

Installation, Operation and Service Manual



INSTALLATIONS MUST MEET ALL LOCAL AND FEDERAL CODES THAT MAY DIFFER FROM THIS MANUAL

Please read the manual in its entirety before beginning installation. This manual must be kept with the furnace for future reference.

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TABLE OF CONTENTS KLR-KLF Gas

| 1.0 | IMPORTANT SAFETY ADVICE | 3 |
|-----|--|----------------------------|
| 2.0 | PRODUCT INFORMATION | 5 |
| 3.0 | FURNACE INSTALLATION | 9 |
| 4.0 | ACCESSORIES INSTALLATION | 16 |
| 5.0 | BURNER INSTALLATION AND SPECIFICATIONS 5.1 ASSEMBLY & INSTALLATION OF BURNER 5.2 GAS-FIRED FURNACE LIGHTING INSTRUCTIONS 5.3 KLR TECHNICAL INFORMATION 5.4 KLF TECHNICAL INFORMATION | 18 18 19 20 21 |
| 6.0 | FURNACE OPERATION AND SETTINGS 6.1 BLOWER SETTING 6.2 FAN TIMER CONTROL BOARD (ST9103 A 1028) 6.3 (ST9103 A 1028) CONTROL BOARD SEQUENCE 6.4 SERVICING – FAN TIMER (ST9103 A 1028) | 21 22 22 23 24 |
| 7.0 | SERVICE 7.1 BURNER CLEANING NOTES | 26 29 |
| 8.0 | ELECTRICAL / WIRING DIAGRAMS | 30 |
| 9.0 | EXPLODED PARTS VIEW KLR-100 KLR-200 KLF-200 | 31 31 33 35 |
| 10. | START-UP TEST RESULTS | 37 |

1

WARNING: If the information in this manual is not followed exactly, a fire or explosion may result, causing property damage, personal injury or death.

- Do not store or use gasoline or other flammable vapors or liquid in the vicinity of this or any other appliance.
- WHAT TO DO IF YOU SMELL GAS
 - Do not try to light the appliance,
 - Do not touch any electrical switch; do not use any phone in your building,
 - Immediately call your gas supplier from an outside phone. Follow the gas supplier's instructions,
 - If you cannot reach your gas supplier, call the fire department.
- Installation and service must be performed by a qualified installer, service agency or the gas supplier.

NOTE: THE BURNER INSTRUCTION MANUAL AND THE BURNER USER'S INFORMATION MANUAL ARE CONSIDERED PART OF THIS MANUAL AND THEIR INSTRUCTIONS MUST BE FOLLOWED EXCEPT WHEN SPECIFICALLY MENTIONNED IN THIS MANUAL.

1.0 IMPORTANT SAFETY ADVICE

Pleas read and understand this manual before installing, operating or servicing the furnace. To ensure you have a clear understanding of the operating procedures of the unit please take the time to read the IMPORTANT SAFETY ADVICE section of this manual.

- Use only with Natural gas or Propane gas. Refer to the furnace rating plate.
- Install this furnace only in a location and position as specified in Section 3 of these instructions.
- Provide adequate combustion and ventilation air to the furnace space as specified in Section 3 of these instructions.

WARNING

FIRE OR EXPLOSION HAZARD

Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections, as specified in Section 5 of these instructions.

- Always install furnace to operate within the furnace's intended temperature-rise range with a duct system that has an external static pressure within the allowable range, as specified in Section 5 of these instructions. See furnace rating plate.
- When a furnace is installed so that supply ducts carry air circulated by the furnace to areas outside the space containing the furnace, the return air shall also be handled by duct(s) sealed to the furnace casing and terminating outside the space containing the furnace.
- This gas-fired furnace is not intended for installation in a residential garage.
- This furnace is not factory approved for installation at altitude higher than 2000 feet.
- Excessive exposure to contaminated combustion air will result in safety and performance related problems.
 - Sample List of Contaminants to be Avoided
 - The recommended source of combustion air is to use the outdoor air supply. However, the use of indoor air in most applications is acceptable except as follows:
 - 1. If the furnace is installed in a confined space it is recommended that the necessary combustion air come from the outdoors by way of attic, crawl space, air duct, or direct opening.
 - 2. If outdoor combustion air is used, there must be no exposure to the installations or substances listed in "3" below.
 - 3. The following types of installation may require OUTDOOR AIR for combustion, due to chemical exposures:
 - - Commercial buildings
 - - Buildings with indoor pools
 - - Furnaces installed in laundry rooms

- Furnaces installed in hobby or craft rooms
- Furnaces installed near chemical storage areas
- Exposure to the following substances in the combustion air supply may also require OUTDOOR AIR for combustion:
 - Permanent wave solutions
 - Chlorinated waxes and cleaners
 - Chlorine based swimming pool chemicals
 - Water softening chemicals
 - De-icing salts or chemicals
 - Carbon tetrachloride
 - Halogen type refrigerants
 - Cleaning solvents (such as perchloroethylene)
 - Printing inks, paint removers, varnishes, etc.
 - Hydrochloric acid
 - Cements and glues
 - Antistatic fabric softeners for clothes dryers
 - Masonry acid washing materials

WARNINGS

NEVER burn garbage or paper in the unit. **NEVER** store combustible material around it.

CAUTION

DO NOT START THE BURNER UNTIL ALL FITTINGS, COVERS AND DOORS ARE IN PLACE. **DO NOT** TAMPER WITH THE FURNACE OR CONTROLS, CALL A QUALIFIED BURNER TECHNICIAN. **DO NOT** STORE OR USE GASOLINE OR OTHER FLAMMABLE VAPOURS AND LIQUIDS IN THE VICINITY OF THIS UNIT OR ANY OTHER APPLIANCE.

DANGER

Do not use this furnace as a construction heater. Use of this furnace as a construction heater exposes it to abnormal conditions, contaminated combustion air and lack of air filtering. Failure to follow this warning can lead to premature furnace failure which could result in a fire hazard and/or bodily harm and/or material damage.

IMPORTANT

This manual contains instructional and operational information for the KLR / KLF GAS-FIRED FURNACE. Read the instructions thoroughly before installing furnace or starting the burner. Consult local authorities about your local FIRE SAFETY REGULATIONS. All installations must be in accordance with local state or provincial codes. Improper installation will result in voiding of warranty.

THE INSTALLATION OF YOUR GAS-FIRED FURNACE MUST CONFORM TO THE REQUIREMENT OF THE AUTHORITY HAVING JURISDICTION OR IN **THE ABSENCE** OF SUCH REQUIREMENTS, TO THE NATIONAL FUEL GAS CODE ANDSI Z223.1/NFPA 54 AND/OR NATIONAL GAS AND PROPANE INSTALLATION CODE CAN/CSA B149.1.

2.0 PRODUCT INFORMATION

CLEARANCE (minimum) TO COMBUSTIBLES

| Top of Supply Plenum | 1" | (25 mm) |
|---------------------------|-----|----------|
| Front (Maintenance) | 24" | (610 mm) |
| Rear (Maintenance) | 24" | (610 mm) |
| Side – Non-Access | 1" | (25 mm) |
| Side – Access maintenance | 24" | (610 mm) |
| Flue Pipe | 9" | (229 mm) |

Floor (Can be installed directly on combustible or non-combustible)

Furnaces for indoor installation on combustible flooring shall not be installed directly on carpeting, tile or other combustible material other than wood flooring.

DRAFT PRESSURE

Breech draft pressure -0.01" wc minimum

AIR/BLOWER DATA

Maximum external static pressure Maximum cooling unit capacity

Maximum air temperature rise High Limit temperature Thermostat anticipator 0.5" wc 3.0 tons... KLR-100 5.0 tons... KLR-200 5.0 tons... KLF-200 75 Degrees F 185F 0.2 Amps

MOTOR/BLOWER

KLR-100: 1/2 hp 4 Speed / G10-8 DD or 1/2 hp ECM / G10-8 KLR-200: 3/4 hp 4 Speed / GT12-10DD or 3/4 hp ECM / GT12-10 KLF-200: 3/4 hp 4 Speed / GT12-10DD or 3/4 hp ECM / GT12-10

FAN/HIGH LIMIT CONTROL

Honeywell ST9103A1028 Fan Center & Thermo-Disk (7" stem)

FUEL

Natural gas or Propane gas

ELECTRICAL - 120 Volts, 60 Hz

| Canada | Less than 12 amps, circuit protection 15 amps. |
|--------|--|
| USA | 13.3 amps, circuit protection 20 amps. |

FLUE-PIPE CONNECTION

5" Chimney

CLEANOUTS

Rear Cover (KLR) Front cover (KLF) & Burner Opening

AIR FILTERS

| KLR-100 | 20" x 20" x 2" non pleated UL approved |
|---------|--|
| KLR-200 | 15" x 20" x 2" & 20" x 20" x 2" Pleated (500FPM) UL approved |
| KLF-200 | 15" x 20" x 2" (2X) Pleated (500 FPM) UL approved |

PLENUM DIMENSIONS (KLR-100)

| Cold air return | (A) | 20" x 20" | (508 x 508 mm) |
|-----------------|-----|-----------|----------------|
| Hot air supply | (B) | 20" x 20" | (508 x 508 mm) |
| Plenum spacing | (C) | 2-1/8" | (54 mm) |

PLENUM DIMENSIONS (KLR-200)

| Cold air return (A) | 20" x 22" | (508 x 559 mm) |
|---------------------|-----------|----------------|
| Hot air supply (B) | 20" x 24" | (508 x 610 mm) |
| Plenum spacing (C) | 2-1/8" | (54 mm) |

PLENUM DIMENSIONS (KLF-200)

| Cold air return | (A) | 20" x 20" | (508 x 508 mm) |
|-----------------|-----|-----------|----------------|
| Hot air supply | (B) | 20" x 24" | (508 x 610 mm) |
| Plenum spacing | (C) | 2" | (51 mm) |







3.0 FURNACE INSTALLATION

GAS PIPING

Gas piping must conform to local requirements.

Install according to the applicable code such as NATIONAL FUEL GAS CODE ANDSI Z223.1/NFPA 54 AND/OR NATIONAL GAS AND PROPANE INSTALLATION CODE CAN/CSA B149.1.

The gas piping must be installed between the gas meter and the combination gas valve (located upstream of the Riello gas burner on the furnace. The gas valve has a knob acting as a shut-off valve to stop gas flow. It is recommended to install a manual shut-off valve upstream of the gas valve to facilitate service of the gas valve. The gas valve also has pressure tapping for inlet pressure as well as outlet pressure. The outlet pressure of the gas valve is also referred as manifold pressure in this manual.

If local codes allow the use of a flexible gas appliance connector, always use a new listed connector. Do not use a connector which has previously serviced another gas appliance

WARNING:

- Connect from the gas supply to the burner combination gas valve inlet using new, clean black iron pipe and malleable iron fittings only. Do not use copper, brass, cast iron or galvanized pipe or fittings.
- Provide support for gas piping. Do not rest weight of piping on burner gas valve.
- Apply pipe dope sparingly at all joints. Use only pipe dope listed for use with propane gas. Do not use pipe sealing tape. In doubt consult CSA B149.1 or NFPA 54 or the authorities having jurisdiction.
- Do not hold gas valve with a pipe wrench. Use crescent wrench or other smooth jawed device. Do not over-tighten.
- Failure to comply with above could result in severe personal injury, death or substantial property damage.
- 1. If possible, install a new gas line directly from the gas meter. If you are using an existing gas line, verify it is clean and in good condition and verify it is large enough to handle the load of all connected appliances. See the table below for guidance on pipe sizes.
- 2. When branching from a common gas line, do not tap from the bottom or horizontal sections, only from the side or top.
- 3. Install a main manual shutoff valve, sediment trap and ground joint union near the burner combination gas valve connection as shown below.



GAS SUPPLY PRESSURE

- Maximum supply pressure: 13 inches W.C.
- Minimum supply pressure: 7" inches W.C.
- •

WARNING:

 Do not expose the combination gas valve to gas pressures in excess of 14" W.C. The valve has a safety mechanism that interrupt the flow of gas over 14" W.C. In any event higher pressure could damage the valve seat, resulting in potentially hazardous conditions. When pressure testing at higher pressures, disconnect burner from gas line before testing.

- If the gas supply pressure can exceed 14 inches of water column at any time, you must install a lockup type gas pressure regulator in the gas supply piping, ahead of the main manual gas valve on the burner.
- The furnace and its gas connections must be leak tested before placing the boiler in operation.
- Enough combustion air should be provided to the gas-fired furnace in accordance with the section "Air for combustion and ventilation" of the National Fuel Gas Code ANSI Z223.1/NFPA 54 or clause 8,2, 8,3 or 8.4 of Natural gas and Propane installation code CAN/CSA B149.1, or applicable provisions of the local building codes.
- •

TEST AND PURGE GAS LINE

- 1. Read warning above.
- 2. Pressure test and purge the line. Pressure testing should be done by the gas supplier or utility, following all applicable codes.

| | Capacities thousand BTU/Hour | | | | | | |
|-----------|---|------------------|----------------|-----------------|--------------|--|--|
| 2 | for pipe carrying natural gas or propane | | | | | | |
| Pipe size | Total lengt | h of gas piping | from meter to | burner conne | ction (feet) | | |
| (Inches) | 20 | 40 | 60 | 80 | 100 | | |
| Natura | al gas @ 0.60 | specific gravity | with a pressu | re drop of 0.3 | " W.C. | | |
| 0.50 | 92 | 63 | 50 | 43 | 38 | | |
| 0.75 | 190 | 130 | 105 | 90 | 79 | | |
| 1.00 | 350 | 245 | 195 | 170 | 150 | | |
| 1.25 | 730 | 500 | 400 | 350 | 305 | | |
| Natura | al gas @ 0.60 | specific gravity | with a pressu | ire drop of 0.5 | " W.C. | | |
| 0.50 | 120 | 82 | 66 | 57 | 50 | | |
| 0.75 | 250 | 170 | 138 | 118 | 103 | | |
| 1.00 | 465 | 320 | 260 | 220 | 195 | | |
| 1.25 | 950 | 660 | 530 | 460 | 400 | | |
| Propar | ne gas @ 1.55 | specific gravit | y with a press | ure drop of 0.3 | 3" W.C. | | |
| 0.50 | 142.5 | 97.5 | 77.5 | 67.5 | 60 | | |
| 0.75 | 295 | 202.5 | 162.5 | 140 | 122.5 | | |
| 1.00 | 542.5 | 380 | 302.5 | 262.5 | 232.5 | | |
| Propar | Propane gas @ 1.55 specific gravity with a pressure drop of 0.5" W.C. | | | | | | |
| 0.50 | 185 | 127.5 | 102.5 | 87.5 | 77.5 | | |
| 0.75 | 387.5 | 262.5 | 215 | 182.5 | 160 | | |
| 1.00 | 720 | 495 | 402.5 | 340 | 302.5 | | |

PLACEMENT & VENTING

THE INSTALLATION OF YOUR GAS-FIRED FURNACE MUST CONFORM TO THE REQUIREMENT OF THE AUTHORITY HAVING JURISDICTION OR IN THE ABSENCE OF SUCH REQUIREMENTS, TO THE NATIONAL FUEL GAS CODE ANDSI Z223.1/NFPA 54 AND/OR NATIONAL GAS AND PROPANE INSTALLATION CODE CAN/CSA B149.1.

- **FLOOR SUPPORT** COMBUSTIBLE If required, support furnace on five (5) concrete blocks. Make sure the center of the furnace base is supported. For a furnace installed on a combustible floor, consult the applicable code and authorities having jurisdiction on this application. The floor must support the weight.
- CHIMNEY/VENT Breech is certified for 5" vent pipe. Keep vent/flue pipe as short as possible with min. 1/4" per foot upward slope. Vent/flue pipes MUST NOT pass through a ceiling. Maximum flue gas temperature is 480°F.

ADDITIONAL CHIMNEY INFORMATIONS

WARNING

CARBON MONOXIDE POISONING HAZARD

Failure to follow the steps outlined below for each appliance connected to the venting system being placed into operation could result in carbon monoxide poisoning or death.

When an existing furnace is removed from a common venting system, the common venting system is likely to be too large for proper venting of the appliances connected to it. At the time of removal of the existing furnace, the following steps shall be followed with EACH appliance remaining connected to the common venting system, while the other appliances remaining connected to the common venting system are not in operation:

- 1. Seal any unused openings in the venting system.
- 2. Visually inspect the venting system for proper size and horizontal pitch and determine there is no blockage or restriction, leakage, corrosion and other deficiencies which could cause an unsafe operation.
- 3. Insofar as is practical, close all building doors and windows and all doors between the space in which the appliances remaining connected to the common venting system are located and other spaces of the building. Turn on clothes dryer and any appliance not connected to the common venting system. Turn on any exhaust fans, such as range hoods and bathroom exhausts, so they will operate at maximum speed. Do not operate a summer exhaust fan. Close fireplace dampers.
- 4. Place in operation the appliance being inspected. Follow the lighting instructions. Adjust thermostat operation so appliance will operate continuously.

- 5. Test for spillage at the draft regulator outlet / draft hood opening after 5 minutes of main burner operation. Use the flame of a match or candle, or smoke from a cigarette, cigar, or pipe.
- 6. After it has been determined that each appliance remaining connected to the common venting system properly vents when tested as outlined above, return doors, windows exhaust fans, fireplace dampers and any other gas-burning appliance to their previous condition of use.
- 7. Any improper operation of the common venting system should be corrected so the installation conforms with the National fuel gas code ANSI Z223.1/NFPA 54 and/or the Natural gas and propane installation code CAN/CSA B149.1. When resizing any portion of the common venting system, the common venting system should be resized to approach the minimum size as determined by the appropriate tables in chapter 13 of the National fuel gas code ANSI Z223.1/NFPA 54 and/or the National fuel gas code ANSI Z223.1/NFPA 54 and/or the Natural gas and propane installation code CAN/CSA B149.1.
- Vent installations shall be in accordance with Part 10, Venting of Equipment, and Part 13, Sizing of Category I Venting Systems, CSA B199.1, of the National Fuel Gas Code, ANSI Z223.1/NFPA 54, and/or Section 7, Venting Systems and Air Supply for Appliances, and Appendix C, Vent Sizing Tables for Category I Natural Gas and Propane Appliances, of the Natural Gas and Propane Installation Code, CSA B149.1, the local building codes, furnace and the vent manufacturer's instructions.
- Multistory common venting is not permitted for the KLR/KLF gas fired furnaces.
- KLR/KLF gas fired furnaces MUST be vented vertically.
- The furnace shall be connected to a factory built chimney or vent complying with a recognized standard, or a masonry or concrete chimney lined with a lining material acceptable to the authority having jurisdiction. Venting into an unlined masonry chimney or concrete chimney is prohibited.

For furnaces for connection to gas vent or chimneys such as the KLR/KLF furnace, vent installation must be in accordance with "Venting of equipment" of the National fuel gas code ANSI Z223.1/NFPA 54 or "Venting systems and air supply for appliances" of the Natural gas and propane installation code CAN/CSA B149.1, or applicable provisions of the local building codes.

Vent connectors serving appliances vented by natural draft shall not be connected into any portion of mechanical draft system operating under positive pressure.

Use of cellular core PVC (ASTM F*891), cellular core CPVC or Radel (Polyphenolsulfone) in venting systems shall be prohibited. Connecting non-metallic vent pipe and fittings with thermal insulation shall be prohibited.

Horizontal portions of the venting system shall be supported to prevent sagging by installing support every 36 inches. The horizontal runs must be sloping upwards not less than 1/4 inch per foot from the boiler to the chimney connector.

A furnace shall not be connected to a chimney flue serving a separate appliance designed to burn solid fuel.

Provisions for adequate combustion and ventilation air shall be in accordance with one of the following:

1. Section 5.3, Air for Combustion and Ventilation, of the National Fuel Gas Code, ANSI Z223.1/NFPA 54,

2. Sections 7.2, 7.3 or 7.4 of Natural Gas and Propane Installation Code, CSA B149.1,

- 3. Applicable provisions of the local building code.
- CONDENSATION If you have condensation in your chimney, make sure that the chimney size is according to the tables in THE NATIONAL FUEL GAS CODE ANDSI Z223.1/NFPA 54 AND/OR NATIONAL GAS AND PROPANE INSTALLATION CODE CAN/CSA B149.1. The temperature at the entrance of the chimney can be increased by insulating the flue-pipe between the furnace and the chimney base. If this is not sufficient, consider cutting or removing some flue baffles in the furnace.
- **CHIMNEY/VENT** Furnace is approved for factory built chimney type "L" vents. Breech is certified for 5" vent pipe. Keep vent/flue pipe as short as possible with min. 1/4" per foot upward slope. Vent/flue pipes MUST NOT pass through a ceiling. Maximum flue gas temperature is 575°F.
- **COMBUSTION & VENTILATION AIR** Install openings and ductwork to the furnace room providing fresh outside combustion and circulation air for cooling the furnace casing, as installation code requires. If installed in a closed room, provide two free air ventilation openings of at least 8" x 12" (96 sq. in.) free flow area near ceiling and floor. Gas burners must have sufficient air to allow vent systems to operate properly.
- DRAFT Use approved DOUBLE ACTING draft control supplied for 5" pipe. Set specified draft minimum pressure of -0.01" wc. THE CHIMNEY MUST BE EQUIPPED WITH A DOUBLE ACTING DRAFT REGULATOR. FAILURE TO COMPLY WITH THIS MAY RESULT IN IMPROPER OPERATION LEADING TO POTENTIAL DANGEROUS OPERATION OF UNIT AND INJURIES TO PERSON AND LOSS OF LIFE.

ELECTRICAL Wire according to the National Electrical Code (Canadian Electrical Code in Canada) or local codes. Use a separately fused #12 electrical line directly from the service panel to the furnace junction box. Install a manual shut-off switch at the door or stairway to furnace room so furnace can be shut off remotely.

The furnace must be electrically grounded in accordance with local codes or, in the absence of local codes, with the National Electrical Code, ANSI/NFPA 70, and/or the Canadian Electrical Code, CSA C22.1, Part 1, if an external electrical source is utilized

The wiring shall conform with the temperature limitations of 63°F (35°C) rise.

The furnace shall be installed so the electrical components are protected from water.

CLEARANCES Before placing unit, review installation clearances as shown on furnace operating decal or section **PRODUCT INFORMATION**.

LOCATION Install the furnace close to chimney and central to ductwork.



4.0 ACCESSORIES INSTALLATION

BLOCKED VENT SWITCH (BVSO) FOR CANADIAN APPLICATION ONLY

This gas fired appliance MUST be installed with a blocked vent switch system on the chimney. A safety switch is included with the furnace to perform this function. It is the installer's responsibility to install the switch in accordance with the instructions provided. Not applicable for Direct Vent systems. **Field Controls Model: WMO-1 (Manual Reset)**

Switch Operation

Blocked vent switches are flue gas safety devices for detecting spillage of flue gases due to a blocked flue or inadequate draft. After detecting a problem, the switch de-energizes the system's burner control.

NEVER reset the switch unless the cause of the blockage has been corrected.

Installation

- 1) Drill a 5/8" hole in to the flue vent pipe near the appliance breech connection.
- 2) This hole must be before the draft regulator, vertically or horizontally.
- 3) Remove one of the securing nuts from the threaded tube of the safety switch.
- 4) Tighten the other securing nut onto the pipe as far as possible (Figure 1).
- 5) Insert the threaded tube end into the pierced hole of the flue vent pipe.
- 6) Install the securing nut on the safety switch tube, which protrudes into the flue vent pipe. Tighten the nut securely (Figure 1).



Figure 1 - Illustration Granby Industries

Wiring Instructions (BVSO)

Caution: Disconnect the electrical power when wiring the unit.

Wire the blocked vent switch in accordance with The National Electrical Code and applicable local codes. Wire the safety switch (BVSO) in series with the thermostat and the fan timer relay control (Figure 2).



Figure 2 - BVSO wiring diagram

System Test Procedure (BVSO)

- 1) With the power re-established, block the chimney or vent pipe downstream of the switch.
- 2) Adjust the thermostat to call for heat.
- 3) Once the heating system has started the blocked vent switch should shut down the burner within 10 minutes or sooner.
- 4) Once the system has cooled, the blocked vent switch can manually be reset.
- 5) This procedure should be tested a second time.
- 6) After testing the blocked vent switch the chimney should be cleared of obstruction and the heating system should be tested over a long run cycle.

If the block vent switch shuts down the system, check to ensure there is enough draft in the chimney and venting pipes.

AIR CONDITIONING

An air conditioning coil may be installed on the supply side **only**. Coils installed on the return side will cause condensation on the heat exchanger; this will shorten the heat exchanger life and may cause products of combustion to enter the house. Wire as per wiring label and diagram. **Height of the coil above the unit supply shall be at least 4" (102 mm).**



See A/C coil Manufacturers Requirements. To check the AC coil total air flow resistance, see procedure at page 38.

HUMIDIFIER

If a humidifier is installed ensure that no water can drip or run from it into the furnace. This would cause deterioration and void the furnace warranty.

5.0 BURNER INSTALLATION AND SPECIFICATIONS

5.1 ASSEMBLY & INSTALLATION OF BURNER

CONSULT THE BURNER INSTRUCTION MANUAL THAT IS INCLUDED IN THE BURNER BOX. In case of differences between the instructions on the burner instruction manual and this manual, the furnace instruction manual (this manual) must be followed. The instructions in the gas burner instruction manuals are detailed mounting, wiring, adjusting, testing and maintenance instructions that are specific to the burner used (Riello or Carlin). The specific adjustments for the furnace are detailed in the following pages. As a general guideline:

- 1) Use the burner instruction manual for general instructions.
- 2) Use this manual for specific instructions (such as for example, the initial air gate adjustment for a specific size of furnace with a specific burner).
- **RIELLO GAS BURNERS**
 - In the Section "Setting the burner", disregard the table and use the initial adjustments detailed for the appropriate unit with Riello burner in the section 5.2 of this manual below.
 - In the section "Air gate adjustment", disregard the table and use the information in section 5.2 below.
 - In the section "Combustion head settings", disregard the table and use the information in section 5.2 below.
 - In the section "Manifold pressures", disregard the table and use the information in section 5.2 below.
 - Disregard the "Pressure working chart" and the "Combustion chamber size" sections as those sections apply only for conversion burners.

COMBUSTION CHECKS

All combustion checks must be performed with an instrument capable of reading at least CO2, CO and temperature.

• RIELLO GAS BURNERS

- o Natural Gas Maximum CO2 is 10%
- Propane Gas Maximum CO2 is 12%
- Maximum Air free PPM reading of CO is 200.
- If any of these readings exceed the values above, adjust the air gate to increase the air intake to the burner.

AFTER PLACING THE FURNACE IN OPERATION, THE IGNITION SYSTEM MUST BE TESTED. THE METHOD OF TESTING IS AS FOLLOWS:

- Place the furnace in operation, by raising the thermostat, and observe a normal ignition of the burner.
- Lower the thermostat. This should shut off the burner.
- Close the manual shut-off gas valve that is upstream of the gas control.
- Place the furnace in operation again, by raising the thermostat.
- After a trial for ignition period, the burner control should go in lockout mode. A light on the red button on the burner ignition control will indicate this.

- To restart the furnace, open again the manual gas shut-off valve that you closed a few steps back..
- Press the red button on the ignition control. The burner should then retry its ignition and light the burner. If this sequence is not respected, consult the burner manual

5.2 GAS FIRED FURNACE INSTRUCTIONS



THERMOSTAT Connect the thermostat wires to the fan timer control board (ST9103).



MOTOR

| | | | | | |

5.3 TECHNICAL INFORMATION

| KLR Series | KLR-100 | KLR-200 | | |
|---------------------|---------------------------------------|---------|---------------------------------------|--|
| Riello Burner | G-120 Gas | | G-200 Gas | |
| Unit Model | KLR-R1-*087-03 (N/P) | | KLR-R2-*131-05 (N/P) | |
| Input (BTU/h) | 105,000 | | 155,000 | |
| Output (BTU/h) | 87,000 | | 131,000 | |
| Manifold Pressure | 3.7" W.C. Natural / 4.0" W.C. Propane | | 4.5" W.C. Natural / 3.8" W.C. Propane | |
| Orifice size | B5 Natural / B16 Propane | | B5 Natural / B16 Propane | |
| Max. Inlet Pressure | 11" W.C. Natural / 13" W.C. Propane | | 11" W.C. Natural / 13" W.C. Propane | |
| Min. Inlet Pressure | 7" W.C. | | 7" W.C. | |
| Comb. Head Setting | 3.0 | | 3.0 | |
| Air Gate Adjustment | 2.5 | | 2.5 | |
| Desired CO2 (%) | 9.3% Natural / 11.0% Propane | | 9.8% Natural / 11.6% Propane | |
| Efficiency (%) | 83.50 | | 83.50 | |

General Information

Motor info

| Temperature Rise (F) 75 (Max. 0.5" W.C. Static Pressure) 75 (Max. 0.5" W.C. Static Pressure) | 0.5" W.C. Static Pressure) 75 (Max. 0.5" W.C. Static Pressure) |
|--|--|
|--|--|

Static Pressure at 0.2" WC / 0.5" WC

| Blower | PSC ² | 1/2 hp | PSC | 3/4 hp | Blower | ECM | 1/2 hp | ECN | /I 3/4 hp |
|--------|------------------|---------|---------|---------|--------|---------|---------|---------|-----------|
| Speed | 0.2" wc | 0.5" wc | 0.2" wc | 0.5" wc | Speed | 0.2" wc | 0.5" wc | 0.2" wc | 0.5" wc |
| HI | 1375 | 1275 | 2120 | 2030 | HI | 1300 | 1230 | 2000 | 1910 |
| MHI | 1250 | 1170 | 1940 | 1875 | MHI | 1225 | 1160 | 1900 | 1835 |
| MED | | | | | MED | 1140 | 1050 | 1690 | 1660 |
| MLO | 1100 | 1075 | 1710 | 1650 | MLO | 1025 | 980 | 1610 | 1575 |
| LO | 875 | 850 | 1150 | 1050 | LO | 775 | 750 | 1060 | 1010 |

(*) In the Unit Model number, is specific information of the product for administration only.

NOTE: When checking input rate, TAKE INTO ACCOUNT THE PRESSURE AT THE GAS METER AND APPLY THE APPROPRIATE CORRECTION FACTOR IF THE GAS METER PRESSURE IS HIGHER THAN 7" W.C.

5.4 KLF TECHNICAL INFORMATION

KLF Series

KLF-200

KLF-R2-*131-05 (N/P)

155,000 131,000

4.5" W.C. Natural / 3.8" W.C. Propane

B5 Natural / B16 Propane 11" W.C. Natural / 13" W.C. Propane

7" W.C.

3.0

2.5

9.8% Natural / 11.6% Propane 83.50

G-200 Gas

Riello Burner

Unit Model Input (BTU/h) Output (BTU/h) Manifold Pressure Orifice size Max. Inlet Pressure Min. Inlet Pressure Comb. Head Setting Air Gate Adjustment Desired CO2 (%) Efficiency (%)

General Information

PSC motor info

Temperature Rise (F)

75 (Max. 0.5" W.C. Static Pressure)

See 5.2 for static pressure information

6.0 FURNACE OPERATION AND SETTINGS

SHUTTING FURNACE DOWN

POWER OFF Turn off main power breaker or disconnect.

FUEL OFF Shut off manual gas supply valve.

Always keep manual gas supply valve shut off if the burner is shut down for an extended period of time.

RESTARTING FURNACE

Follow this procedure before restarting a unit that has been shut down for an extended period of time.

INSPECTION Have the furnace/system serviced and inspected by a **qualified technician**.

FUEL Turn on gas supply and check that there are no leaks.

POWER Turn on power and check that the furnace starts and operates as usual.

OPERATION If the furnace/system fails to operate or operates in an unusual manner, call your service technician. If the burner fails to operate at any time, call a qualified burner technician.

6.1 BLOWER SETTING

Ensure power is off when adjusting blower setting. For heating, use the blower speeds to obtain a temperature rise of 75 degrees F. The Lo blower speed can be used for air circulation when neither heating nor cooling are required. Set blower speeds to match the installation requirements.

FAN & LIMIT CONTROL

Limit185F – Factory setFan On45 seconds after the burner startsFan OffAdjustable on board

THERMOSTAT ANTICIPATOR SETTING

Adjust to thermostat manufacturer's instruction.

6.2 FAN TIMER CONTROL BOARD (ST9103A 1028)

o "FAN OFF" Dip Switches adjustment



COMFORT ADJUSTMENTS

- Outlet air consistently too warm or too cold change the blower motor speed to give the specified air temperature rise.
- Outlet air gets too warm and burner shuts down increase air by changing the blower motor speed to give the specified temperature rise.
- Outlet air is too cold or too warm at the end of the heating cycle after the burner has turned off - adjust the "FAN OFF" dip switch on fan timer control board. Refer to the next figure.



FAN OFF" Dip Switch

OFF CYCLE AIR CIRCULATION (Factory settings)

- **LO SPEED** All **KLR / KLF** models have the Lo speed switch for optional constant air circulation during the furnace off cycle.
- **"FAN ON"** When "FAN ON" is selected on the thermostat, the blower will run constantly at the blower speed selected on the heating terminal. This is the equivalent of jumping terminals R and G on the ST9103 board.

6.3 ST9103A 1028 CONTROL BOARD SEQUENCE

ST9103 Heating Sequence

- 1) Thermostat calls for Heat.
- 2) Burner starts
- 3) Blower starts after 45 seconds
- 4) Burner shuts down after call for heat is satisfied
- 5) Blower stops according to adjusted (FAN OFF) Dip switch selection

ST9103 Cooling Sequence

- 1) Thermostat calls for cooling
- 2) Blower starts immediately
- 3) Cooling unit starts
- 4) Blower stops immediately after cooling demand is satisfied
- 5) Cooling unit stops

Honeywell ST9103A 1028 Electronic Board



6.4 Servicing - Fan Timer ST9103A 1028

Trouble shooting the Honeywell electronic board ST9103

Before trouble shooting the board, check for the 5 amp. fuse

For accurate trouble shooting, follow step by step the Trouble Shooting Chart.



| Step | Possible Cause Check-out procedure | | Corrective action | | | | | |
|---|------------------------------------|---|--|--|--|--|--|--|
| | No Heat | | | | | | | |
| 1 | Incoming supply | Check for 120 Volts between terminal S2 and 3 on electronic fan control | Yes - Move to next step No - Check breaker main power switch | | | | | |
| 2 | Transformer | Check for 120 Volts between terminal S3 and 4 on electronic fan control. Check for 24 Volts between terminal X and C on electronic fan control | Yes - Move to next step No - Check for bad connection Yes - Move to next step No - Change Transformer | | | | | |
| 3 | Electronic Fan | Check for 24 Volts between R and C | Yes - Move to next step No - Change the electronic board | | | | | |
| - | control | Check for 24 Volts between terminal W and C | Yes - Move to next step No - Check thermostat and wiring | | | | | |
| Warning: Make sure the quick connect cable is fully inserted on the board | | | | | | | | |
| | | Check for 120 Volts on each terminal of the high limit | Yes - Move to step # 5 No - Move to next step | | | | | |
| 4 | Limit Control | Check for 120 Volts coming from the main plug-in of the electronic fan control to the limit control | Yes - Move to next step No - Change the electronic fan control | | | | | |
| | | Check for 120 Volts coming out of the limit control | Yes - Move to step # 5 No - Failure on the limit control circuit . Temperature too high . Bad limit control | | | | | |

| Step | Possible Cause | Check-out procedure | Corrective action |
|------|---|--|---|
| | | No Heat | |
| 5 | Riello burner application | Check for 120 Volts on the black wire, contact (COM) on the burner activation relay | Yes - Move to next step No - Back to step # 4 or check for bad connection |
| | | Check if primary control is on reset | Yes - Press reset button No - Move to the next step |
| | | Check for continuity between the two wires yellow and violet on the burner activation relay | Yes - Move to next step No - Change the electronic fan contro |
| | | Check for 120 Volts on the contact (No) of the burner activation relay | Yes - Move to next step No - Change the burner activation rela |
| | | Check for 120 volts on the orange wire coming to the burner (L) | Yes - Failure on the burner No - Change the electronic fan control |
| 6 | Blower Low speed Check if the constant low | Check for 120 Volts at the "CONT" terminal on the electronic fan control | Yes - Move to next step No - Change the electronic fan contro |
| | Speed Switch IS ON | Check for 120 Volts on both side of the constant low speed switch | Yes - Check "LOW" speed on the blower motor No - Change the switch |

| Step | Possible Cause | Check-out procedure | Corrective action | |
|------|----------------------------------|--|---|--|
| | (No) Cooling /Heating | | | |
| 7 | Blower . High speed | Check for 24 Volts between G and C on electronic fan control | Yes - Move to next step No - Check thermostat and wiring; if it's OK, then change the electronic fan control | |
| | Cooling Speed | Check for 120 Volts at the "COOL" terminal of the electronic fan control | Yes - Check "COOL" speed on the blower motor No - Change the electronic fan control | |
| | Heating Speed (45 sec. delay) | Check for 120 Volts at the "HEAT" terminal of the electronic fan control | Yes - Check "HEAT" speed on the blower motor No - Change the electronic fan control | |

| Step | Possible Cause | Check-out procedure | Corrective action |
|--------------------------------------|-----------------------|---|---|
| Electronic air filter and Humidifier | | | |
| 8 | Condensing unit | Check for 24 volts between terminal Y and C on the electronic fan control | Yes - Compressor ON No - Check thermostat and wiring |
| 9 | Electronic air filter | Check for 120 Volts on terminal "EAC" of the electronic fan control (thermostat must call a Heat, Cool or Fan ON demand | Yes - Electronic filter failure No - Change the electronic fan control |
| 10 | Humidifier | Check for 120 Volts on terminal "HUM" of the electronic fan control (burner must be energized) | Yes - Humidifier failure No - Change the electronic fan control |

7.0 SERVICE

WARNING

ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD

Failure to follow safety warnings exactly could result in dangerous operation, serious injury, death or property damage.

Improper servicing could result in dangerous operation, serious injury, death or property damage.

- Before servicing, disconnect all electrical power to furnace.
- When servicing controls, label all wires prior to disconnecting.

Reconnect wires correctly.

• Verify proper operation after servicing.

REGULAR MAINTENANCE

Check complete operation **at least once a year**. Clean flue pipes on a regular basis. Replace flue pipes if there is any sign of corrosion or other problems. Gaskets should be checked and may have to be replaced.

BLOWER REMOVAL

This furnace has a blower sealing system, which is designed to be tight and rattle free. Refer to the instructions and pictures below.

- 1) Shut off oil and power to furnace.
- 2) Open blower compartment.
- 3) For KLF furnace only, remove air filter.
- 4) Disconnect the wiring to the blower motor.
- 5) Remove the four (4) wing nuts securing the blower side to the base panel bracket.



KLR

KLF

6) Slide the blower toward you and then lift the blower straight up. Shift the blower out of the furnace.



KLR

KLF

Put back the blower assembly using the reverse procedure. Ensure wiring and ground wires are correctly reconnected.

AIR FILTERS

To maintain furnace performance and safety, replace dirty filters at least once every heating season or as required. Use new approved disposable filters of the same size and type. Dirty, clogged or wrong sized filters will impair the furnace performance and may cause the furnace to shut down or overheat.

CLEANING HEAT EXCHANGER

Heat exchanger must be inspected every heating season. Refer to instructions and pictures below.



7.1 BURNER CLEANING NOTES

Your burner manufacturer has supplied instructions for servicing and maintenance should be performed as instructed.

Riello 40 G120 Gas Burner



Carlin EZGas PRO Burner Burner



PERFORM COMBUSTION TEST

Perform an annual combustion check on the gas burner.





9.0 EXPLODED PARTS VIEW





KLR-100 – Part List

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|----------------|---|-----|
| 1 | CAB-A0-0007-00 | Front Panel Assembly | 1 |
| 2 | CAB-A0-0005-00 | Right Panel Assembly | 1 |
| 3 | CAB-A0-0004-00 | Left Panel Assembly | 1 |
| 4 | CAB-A0-0006-00 | Divider Panel Assembly | 1 |
| 5 | CAB-A0-0011-00 | Base Panel Assembly | 1 |
| 6 | CAB-P0-0080-00 | Top Rear Panel | 1 |
| 7 | CAB-P0-0013-00 | Blower Door Panel | 1 |
| 8 | CAB-P0-0014-00 | Upper Divider | 1 |
| 9 | CAB-P0-0015-00 | Divider's Filler Gasket Bracket | 1 |
| 10 | 3HN-00-PULL-00 | Handle Flush Pocket Pull | 1 |
| 11 | HEX-A0-0001-00 | Heat Exchanger Assembly | 1 |
| 12 | HEX-P0-0053-00 | Pipe Baffle Low-Boy | 5 |
| 13 | INS-P0-0001-00 | Divider Filler Gasket - 5 Holes | 1 |
| 14 | ELB-A0-0008-00 | Electrical Assembly - Low-Boy Model | 1 |
| 15 | ELB-P0-0018-00 | Cover Electrical Box - Low-Boy Model | 1 |
| 16 | 4CB-00-FAN0-00 | ST9103A1028 Electronic Board | 1 |
| 17 | 4TF-00-40VA-00 | Transformer HTC-01A0BB01 40VA | 1 |
| 18 | 4RY-00-24V0-00 | Relay AE04001 24VAC Form C SPDT 24V | 1 |
| 19 | HEX-A0-0012-00 | Rear Collector Assembly | 1 |
| 20 | FAN-A0-0002-00 | Fan Motor Assembly KLR-100 PSC Motor | 1 |
| 21 | FAN-A0-0002-01 | Fan Motor Assembly KLR-100 ECM Motor | 1 |
| 22 | 3BU-10-08DD-00 | Blower 10" x 8" Direct Drive (G10-8DD) | 1 |
| 23 | 3BM-50-4SDD-01 | Motor Blower 1/2 HP Direct Drive 4SP EMERSON | 1 |
| 24 | 4CA-00-705M-00 | Capacitor 7.5 µF 370VAC 70C 60 Hz | 1 |
| 25 | 3BM-50-ECM0-02 | Motor Blower 1/2 HP ECM Ecotech EMERSON | 1 |
| 26 | 1SB-00-BUMR-00 | Bracket Motor Mounting Direct Drive Blower | 1 |
| 27 | INS-P0-0015-00 | Low-Boy Rear Insulation | 2 |
| 28 | 3AF-02-2020-01 | Filter Air 20" x 20" x 2" Non-Pleated (Strata Type) | 1 |
| 29 | INS-P0-0017-00 | Burner's Flange Insulation | 1 |
| 30 | 4SD-00-0185-00 | Control Limit Snap Disc (185°) Au to Reset (L185-30F) | 1 |
| 31 | 3SG-0P-1030-5A | Glass Sight Clear 1" NPT Hex With THD Seal | 1 |
| 32 | INS-P0-0018-00 | Sight Glass Insulation | 1 |



KLR-200 – Exploded Parts View

KLR-200 – Part List

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|----------------|---|-----|
| 1 | CAB-A0-0007-00 | Front Panel Assembly | 1 |
| 2 | CAB-A0-0012-00 | Base Panel Assembly | 1 |
| 3 | CAB-A0-0009-00 | Right Panel Assembly | 1 |
| 4 | CAB-A0-0008-00 | Left Panel Assembly | 1 |
| 5 | CAB-A0-0010-00 | Divider Panel Assembly | 1 |
| 6 | CAB-P0-0080-00 | Top Rear Panel | 1 |
| 7 | CAB-P0-0013-00 | Blower Door Panel | 1 |
| 8 | CAB-P0-0014-00 | Upper Divider | 1 |
| 9 | CAB-P0-0015-00 | Divider's Filler Gasket Bracket | 1 |
| 10 | 3HN-00-PULL-00 | Handle Flush Pocket Pull | 1 |
| 11 | HEX-A0-0003-00 | Heat Exchanger Assembly | 1 |
| 12 | HEX-P0-0053-00 | Pipe Baffle Low-Boy | 7 |
| 13 | INS-P0-0008-00 | Divider Filler Gasket - 7 Holes | 1 |
| 14 | ELB-A0-0008-00 | Electrical Assembly - Low-Boy Model | 1 |
| 15 | ELB-P0-0018-00 | Cover Electrical Box - Low-Boy Model | 1 |
| 16 | 4CB-00-FAN0-00 | ST9103A1028 Electronic Board | 1 |
| 17 | 4TF-00-40VA-00 | Transformer HTC-01A0BB01 40VA | 1 |
| 18 | 4RY-00-24V0-00 | Relay AE04001 24VAC Form C SPDT 24V | 1 |
| 19 | HEX-A0-0012-00 | Rear Collector Assembly | 1 |
| 20 | FAN-A0-0001-00 | Fan Motor Assembly KLR-200 PSC Motor | 1 |
| 21 | FAN-A0-0001-01 | Fan Motor Assembly KLR-200 ECM Motor | 1 |
| 22 | 3BU-12-00DD-00 | Blower 12" Direct Drive (GT12-10DD) | 1 |
| 23 | 3BM-75-4SDD-01 | Motor Blower 3/4 HP Direct Drive 4SP EMERSON | 1 |
| 24 | 4CA-00-156M-2B | Capacitor 15 µF 370VAC 70C 60 Hz | 1 |
| 25 | 3BM-75-4SDD-02 | Motor Blower 3/4 HP ECM Ecotech EMERSON | 1 |
| 26 | 1SB-00-BUMR-00 | Bracket Motor Mounting Direct Drive Blower | 1 |
| 27 | INS-P0-0015-00 | Low-Boy Rear Insulation | 2 |
| 28 | 3AF-02-2020-01 | Filter Air 20" x 20" x 2" Non-Pleated (Strata Type) | 1 |
| 29 | 3AF-02-1520-01 | Filter Air 15" x 20" x 2" Non-Pleated (Strata Type) | 1 |
| 30 | 4SD-00-0185-00 | Control Limit Snap Disc (185°) Au to Reset (L185-30F) | 1 |
| 31 | INS-P0-0017-00 | Burner's Flange Insulation | 1 |
| 32 | 3SG-0P-1030-5A | Glass Sight Clear 1" NPT Hex With THD Seal | 1 |
| 33 | INS-P0-0018-00 | Sight Glass Insulation | 1 |



KLF-200 – Part List

| ITEM | PART NUMBER | DESCRIPTION | QTY |
|------|----------------|---|-----|
| 1 | CAB-A0-0049-00 | Front Panel Assembly | 1 |
| 2 | CAB-A0-0052-00 | Base Panel Assembly | 1 |
| 3 | CAB-A0-0051-00 | Right Panel Assembly | 1 |
| 4 | CAB-A0-0050-00 | Left Panel Assembly | 1 |
| 5 | CAB-A0-0053-00 | Divider Panel Assembly | 1 |
| 6 | CAB-P0-0164-00 | Top Rear Panel | 1 |
| 7 | 3HN-00-PULL-00 | Handle Flush Pocket Pull | 1 |
| 8 | CAB-P0-0013-00 | Blower Door Panel | 1 |
| 9 | ELB-A0-0018-00 | Electrical Box Assembly | 1 |
| 10 | CAB-P0-0128-00 | Cover Electrical Box | 1 |
| 11 | 4TF-00-40VA-00 | Transformer HTC-01A0BB01 40VA | 1 |
| 12 | 4RY-00-24V0-00 | Relay AE04001 24VAC Form C SPDT 24V | 1 |
| 13 | 4CB-00-FAN0-00 | ST9103A1028 Electronic Board | 1 |
| 14 | 3AF-02-1520-01 | Filter Air 15" x 20" x 2" Non-Pleated (Strata Type) | 2 |
| 15 | HEX-A0-0011-00 | Heat Exchanger Assembly | 1 |
| 16 | HEX-P0-0064-00 | Pipe Baffle Hi-Boy | 11 |
| 17 | INS-P0-0018-00 | Sight Glass Insulation | 1 |
| 18 | INS-P0-0017-00 | Burner's Flange Insulation | 1 |
| 19 | 3SG-0P-1030-5A | Glass Sight Clear 1" NPT Hex With THD Seal | 1 |
| 20 | 4SD-00-0185-00 | Control Limit Snap Disc (185°) Au to Reset (L185-30F) | 1 |
| 21 | INS-P0-0020-00 | Hi-Boy Front Insulation | 2 |
| 22 | HEX-A0-0010-00 | Front Collector Assembly | 1 |
| 23 | CAB-P0-0156-00 | Front Door Panel | 1 |
| 24 | FAN-A0-0001-00 | Fan Motor Assembly KLR-200 PSC Motor | 1 |
| 25 | FAN-A0-0001-01 | Fan Motor Assembly KLR-200 ECM Motor | 1 |
| 26 | FAN-A0-0006-00 | Fan Motor Assembly KLF-200 PSC Motor | 1 |
| 27 | FAN-A0-0006-01 | Fan Motor Assembly KLF-200 ECM Motor | 1 |
| 28 | 3BU-12-00DD-00 | Blower 12" Direct Drive (GT12-10DD) | 1 |
| 29 | 4CA-00-156M-2B | Capacitor 15 µF 370VAC 70C 60 Hz | 1 |
| 30 | 3BM-75-4SDD-01 | Motor Blower 3/4 HP Direct Drive 4SP EMERSON | 1 |
| 31 | 3BM-75-4SDD-02 | Motor Blower 3/4 HP ECM Ecotech EMERSON | 1 |
| 32 | 1SB-00-BUMR-00 | Bracket Motor Mounting Direct Drive Blower | 1 |
| 33 | 3BM-50-4SDD-01 | Motor Blower 1/2 HP Direct Drive 4SP EMERSON | 1 |
| 34 | 3BM-50-ECM0-02 | Motor Blower 1/2 HP ECM Ecotech EMERSON | 1 |

10. START-UP TEST RESULTS

| Model: | Serial Number: | | |
|---------------------------------|----------------------|--|--|
| Lowboy KLR Lowboy KLF | | | |
| Date of installation: | | | |
| Installer (name & address): | | | |
| | | | |
| | | | |
| START-UP TEST RESULTS | | | |
| Size of unit (Btu/h): | | | |
| Input: Manifold Pressure: | | | |
| Chimney DVSystem | | | |
| | | | |
| Combustion Results: | CO ₂ % | | |
| Chimney draft: | " W.C. | | |
| Ambient temperature: | F | | |
| Gross flue temperature: | F | | |
| Temperature rise: | ℉ (see page 38) | | |
| External total static pressure: | " W.C. (see page 38) | | |
| A/C Coil total resistance: | " W.C. (see page 38) | | |





Granby Furnaces Inc. manufactures a full line of Gas-fired furnaces in its 70,000 square feet facility. Granby products are sold across Canada and the United States through a distribution network.

Our team of engineers, designers and technicians continually research and develop products to go beyond the demanding specifications of today's certifications.



Thank you for choosing Granby