

ELBOWS



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LEGEND

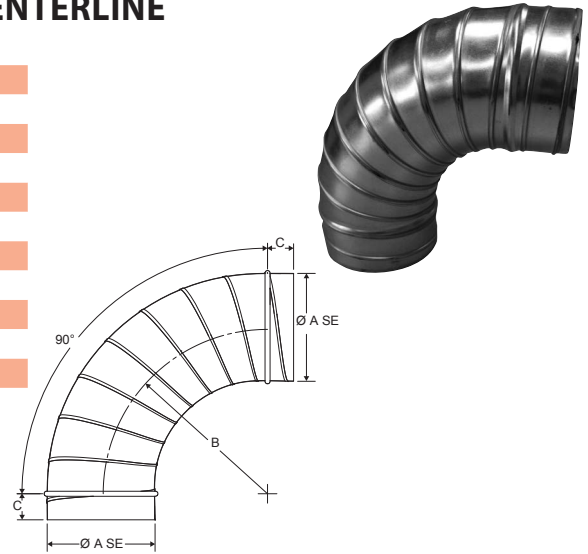
NOTE: The boxed columns throughout the tables are intended to provide a quick determination of ordering dimensions.

ABBREVIATIONS:

- CTN/QTY = Carton Quantity
- WT/100 = Weight per 100 Pieces
- WT/100 FT = Weight per 100 Feet
- WT/EA = Weight Each
- FT/BNDL = Feet per Bundle
- PCS/BNDL = Pieces per Bundle
- LGTH/BNDL = Length per Bundle

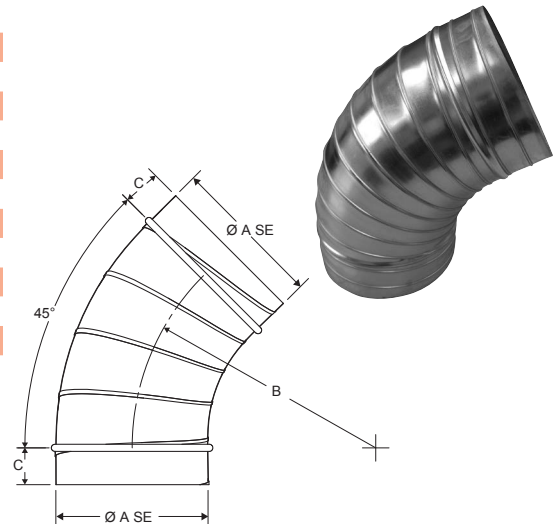
90° ECCO SPIRAL ELBOW™ — 26 GAUGE — 1-1/2 CENTERLINE

ITEM #	SIZE	A (")	B (")	C (")	PCS/BNDL	WT/100
547824	4" x 90°	4	6	2	1	140
547825	5" x 90°	5	7-1/2	2-3/16	1	200
547826	6" x 90°	6	9	2-3/8	1	270
547827	7" x 90°	7	10-1/2	2-9/16	1	350
547828	8" x 90°	8	12	2-3/4	1	430
547829	9" x 90°	9	13-1/2	2-15/16	1	530
547830	10" x 90°	10	15	3-1/8	1	640
547832	12" x 90°	12	18	3-9/16	1	890
547834	14" x 90°	14	21	3-15/16	1	1170
547836	16" x 90°	16	24	4-5/16	1	1797
547838	18" x 90°	18	27	4-3/4	1	1830



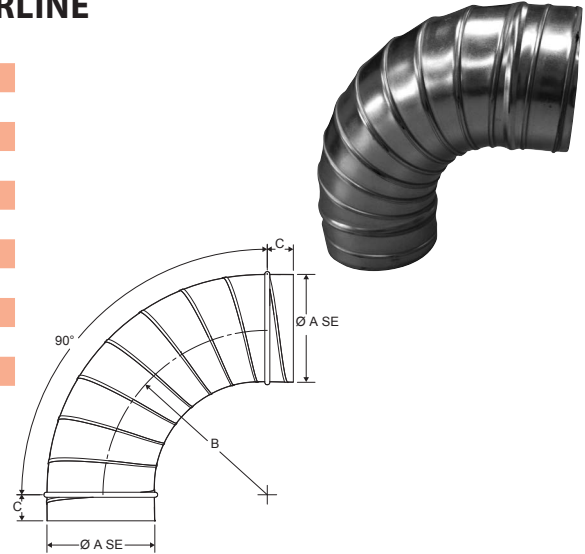
45° ECCO SPIRAL ELBOW™ — 26 GAUGE — 1-1/2 CENTERLINE

ITEM #	SIZE	A (")	B (")	C (")	PCS/BNDL	WT/100
547844	4" x 45°	4	6	2	1	100
547845	5" x 45°	5	7-1/2	2-3/16	1	140
547846	6" x 45°	6	9	2-3/8	1	170
547847	7" x 45°	7	10-1/2	2-9/16	1	220
547848	8" x 45°	8	12	2-3/4	1	280
547849	9" x 45°	9	13-1/2	2-15/16	1	330
547850	10" x 45°	10	15	3-1/8	1	400
547852	12" x 45°	12	18	3-9/16	1	530
547854	14" x 45°	14	21	3-15/16	1	700
547856	16" x 45°	16	24	4-5/16	1	890
547858	18" x 45°	18	27	4-3/4	1	1090



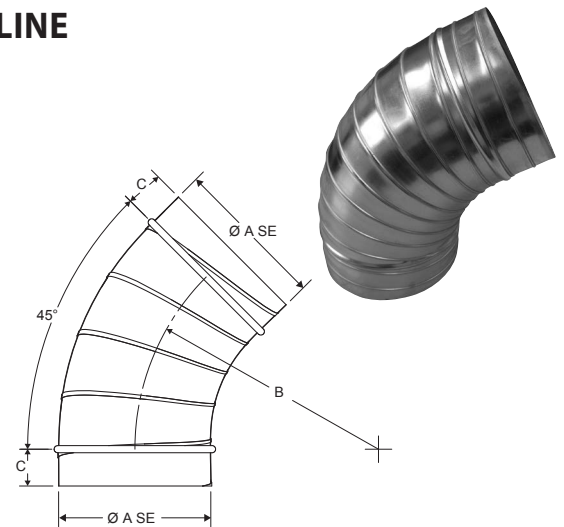
90° ECCO SPIRAL ELBOW™ — 26 GAUGE — 1 CENTERLINE

ITEM #	SIZE	A (")	B (")	C (")	PCS/BNDL	WT/100
547864	4" x 90°	4	4	2	1	130
547865	5" x 90°	5	5	2-3/16	1	170
547866	6" x 90°	6	6	2-3/8	1	220
547867	7" x 90°	7	7	2-9/16	1	270
547868	8" x 90°	8	8	2-3/4	1	340
547869	9" x 90°	9	9	2-15/16	1	430
547870	10" x 90°	10	10	3-1/8	1	520
547872	12" x 90°	12	12	3-9/16	1	690
547874	14" x 90°	14	14	3-15/16	1	860
547876	16" x 90°	16	16	4-5/16	1	1170
547878	18" x 90°	18	18	4-3/4	1	1490



45° ECCO SPIRAL ELBOW™ — 26 GAUGE — 1 CENTERLINE

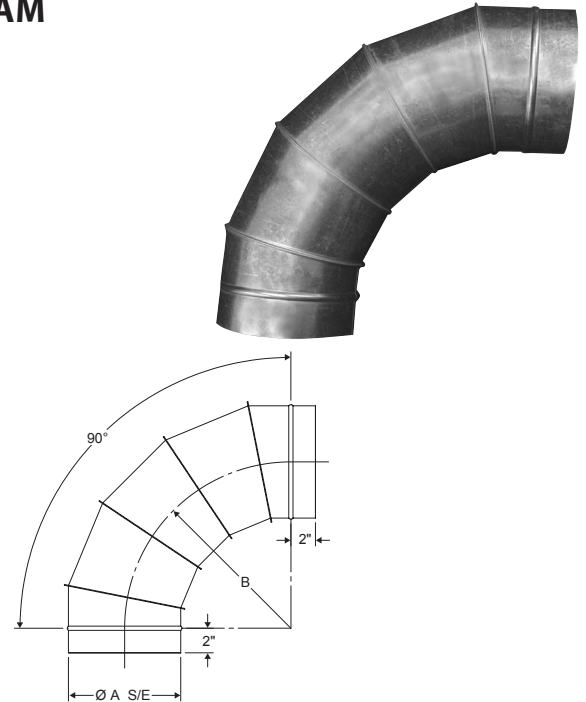
ITEM #	SIZE	A (")	B (")	C (")	PCS/BNDL	WT/100
547884	4" x 45°	4	4	2	1	100
547885	5" x 45°	5	5	2-3/16	1	120
547886	6" x 45°	6	6	2-3/8	1	150
547887	7" x 45°	7	7	2-9/16	1	180
547888	8" x 45°	8	8	2-3/4	1	230
547889	9" x 45°	9	9	2-15/16	1	280
547890	10" x 45°	10	10	3-1/8	1	340
547892	12" x 45°	12	12	3-9/16	1	430
547894	14" x 45°	14	14	3-15/16	1	550
547896	16" x 45°	16	16	4-5/16	1	750
547898	18" x 45°	18	18	4-3/4	1	920



90° ELBOWS — 1-1/2 CENTERLINE — STANDING SEAM

ITEM #	SIZE	A (")	B (")	GA	CTN/QTY	WT/100
547905	5" x 90°	5	7-1/2	26	15	172
547906	6" x 90°	6	9	26	8	232
547907	7" x 90°	7	10-1/2	26	6	300
547908	8" x 90°	8	12	26	*	382
547909	9" x 90°	9	13-1/2	26	*	475
547910	10" x 90°	10	15	26	*	570
547912	12" x 90°	12	18	26	*	785
547914	14" x 90°	13-15/16	21	26	*	1030
547916	16" x 90°	15-15/16	24	26	*	1331
547918	18" x 90°	17-7/8	27	26	*	1570
547920	20" x 90°	19-7/8	30	24	*	2550
547922	22" x 90°	21-7/8	33	24	*	3030
547924	24" x 90°	23-7/8	36	24	*	3660
547926	26" x 90°	25-7/8	39	24	*	4200
547928	28" x 90°	27-7/8	42	24	*	4900
547930	30" x 90°	29-7/8	45	22	*	6600

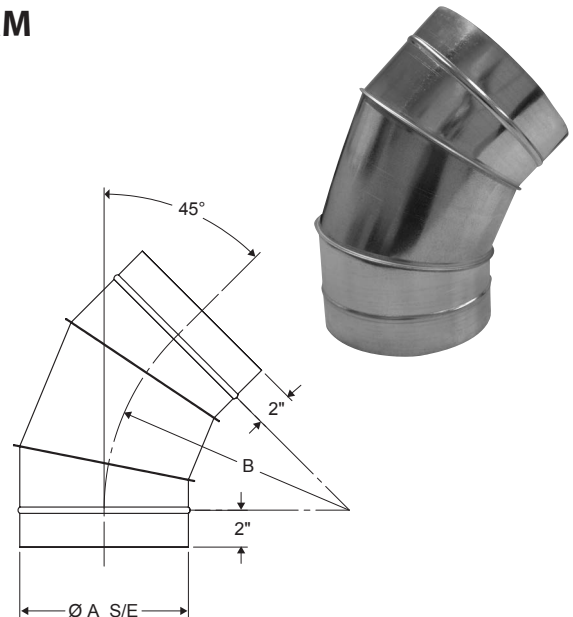
*Product shipped individually.



45° ELBOWS — 1-1/2 CENTERLINE — STANDING SEAM

ITEM #	SIZE	A (")	B (")	GA	CTN/QTY	WT/100
547955	5" x 45°	5	7-1/2	26	*	103
547956	6" x 45°	6	9	26	*	140
547957	7" x 45°	7	10-1/2	26	*	180
547958	8" x 45°	8	12	26	*	229
547959	9" x 45°	9	13-1/2	26	*	285
547960	10" x 45°	10	15	26	*	342
547962	12" x 45°	12	18	26	*	471
547964	14" x 45°	13-15/16	21	26	*	618
547966	16" x 45°	15-15/16	24	26	*	799
547968	18" x 45°	17-7/8	27	26	*	842
547970	20" x 45°	19-7/8	30	24	*	1530
547972	22" x 45°	21-7/8	33	24	*	1818
547974	24" x 45°	23-7/8	36	24	*	2196
547976	26" x 45°	25-7/8	39	24	*	2378
547978	28" x 45°	27-7/8	42	24	*	2730
547980	30" x 45°	29-7/8	45	22	*	3777

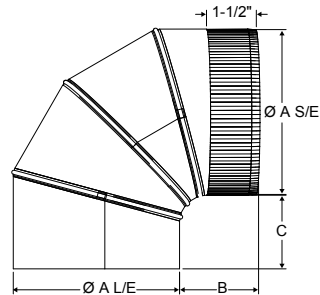
*Product shipped individually.



90° ELBOWS — 30 GAUGE

ITEM #	SIZE	A (")	B (")	C (")	CTN/QTY	WT/100
120300	3" x 90°	3	2-11/16	2-11/16	20	35
120400	4" x 90°	4	2-7/8	2-3/8	50	55
120500	5" x 90°	5	2-5/8	2-1/8	50	70
120600	6" x 90°	6	2-11/16	2-11/16	20	88
120700	7" x 90°	7	2-7/8	2-3/4	12/Bndl	105
120800	8" x 90°	8	3	3-1/4	12/Bndl	147
120900	9" x 90°	9	3-3/8	3-1/4	8/Bndl	200
121000	10" x 90°	10	3-1/8	3-1/8	8/Bndl	198

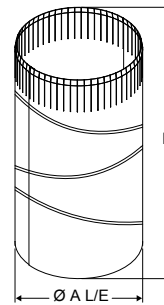
NOTE: All Elbows are large end/small end unless otherwise specified.



90° ELBOWS — 30 GAUGE — STRAIGHT TUBE

ITEM #	SIZE	A (")	B (")	CTN/QTY	WT/100
120401	4" x 90°	4	8	12/Bndl	55
120601	6" x 90°	6	9-3/8	12/Bndl	88
120701	7" x 90°	7	10-1/2	12/Bndl	105
120801	8" x 90°	8	12-1/8	12/Bndl	147
120901	9" x 90°	9	13-3/4	8/Bndl	200
121001	10" x 90°	10	13-1/2	8/Bndl	198

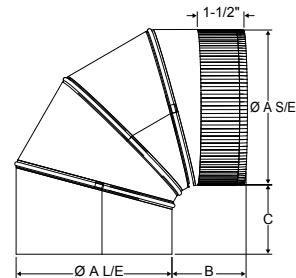
NOTE: All Elbows are large end/small end unless otherwise specified.



90° ELBOWS — 28 GAUGE

ITEM #	SIZE	A (")	B (")	C (")	CTN/QTY	WT/100
120428	4" x 90°	4	2-7/8	2-3/8	50	65
120528	5" x 90°	5	2-5/8	2-1/8	30	86
120628	6" x 90°	6	2-11/16	2-11/16	20	120
120728	7" x 90°	7	2-7/8	2-3/4	12/Bndl	150
120828	8" x 90°	8	3	3-1/4	12/Bndl	250
120928	9" x 90°	9	3-3/8	3-1/4	8/Bndl	250
121028	10" x 90°	10	3-1/8	3-1/8	8/Bndl	245
121200	12" x 90°	12	3-1/2	4-1/8	4/Bndl	350
121400	14" x 90°	13-15/16	3-3/4	4-1/2	4/Bndl	445
121600	16" x 90°	15-15/16	4-3/4	4-3/4	2/Bndl	600

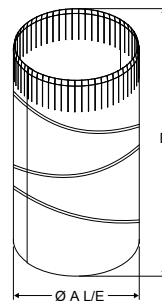
NOTE: All Elbows are large end/small end unless otherwise specified.



90° ELBOWS — 28 GAUGE — STRAIGHT TUBE

ITEM #	SIZE	A (")	B (")	CTN/QTY	WT/100
121229	12" x 90°	12	16-1/2	8/Bndl	370
121429	14" x 90°	13-15/16	18-1/4	4/Bndl	400

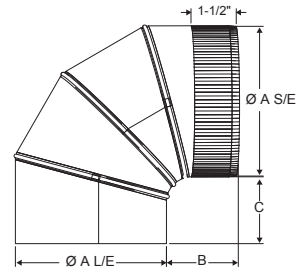
NOTE: All Elbows are large end/small end unless otherwise specified.



90° ELBOWS — 26 GAUGE

ITEM #	SIZE	A (")	B (")	C (")	CTN/QTY	WT/100
540326	3" x 90°	3	2-11/16	2-11/16	20	47
540426	4" x 90°	4	2-7/8	2-3/8	50	76
540526	5" x 90°	5	2-5/8	2-1/8	30	99
540626	6" x 90°	6	2-11/16	2-11/16	20	137
540726	7" x 90°	7	2-7/8	2-3/4	12/Bndl	150
540826	8" x 90°	8	3	3-1/4	12/Bndl	195
540926	9" x 90°	9	3-3/8	3-1/4	8/Bndl	250
541026	10" x 90°	10	3-1/8	3-1/8	8/Bndl	284
541226	12" x 90°	12	3-1/2	4-1/8	4/Bndl	395
541426	14" x 90°	13-15/16	3-3/4	4-1/2	4/Bndl	525
541626	16" x 90°	15-15/16	4-3/4	4-3/4	2/Bndl	660
541826	18" x 90°	17-7/8	4-3/4	5-1/8	2/Bndl	950

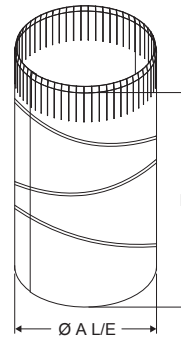
NOTE: All Elbows are large end/small end unless otherwise specified.



90° ELBOWS — 26 GAUGE — STRAIGHT TUBE

ITEM #	SIZE	A (")	B (")	BNDL/QTY	WT/100
540729	7" x 90°	7	10-1/2	12	175
540829	8" x 90°	8	12-1/8	12	225
540929	9" x 90°	9	13-3/4	12	275
541029	10" x 90°	10	13-1/2	12	325
541229	12" x 90°	12	16-1/2	8	500
541429	14" x 90°	14	18-1/4	4	650
541629	16" x 90°	16	21	4	700
541829	18" x 90°	18	23	4	950

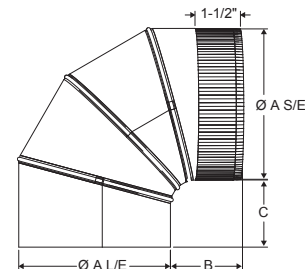
NOTE: All Elbows are large end/small end unless otherwise specified.



90° ELBOWS — 24 GAUGE

ITEM #	SIZE	A (")	B (")	C (")	CTN/QTY	WT/100
540424	4" x 90°	4	2-3/4	2-7/8	20	95
540524	5" x 90°	5	3-1/8	2-3/4	20	120
540624	6" x 90°	6	2-7/8	2-3/4	20	170
540724	7" x 90°	7	3-1/4	3-1/4	8/Bndl	200
540824	8" x 90°	8	3-3/4	3-7/8	8/Bndl	300
540924	9" x 90°	9	3-7/8	3-3/8	8/Bndl	350
541024	10" x 90°	10	4-1/4	4-1/4	8/Bndl	375
541224	12" x 90°	12	4-1/8	4-1/8	4/Bndl	515
541424	14" x 90°	13-15/16	4-1/2	4-1/4	4/Bndl	650
541624	16" x 90°	15-15/16	4-1/2	4-3/4	2/Bndl	820
541824	18" x 90°	17-7/8	5	5	2/Bndl	1050
542024	20" x 90°	19-7/8	5-1/2	5-1/2	2/Bndl	1250

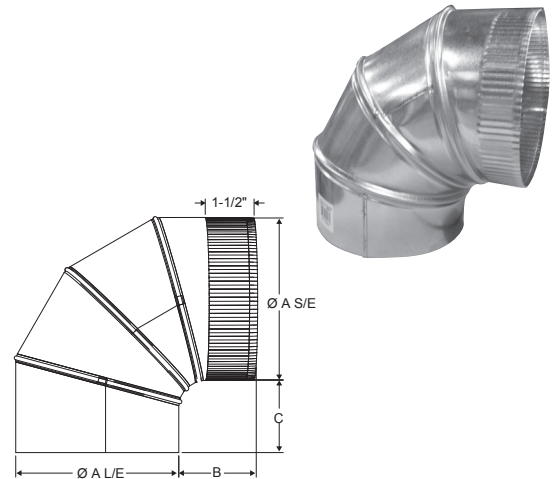
NOTE: All Elbows are large end/small end unless otherwise specified.



90° ELBOWS — 22 GAUGE

ITEM #	SIZE	A (")	B (")	C (")	PCS/BNDL	WT/100
540822	8" x 90°	8	3-3/4	3-7/8	4	356
540922	9" x 90°	9	3-7/8	3-3/8	4	415
541022	10" x 90°	10	4-1/4	4-1/4	4	504
541222	12" x 90°	12	4-1/8	4-1/8	4	740
541422	14" x 90°	13-15/16	4-1/2	4-1/4	4	948
541622	16" x 90°	15-15/16	4-1/2	4-3/4	2	965
541822	18" x 90°	17-7/8	5	5	2	1244
542022	20" x 90°	19-7/8	5-1/2	5-1/2	2	1481
542222	22" x 90°	21-7/8	4	4-3/4	2	1718
542422	24" x 90°	23-7/8	5-1/2	6-1/8	2	2015

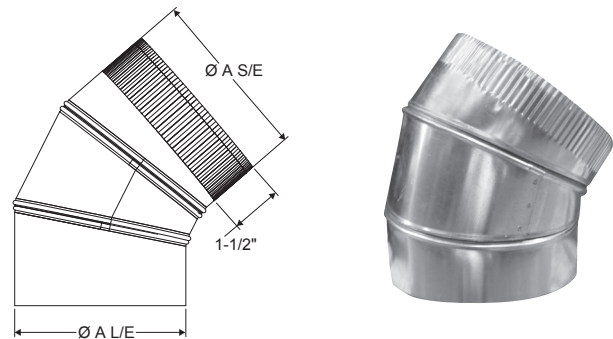
NOTE: All Elbows are large end/small end unless otherwise specified.



45° ELBOWS — 26 GAUGE

ITEM #	SIZE	A (")	CTN/QTY	WT/100
543426	4" x 45°	4	50	62
543526	5" x 45°	5	40	78
543626	6" x 45°	6	25	99
543726	7" x 45°	7	8/Bndl	128
543826	8" x 45°	8	8/Bndl	162
543926	9" x 45°	9	8/Bndl	181

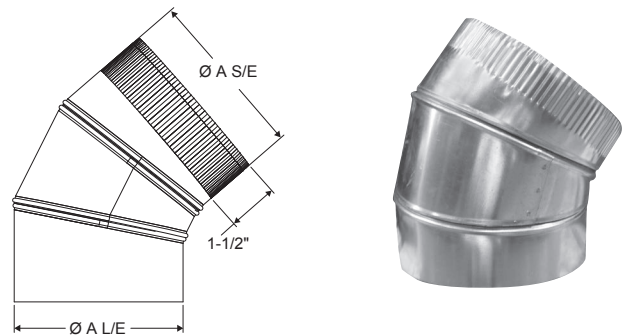
NOTE: All Elbows are large end/small end unless otherwise specified.



45° ELBOWS — 24 GAUGE

ITEM #	SIZE	A (")	PCS/BNDL	WT/100
543524	5" x 45°	5	8	100
543624	6" x 45°	6	8	126
543724	7" x 45°	7	8	163
543824	8" x 45°	8	8	207
543924	9" x 45°	9	8	230
544024	10" x 45°	10	8	308
544224	12" x 45°	12	8	368
544424	14" x 45°	13-15/16	8	430

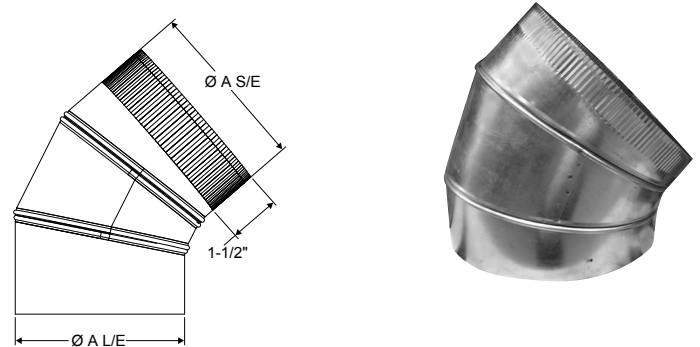
NOTE: All Elbows are large end/small end unless otherwise specified.



45° ELBOWS — 22 GAUGE

ITEM #	SIZE	A (")	PCS/BNDL	WT/100
543722	7" x 45°	7	8	199
543822	8" x 45°	8	8	251
543922	9" x 45°	9	8	281
544022	10" x 45°	10	8	375
544222	12" x 45°	12	8	448
544422	14" x 45°	13-15/16	8	523
544622	16" x 45°	15-15/16	4	746
544822	18" x 45°	17-7/8	4	837
545022	20" x 45°	19-7/8	4	1116
545222	22" x 45°	21-7/8	4	1362
545422	24" x 45°	23-7/8	4	1484

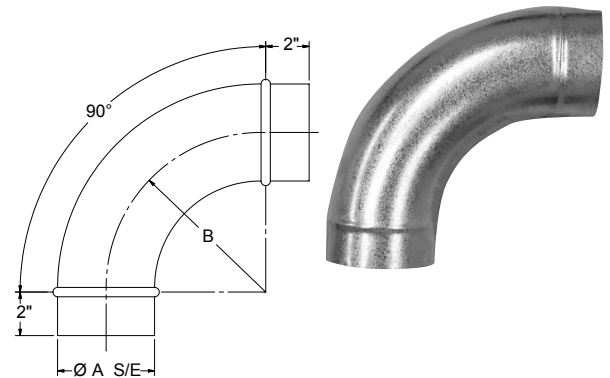
NOTE: All Elbows are large end/small end unless otherwise specified.



90° ELBOWS DIE STAMPED — 1-1/2 CENTERLINE — WELDED SMALL END/SMALL END — E-90-1

ITEM #	SIZE	A (")	B (")	GA	CTN/QTY	WT/100
548103	3" x 90°	3	4-1/2	24	*	80
548104	4" x 90°	4	6	24	*	140
548105	5" x 90°	5	7-1/2	24	*	180
548106	6" x 90°	6	9	24	*	220
548107	7" x 90°	7	10-1/2	24	*	350
548108	8" x 90°	8	12	22	*	470
548109	9" x 90°	9	13-1/2	22	*	610
548110	10" x 90°	10	15	22	*	760
548112	12" x 90°	12	18	22	*	1020

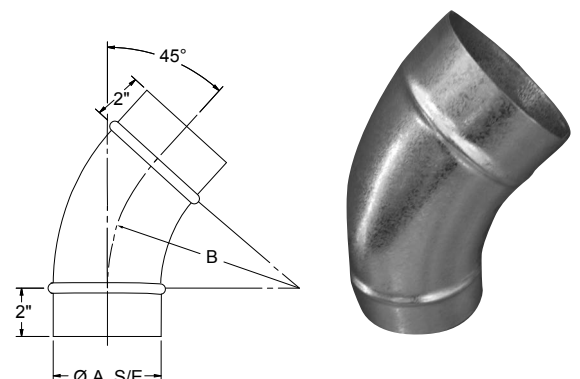
*Product shipped individually.



45° ELBOWS DIE STAMPED — 1-1/2 CENTERLINE — WELDED SMALL END/SMALL END — E-45-1

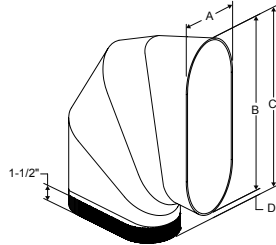
ITEM #	SIZE	A (")	B (")	GA	CTN/QTY	WT/100
548203	3" x 45°	3	4-1/2	24	*	60
548204	4" x 45°	4	6	24	*	80
548205	5" x 45°	5	7-1/2	24	*	100
548206	6" x 45°	6	9	24	*	150
548207	7" x 45°	7	10-1/2	24	*	180
548208	8" x 45°	8	12	22	*	300
548209	9" x 45°	9	13-1/2	22	*	350
548210	10" x 45°	10	15	22	*	420
548212	12" x 45°	12	18	22	*	650

*Product shipped individually.

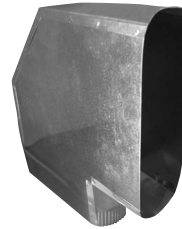
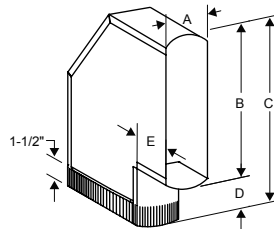


OVAL ELBOWS LONG WAY 90°

ITEM #	MODEL	SIZE (")	A (")	B (")	C (")	D (")	CTN/QTY	WT/100
111936	GV2062	6 (3 × 7-3/4)	3	7-3/4	10-1/2	2-3/4	40	180

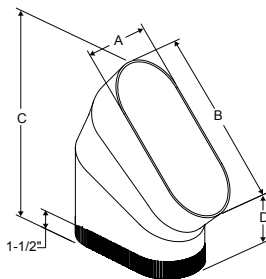


ITEM #	SIZE (")	A (")	B (")	C (")	D (")	E (")	CTN/QTY	WT/100
111935	5 (3 × 6-1/8)	3	6-1/8	9-1/8	3	3	20	130
111937	7 (3 × 9-1/4)	3	9-1/4	12-5/8	3-3/8	3-1/2	20	220
111938	8 (3 × 10-7/8)	3	10-7/8	14-7/8	4	4	20	159

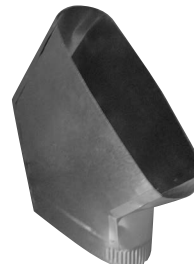
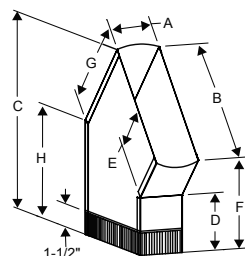


OVAL ELBOWS LONG WAY 45°

ITEM #	MODEL	SIZE (")	A (")	B (")	C (")	D (")	CTN/QTY	WT/100
111945	GV2058	5 (3 × 6-1/8)	3	6-1/8	9	3-3/4	30	105
111946	GV2059	6 (3 × 7-3/4)	3	7-3/4	10-1/8	4-3/4	25	120
111947	GV2060	7 (3 × 9-1/4)	3	9-1/4	11-1/2	5-3/4	15	135



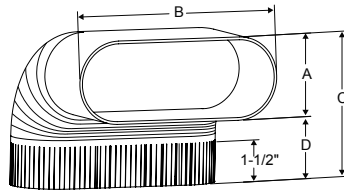
ITEM #	SIZE (")	A (")	B (")	C (")	D (")	E (")	F (")	G (")	H (")	CTN/QTY	WT/100
111948	8 (3 × 10-7/8)	3	10-7/8	13-1/2	4	4	6-3/4	8-1/8	7-7/8	20	120



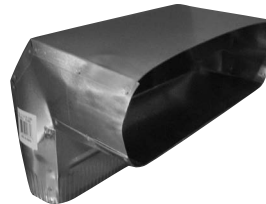
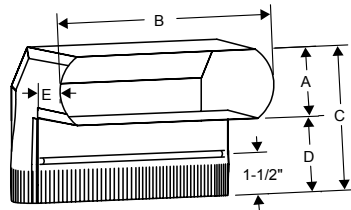
– E.&O.E. – Subject to Change Without Notice – May Not Be Available At All Locations –

OVAL ELBOWS SHORT WAY 90°

ITEM #	MODEL	SIZE (")	A (")	B (")	C (")	D (")	CTN/QTY	WT/100
111941	GV2077	5 (3 × 6-1/8)	3	6-1/8	6	3	39	105
111939	GV2078	6 (3 × 7-3/4)	3	7-3/4	6-1/4	3-1/4	30	130
111942	GV2079	7 (3 × 9-1/4)	3	9-1/4	7-1/2	4-1/2	20	150

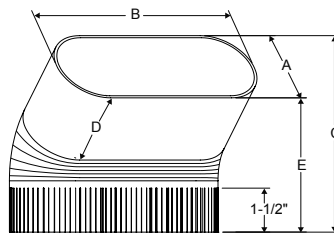


ITEM #	SIZE (")	A (")	B (")	C (")	D (")	E (")	CTN/QTY	WT/100
111940	5 (3 × 6-1/8)	3	6-1/8	6	3	3	20	105
111943	8 (3 × 10-7/8)	3	10-7/8	7	4	4	20	107

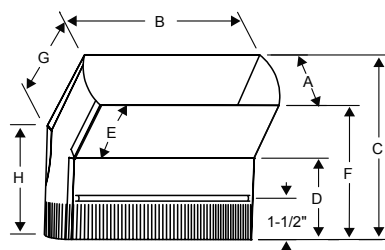


OVAL ELBOWS SHORT WAY 45°

ITEM #	MODEL	SIZE (")	A (")	B (")	C (")	D (")	E (")	CTN/QTY	WT/100
111965	GV2074	5 (3 × 6-1/8)	3	6-1/8	7	2-3/4	4-3/4	48	105
111966	GV2075	6 (3 × 7-3/4)	3	7-3/4	7-3/8	2-3/4	5-1/4	36	70



ITEM #	SIZE (")	A (")	B (")	C (")	D (")	E (")	F (")	G (")	H (")	CTN/QTY	WT/100
111967	7 (3 × 9-1/4)	3	9-1/4	7-3/4	4	4	6-3/4	5-1/4	5-1/4	24	90
111968	8 (3 × 10-7/8)	3	10-7/8	9	4	4	6-3/4	5-1/4	5-1/4	20	95



- E.&O.E. - Subject to Change Without Notice - May Not Be Available At All Locations -

CUSTOM ELBOWS — MANUFACTURED TO MEET YOUR SPECIFICATIONS

To help meet your specific requirements, our sales staff will need to know the pressure class or duct velocity of the system. We can then determine the gauge and construction details. Knowing the degree of the elbow in the pressure class or velocity will also determine the number of segments or gores required.

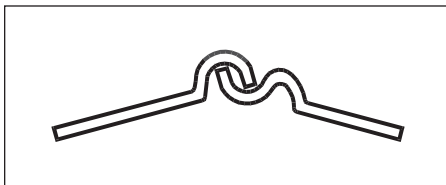
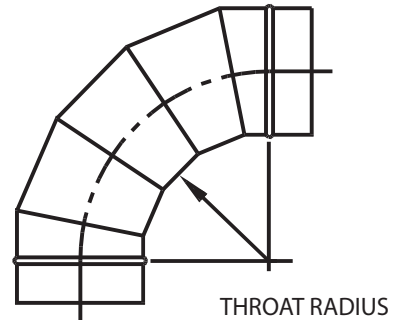
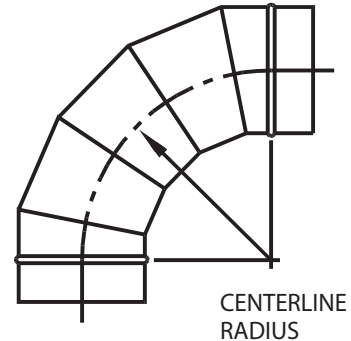
MITERED ELBOWS

Duct Velocity	R/D Ratio Centerline Radius to Duct Diameter	Number of Mitered Pieces		
		90°	60°	45°
Up to 1000 fpm	0.6	3	2	2
1001 to 1500 fpm	1.0	4	3	2
Above 1500 fpm	1.5	5	4	3

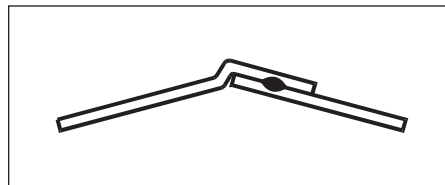
Source: SMACNA HVAC Duct Construction Standards

Please specify when ordering:

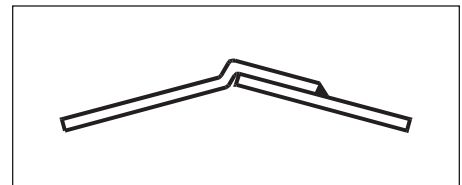
1. Diameter
2. Degree Angle
3. Radius (centerline or throat)
4. Gauge (thickness of material) or pressure class (WG)
5. Number of segments or gores (determined by degree and pressure class) (WG)
6. Material, e.g.: Galvanized; Aluminum; Stainless Steel; PVC Coated; etc.
7. Fitting Connection
 - e.g.: big end/small end rule size;
 - small end/small end spiral size;
 - small end/big end spiral size;
 - big end over spiral/small end into spiral (blow pipe).
8. Construction — determined by pressure class (WG):
 - (a) turned seam;
 - (b) lap and spot;
 - (c) lap and weld;
 - (d) butt weld;
 - (e) standing seam;
 - (f) spiral seam.



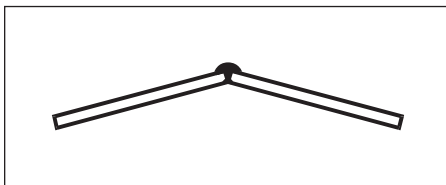
TURNED SEAM



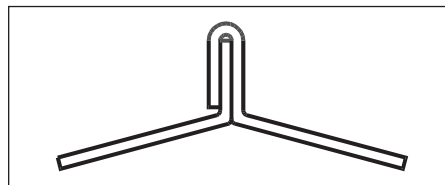
LAP AND SPOT



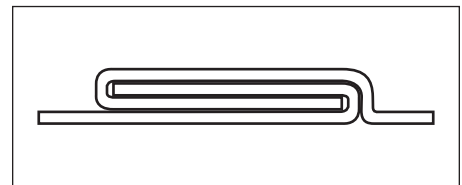
LAP AND WELD



BUTT WELD



STANDING SEAM



SPIRAL SEAM



This image shows a full page of blank graph paper. The background is a very light gray, and it is covered by a precise grid of thin, dark gray horizontal and vertical lines. These lines intersect to form a series of small, identical squares across the entire surface of the page. There are no margins, text, or other markings present.



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