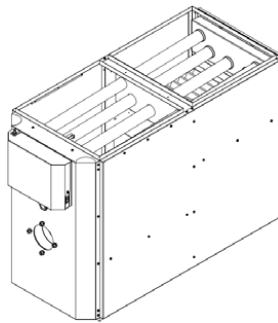


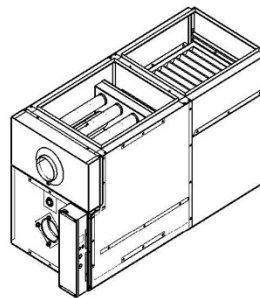
Installation, Operation and Service Manual

OIL FIRED LOBOY FURNACE - 85% + EFFICIENCY

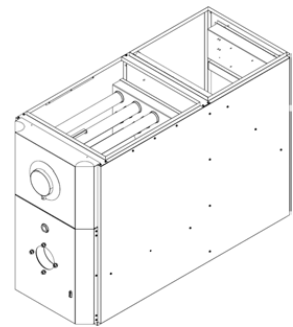
KLR-100
KLR-200
KLF-100
KLF-200



KLR-100 & 200



KLF-100



KLF-200



INSTALLATIONS MUST MEET ALL LOCAL AND FEDERAL CODES THAT MAY DIFFER FROM THIS MANUAL

Please read the manual in its entirety before beginning installation. This manual must be kept with the boiler for future reference. For maintenance or question, please refer to your installer – contractor directly.

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1.0 IMPORTANT SAFETY ADVICE

Please read and understand this manual before installing, operating or servicing the furnace. To ensure you have a clear understanding of the operating procedures of the unit please take the time to read the **IMPORTANT SAFETY ADVICE** section of this manual.

WARNINGS

NEVER burn garbage or paper in the unit.

NEVER store combustible material around it.

DO NOT attempt to start burner when excess oil has accumulated, when unit is full of vapour or when heat exchanger is very hot.

DO NOT use gasoline, crankcase draining's or any oil containing gasoline.

CAUTION

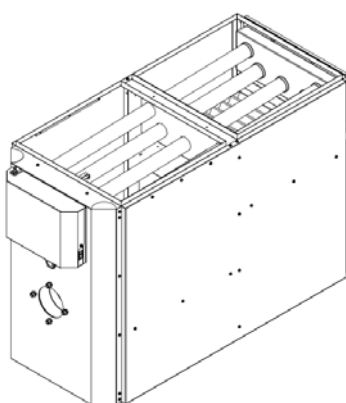
DO NOT TAMPER WITH THE FURNACE OR CONTROLS, CALL A QUALIFIED BURNER TECHNICIAN.

DANGER

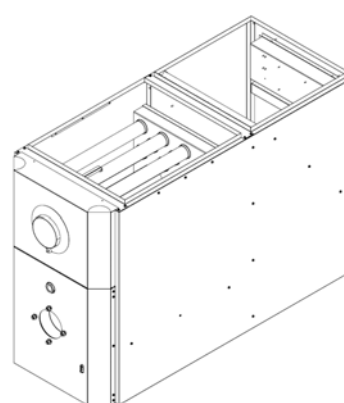
Do not use this furnace as a construction heater. Use of this furnace as a construction heater exposes it to abnormal conditions, contaminated combustion air and lack of air filtering. Failure to follow this warning can lead to premature furnace failure which could result in a fire hazard and/or bodily harm and/or material damage.

IMPORTANT

This manual contains instructional and operational information for the KLR / KLF OIL-FIRED FURNACE. Read the instructions thoroughly before installing furnace or starting the burner. Consult local authorities about your local FIRE SAFETY REGULATIONS. All installations must be in accordance with local state or provincial codes. Improper installation will result in voiding of warranty.



KLR



KLF

2.0 PRODUCT INFORMATION

CLEARANCE (minimum) TO COMBUSTIBLES

Top of Supply Plenum	1"	(25 mm)
Front (Maintenance)	24"	(610 mm)
Rear (Maintenance)	24"	(610 mm)
Side – Non-Access	1"	(25 mm)
Side – Access maintenance	24"	(610 mm)
Flue Pipe	9"	(229 mm)
Floor (Can be installed directly on combustible or non-combustible)		

DRAFT PRESSURE

Breech draft pressure	-0.01" WC minimum
-----------------------	-------------------

BURNER TUBE INSERTION

Riello and Beckett	2-1/2"	(63 mm)
--------------------	--------	---------

AIR/BLOWER DATA

Maximum external static pressure	0.5" WC
Maximum cooling unit capacity	KLR-100, up to 3.0 tons. KLR-200, up to 5.0 tons. KLF-100, up to 3.0 tons KLF-200, up to 5.0 tons.
Maximum air temperature rise	85°F
High Limit temperature	185°F

MOTOR/BLOWER

KLR-100:	1/2 hp 4 Speed PSC / G10-8 DD or 1/2 hp 5 speed ECM / G10-8 DD
KLR-200:	3/4 hp 4 Speed PSC / GT12-10 DD or 3/4 hp ECM 5 speed / GT12-10 DD
KLF-100:	1/2 hp 4 Speed PSC / G10-8 DD or 1/2 hp ECM 5 speed / G10-8 DD
KLF-200:	3/4 hp 4 Speed PSC / GT12-10 DD or 3/4 hp ECM 5 speed / GT12-10 DD

FAN/HIGH LIMIT CONTROL

Honeywell ST9103A1028 Fan Center & Thermo-Disk (7" stem)

FLUE-PIPE CONNECTION

5" breech

CLEANOUTS

Rear breech cover & burner opening (KLR) or Front breech & burner opening (KLF)

THERMOSTAT

Any wall thermostat

Thermostat adjustment as per thermostat manufacturer installation.

FUEL

Not heavier than No. 2 furnace oil.

ELECTRICAL – 120 Volts, 1PH-60 Hz, 15 amps. circuit protection, USA circuit protection 20 amps.

AIR FILTERS

KLR-100	20" x 20" x 2" non-pleated UL approved
KLR-200	15" x 20" x 2" & 20" x 20" x 2" non-pleated UL approved
KLF-100	20" x 20" x 2" non-pleated UL approved
KLF-200	15" x 20" x 2" (2X) non-pleated UL approved

PLENUM DIMENSIONS (KLR-100)

Cold air return	(A)	20" x 20"	(508 x 508 mm)
Hot air supply	(B)	20" x 20"	(508 x 508 mm)
Plenum spacing	(C)	2"	(51 mm)

PLENUM DIMENSIONS (KLR-200)

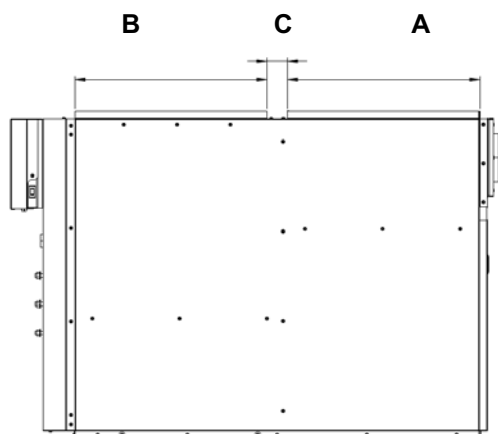
Cold air return	(A)	20" x 22"	(508 x 559 mm)
Hot air supply	(B)	20" x 24"	(508 x 610 mm)
Plenum spacing	(C)	2"	(51 mm)

PLENUM DIMENSIONS (KLF-100)

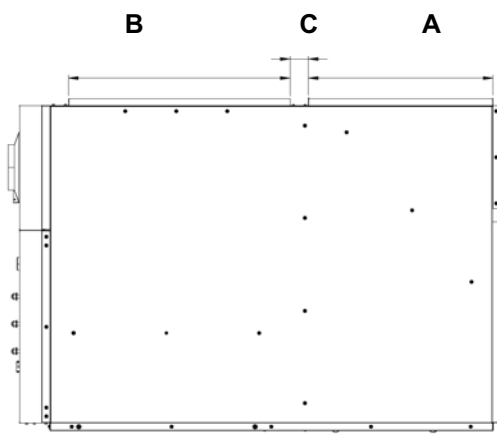
Cold air return	(A)	18" x 20-3/4"	(457 x 527 mm)
Hot air supply	(B)	18" x 21-3/4"	(457 x 552 mm)
Plenum spacing	(C)	2-1/8"	(54 mm)

PLENUM DIMENSIONS (KLF-200)

Cold air return	(A)	20" x 20"	(508 x 508 mm)
Hot air supply	(B)	20" x 24"	(508 x 610 mm)
Plenum spacing	(C)	2"	(51 mm)



KLR



KLF

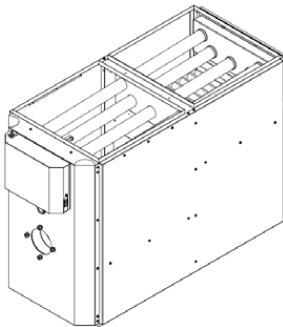
KLR

DIMENSIONS (KLR-100)

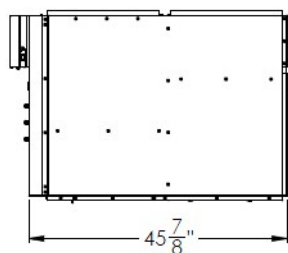
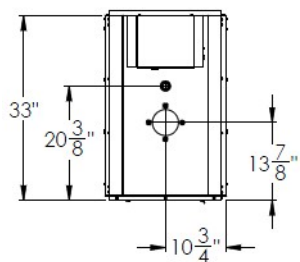
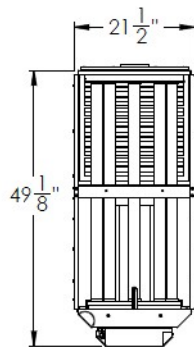
Depth	49-1/8"	(1248 mm)
Height	33"	(838 mm)
Width	21-1/2"	(546 mm)

DIMENSIONS (KLR-200)

Depth	55-1/8"	(1400 mm)
Height	33"	(838 mm)
Width	21-1/2"	(546 mm)



KLR



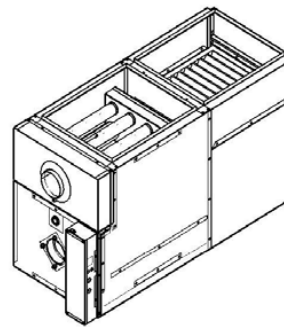
KLF

DIMENSIONS (KLF-100))

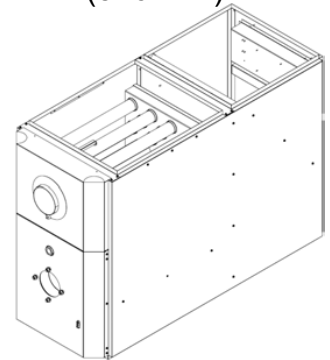
Depth	53-1/2"	(1,359 mm)
Height	29-3/8"	(746 mm)
Width	21-1/2"	(546 mm)

DIMENSIONS (KLF-200)

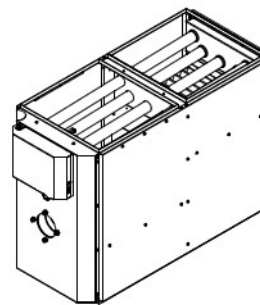
Depth	52-5/8"	(1337 mm)
Height	35-1/8"	(892 mm)
Width	21-1/2"	(546 mm)



KLF-100

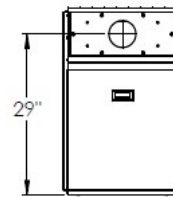
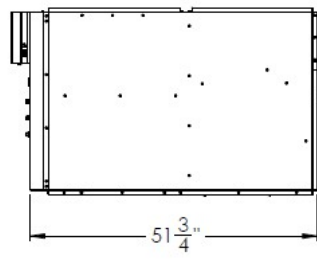
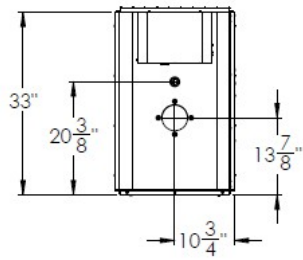
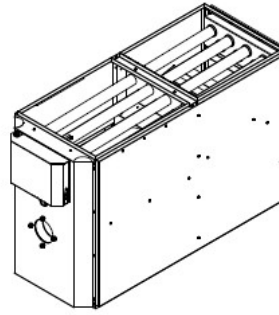
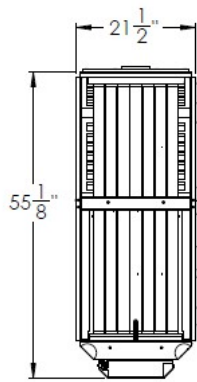


KLF-200



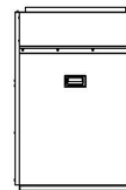
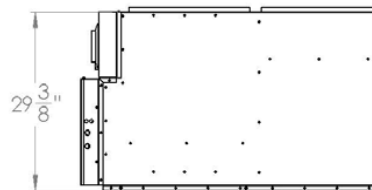
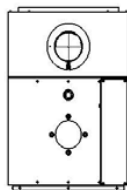
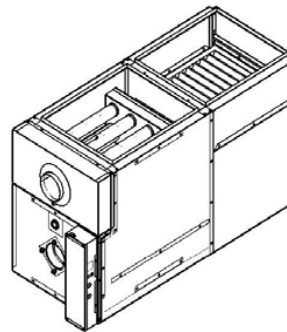
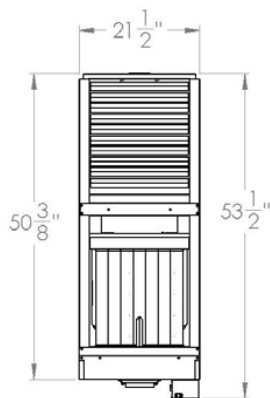
KLR-100 - DIMENSIONS

Dimensions are in inches



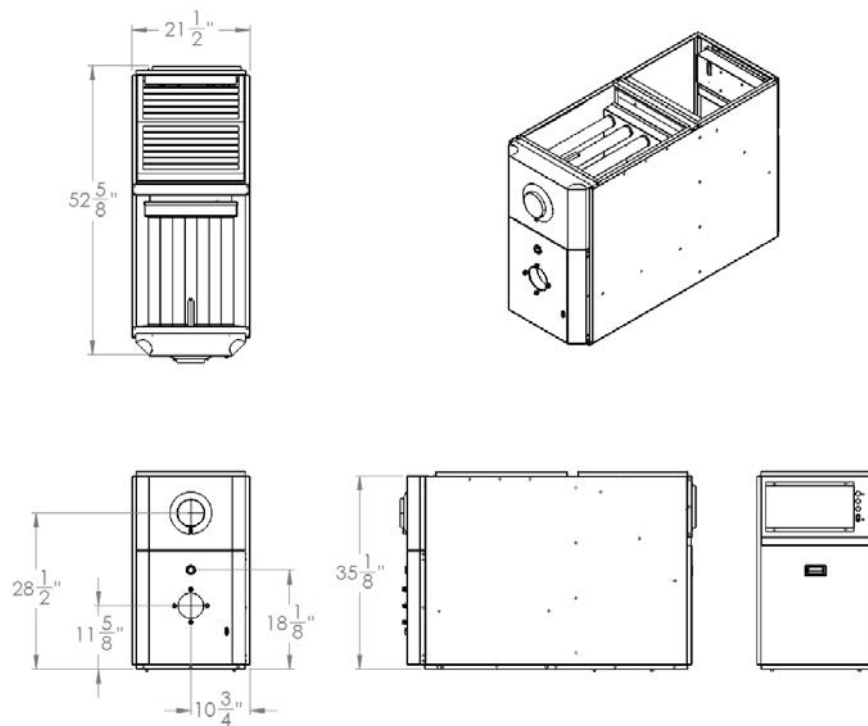
KLR-200 – DIMENSIONS

Dimensions are in inches



KLF-100 - DIMENSIONS

Dimensions are in inches



KLF-200 – DIMENSIONS
Dimensions are in inches

3.0 FURNACE INSTALLATION

OIL TANK & PIPING

Tank installation must conform to local requirements.

Install according to the applicable code such as CAN/CSA B139 and NFPA 31 in the USA.

Minimize number of connections in suction line and make all connections air tight. Use a pipe joint compound suitable for oil on all pipe threads. To reduce possibility of air leaks, tighten stem packing gland nut on any valves installed in the suction line. Also, be sure the oil filter is tight, as filter gaskets often shrink. Check for kinks in the oil lines as well as for possible air pockets and for loose connections. Two filters as shown below are recommended. Optional tank gauge protectors and outlet protectors are available at your local dealer.

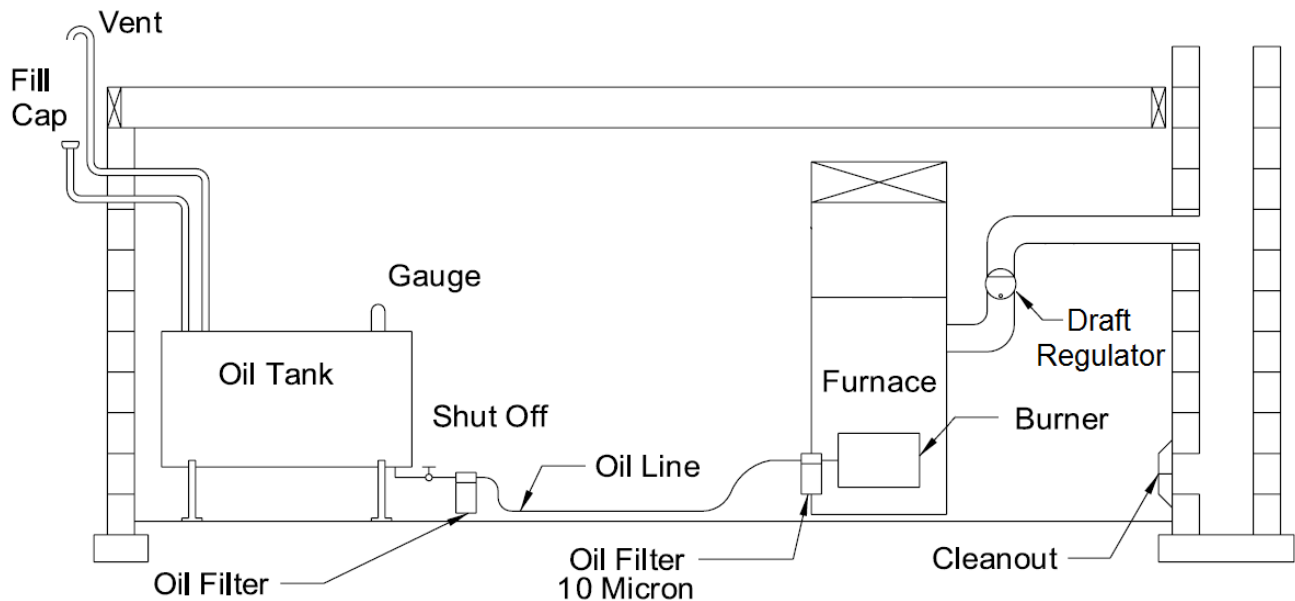
ONE PIPE SYSTEM

Where the tank outlet is above the burner and when the oil flows by gravity to the oil pump, a single-stage fuel unit with a single oil line to the pump may be used.

TWO PIPE SYSTEM

When a single line is not suitable, use double line or contact your dealer for special oil line fittings. Install by-pass plug on burner fuel pump as specified in the burner manual.

REAR FLUE FURNACE ILLUSTRATION



Oil Tank and Piping

PLACEMENT & VENTING

Furnace installation shall conform to the required installation code for oil-fired equipment (USA: NFPA 31, Canada: CAN/CSA B139).

FLOOR SUPPORT COMBUSTIBLE – If required, support furnace on five (5) concrete blocks. Make sure the center of the furnace base is supported. For a furnace installed on a combustible floor, consult the applicable code and authorities having jurisdiction on this application. The floor must support the weight.

CHIMNEY/VENT Connect the furnace to a chimney/vent system of size and condition required by the NFPA 31 (USA) or CAN/CSA B139 (Canada) code. Furnace is approved for factory built chimney type “L” vents. Breech is certified for 5” vent pipe. Keep vent/flue pipe as short as possible with min. 1/4” per foot upward slope. Vent/flue pipes MUST NOT pass through a ceiling. Maximum flue gas temperature is 575°F.

PRESENCE OF CONDENSATION IN THE CHIMNEY OR FLUE PIPE

Presence of condensation in your chimney or flue pipe is not normal, all necessary precautions should be taken to prevent condensation build-up in the flue pipe and inside the chimney. Make sure that the chimney size is according to the tables in CAN/CSA B139 / NFPA 31.

*Note: **Base temperature** — the temperature of the flue gases at the base of the chimney flue, measured within the vent at the base tee or vent connector thimble, with the barometric damper shut, after the appliance flue-gas temperature has stabilized.*

The temperature at the base of the chimney can be increased by insulating the flue-pipe between the furnace and the chimney base. If this is not sufficient, consider cutting or removing some flue baffles in the furnace. BE AWARE THAT REMOVING BAFFLES REDUCES THE UNIT'S EFFICIENCY AND A MODIFIED UNIT IS NO LONGER ENERGY STAR® CERTIFIED.

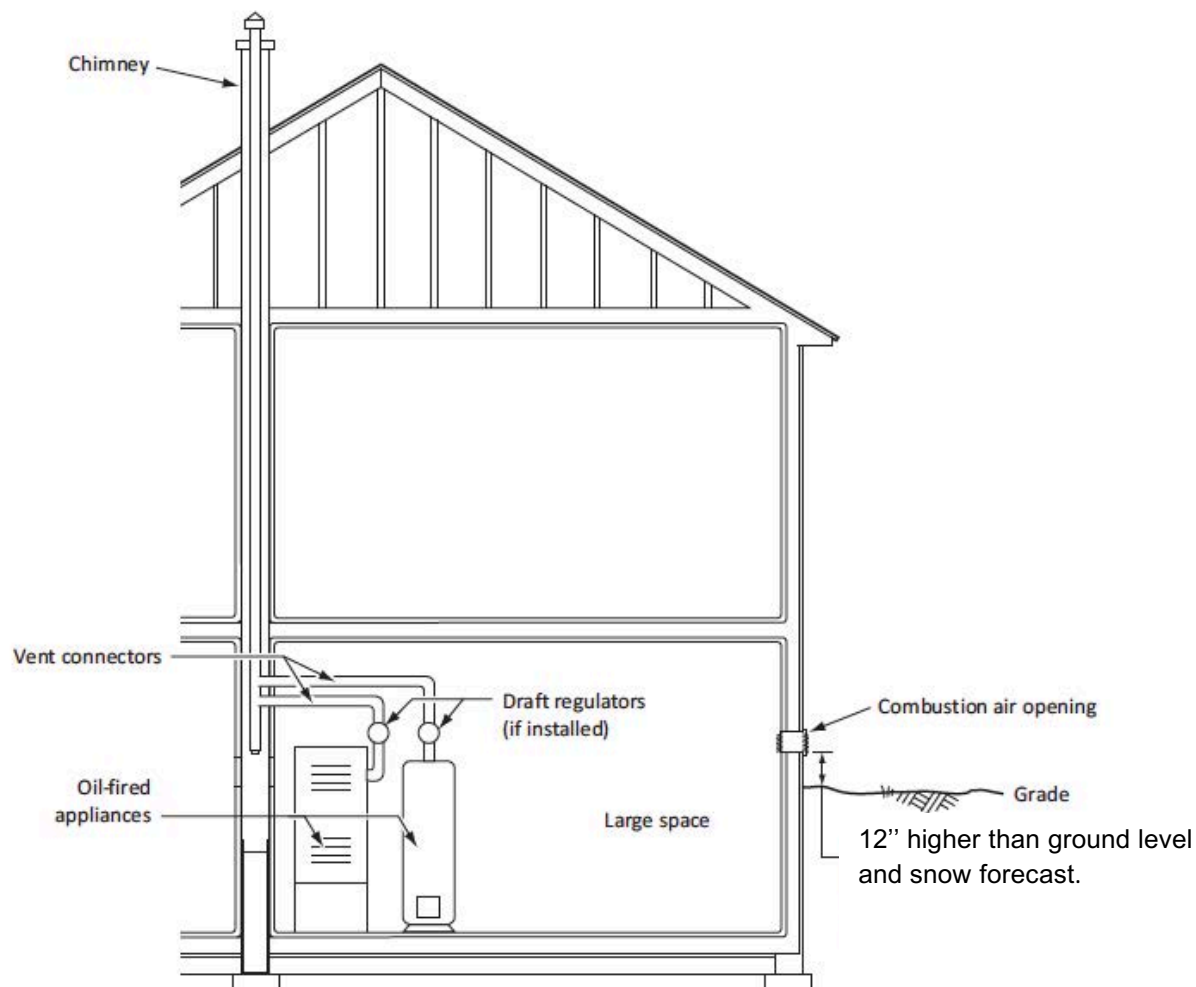
ELECTRICAL

Wire according to the National Electrical Code (Canadian Electrical Code in Canada) or local codes. Use a separately fused #12 electrical line directly from the service panel to the furnace junction box. Install a manual shut-off switch at the door or stairway to furnace room so furnace can be shut off remotely.

COMBUSTION & VENTILATION AIR

Install openings and ductwork to the furnace room providing fresh outside combustion and circulation air for cooling the furnace casing, as installation code requires (USA NFPA 31, Canada CAN/CSA B139). If installed in a closed room, provide two free air ventilation openings of at least 8" x 12" (96 sq. in.) free flow area near ceiling and floor. Oil burners must have sufficient air to allow vent systems to operate properly.

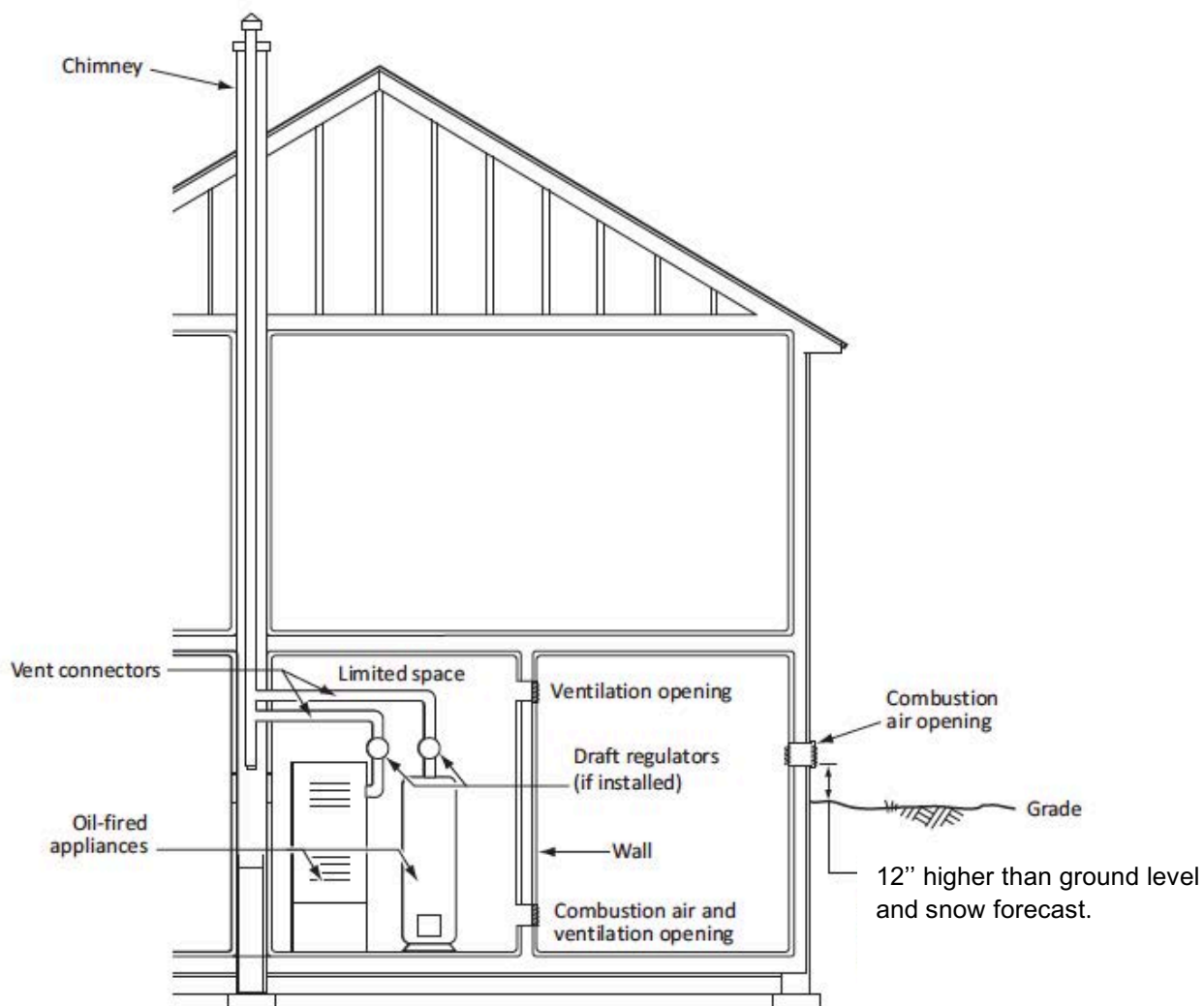
Appliance(s) located in a large space
Combustion air and additional ventilation from outdoor



The opening shall have a total free-flow area of not less than $4,4 \text{ cm}^2/\text{kW}$ ($1 \text{ po}^2/5000 \text{ BTU/h}$) of the total input rating for the appliance(s) located in a large space.

Appliance(s) located in a limited space

Combustion air from outdoors by infiltration and ventilation from inside the building



The opening shall have a total free-flow area of not less than $4,4 \text{ cm}^2/\text{kW}$ ($1 \text{ po}^2/5000 \text{ BTU/h}$) of the total input rating for the appliance(s) located in a limited space.

Each ventilation opening through the inside wall (venting opening of the combustion air and ventilation opening) shall have a free-flow area of not less than $22 \text{ cm}^2/\text{kW}$ ($1 \text{ po}^2/1000 \text{ BTU/h}$) of the input rating of the appliance(s) located in the limited space.

4.0 ACCESSORIES INSTALLATION

BLOCKED VENT SWITCH (BVSO) (FOR CANADIAN INSTALLATION ONLY)

Oil-fired appliances installed in Canada require a blocked vent switch system when installed on a chimney. A safety switch is included with the furnace to perform this function. It is the installer's responsibility to install the switch in accordance with the instructions provided. Not applicable for direct vent systems. **Field Controls Model: WMO-1 (Manual Reset)**

Switch Operation

Blocked vent switches are flue gas safety devices for detecting spillage of flue gases due to a blocked flue or inadequate draft. After detecting a problem, the switch de-energizes the system's burner control. **NEVER reset the switch unless the cause of the blockage has been corrected.**

Installation

- 1) Drill a 5/8" hole in to the flue vent pipe near the appliance breech connection.
- 2) This hole must be before the draft regulator, vertically or horizontally.
- 3) Remove one of the securing nuts from the threaded tube of the safety switch.
- 4) Tighten the other securing nut onto the pipe as far as possible (Figure 1).
- 5) Insert the threaded tube end into the pierced hole of the flue vent pipe.
- 6) Install the securing nut on the safety switch tube, which protrudes into the flue vent pipe. Tighten the nut securely (Figure 1).

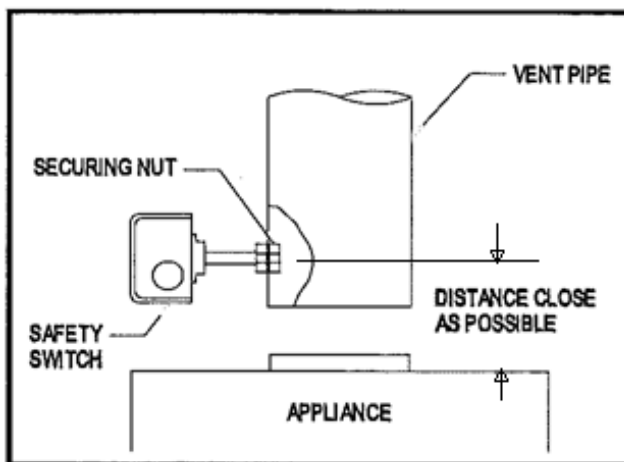


Figure 1 - Illustration Granby Industries

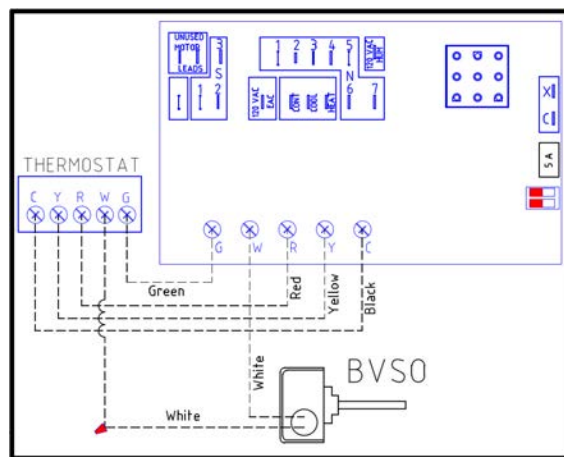


Figure 2 - BVSO wiring diagram

Wiring Instructions (BVSO)

Caution: Disconnect the electrical power when wiring the unit.

Wire the blocked vent switch in accordance with The National Electrical Code and applicable local codes. Wire the safety switch (BVSO) in series with the thermostat and the fan timer relay control (Figure 2).

System Test Procedure (BVSO)

- 1) With the power re-established, block the chimney or vent pipe downstream of the switch.
- 2) Adjust the thermostat to call for heat.
- 3) Once the heating system has started the blocked vent switch should shut down the burner within 10 minutes or sooner.
- 4) Once the system has cooled, the blocked vent switch can manually be reset.
- 5) This procedure should be tested a second time.
- 6) After testing the blocked vent switch the chimney should be cleared of obstruction and the heating system should be tested over a long run cycle.

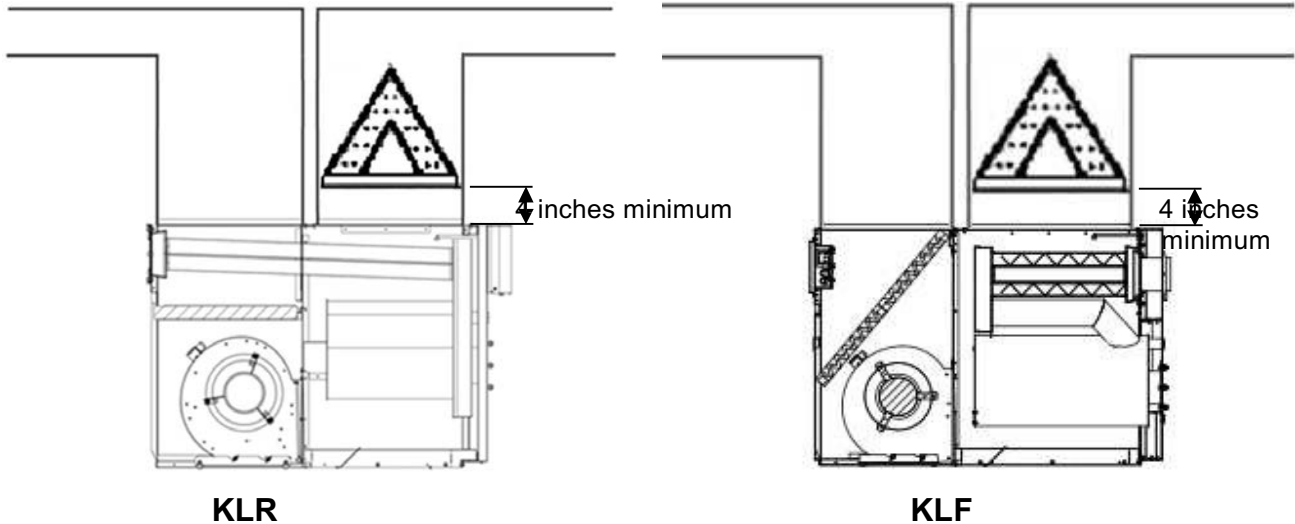
If the block vent switch shuts down the system, check to ensure there is enough draft in the chimney and venting pipes.

AIR CONDITIONING

An air conditioning coil may be installed on the supply side **only**. Coils installed on the return side will cause condensation on the heat exchanger; this will shorten the heat exchanger life and may cause products of combustion to enter the house. Wire as per wiring label and diagram. **Height of the coil above the unit supply shall be at least 4" (102 mm).**

See A/C coil Manufacturers Requirements.

To check the AC coil total air flow resistance, see procedure at page 39



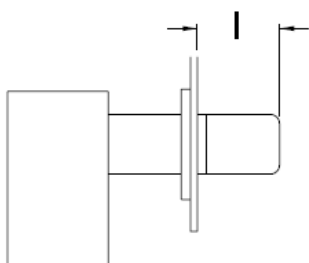
HUMIDIFIER

If a humidifier is installed ensure that no water can drip or run from it into the furnace. This would cause deterioration and void the furnace warranty.

5.0 BURNER INSTALLATION AND SPECIFICATIONS

5.1 ASSEMBLY & INSTALLATION OF BURNER

- ASSEMBLY** Check that the burner model is correct for furnace rating required. Assemble as per burner manufacturer's instructions.
- SELECT NOZZLE** Select oil input, nozzle and burner configuration as shown on furnace operating decal.
- INSTALL NOZZLE** Install selected nozzle, check for clean seating and tighten in nozzle adaptor.
- ELECTRODES** See burner manufacturer's instructions for correct setting



	BURNER INSERTION (I)	
	in	mm
RIELLO	2 1/2	63
BECKETT	2 1/2	63

INSERTION MOUNT BURNER

Tighten top nut first so burner tips down slightly. The burner is always installed in an upright position by four (4) nuts.

PUMP BY-PASS PLUG

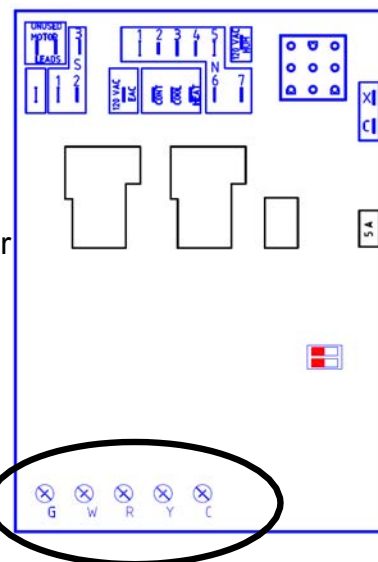
For one pipe system factory setting (no plug).

WIRING

Refer to wiring diagram for correct burner connections (see page 28, 29 or 31).

THERMOSTAT

Connect the thermostat wires to the fan timer control board (ST9103).



5.2 SET BURNER FOR EFFICIENT OPERATION

BURNER SETTING Use burner settings in the table on page 18 (KLR) and 19 (KLF) or operating decal as a guide to set burner, particularly for nozzle changes. **Those settings are only starting points for the adjustments and are not meant as final settings.**

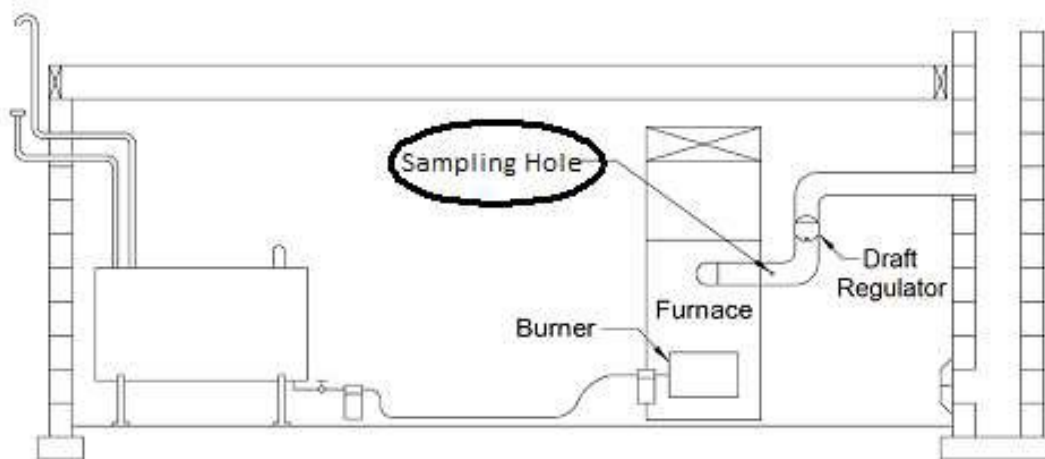
On Beckett AFG burner, make sure the correct retention head and static disk are installed on the burner for the desired firing rate. The head is held in place by two screws at the end of the burner blast tube. From the burner technical information table on page 18 (KLR) and 19 (KLF), the head is always after the AFG designation and the static disk after the head. For example, the AFG L2 3" 3/8 means an AFG chassis burner with a L2 head and a static disk of 3" 3/8.

PUMP PRESSURE Refer to the table on page 18 (KLR) and 19 (KLF) or operating decal.

AIR SETTING Use air settings on page 18-19 as a guide to set air adjustment. **Those settings are only starting points for the adjustments and are not meant as final settings.**

DRAFT REGULATOR The draft regulator should be installed at least 3 flue pipe diameters from breeching or elbow of the furnace.

SAMPLING HOLE On smoke/vent pipe, drill a 3/8" round opening. The hole should be at least 2 flue pipe diameters from breeching or elbow of the furnace.

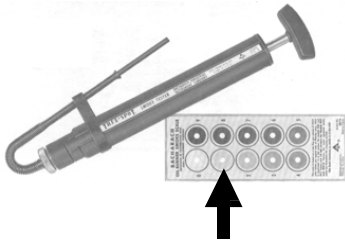


FRONT FLUE FURNACE ILLUSTRATION

COMBUSTION TEST

All your tests must be done with the burner cover on

ADJUSTMENTS After 10 minutes of normal operation, adjust the breech draft with the barometric control to obtain a value of $-0.01''$ WC, after proceed to take a smoke test and adjust the burner to obtain a reading of "1" on the smoke scale. Take a CO_2 test and note the result.



To reach the maximum smoke test value, a 10-full slow steady pump action is required

- Open the air band adjustment on the burner to reduce your CO_2 lecture by 1%.

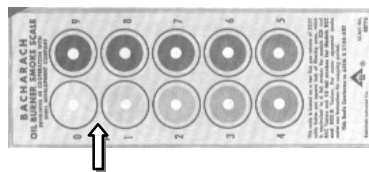


CO_2 test can be done **mechanically**, activate 18 full slow steady pump action.



OR do an electronical CO_2 test

- Re adjust
- You now have a small "slight trace" of smoke.



Relation between % of CO_2 and O_2

CO_2 (%)	O_2 (%)	Excess Air (%)
13.5	2.6	15.0
13.0	3.3	20.0
12.5	4.0	25.0
12.0	4.6	30.0
11.5	5.3	35.0
11.0	6.0	40.0

5.3 KLR TECHNICAL INFORMATION / BURNER AND BLOWER

KLR Series Riello Burner

Unit Model
Firing Rate (USGPH)
Input (BTU/h)
Output (BTU/h)
Nozzle
Pump Pr. 2 pipes sys. (psi)
Pump Pr. 1 pipe sys. (psi)
Turbulator Setting
Air Gate Adjustment
Energy Star Approved
AFUE (%)

KLR-100			KLR-200		
F3			F5		
KLR-E1-*067-03	KLR-E1-*079-03	KLR-E1-*091-03	KLR-E3-*109-05	KLR-E3-*127-05	KLR-E3-*139-05
0.55	0.65	0.75	0.90	1.05	1.15
77,000	91,000	105,000	126,000	147,000	161,000
67,000	79,000	91,000	109,000	126,000	139,000
0.40 - 70A	0.60 - 70W	0.65 - 70W	0.75 - 80W	0.85 - 70W	1.00 - 70W
190	145	145	145	165	145
190	165	165	165	175	165
0	0	0	0	1	2
1.75	2	2.35	2	2.25	2.25
YES	YES	YES	YES	YES	YES
86.80	87.00	86.20	88.00	87.40	86.80

Beckett Burner

Unit model
Firing Rate (USGPH)
Input (BTU/h)
Output (BTU/h)
Nozzle
Low Firing Rate Baffle
Pump Pressure (psi)
Air Band (Gross)
Air Shutter (Fine)
Energy Star Approved
AFUE (%)

AFG LII (3-3/8 Static disc)			AFG F3 (2-3/4 Static disc)		
KLR-G2-*066-03	KLR-G2-*078-03	KLR-G2-*090-03	KLR-G2-*102-05	KLR-G2-*119-05	KLR-G2-*132-05
0.55	0.65	0.75	0.85	1.00	1.10
77,000	91,000	105,000	119,000	140,000	154,000
66,000	78,000	90,000	102,000	119,000	132,000
0.50 - 60W	0.60 - 60W	0.65 - 60W	0.75 - 70B	0.85 - 70B	1.00 - 70B
NO	NO	NO	YES	YES	YES
145	145	145	145	145	145
N/A	N/A	N/A	1	2	2
4	5,5	7	7	6	10
YES	YES	YES	YES	YES	YES
87.00	87.10	86.30	87.50	87.20	86.50

CO2 (%)	12.5	13.5	13.5	12.5	13.5	13.5
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PSC motor info

Temperature Rise (°F)
Blower Speed (0.2" WC)
Blower Speed (0.5" WC)

55 – 85	55 – 85	55 – 85	55 – 85	55 – 85	55 – 85
M-LOW	M-HIGH	M-HIGH	M-LOW	M-HIGH	M-HIGH
M-HIGH	M-HIGH	HIGH	M-HIGH	HIGH	HIGH

ECM motor (0.2" WC to 0.5" WC static pressure)

Temperature Rise(°F)
Blower Speed

40-70	45-75	55-85	55-85	55-85	60-85
M-LOW	M-LOW	M-LOW	M-LOW	MEDIUM	M-HIGH

Static Pressure at 0.2" WC / 0.5" WC

Blower Speed	PSC 1/2 hp		PSC 3/4 hp		Blower Speed	ECM 1/2 hp		ECM 3/4 hp	
	0.2" WC	0.5" WC	0.2" WC	0.5" WC		0.2" WC	0.5" WC	0.2" WC	0.5" WC
HIGH	1375	1275	2120	2030	HIGH	1300	1230	2000	1910
M-HIGH	1250	1170	1940	1875	M-HIGH	1225	1160	1900	1835
MEDIUM	---	---	---	---	MEDIUM	1140	1050	1690	1660
M-LOW	1100	1075	1710	1650	M-LOW	1025	980	1610	1575
LOW	875	850	1150	1050	LOW	775	750	1060	1010

(*) For administration only.

5.4 KLF TECHNICAL INFORMATION / BLOWER AND BURNER

KLF Series

KLF-100	KLF-200
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Riello Burner

Unit Model
Firing Rate (USGPH)
Input (BTU/h)
Output (BTU/h)
Nozzle
Pump Pr. 2 pipes sys. (psi)
Pump Pr. 1 pipe sys. (psi)
Turbulator Setting
Air Gate
Energy Star® Certified
AFUE (%)

F3			F5		
KLF-E1-*067-03	KLF-E1-*079-03	KLF-E1-*091-03	KLF-E3-*102-05	KLF-E3-*119-05	KLF-E3-*132-05
0.55	0.65	0.75	0.85	1.00	1.10
77,000	91,000	105,000	119,000	140,000	154,000
67,000	79,000	91,000	102,000	119,000	132,000
0.40 - 70A	0.60 - 70W	0.65 - 70W	0.75 - 70W	0.85 - 70W	1.00 - 70W
190	145	145	145	165	145
190	165	165	165	175	165
0	0	0	0	1	2
1.75	2	2.35	2	2.25	2.25
YES	YES	YES	YES	YES	YES
86.80	86.80	86.30	87.50	87.30	86.50

Beckett Burner

Unit Model
Firing Rate (USGPH)
Input (BTU/h)
Output (BTU/h)
Nozzle
Low Firing Rate Baffle
Pump Pressure (psi)
Air Band (Gross)
Air Shutter (Fine)
Energy Star® Certified
AFUE (%)
CO2 (%)

AFG LII (3-3/8 Static disc)			AFG F3 (2-3/4 Static disc)		
KLF-G2-*066-03	KLF-G2-*078-03	KLF-G2-*090-03	KLF-G2-*102-03	KLF-G2-*119-03	KLF-G2-*132-05
0.55	0.65	0.75	0.85	1.00	1.10
77,000	91,000	105,000	119,000	140,000	154,000
66,000	78,000	90,000	102,000	119,000	132,000
0.50 - 60W	0.60 - 60W	0.65 - 60W	0.75 - 70B	0.85 - 70B	1.00 - 70B
NO	NO	NO	YES	YES	YES
145	145	145	145	145	145
N/A	N/A	N/A	1	2	2
4	5,5	7	7	6	10
YES	YES	YES	YES	YES	YES
86.80	86.60	86.00	86.60	86.30	86.30
12.5	13.5	13.7	13.5	13.5	12.5

PSC motor info

Temperature Rise (°F)
Blower Speed (0.2" WC)
Blower Speed (0.5" WC)

40 - 70	40 - 70	50 - 80	55 - 85	55 - 85	55 - 85
M-LOW	M-HIGH	M-HIGH	M-LOW	HIGH	HIGH
M-HIGH	M-HIGH	HIGH	M-HIGH	M-HIGH	HIGH

ECM Motor (0.2" WC. to 0.5"WC static pressure)

Temperature Rise(°F)
Blower Speed

40 - 70	40 - 70	50- 80	52-80	55-85	55-85
M-LOW	M-HIGH	HIGH	M-LOW	MEDIUM	M-HIGH

Static Pressure at 0.2" WC / 0.5"WC

Blower Speed	PSC 1/2 hp		PSC 3/4 hp		Blower Speed	ECM 1/2 hp		ECM 3/4 hp	
	0.2" WC	0.5" WC	0.2" WC	0.5" WC		0.2" WC	0.5" WC	0.2" WC	0.5" WC
HIGH	1400	1250	2120	2030	HIGH	1400	1250	2000	1910
M-HIGH	1300	1200	1940	1875	M-HIGH	1325	1225	1900	1835
MEDIUM	---	---	---	---	MEDIUM	1275	1200	1690	1660
M-LOW	1200	1150	1710	1650	M-LOW	1200	1125	1610	1575
LOW	875	850	1150	1050	LOW	775	750	1060	1010

(*) For administration only.

6.0 FURNACE OPERATION AND SETTINGS

SHUTTING FURNACE DOWN

POWER OFF Turn off main power breaker or disconnect.

FUEL OFF Shut off manual fuel supply valve.

Always keep manual fuel supply valve shut off if the burner is shut down for an extended period.

RESTARTING FURNACE

Follow this procedure before restarting a unit that has been shut down for an extended period.

INSPECTION Have the furnace/system serviced and inspected by a **qualified technician**.

FUEL Turn on fuel supply and check that there are no leaks.

POWER Turn on power and check that the furnace starts and operates as usual.

OPERATION If the furnace/system fails to operate or operates in an unusual manner, call your service technician. If the burner fails to operate at any time, call a qualified burner technician.

6.1 BLOWER SETTING

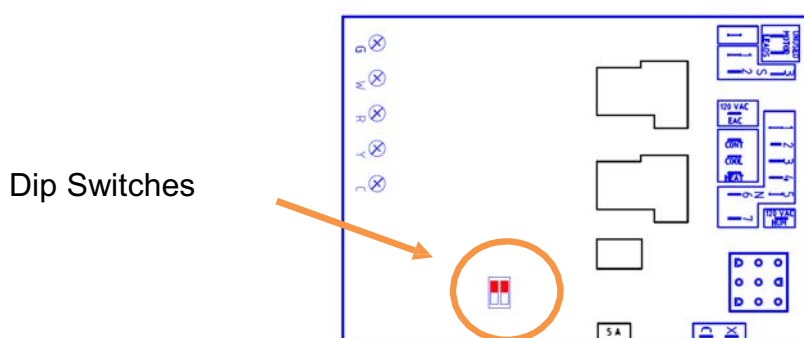
Ensure power is off when adjusting blower setting. For heating, use the blower speeds shown on the furnace specifications to give a temperature rise according to the technical information tables on page 18 (KLR) and 19 (KLF). The Lo blower speed can be used for air circulation when heating or cooling are not required. Set blower speeds to match the installation requirements.

FAN & LIMIT CONTROL

Limit	185°F – Factory set
Fan On	45 seconds after the burner starts
Fan Off	Adjustable on ST9103 board (see page 18)

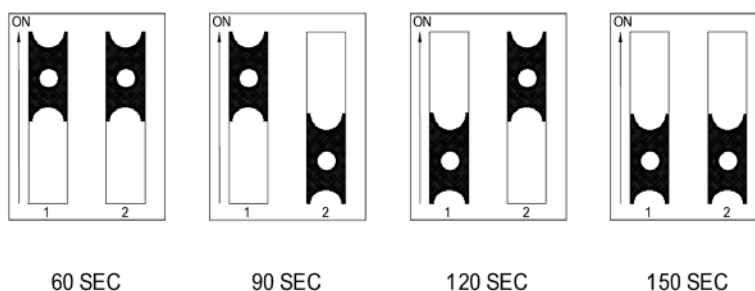
6.2 FAN TIMER CONTROL BOARD (ST9103A1028)

- o “FAN OFF” Dip Switches adjustment



COMFORT ADJUSTMENTS

- o Outlet air consistently too warm or too cold - change the blower motor speed to give the specified air temperature rise.
- o Outlet air gets too warm and burner shuts down - increase air by changing the blower motor speed to give the specified temperature rise.
- o Outlet air is too cold or too warm at the end of the heating cycle after the burner has turned off - adjust the "FAN OFF" dip switch on fan timer control board. Refer to the next figure.



"FAN OFF" Dip Switch

Dip Switch adjustment (90 seconds) on all unit input
 Except for Beckett burner 0.55 nozzle
 60 seconds adjustment

OFF CYCLE AIR CIRCULATION (Factory settings)

LO SPEED All **KLR / KLF** models have the Lo speed switch for optional constant air circulation during the furnace off cycle.

"FAN ON" When "FAN ON" is selected on the thermostat, the blower will run constantly at the blower speed selected on the heating terminal. This is the equivalent of jumping terminals R and G on the ST9103 board.

6.3 ST9103A1028 CONTROL BOARD

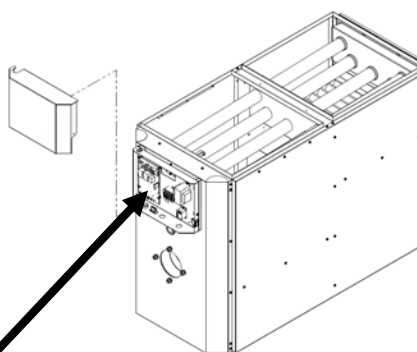
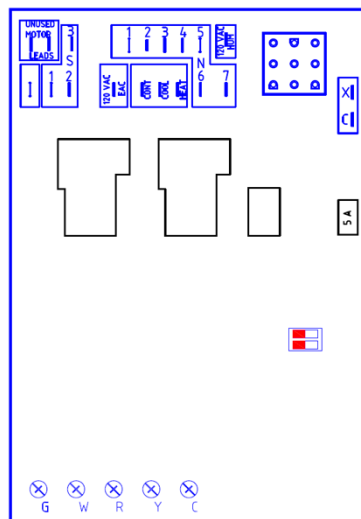
ST9103 Heating Sequence

- 1) Thermostat calls for Heat.
- 2) Burner starts
- 3) Blower starts after **45** seconds
- 4) Burner shuts down after call for heat is satisfied
- 5) Blower stops according to adjusted (FAN OFF) Dip switch selection

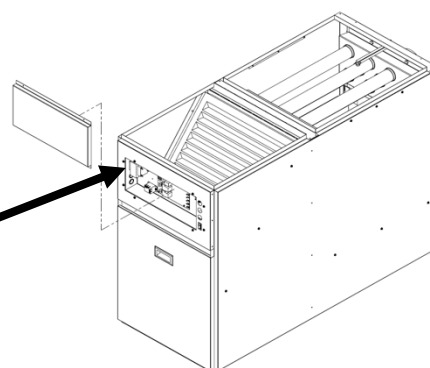
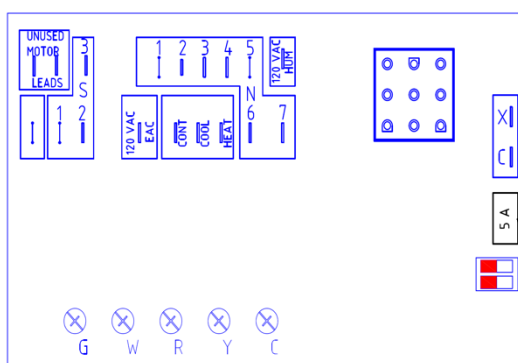
ST9103A1028 Cooling Sequence

- 1) Thermostat calls for cooling
- 2) Blower starts immediately
- 3) Cooling unit starts
- 4) Blower stops immediately after cooling demand is satisfied
- 5) Cooling unit stops

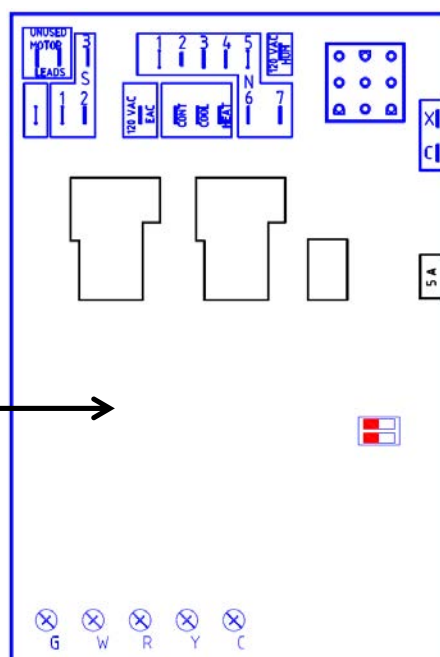
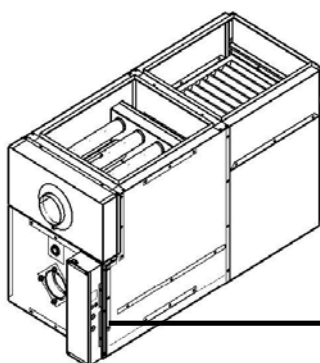
Position of the ST9103A1028 Electronic Board



KLR-100 and 200



KLF-200



KLF-100

6.4 SERVICING - FAN TIMER ST9103A1028

Honeywell electronic board ST9103

Before trouble shooting the board,
check for the 5 amp. fuse

For accurate trouble shooting,
follow **step by step** the Trouble Shooting Chart.

Step	Possible Cause	Check-out procedure	Corrective action
No Heat			
1	Incoming supply	Check for 120 Volts between terminal S2 and 3 on electronic fan control	Yes - Move to next step No - Check breaker main power switch
2	Transformer	Check for 120 Volts between terminal S3 and 4 on electronic fan control. Check for 24 Volts between terminal X and C on electronic fan control	Yes - Move to next step No - Check for bad connection Yes - Move to next step No - Change Transformer
3	Electronic Fan control	Check for 24 Volts between R and C Check for 24 Volts between terminal W and C	Yes - Move to next step No - Change the electronic board Yes - Move to next step No - Check thermostat and wiring
4	Warning: Make sure the quick connect cable is fully inserted on the board		
	Limit Control	Check for 120 Volts on each terminal of the high limit Check for 120 Volts coming from the main plug-in of the electronic fan control to the limit control	Yes - Move to step # 5 No - Move to next step Yes - Move to next step No - Change the electronic fan control
		Check for 120 Volts coming out of the limit control	Yes - Move to step # 5 No - Failure on the limit control circuit . Temperature too high . Bad limit control

Step	Possible Cause	Check-out procedure	Corrective action
No Heat			
5	Riello burner	Check for 120 Volts on the black wire, contact (COM) on the burner activation relay	Yes - Move to next step No - Back to step # 4 or check for bad connection
		Check if oil primary control is on reset	Yes - Press reset button No - Move to the next step
		Check for continuity between the two wires yellow and violet on the burner activation relay	Yes - Move to next step No - Change the electronic fan control
		Check for 120 Volts on the contact (No) of the burner activation relay	Yes - Move to next step No - Change the burner activation relay
		Check for 120 volts on the orange wire coming to the burner (L)	Yes - Failure on the burner No - Change the electronic fan control
	Beckett Burner	Check for 120 Volts on terminal strip (COM) of the burner activation relay	Yes - Move to next step No - Back to step # 4 or check bad connection
		Check if oil primary control is on Reset and by-pass on (TT)	Yes - Press reset button, check by-pass on (TT) No - Move to the next step
		Check for continuity between the two wires yellow and violet on the burner activation relay	Yes - Move to next step No - Change the electronic fan control
		Check for 120 Volts on the contact (NO) on the burner activation relay	Yes - Move to next step No - Change the burner activation relay
		Check for 120 Volts on the orange wire coming to the burner	Yes - Failure on the burner No - Change the primary control

Step	Possible Cause	Check-out procedure	Corrective action
6	Blower · Low speed	Check for 120 Volts at the "CONT" terminal on the electronic fan control	Yes - Move to next step No - Change the electronic fan control
	Check if the constant low speed switch is ON	Check for 120 Volts on both side of the constant low speed switch	Yes - Check "LOW" speed on the blower motor No - Change the switch

No Cooling

7	Blower High speed	Check for 24 Volts between G and C on electronic fan control	Yes - Move to next step No - Check thermostat and wiring; if it's OK, then change the electronic fan control
	Cooling Speed	Check for 120 Volts at the "COOL" terminal of the electronic fan control	Yes - Check "COOL" speed on the blower motor No - Change the electronic fan control

No Cooling

8	Condensing unit	Check for 24 volts between terminal Y and C on the electronic fan control	Yes - Compressor ON No - Check thermostat and wiring
---	-----------------	---	--

Electronic air filter and Humidifier

9	Electronic air filter	Check for 120 Volts on terminal "EAC" of the electronic fan control (thermostat must call a Heat, Cool or Fan ON demand	Yes - Electronic filter failure No - Change the electronic fan control
10	Humidifier	Check for 120 Volts on terminal "HUM" of the electronic fan control (burner must be energized)	Yes - Humidifier failure No - Change the electronic fan control

7.0 SERVICE / MAINTENANCE

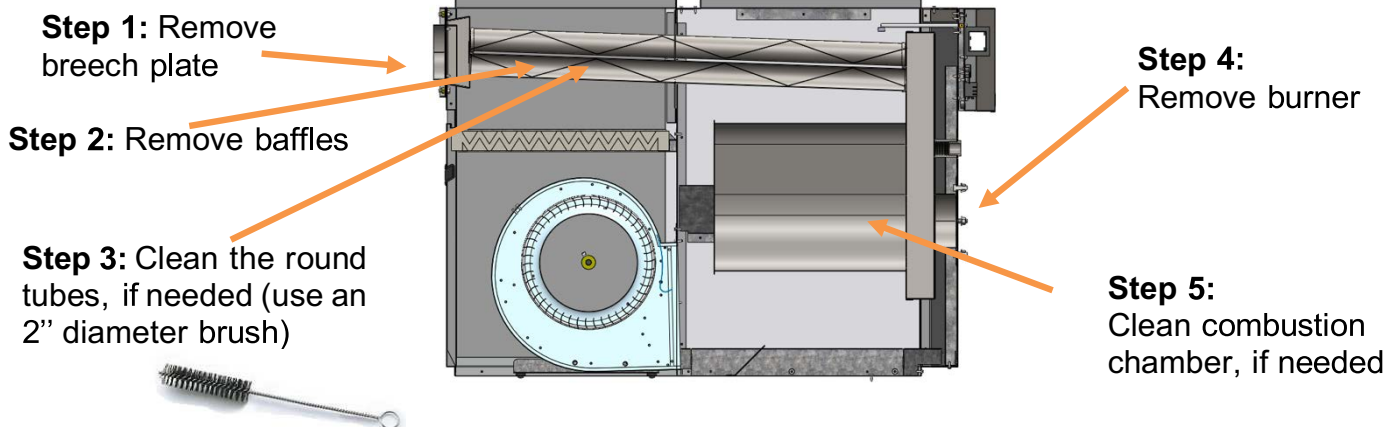
REGULAR MAINTENANCE

Check complete operation **at least once a year**. In Canada see CAN/B139, (Maintenance), in United States refer to NFPA 31, for recommended servicing procedure. Clean flue pipes on a regular basis. Replace flue pipes if there is any sign of corrosion or other problems. Gaskets should be checked and may have to be replaced.

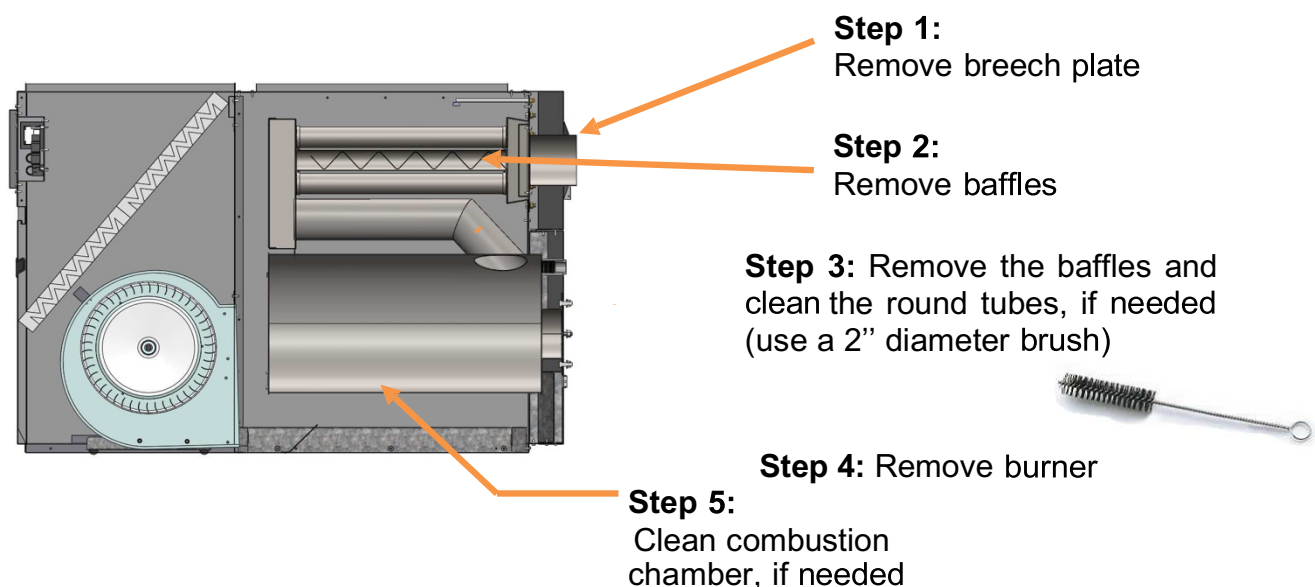
BLOWER REMOVAL

This furnace has a blower sealing system, which is designed to be tight and rattle free. Refer to the instructions and pictures below.

KLR HEAT EXCHANGER



KLF HEAT EXCHANGER

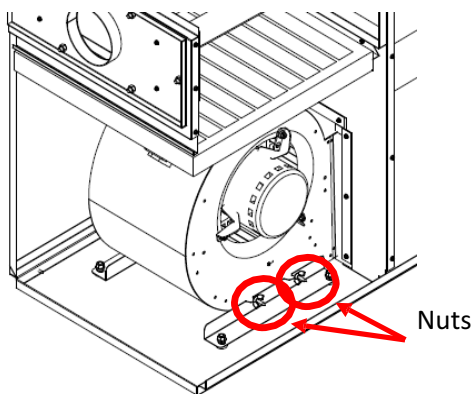


CHANGING NOZZLE

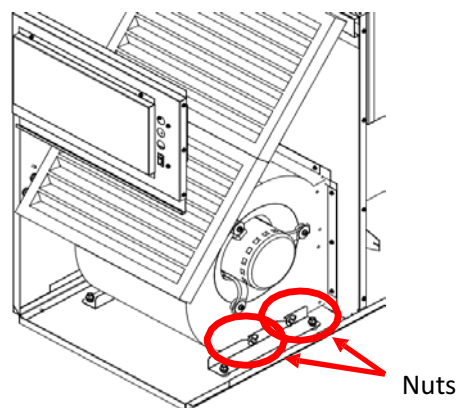
It is recommended that the nozzle be replaced once a year. If a new nozzle of a different size is installed, change the blower speed according to section **BURNER INSTALLATION AND SPECIFICATIONS** or operating decal as required.

AIR FILTERS

To maintain furnace performance and safety, replace dirty filters at least once every heating season or as required. Use new approved disposable filters of the same size and type. Dirty, clogged or wrong sized filters will impair the furnace performance and may cause the furnace to shut down or overheat.

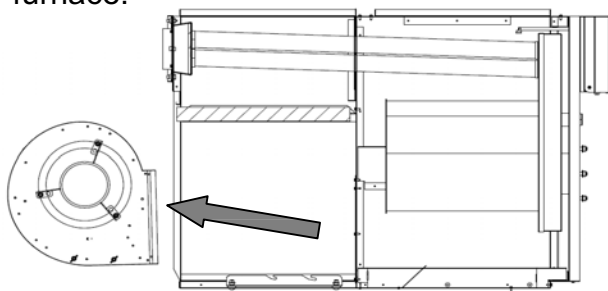


KLR

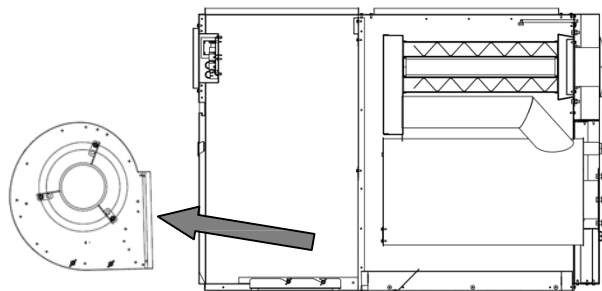


KLF

- 6) Slide the blower toward you and then lift the blower straight up. Shift the blower out of the furnace.



KLR



KLF

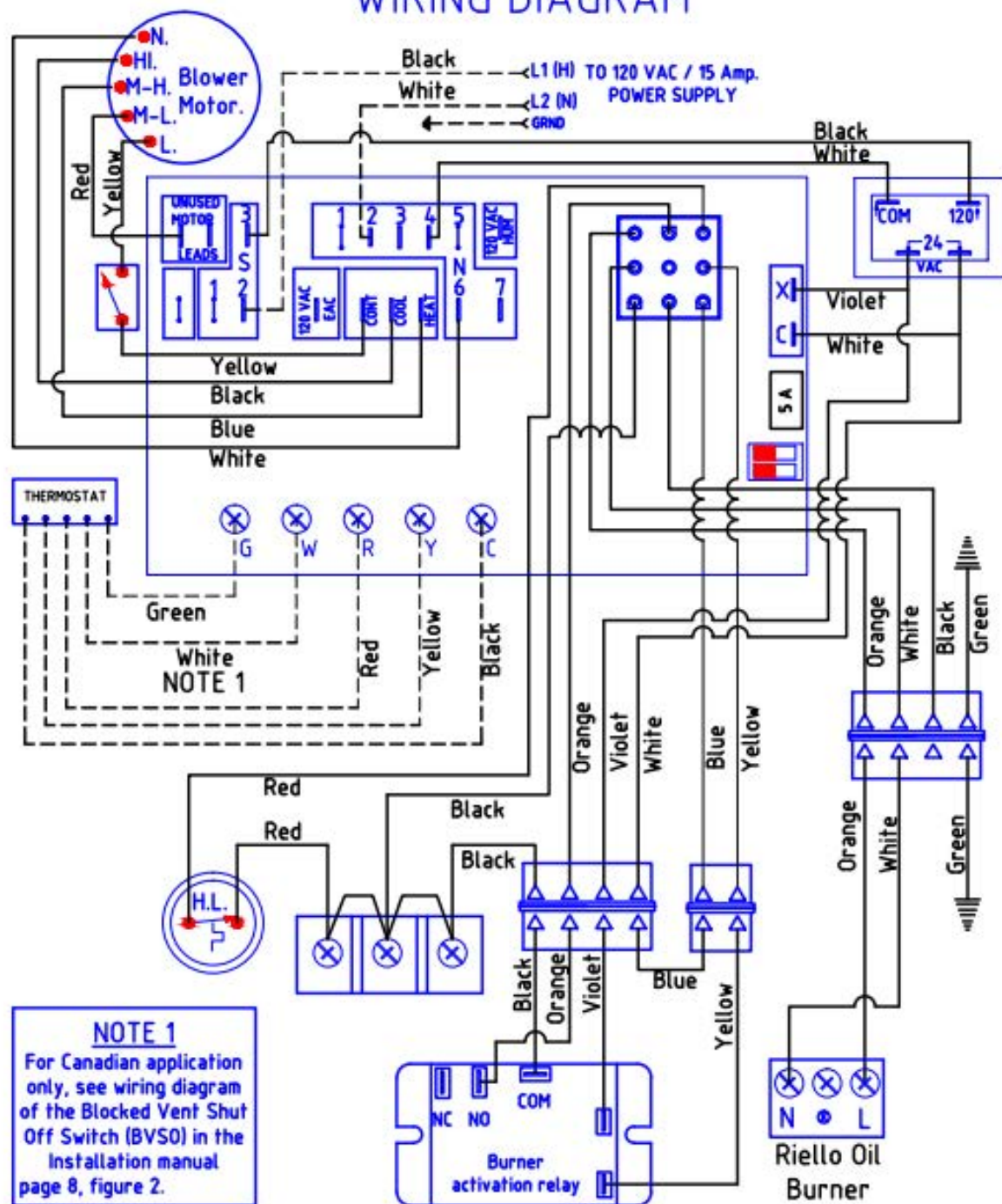
Put back the blower assembly using the reverse procedure. Ensure wiring and ground wires are correctly reconnected.

8.0 ELECTRICAL WIRING DIAGRAMS

HEATING & COOLING

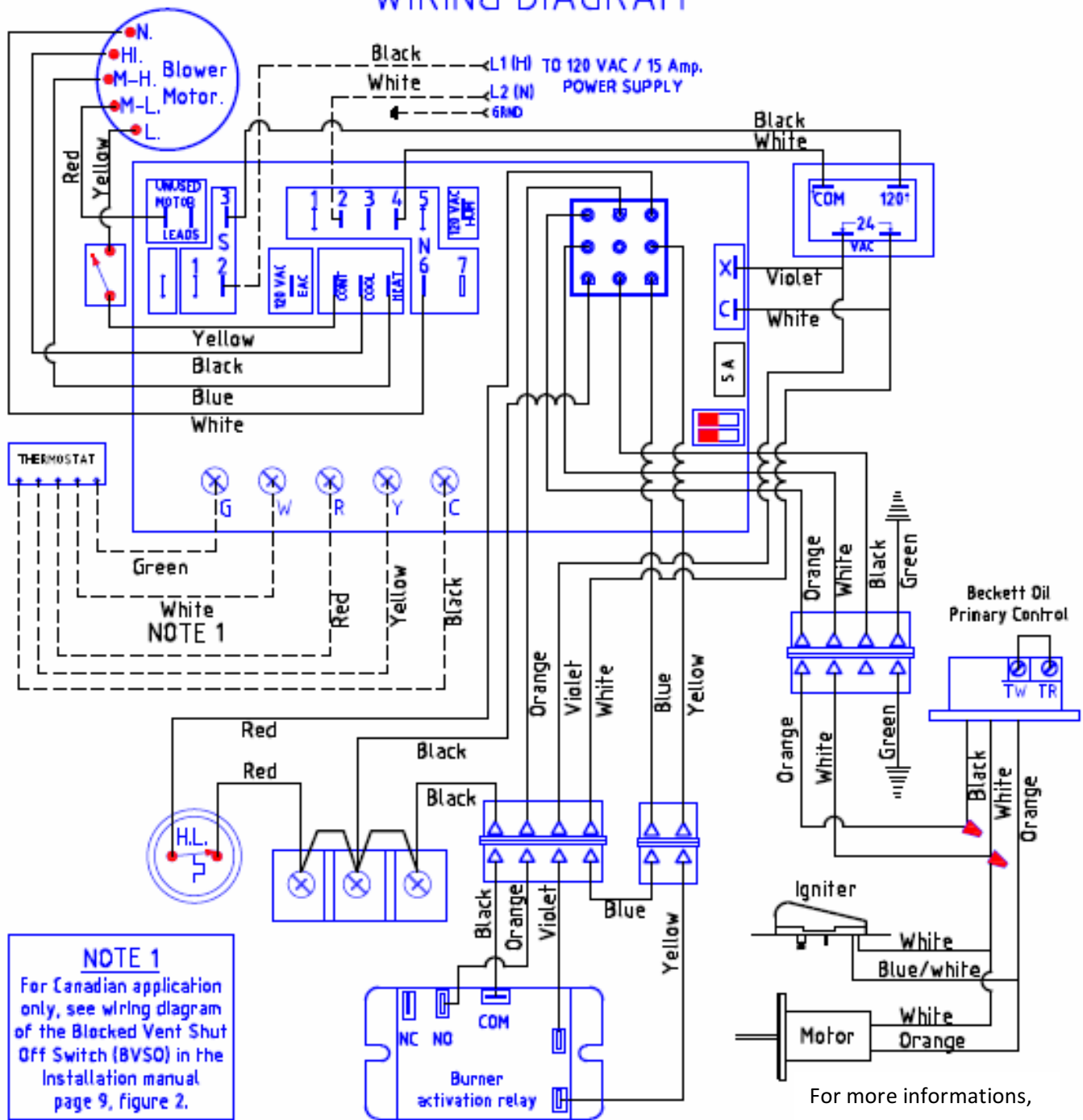
KLR/KLF RIELLO

WIRING DIAGRAM



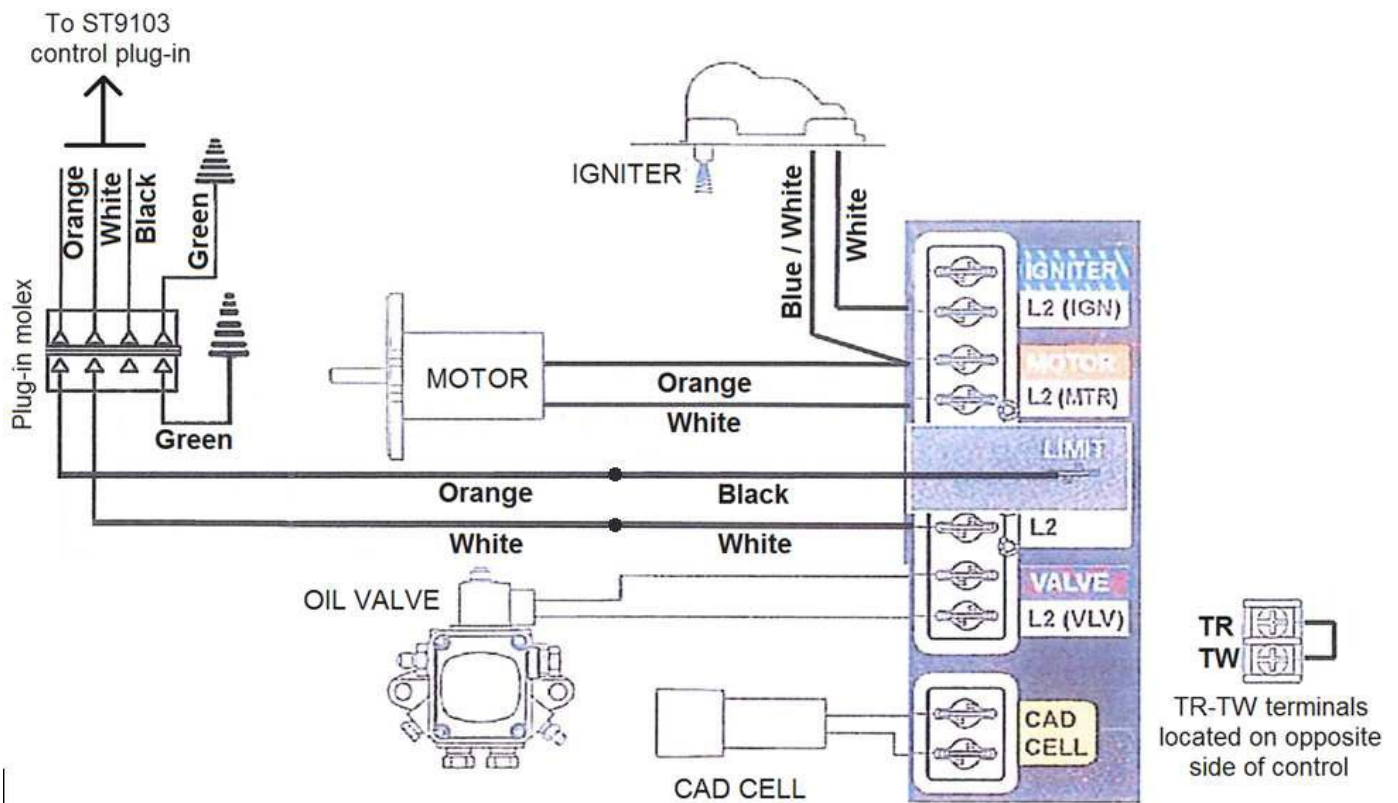
HEATING & COOLING

KLR / KLF BECKETT WIRING DIAGRAM



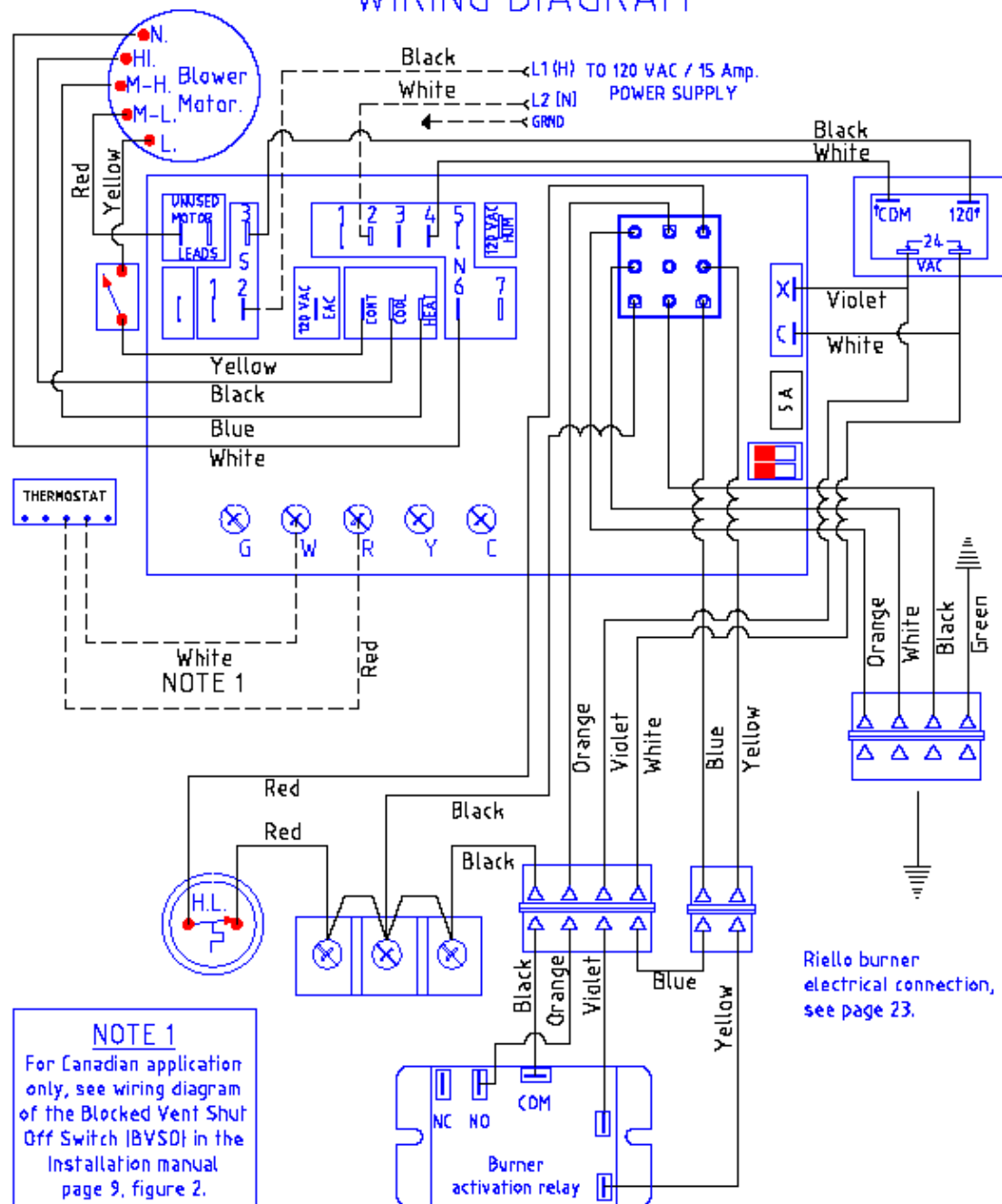
For more informations,
see next page

GeniSys control schematic with the ST9103 Board



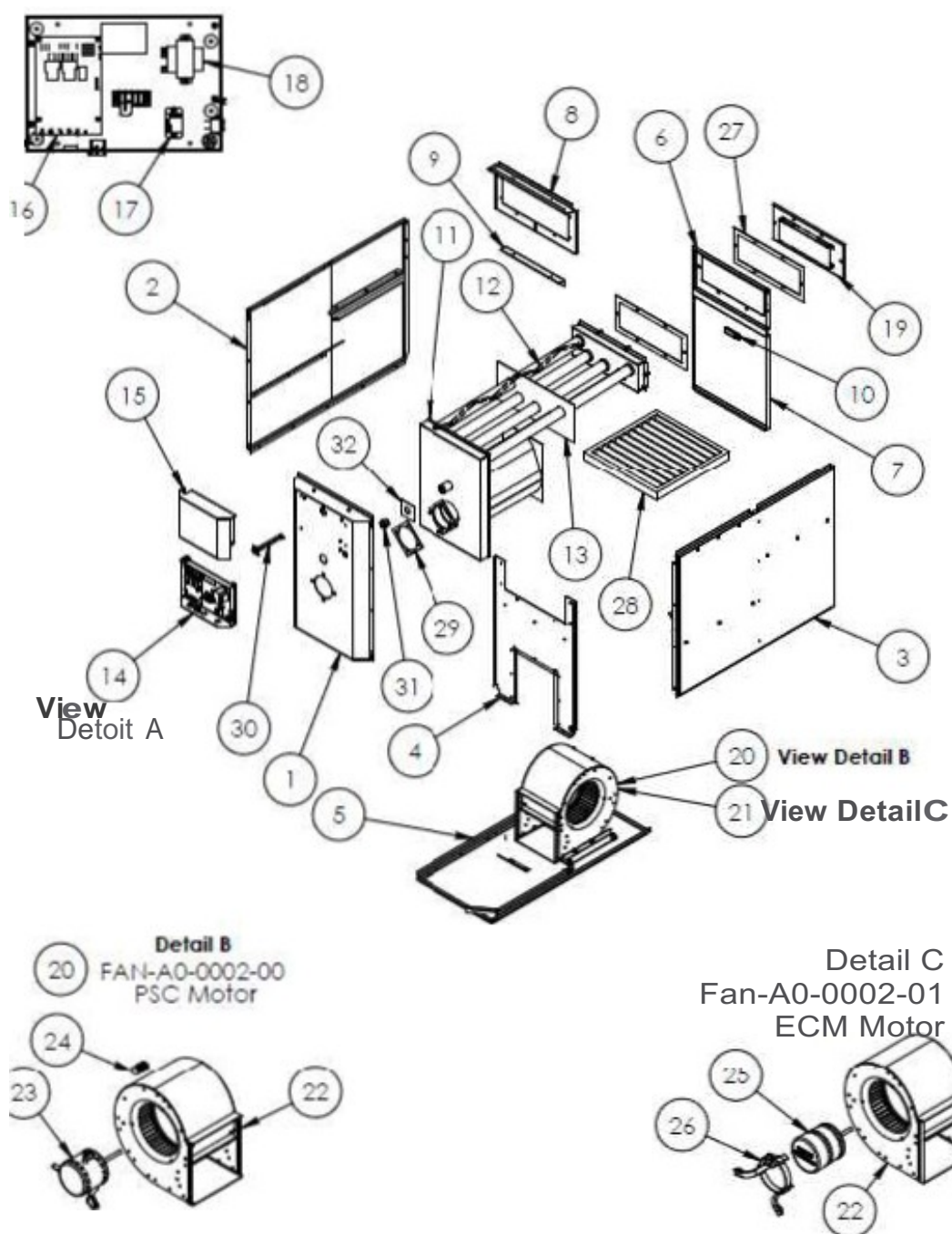
HEATING ONLY RIELLO / BECKETT

WIRING DIAGRAM



9.0 EXPLODED PARTS VIEW

KLR-100 – EXPLODED PARTS VIEW

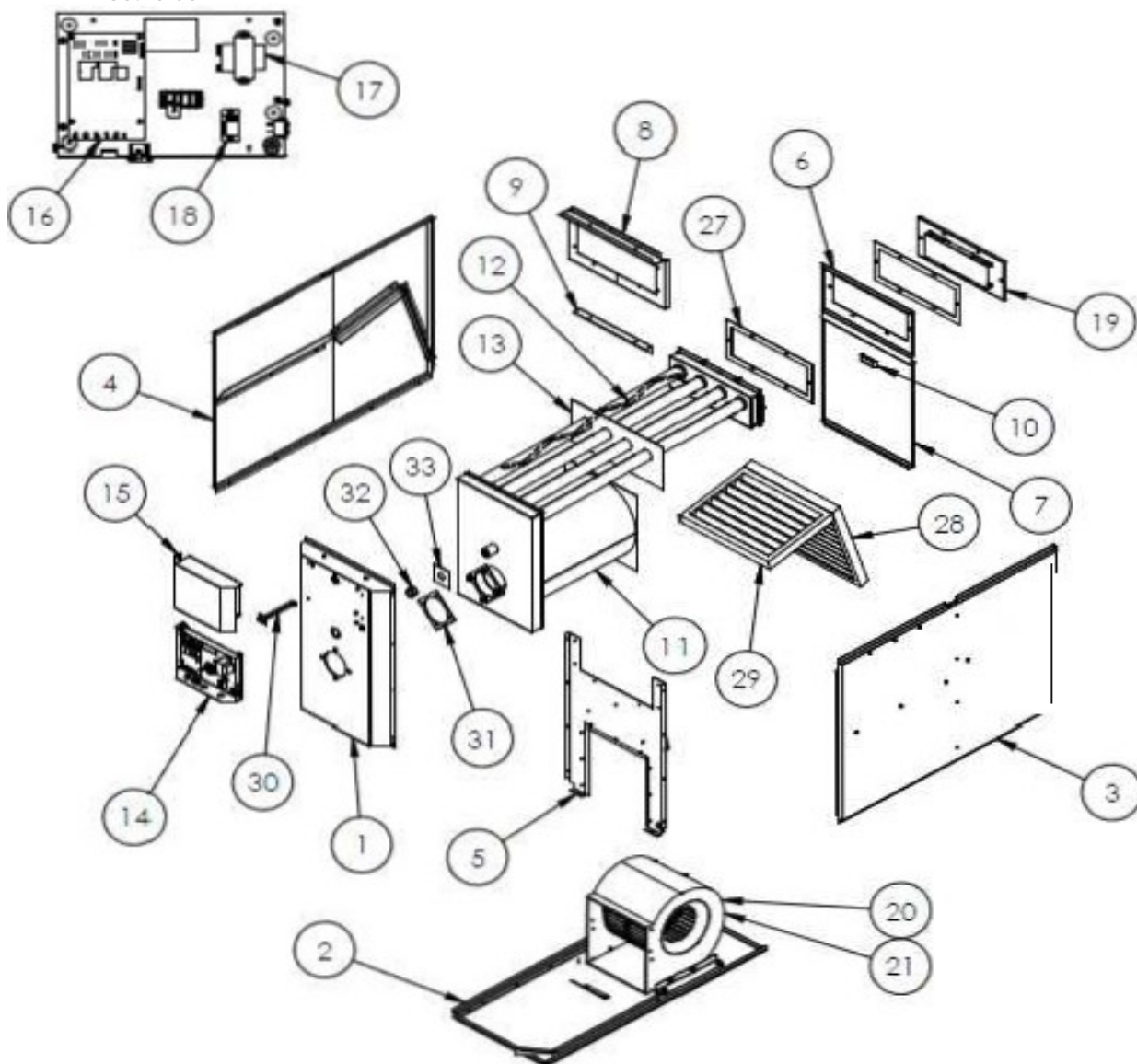


KLR-100 – Part List

ITEM	PART NUMBER	DESCRIPTION	QTY
1	CAB-A0-0007-00	Front Panel Assembly	1
2	CAB-A0-0005-00	Right Panel Assembly	1
3	CAB-A0-0004-00	Left Panel Assembly	1
4	CAB-A0-0006-00	Divider Panel Assembly	1
5	CAB-A0-0011-00	Base Panel Assembly	1
6	CAB-P0-0080-00	Top Rear Panel	1
7	CAB-P0-0013-00	Blower Door Panel	1
8	CAB-P0-0014-00	Upper Divider	1
9	CAB-P0-0015-00	Divider's Filler Gasket Bracket	1
10	3HN-00-PULL-00	Handle Flush Pocket Pull	1
11	HEX-A0-0001-00	Heat Exchanger Assembly	1
12	HEX-P0-0053-00	Pipe Baffle Low-Boy	5
13	INS-P0-0001-00	Divider Filler Gasket - 5 Holes	1
14	ELB-A0-0008-00	Electrical Assembly - Low-Boy Model	1
15	ELB-P0-0018-00	Cover Electrical Box - Low-Boy Model	1
16	4CB-00-FAN0-00	ST9103A1028 Electronic Board	1
17	4TF-00-40VA-00	Transformer HTC-01A0BB01 40VA	1
18	4RY-00-24V0-00	Relay AE04001 24VAC Form C SPDT 24V	1
19	HEX-A0-0012-00	Rear Collector Assembly	1
20	FAN-A0-0002-00	Fan Motor Assembly KLR-100 PSC Motor	1
21	FAN-A0-0002-01	Fan Motor Assembly KLR-100 ECM Motor	1
22	3BU-10-08DD-00	Blower 10" x 8" Direct Drive (G10-8DD)	1
23	3BM-50-4SDD-01	Motor Blower 1/2 HP Direct Drive 4SP EMERSON	1
24	4CA-00-705M-00	Capacitor 7.5 μ F 370VAC 70C 60 Hz	1
25	3BM-50-ECM0-02	Motor Blower 1/2 HP ECM Ecotech EMERSON	1
26	1SB-00-BUMR-00	Bracket Motor Mounting Direct Drive Blower	1
27	INS-P0-0015-00	Low-Boy Rear Insulation	2
28	3AF-02-2020-01	Filter Air 20" x 20" x 2" Non-Pleated (Strata Type)	1
29	INS-P0-0017-00	Burner's Flange Insulation	1
30	4SD-00-0185-00	Control Limit Snap Disc (185°) Au to Reset (L185-	1
31	3SG-0P-1030-5A	Glass Sight Clear 1" NPT Hex With THD Seal	1
32	INS-P0-0018-00	Sight Glass Insulation	1

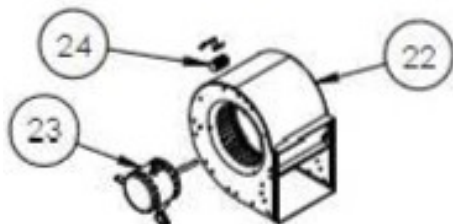
KLR-200 – EXPLODED PARTS VIEW

Detail A
ELB-A0-0008-00
Electric box



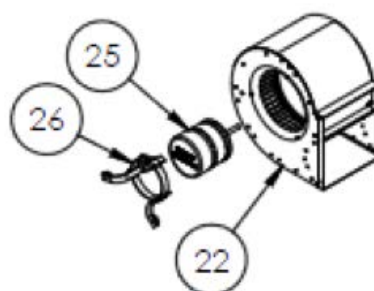
Detail B

20 FAN-A0-0001-00
PSC Motor



Détail C

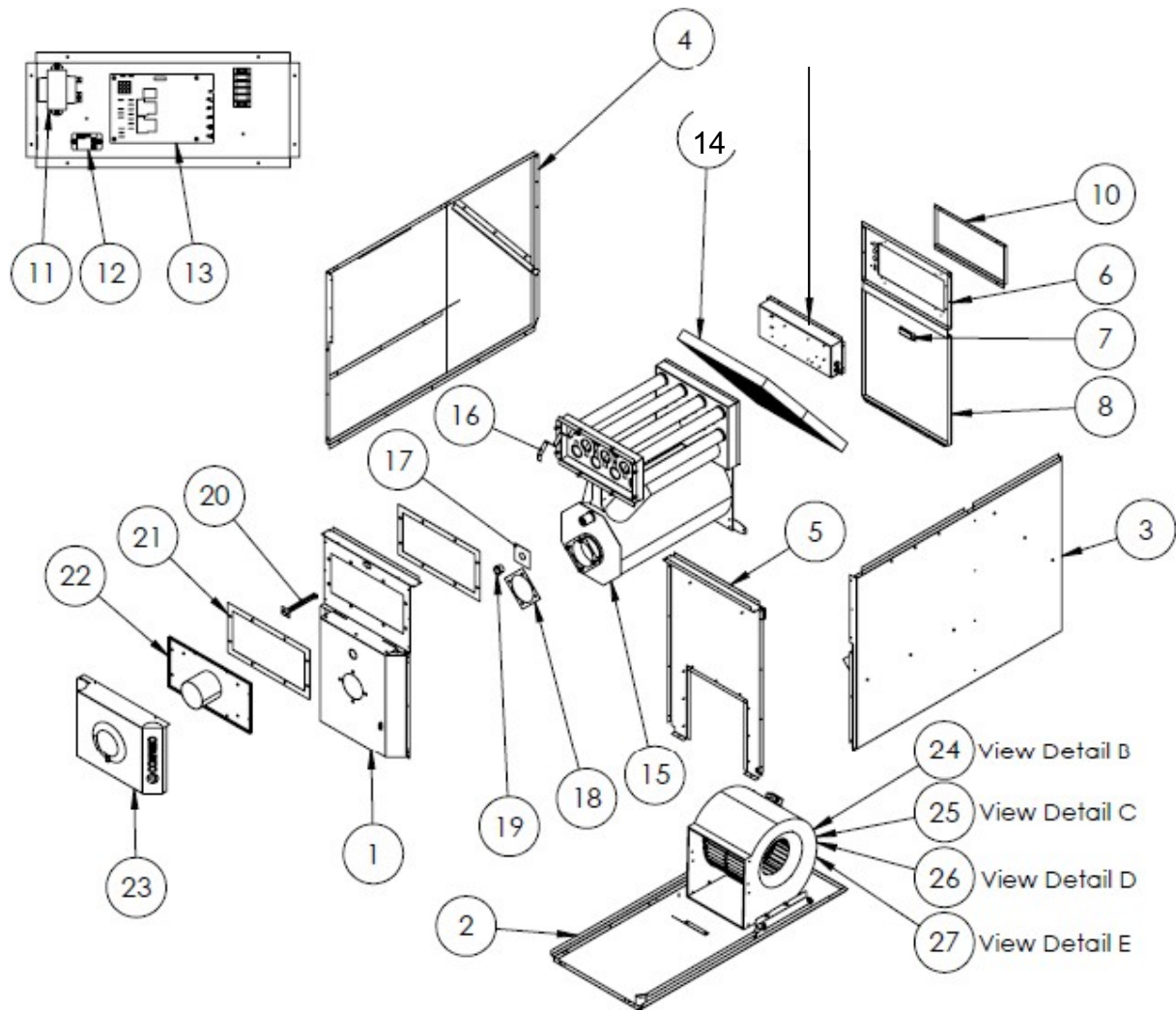
21 FAN-A0-0001-01
Moteur ECM



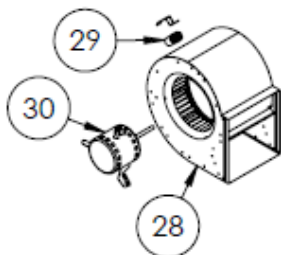
KLR-200 – Part List

ITEM	PART NUMBER	DESCRIPTION	QTY
1	CAB-A0-0007-	Front Panel Assembly	1
2	CAB-A0-0012-	Base Panel Assembly	1
3	CAB-A0-0009-	Right Panel Assembly	1
4	CAB-A0-0008-	Left Panel Assembly	1
5	CAB-A0-0010-	Divider Panel Assembly	1
6	CAB-P0-0080-	Top Rear Panel	1
7	CAB-P0-0013-	Blower Door Panel	1
8	CAB-P0-0014-	Upper Divider	1
9	CAB-P0-0015-	Divider's Filler Gasket Bracket	1
10	3HN-00-PULL-	Handle Flush Pocket Pull	1
11	HEX-A0-0003-	Heat Exchanger Assembly	1
12	HEX-P0-0053-	Pipe Baffle Low-Boy	7
13	INS-P0-0008-00	Divider Filler Gasket - 7 Holes	1
14	ELB-A0-0008-	Electrical Assembly - Low-Boy Model	1
15	ELB-P0-0018-	Cover Electrical Box - Low-Boy Model	1
16	4CB-00-FAN0-	ST9103A1028 Electronic Board	1
17	4TF-00-40VA-	Transformer HTC-01A0BB01 40VA	1
18	4RY-00-24V0-	Relay AE04001 24VAC Form C SPDT 24V	1
19	HEX-A0-0012-	Rear Collector Assembly	1
20	FAN-A0-0001-	Fan Motor Assembly KLR-200 PSC Motor	1
21	FAN-A0-0001-	Fan Motor Assembly KLR-200 ECM Motor	1
22	3BU-12-00DD-	Blower 12" Direct Drive (GT12-10DD)	1
23	3BM-75-4SDD-	Motor Blower 3/4 HP Direct Drive 4SP EMERSON	1
24	4CA-00-156M-	Capacitor 15 μ F 370VAC 70C 60 Hz	1
25	3BM-75-4SDD-	Motor Blower 3/4 HP ECM Ecotech EMERSON	1
26	1SB-00-BUMR-	Bracket Motor Mounting Direct Drive Blower	1
27	INS-P0-0015-00	Low-Boy Rear Insulation	2
28	3AF-02-2020-01	Filter Air 20" x 20" x 2" Non-Pleated (Strata Type)	1
29	3AF-02-1520-01	Filter Air 15" x 20" x 2" Non-Pleated (Strata Type)	1
30	4SD-00-0185-00	Control Limit Snap Disc (185°) Au to Reset (L185-	1
31	INS-P0-0017-00	Burner's Flange Insulation	1
32	3SG-0P-1030-	Glass Sight Clear 1" NPT Hex With THD Seal	1
33	INS-P0-0018-00	Sight Glass Insulation	1

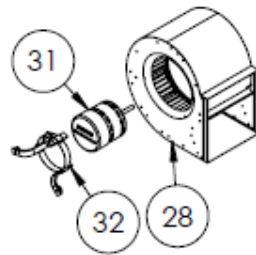
KLF-200-Exploded Parts View



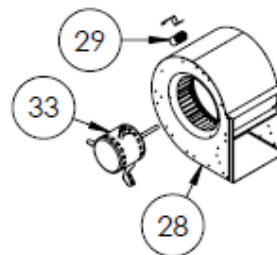
Detail B
FAN-A0-0001-00
Motor PSC 3/4 HP



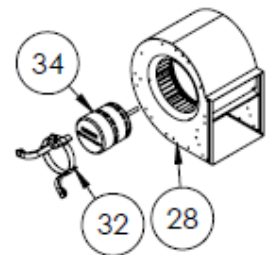
Detail C
FAN-A0-0001-01
Motor ECM 3/4 HP



Detail D
FAN-A0-0006-00
Motor PSC 1/2 HP



Detail E
FAN-A0-0006-01
Motor ECM 1/2 HP



KLF-200 – Part List

ITEM	PART NUMBER	DESCRIPTION	QTY
1	CAB-A0-0049-	Front Panel Assembly	1
2	CAB-A0-0052-	Base Panel Assembly	1
3	CAB-A0-0051-	Right Panel Assembly	1
4	CAB-A0-0050-	Left Panel Assembly	1
5	CAB-A0-0053-	Divider Panel Assembly	1
6	CAB-P0-0164-	Top Rear Panel	1
7	3HN-00-PULL-	Handle Flush Pocket Pull	1
8	CAB-P0-0013-	Blower Door Panel	1
9	ELB-A0-0018-	Electrical Box Assembly	1
10	CAB-P0-0128-	Cover Electrical Box	1
11	4TF-00-40VA-	Transformer HTC-01A0BB01 40VA	1
12	4RY-00-24V0-	Relay AE04001 24VAC Form C SPDT 24V	1
13	4CB-00-FAN0-	ST9103A1028 Electronic Board	1
14	3AF-02-1520-01	Filter Air 15" x 20" x 2" Non-Pleated (Strata Type)	2
15	HEX-A0-0011-	Heat Exchanger Assembly	1
16	HEX-P0-0064-	Pipe Baffle Hi-Boy	11
17	INS-P0-0018-00	Sight Glass Insulation	1
18	INS-P0-0017-00	Burner's Flange Insulation	1
19	3SG-0P-1030-	Glass Sight Clear 1" NPT Hex With THD Seal	1
20	4SD-00-0185-00	Control Limit Snap Disc (185°) Au to Reset (L185-	1
21	INS-P0-0020-00	Hi-Boy Front Insulation	2
22	HEX-A0-0010-	Front Collector Assembly	1
23	CAB-P0-0156-	Front Door Panel	1
24	FAN-A0-0001-	Fan Motor Assembly KLR-200 PSC Motor	1
25	FAN-A0-0001-	Fan Motor Assembly KLR-200 ECM Motor	1
26	FAN-A0-0006-	Fan Motor Assembly KLF-200 PSC Motor	1
27	FAN-A0-0006-	Fan Motor Assembly KLF-200 ECM Motor	1
28	3BU-12-00DD-	Blower 12" Direct Drive (GT12-10DD)	1
29	4CA-00-156M-	Capacitor 15 µF 370VAC 70C 60 Hz	1
30	3BM-75-4SDD-	Motor Blower 3/4 HP Direct Drive 4SP EMERSON	1
31	3BM-75-4SDD-	Motor Blower 3/4 HP ECM Ecotech EMERSON	1
32	1SB-00-BUMR-	Bracket Motor Mounting Direct Drive Blower	1
33	3BM-50-4SDD-	Motor Blower 1/2 HP Direct Drive 4SP EMERSON	1
34	3BM-50-ECM0-	Motor Blower 1/2 HP ECM Ecotech EMERSON	1

10. START-UP TEST RESULTS

Model: _____ Serial Number: _____

Lowboy KLR _____ Lowboy KLF _____

Date of installation: _____

Installer (name & address): _____

START-UP TEST RESULTS

Size of unit (Btu/h): _____

Nozzle: _____ Oil Pressure (psi): _____

Chimney _____

Direct vent system (DVS) _____

Burner adjustments:

RIELLO **F3**/BF3 _____ *RIELLO F5/BF5* _____ BECKETT **AFG-LII** _____ Beckett **F3** _____

Turbulator: _____ Air Gate: _____

Air band: _____ Air shutter: _____

Smoke result: #0 _____ TRACE _____ #1 _____

Combustion Results: _____ CO₂ %

Chimney draft: _____ " W.C.

Ambient temperature: _____ °F

Gross flue temperature: _____ °F

Temperature rise: _____ °F (see page 39)

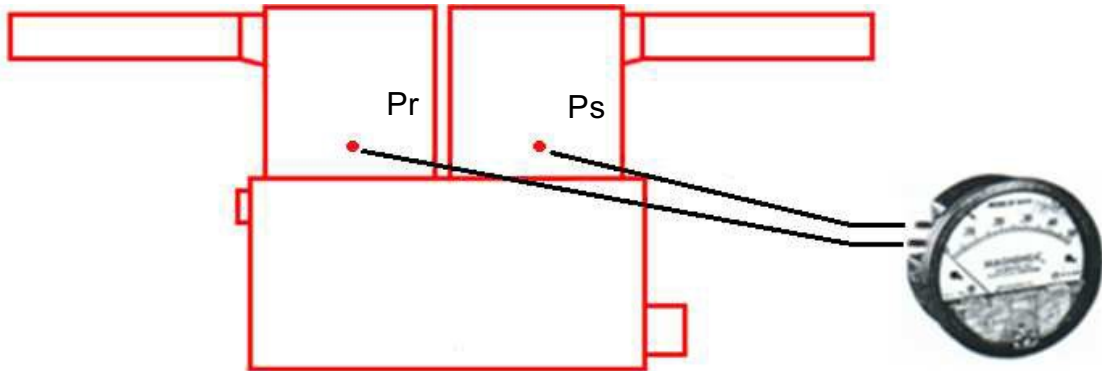
External total static pressure: _____ " W.C. (see page 39)

A/C Coil total resistance: _____ (see page 39)

TEST PROCEDURES

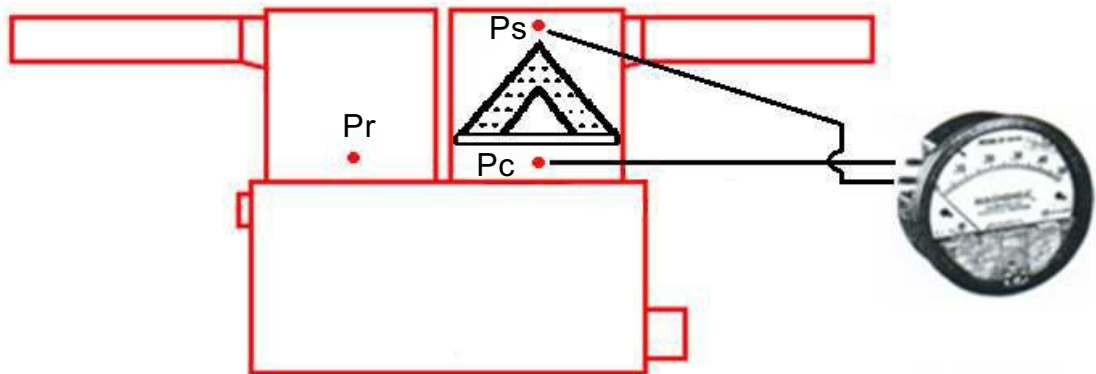
External Total Static Pressure Reading

Total Static Pressure = Supply Pressure (Ps) + Return Pressure (Pr)



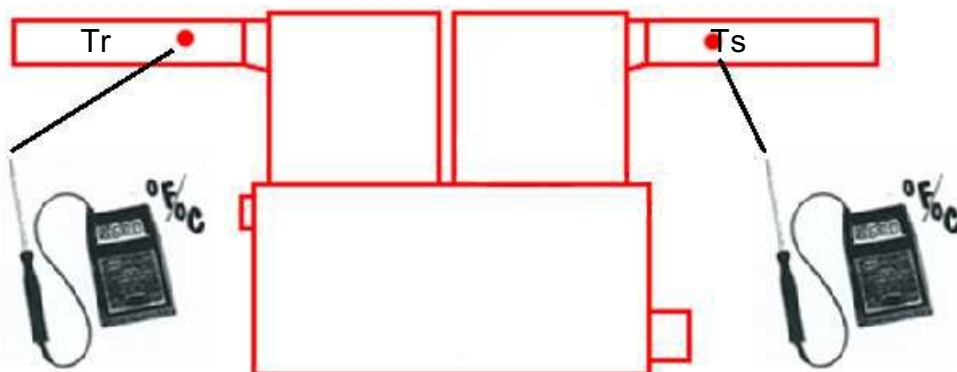
A/C Coil Total Resistance Reading

A/C coil total resistance = Coil Pressure (Pc) - Supply Pressure (Ps)



Temperature Rise Reading ***

Temperature rise = Supply Temp. (Ts) - Return Temp. (Tr)



*** Probe must not be in direct sight of heat exchanger.



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Our team of engineers, designers and technicians continually research and develop products to go beyond the demanding specifications of today's certifications.

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