve with flow meter. Direct reading of flow rate. Brass valve body and flow meter. Graduated scale flow meter with magnetic movement flow rate indicator. Max. working pressure: 150 psi. Temperature range: 14—230°F. Max. percentage of glycol: 50%.

Code	Description	Flow scale (gpm)	Lbs	USD
132552A	3/4" FNPT	2.0—7.0	1.8	<b>190.00</b>
132662A	1" FNPT	3.0—10.0	2.4	<b>222.00</b>
132772A	1 1/4" FNPT	5.0—19.0	2.8	<b>295.00</b>
132882A	1 1/2" FNPT	8.0—32.0	3.4	<b>350.00</b>
132992A	2" FNPT	12.0—50.0	4.4	<b>427.00</b>
F19346	Replacement by-pass valve stem*		0.1	<b>35.70</b>

\* With operating ring

## BOILER PROTECTION ACCESSORIES



### F296

Replacement thermostatic sensor cartridges. Sensor cartridge accuracy: ±4°F. By-pass from boiler complete closing temperature: Tset +18°F (130°F+18°F=148°F).

Fits 280 and 281 series boiler protection valves. Easy replacement to change the 280 valve set temperature without removing the valve body from the piping.

Code	Description	Lbs	USD
F29633	115°F Tset	0.2	<b>27.10</b>
F29634	130°F Tset	0.2	<b>27.10</b>
F29635	140°F Tset	0.2	<b>27.10</b>
F29636	160°F Tset	0.2	<b>27.10</b>

Selection note: thermostatic sensor cartridge will completely close at Tset value +18°F. Example: (130°F Tset +18°F=148°F completely closed) ±4°F.



### F295

Dual scale temperature gauge 280 and 281 series boiler protection valves.

Code	Description	Lbs	USD
F29571	32—250°F	0.2	<b>22.90</b>

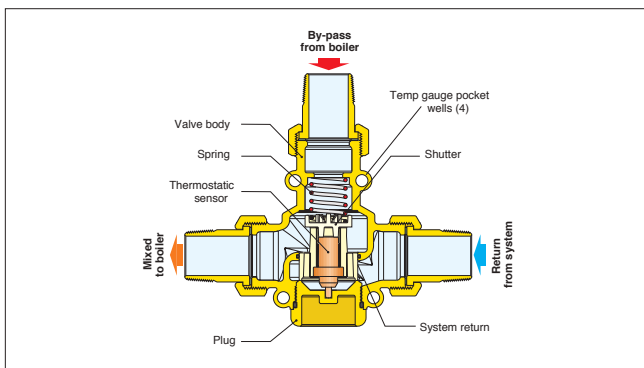
## BOILER PROTECTION HIGH-FLOW THERMOSTATIC MIXING VALVES



### 280 ThermoProtec™

Boiler protection high-flow thermostatic mixing valve.  
Changeable thermostatic sensor cartridge.  
Brass body and lower plug.  
Max. working pressure: 150 psi.  
Working temperature range: 40—212°F.  
Thermostatic sensor cartridge:  
130°F & 140°F Tset standard selections, see below.  
115°F, 160°F Tset optional (field replaceable).  
Sensor cartridge accuracy:  $\pm 4^\circ\text{F}$ .  
By-pass from boiler complete closing  
temperature: Tset +18°F (ex. 130°+18°=148°F).

#### Construction



Code	Description	Lbs	USD
<b>280965A</b>	1" sweat unions 130°F Tset	11	<b>268.00</b>
<b>280165A</b>	1" NPT female unions 130°F Tset	11	<b>286.00</b>
<b>280966A</b>	1" sweat unions 140°F Tset	11	<b>268.00</b>
<b>280166A</b>	1" NPT female unions 140°F Tset	11	<b>286.00</b>
<b>280975A</b>	1¼" sweat unions 130°F Tset	11	<b>315.00</b>
<b>280175A</b>	1¼" NPT female unions 130°F Tset	11	<b>329.00</b>
<b>280976A</b>	1¼" sweat unions 140°F Tset	11	<b>315.00</b>
<b>280176A</b>	1¼" NPT female unions 140°F Tset	11	<b>329.00</b>

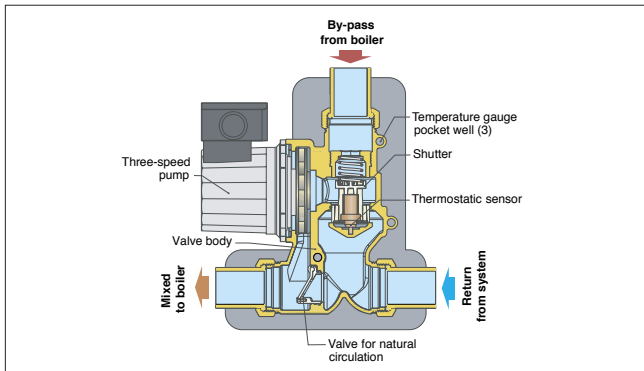
## BOILER PROTECTION RECIRCULATION AND DISTRIBUTION UNITS



### 281 ThermoBloc™

ThermoBloc™ boiler protection recirculation and distribution unit.  
Suitable fluids: water, up to 50% glycol solutions.  
Max. working pressure: 150 psi.  
Working temperature range: 40—210°F.  
Maximum pumping capacity: 10 gpm.  
Temperature gauge scale: 30—250°F.  
Thermostatic sensor:  
130°F & 140°F Tset standard selections, see below.  
115°F, 160°F Tset optional models\*.  
Sensor cartridge accuracy:  $\pm 4^\circ\text{F}$ .  
By-pass from boiler complete closing  
temperature: Tset +18°F (ex. 130°+18°=148°F).  
\* Consult factory

#### Construction



Code	Description	Lbs	USD
<b>281965A</b>	1" sweat unions 130°F Tset	11	<b>822.00</b>
<b>281165A</b>	1" NPT female unions 130°F Tset	11	<b>880.00</b>
<b>281966A</b>	1" sweat unions 140°F Tset	11	<b>822.00</b>
<b>281166A</b>	1" NPT female unions 140°F Tset	11	<b>880.00</b>
<b>281975A</b>	1¼" sweat unions 130°F Tset	11	<b>968.00</b>
<b>281175A</b>	1¼" NPT female unions 130°F Tset	11	<b>1,012.00</b>
<b>281976A</b>	1¼" sweat unions 140°F Tset	11	<b>968.00</b>
<b>281176A</b>	1¼" NPT female unions 140°F Tset	11	<b>1,012.00</b>
<b>F19379</b>	Replacement Pump	5	<b>350.00</b>

# MEASURE DISPLAY AND TOTALIZE

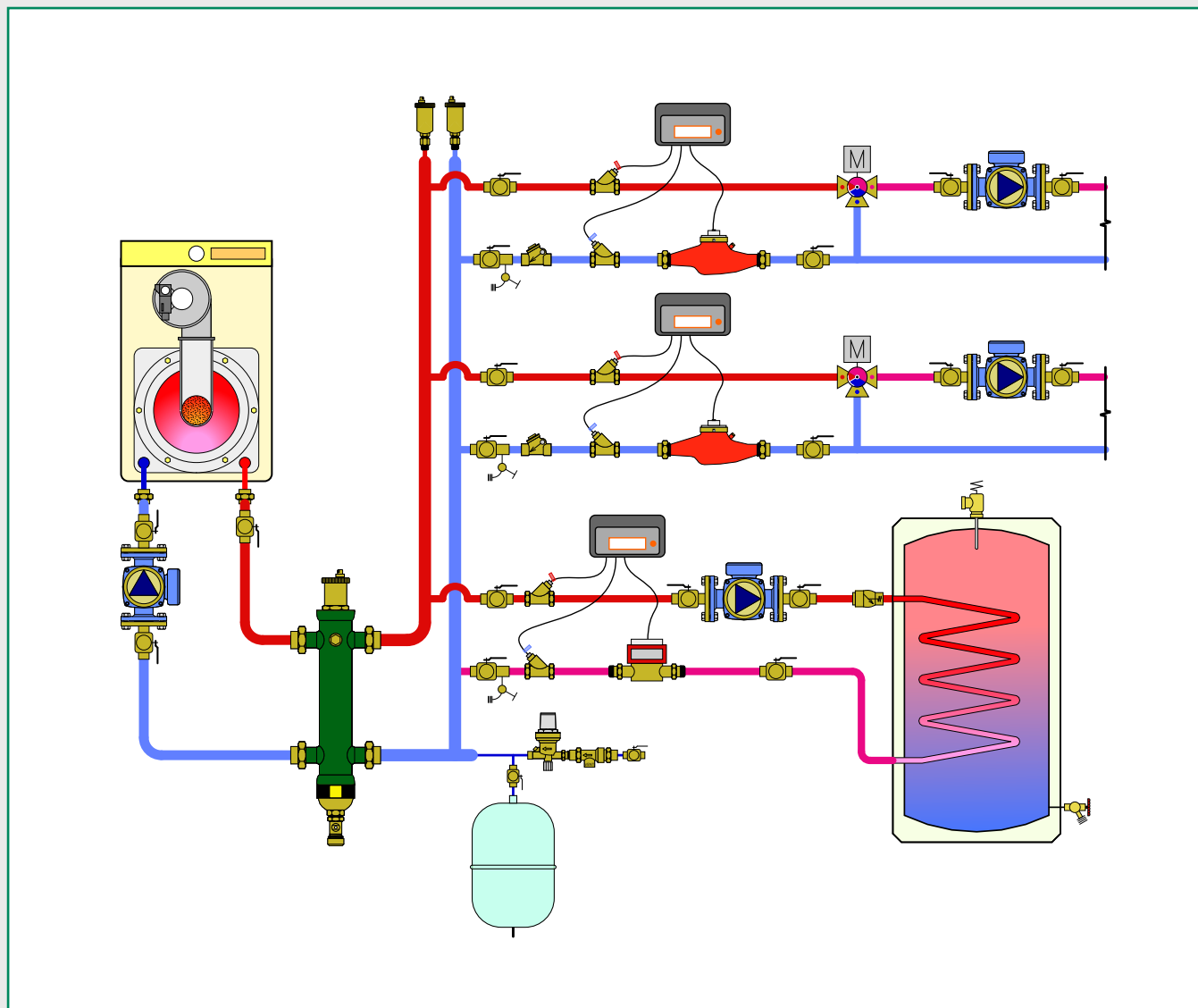


CONTECA™ direct heat meter precisely measures and records instantaneous and totalized thermal energy usage for both heating and cooling. Included are two pulse inputs for a domestic hot and domestic water meters, and two universal pulse inputs for added metering for example gas or electric. All data can be accessed at the local user interface or remotely via Modbus, via a Datalogger which can handle up to 250 heat meters, or a Modbus-to-BACnet gateway for BAS systems. Available from .25 to 1000 GPM in an array of fittings, it complies with ASTM E3137/ E3137M – 17 Standard Specification for Heat Meter Instrumentation. **CALEFFI GUARANTEED.**



# HEAT METERS

This diagram is for illustration purposes only



## PRODUCTS INCLUDED IN SECTION

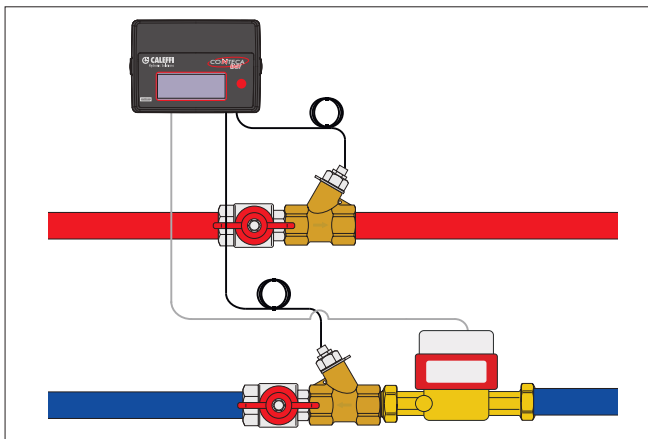
- Heat meters
- Heat meters accessories

## HEAT METERS



Code	Description	Lbs	USD
750449A	Energy Meter, 0.25 to 10 GPM, ½" sweat	6.2	919.00
750440A	Energy Meter, 0.25 to 10 GPM, ½ MNPT	6.2	954.00
750446A	Energy Meter, 0.25 to 10 GPM, ½" press	6.2	1,001.00
750459A	Energy Meter, 0.25 to 10 GPM, ¾" sweat	7.1	930.00
750450A	Energy Meter, 0.25 to 10 GPM, ¾" MNPT	7.1	966.00
750456A	Energy Meter, 0.25 to 10 GPM, ¾" press	7.1	1,012.00
750469A	Energy Meter, 0.25 to 10 GPM, 1" sweat	7.9	977.00
750460A	Energy Meter, 0.25 to 10 GPM, 1" MNPT	7.9	1,012.00
750466A	Energy Meter, 0.25 to 10 GPM, 1" press	7.9	1,059.00
750463A	Energy Meter, 0.3 to 15 GPM, 1" FNPT	11.5	1,362.00
750473A	Energy Meter, 0.5 to 25 GPM, 1¼" FNPT	12.1	1,455.00
750483A	Energy Meter, 1 to 45 GPM, 1½" FNPT	18.7	1,687.00
750410A	Energy Meter 11 - 110 GPM, 2½" flanges	27	2,568.00
750411A	Energy Meter 14 - 140 GPM, 3" flanges	29	3,240.00
750412A	Energy Meter 22 - 220 GPM, 4" flanges	44	4,253.00
750413A	Energy Meter 35 - 350 GPM, 5" flanges	51	4,855.00
750414A	Energy Meter 88 - 880 GPM, 6" flanges	88	5,779.00
750415A	Energy Meter 100 - 1000 GPM, 8" flanges	110	6,473.00

### Standard installation



## 7504 CONTECA™ Energy meter

CONTECA™ is a direct heat meter designed to measure instantaneous and recorded history of thermal energy usage in residential and commercial buildings.

### Micro processor:

Power supply: 24 VAC, 50/60 Hz, 1W.

Data transmission: 2-wire RS-485; selectable Modbus or M-bus (for use with Datalogger).

Ambient temperature: 40 — 113°F (4 — 45°C).

Environmental rating: NEMA 3S (IP 54).

Pulse inputs: Class 1B per EN 1434-2.

### Temperature sensors:

Cable length: 26¼ feet (8 m).

Sensor type: 100 kohm NTC matched.

Temperature sensitivity: < 0.1°F.

### Flow meters:

Body material: Brass.

Body threads: ISO 228 male straight.

Piping connections: Dual unions, tailpieces NPT, sweat, flanged, press.

Max. working pressure: 150 psi (10 bar)



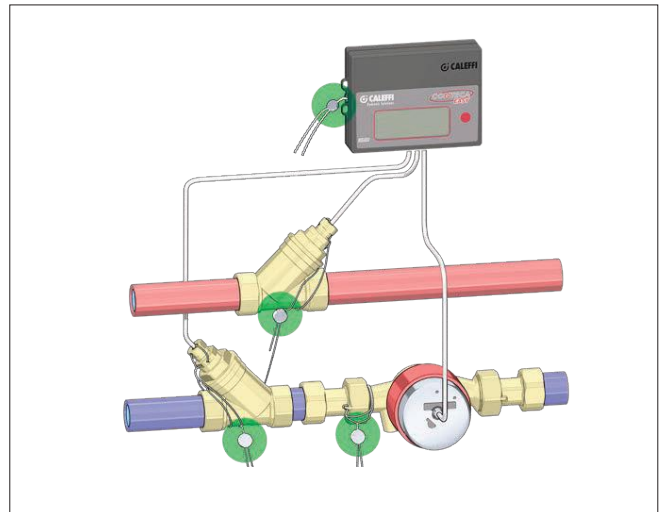
### Function

The CONTECA™ meter features an 8-digit liquid crystal display that enables easy reading of BTU consumed as well as a range of technical data indicating equipment operating status and data logging.

Each CONTECA™ includes an electronic calculator/user interface, two temperature sensors, fittings included. The flow meter comes with the CONTECA™ meter kit. In addition to the two temperature inputs and flow meter input, 4 additional pulse inputs, for optional equipment monitoring and data logging. The CONTECA™ is easy to install and commission, and complies with ASTM E3137 specification for heat metering instrumentation and European directive 2014/32/UE EN 1434 (MI 004).

The meter has integral RS-485 Modbus protocol 2-wire communication (default) for remote access and configuration when BAS is MODBUS-RT. The RS-485 protocol must be changed to M-bus when using the Datalogger. Up to 250 CONTECA meters can connect to one CONTECA® data logger.

### Lead seals (included with each kit) to prevent tampering





## HEAT METERS



### 7504 CONTECA™ Datalog-

Power supply: 24 V (DC)  $\pm 10\%$ , 24 V (AC) - 3 W.  
2 Ethernet ports: ETH1 (PoE), ETH2.  
Ambient temperature range: 32—122°F.  
Mounting: on a 35 mm DIN rail (EN 60715).  
Network addresses: up to 250 Conteca heat meters.  
Daily data logging: 10 years.  
Reports: In XLS or CSV format.



Code	Description	Lbs	USD
<b>750450</b>	Conteca Datalogger	2.0	<b>2,047.00</b>



MODBUS-RT-to-BACnet gateway.  
Converts CONTECA™ controller MODBUS-RT (RS-485 serial) output communication to BACnet IP or MSTP communication.  
Network capacity: up to 1500 registers (approx. 50 CONTECA heat meters).

Code	Description	Lbs	USD
<b>755052</b>	MODBUS-RT-to-BACnet gateway	1.0	<b>1,687.00</b>



Wall transformer.  
Input voltage: 120 V AC.  
Output voltage: 24 V AC.  
Power output: 20 VA.  
Agency approval: cULus.

Code	Description	Lbs	USD
<b>NA10759</b>	24 V AC wall transformer, 20 VA	1	<b>34.10</b>



### V40 Replacement

Replacement flow meter (body only)  
Single jet rotary pulse flow meter measures liquid flow for energy heat metering production or consumption. Accurate to International Standards OIML R75, EN1434 and MID.  
Brass body.  
Sweat connections included.  
Working temperature range: -40—210°F.  
Max. fluid temperature: 265°F.  
Max. working pressure: 235 psi.  
Maximum glycol: 50%.

Code	Description	Lbs	USD
<b>R79701</b>	0.25 to 10 GPM	3.0	<b>402.00</b>

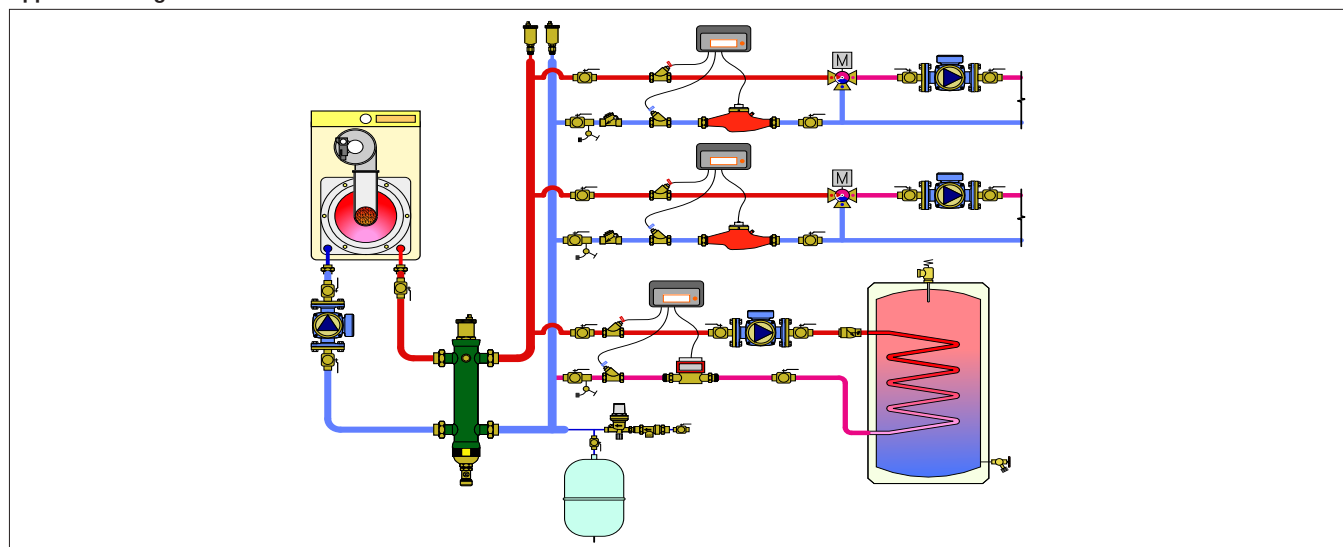


### V40 Replacement

Replacement flow meter (body only)  
Multi-jet rotary pulse flow meter measures liquid flow for energy heat metering production or consumption. Accurate to International Standards OIML R75, EN1434 and MID.  
Brass body.  
Sweat connections included.  
Working temperature range: -40—210°F.  
Max. fluid temperature: 265°F.  
Max. working pressure: 235 psi.  
Maximum glycol: 50%.

Code	Description	Lbs	USD
<b>R79702</b>	0.3 to 15 GPM	5.0	<b>716.00</b>
<b>R79703</b>	0.5 to 25 GPM	8.0	<b>847.00</b>
<b>R79704</b>	1 to 45 GPM	14	<b>1,006.00</b>

### Application Diagram



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# INNOVATIVE HYDRONIC AND PLUMBING COMPONENTS

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Caleffi Hydronic Solutions, a leader in state-of-the-art engineered solutions, manufactures and supplies high-quality components for hydronic heating and cooling, plumbing, heat metering and renewable energy systems for domestic, commercial and industrial buildings. Caleffi, an Italian based company, is a name recognized around the world for innovative solutions and superior performing products that help customers live comfortably and economically, while softening their impact on the environment. **CALEFFI GUARANTEED.**



# LIMITED WARRANTY

**COVERAGE:** Caleffi North America Inc. ("WARRANTOR") warrants that each Caleffi PRODUCT will be free from defects in material and workmanship for a period of two years\* from the date of shipment/delivery of the PRODUCT (that can be identified by the "Caleffi" trademark, trade name, or logo affixed to them). The Limited Warranty is referred to herein as "the Limited warranty." The PURCHASER's sole and exclusive remedy under this Limited Warranty for defects in the PRODUCT shall be the repair, replacement or refund of the purchase price, in WARRANTOR's sole discretion, of the defective PRODUCT, or components thereof.

**\*PRODUCT warranty exceptions:**

Switching Zone Relays	3 years
Switching zone relays + valves (Z-one valves and Z-one relays installed together)	5 years
Storage Tank	6 years

**NOT COVERED:** This Limited Warranty also does not apply to, and WARRANTOR shall have no liability or responsibility in respect of, damages or expenses relating to:

- The failure to properly store, transport, install or use the PRODUCT as, for example, specified in any manuals or other literature supplied by WARRANTOR, on WARRANTOR's website, or in accordance with any applicable laws, codes, regulators or standards;
- Any PRODUCT purchased from any entity other than WARRANTOR;
- Alteration, change or modification of the PRODUCT, including its subcomponents, parts or assemblies;
- WARRANTOR also makes no warranty that a PRODUCT manufactured does not infringe the intellectual property or other proprietary rights of any third party;
- Accidents, misuse, abuse, abnormal use, improper use, negligent use, wilful misconduct, or use exceeding the recommended and permitted limits of the PRODUCT, and/or normal wear or deterioration;
- Any defect or non-conformity that has not been timely and promptly communicated in writing to WARRANTOR as set forth herein.
- Any damage, cost or expense caused by Act of God; or
- Loss of time, loss of use, inconvenience, loss of profits, lost business, lost business opportunities, damage to reputation, goodwill and any incidental or consequential damages arising out of or relating to the PRODUCT, or other matters not specifically covered hereunder.

**PROCEDURE:** Upon delivery, PURCHASER shall, within one (3) business day, inspect the PRODUCT for conformity and visible defects. PURCHASER shall give WARRANTOR immediate written, specific and detailed notice of any non-conformities or defects regarding the PRODUCT. Upon receipt of the written notice of claim, WARRANTOR shall have the right to inspect the PRODUCT. In the event of a defect covered by this Limited Warranty, WARRANTOR will, at WARRANTOR's discretion, repair or replace the PRODUCT or any component of the PRODUCT or refund the purchase price for that particular PRODUCT. In the event that PURCHASER submits a warranty claim that, in the sole reasonable discretion of the WARRANTOR, is unfounded, the PURCHASER shall reimburse the WARRANTOR all reasonable costs incurred by the WARRANTOR in evaluating the warranty claim (i.e. travel, lodging, expert evaluations, etc.). WARRANTOR must approve, in advance and in writing, all repairs or replacements covered under or performed pursuant to this Limited Warranty. Any warranty repairs or service must be performed exclusively by WARRANTOR or other authorized representative of WARRANTOR or by another servicing facility pre-approved in writing by WARRANTOR. Acceptance of any Limited Warranty claim is not an admission that any PRODUCT or any of its component parts are defective. The PURCHASER forfeits any rights it may have under this Limited Warranty if the PURCHASER does not follow the procedure described herein.

All requests and notices under this Limited Warranty shall be directed to:

**Caleffi North America Inc.**  
3883 West Milwaukee Road  
Milwaukee, WI 53208  
E-Mail: [returns.us@caleffi.com](mailto:returns.us@caleffi.com)  
Phone (414) 238-2360  
Fax: (414) 238-2366

**LIMITATION OF DAMAGES:** Except as expressly provided by this Limited Warranty, **WARRANTOR SHALL NOT BE RESPONSIBLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES ASSOCIATED WITH THE USE OR NON-USE OF THE PRODUCT OR A CLAIM UNDER THIS LIMITED WARRANTY, WHETHER THE CLAIM IS BASED ON CONTRACT, TORT OR OTHERWISE.** The foregoing statements of warranty are exclusive and in lieu of all other remedies or damages. Some states do not allow the exclusion or limitation of incidental or consequential damages, so only in this case this limitation or exclusion may not apply to you.

This Limited Warranty shall be the sole and exclusive remedy available to the PURCHASER with respect to this PRODUCT. In the event of any alleged breach of any warranty or any legal action brought by the PURCHASER, based on breach of warranty, alleged negligence or other tortious conduct by WARRANTOR, the PURCHASER's sole and exclusive remedy will be the repair or replacement of any defective PRODUCT as stated herein. In no event shall the liability of the WARRANTOR exceed the purchase price of the PRODUCT.

**DISCLAIMER: ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE AND ALL IMPLIED WARRANTIES ARISING FROM A COURSE OF DEALING, USAGE OF TRADE, BY STATUTE OR OTHERWISE, IS HEREBY STRICTLY LIMITED TO THE TERM OF THIS WRITTEN WARRANTY.** This Limited Warranty shall be the sole and exclusive remedy available to the PURCHASER with respect to this PRODUCT. In the event of any alleged breach of any warranty or any legal action brought by the PURCHASER based on alleged negligence or other tortious conduct by WARRANTOR, the PURCHASER'S sole and exclusive remedy will be repair or replacement of defective materials or refund of the purchase price, as stated herein.

**TRANSFER OF LIMITED WARRANTY:** This warranty is made by WARRANTOR with only first PURCHASER of the PRODUCT and does not extend to any subsequent PURCHASER or any third parties. The unexpired portion of this Limited Warranty may not be transferred to any entity.

**APPLICABLE LAW:** The parties expressly acknowledge and irrevocably agree that any and all claims or disputes arising out of or otherwise relating to this Limited Warranty shall be decided by a binding arbitration administered by the American Arbitration Association pursuant to Commercial Industry Rules in effect as of the date of this Limited Warranty, to the exclusion of any courts of any place, except as necessary for the enforcement of arbitration rights. The place for any such arbitration shall be The State of Wisconsin. PURCHASER expressly waives any provision of law in the jurisdiction in which PURCHASER is located or any other potentially applicable law which conflicts with any provision of this Limited Warranty at any time.

**OTHER RIGHTS:** Your acceptance of delivery of The PRODUCT constitutes your acceptance of the terms of this Limited Warranty. This Limited Warranty gives you specific legal rights, and you may also have other rights which vary from state to state. If any term or provision of this Limited Warranty is invalid or unenforceable under any local, state, or federal law, statute, judicial decision, regulation, ordinance, executive order or other rule of law, such term shall be deemed reformed or deleted, but only to the extent necessary to comply with such statute, regulation, ordinance, order or rule and the remaining provisions of this Limited Warranty shall remain in full force and effect.

**ENTIRE AGREEMENT:** This document alone contains the entire Limited Warranty given by WARRANTOR in respect of the PRODUCT. Nothing in WARRANTOR's product literature, marketing materials, advertisements and technical specifications expand or enlarge the scope of this Limited Warranty. There are no terms, promises, conditions or warranties regarding the PRODUCT other than those expressly contained herein. WARRANTOR specifically does not authorize any person, including but not limited to any dealer or other agent or employee of WARRANTOR, to extend the time, scope, terms or conditions of this Limited Warranty or to create or assume for WARRANTOR any other obligation or liability with respect to the PRODUCT or other products designed, manufactured or sold by WARRANTOR. All terms of this Limited Warranty are contractual and not mere recitals, and constitute material terms of this Limited Warranty. It is agreed and acknowledged that the provisions of this Limited Warranty allocate the risks between WARRANTOR and PURCHASER, that WARRANTOR's pricing reflects this allocation of risk, and but for this allocation and limitation of liability, WARRANTOR would not have entered into this Limited Warranty. The agents, employees, and dealers of Caleffi Products are not authorized to make modifications to this limited warranty or make additional warranties binding on Caleffi.

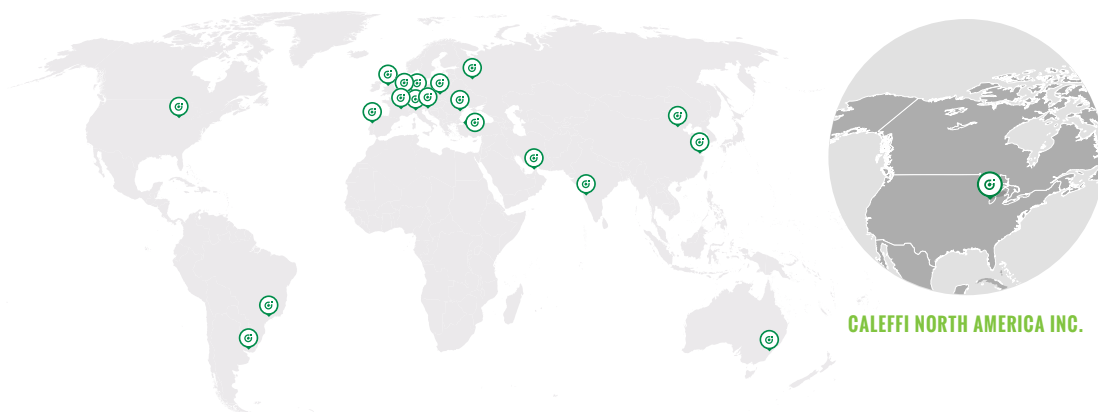
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CALEFFI NORTH AMERICA INC.

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Suggested List Price  
Effective October 4th, 2021  
Canceling All Prior Issues

specifications and prices are subject to change without notice

**Caleffi North America, Inc..**

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