

**NUPI AMERICAS, INC.** was established in North America around twenty years ago in Houston, TX. It has since relocated its North American operations to the low country of South Carolina in a modern manufacturing, warehouse and headquarters site. From this coastal location, NUPI Americas provides sales and marketing activities for the Americas, as well as, pipe extrusion, fabrication and also manufactures pre-insulated piping system products.

NUPI AMERICAS, INC. combines high productivity and constant high quality standards while being fully



Facility in Early Branch, SC

The synergy between research, production, quality control and postsales service allowed the company to obtain many international quality certifications for his various product ranges. nupi's market leadership has established our role in extremely competitive and highly technological fields such as the thermo-transformation of plastics and polymers.

This benchmark is well maintained thanks to high quality products and constant attention to our customers' needs and requirements, and by means of an effective team of people in post-sales service, effective and precise technical assistance and the training of installers.

Customers can rely on the best quality materials and precise manufacture, obtained through completely automated production systems, and continuous on time deliveries that perfectly integrate all business functions in real time.



Wharehouse in Early Branch, SC

## THE PRODUCT

The **NIRON brand consists of a Random Copolymer Polypropylene (PP-RCT)** pipe and fitting system produced by NUPI AMERICAS, manufactured to ASTM F2389 and CSA B137.11 Standards.

**NIRON** is a piping system used for all kinds of water applications including hot and cold potable water applications, hydronic heating applications, and both chilled water and cooling tower circulation pipes. The System can be used for large multi-family residential buildings, hotels, hospitals, malls, churches, schools, gymnasiums, cruise liners and merchant ships.

**The NIRON System is also used in industrial installations** for the conveyance of compressed air as well as a wide variety of chemical substances.

## **ADVANCED PP-RCT MATERIAL**

**NIRON** is manufactured from 100% Beta PP-RCT material, ahighly crystalline form of PPR which allows for up to twice the pressure rating at higher temperatures and superior chlorine resistance.

## **ABSOLUTE RELIABILITY**

Produced since 1982, the **NIRON System has been sold in all 5 continents.** Over 150,000 miles of pipes and fittings have been shipped with complete customer and installer satisfaction.

## CERTIFIED QUALITY

The NIRON System not only meets prestigious international quality standards, but also meets our own benchmarks. Quality to us quality stands for complete customer satisfaction. This is obtained exclusively through the supply of products having features that completely fulfil the application requirements and leave the customer with a desire to use the system again.



## **COMPLETE RANGE**

Pipes and fittings - **from ½" to 24"** - are available in a wide range of fittings and joining methods to solve any installation problem.

## LOW THERMAL EXPANSION

This is obtained thanks to the new composite **MULTILAYER piping** produced with an innovative coextrusion technology. The middle layer is made of PP copolymer reinforced with fiberglass to reduce the linear thermal expansion up to 73%.

## SPEED OF INSTALLATION

Unquestionably the biggest advantage of NIRON lies in the speed of installation.

Due to easy joining methods, time of installation can be reduced by up to 30 to 50%.



# THE PRODUCT

## NO CORROSION OR SCALING

Polypropylene is a poor conductor of electricity, so the NIRON System is cannot be affected by corrosion. Furthermore, thanks to its smooth inner surface, any type of lime incrustation is avoided.

## ENERGY EFFICIENCY AND SAVINGS

The low thermal conductivity and smooth wall of NIRON allows for considerable energy savings compared to metallic materials and saves on pumping costs.

## LOW NOISE INSTALLATION

The noise absorption properties and elasticity of this material soften noise and vibrations caused by the water flow and the water hammer effect.



## RESISTANCE TO EXTREME TEMPERATURES AND THERMAL EXPANSION

The NIRON System is tested to resist temperatures up to boiling water and freezing conditions. NIRON FG piping allows thermal expansion to be reduced to levels similar to copper piping.

## ABRASION RESISTANCE

The high resistance of NIRON pipes eliminates erosion problems and allows high speed water flow.

## NO TOXICITY

The NIRON Systems is absolutely non-toxic, complies with many international health standards and is fully listed for potable water by NSF.

### **30 YEAR WARRANTY**

The NIRON System is covered by third party liability insurance in accordance to EC Standards no. 85/374 and to D.P.R no. 244 dated 24th May 1988 - Italian law.









# WIDE RANGE OF JOINING METHODS

NIRON System offers the widest range of joining options of any PPR product line with five primary joining methods and a complete range of fitting sizes. It can be joined by butt fusion and electrofusion through 24".

## **SOCKET FUSION**

For full pressure joining with a full range of fittings in ½" through 5" sizes. Joints can be made using hand held tools and in large sizes with bench-style tools for maximum effectiveness.



## **BUTT FUSION**

Butt fusion with long spigot fittings starting at 2" and through 24". Butt fusion is often a more fabrication friendly technique compared to socket fusion in sizes of 2" through 5", and customers can take advantage of this feature of the NIRON System.



## **ELECTROFUSION AND ELECTROLET™ WELDING**

Electrofusion offers a superior and cost effective ability to solve difficult installation challenges. NIRON is the only PPR system available with a full fitting system allowing electrofusion in sizes of ½" through 8". NIRON fittings are manufactured using single wire technology, which means welds are fused simultaneously for every elbow, tee and reducer for highly efficient labor rates. NIRON electrofusion may be performed from 10" through 24" using NIRON couplings.



## **COMPRESSION**

NIRON can be joined using a compression method, by the hand tightening of compression nuts of fittings and couplings. A full range of fittings are available in sizes of ½" through 4". The system is rated to 150 PSI at ambient temperatures, and is rated to 90 psi for temperatures of up to 160°F in sizes through 2 inch and to 90 PSI for temperature of up to 140°F in sizes of 2½" through 4 inch. NIRON compression fittings and couplings may be disassembled and re-used, which adds versatility. Transition couplings are also available for connection to copper and copper-tube size systems.

## INSTABRANCH™ AND INSTAHEADER™ WELDING

NIRON offers a full variety of fittings that allow small diameter branches to be readily fused into larger pipes without the expense of adding reducing tees. NIRON has saddles available which allow both socket fusion outlets, as well as long spigot outlets (in select sizes). In addition, saddle parts are available with female threaded adapters, as well as male transition parts to allow for a variety of PEX transitions. Custom headers can be created on site, or in the fabrication shop to prefabricate any kind of header combination that is required. Instabranch welding offers substantial labor savings in comparison to branch installations involving copper or steel piping.



# PRODUCT RANGE

#### **NIRON PIPING SYSTEM**

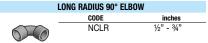
#### NIRON CLIMA PIPE

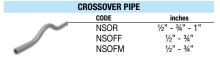


**MULTILAYER PP-RCT PIPE GREY** SDR 7.3 from 1/2" to 10" SDR 9 from 1" to 12" SDR 11 from 11/4" to 20" SDR 17 from 2" to 24"

PIPE LENGTH 20/40 FT

## **FITTINGS**





90° FI BOW

	CODE	inches	
_	NG (SOCKET	NG (SOCKET FUSION)	
		from 1/2" to 5"	
	NG_MM (LON	G SPIGOT)	
~ ~	SDR 7.3	from 2" to 10"	
	SDR 11	from 2" to 20"	
	) SDR 17	from 2" to 24"	

## **FEMALE THREADED 90° ELBOW**



inches from ½" x ½" NPT to 2" x 2" NPT CODE NGF

#### MALE THREADED 90° ELBOW



CODE inches from ½" x ½" NPT to 1" x 1" NPT

## FEMALE THREADED BACK PLATE 90°



CODE inches 1/2" x 1/2" NPT NTFR

#### FEMALE THREADED WINGED 90° ELBOW



CODE inches ½" x ½" NPT

#### MALE THREADED WINGED 90° ELBOW



CODE inches ½" x ½" NPT

#### TEMPLATE FOR EXTERNAL BATH TAPS CODE NGVF



inches ½" x ½" NPT 34" x 1/2" NPT

### FEMALE THREADED 90° ELBOW FOR TEMPLATE



CODE inches ½" x ½" NPT NGOF 34" x 1/2" NPT

### MALE THREADED 90° ELBOW FOR TEMPLATE



½" x ½" NPT

#### STREET 90° FLROW



CODE inches NGMF from 1/2" to 11/4"

#### FEMALE THREADED STREET 90° ELBOW



CODE inches NGMFF ½" x ½" NPT

#### 45° ELBOW



CODE inches NC45 (SOCKET FUSION) from 1/2" to 5" NC45\_MM (LONG SPIGOT) SDR 7.3 from 2" to 10" SDR 11 from 2" to 20" SDR 17 from 2" to 24'

#### 22.5° ELBOW CODE inches NC22 **SDR 7.3** from 3" to 10" SDR 11 from 3" to 20" **SDR 17** from 3" to 24"

#### STREET 45° ELBOW



CODE inches NC45MF from 1/2" to 1'

### 90° TEE



NT (SOCKET FUSION) from 1/2" to 5" NT\_MM (LONG SPIGOT) **SDR 7.3** from 2" to 10" from 2" to 20" **SDR 11** SDR 17 from 2" to 24"



CODE inches from 1/2" x 1/2" NPT to 1"x1" NPT

#### FEMALE THREADED TEE W/NPT STAINLESS STEEL



CODE inches from ½" x ½" NPT NTF\_SS to 1" x 1" NPT

#### MALE THREADED TEE W/NPT LEAD FREE BRASS



inches from ½" x ½" NPT CODE MTM to 1" x 1" NPT

#### MALE THREADED TEE W/NPT STAINLESS STEEL



CODE inches from ½" x ½" NPT NTM SS to 1" x 1" NPT

## REDUCING TEE



inches NTR (SOCKET FUSION) from 34"x 1/2" to 5"x4"

NTR MM (LONG SPIGOT) SDR 11 from 3"x11/4" to 10"x8" SDR 17 from 3"x11/4" to 10"x8"

#### MALE BRANCH REDUCING TEE - LONG SPIGOT



CODE inches SDR 11 from 6"x 2" to 20"x18" from 6"x 2" to 24"x22" **SDR 17** 

#### SOCKET BRANCH FUSION REDUCING TEE



CODE NTRF SDR 11 from 3"x11/4" to 14"x3"

#### 45° LATERAL WYE - LONG SPIGOT



CODE NWYE **SDR 7.3** from 3" to 6" from 3" to 12" SDR 9 from 3" to 16" **SDR 11 SDR 17** from 3" to 20"

#### REDUCED CROSS - SOCKET FUSION



inches from 1¼" x ½" x ½" x 1¼" to 114" x 34" x 34" x 114"

#### REDUCER CODE



NR (SOCKET FUSION) from 34" x 1/2" to 5"x 4" NR\_MM (LONG SPIGOT) SDR 7.3 from 2"x11/4" to 12"x10" SDR 11 from 21/2"x11/4" to 20"x18" SDR 17 from 21/2"x11/4" to 24"x22" NRCC (SHORT SPIGOT) SDR 7.3 from 6"x3" to 10"x8" SDR 11 from 10"x6" to 20"x18" SDR 17 from 10"x6" to 24"x22"

inches

inches

from 1/2" to 5"

## COUPLING CODE MMAN

## FEMALE THREADED ADAPTER - SOCKET FUSION



CODE inches (W/LEAD FREE BRASS) NRFF\_L (STANDARD BRASS) NRFF SS (W/NPT STAINLESS STEEL) from 1/2"x1/2" NPT to 5"x4" NPT

#### MALE THREADED ADAPTER



inches (W/LEAD FREE BRASS) CODE NRFM NRFM\_L (STANDARD BRASS) NRFM\_SS (W/NPT STAINLESS STEEL) from 1/2" x 1/2" to 5" x 4" NPT

### FEMALE THREADED ADAPTER - LONG SPIGOT



CODE inches NRFF (W/LEAD FREE BRASS) from 1/2" x11/2" to 5"x4"NPT

#### MALE THREADED ADAPTER - LONG SPIGOT



CODE inches
NRFM (W/LEAD FREE BRASS) from 1/2" x11/2" to 5"x4"NPT

## PEX ADAPTER (COLD EXPANSION)



CODE inches

NPR (SOCKET FUSION) COLD EXPANSION ASTM1960 from 1/2"x1/2" to 11/2"x2" CRIMP RING ASTM1807 from 1/2"x1/2" to 11/2"x1" NPR\_11 (LONG SPIGOT) SDR11 from ½"x½" to 1½"x2"

#### COPPER ADAPTER WITH SOCKET END



CODE NCUA I from 1/4"x1/4" to 11/4"x 11/4"CTS

# PRODUCT RANGE

#### **COPPER STUB OUT TRANSITION FITTING**



CODE

from 1/2"x1/2" to 1"x 1"CTS

#### COPPER STUB OUT ELBOW TRANSITION FITTING

CODE NCUTC L

from 1/2"x1/2" to 1"x 1"CTS



#### **GROOVED MECHANICAL COUPLING ADAPTER**



CODE NRV STAINLESS STEEL SDR 11from 11/2"x 11/2" to 5"x4"

CARBON STEEL SDR 11 from 6"x 6" to 12"x12'

#### ALL-PLASTIC UNIONS WITH SOCKET FUSION ENDS



CODE inches NBRE from 1/2" to 11/4"

#### UNION W/STANDARD BRASS NUTS AND SOCKET FUSION ENDS



CODE from 1/2"x 1/2" to 2"x2" NCSJ

## INSTABRANCH™ WELDING SOCKLET W/SOCKET FUSION OUTLET



CODE from 11/2"x11/4" to 3"x14"

#### INSTABRANCH™ WELDING SOCKLET W/SOCKET FEMALE OUTLET



CODE inches NGSF (W/LEAD FREE BRASS) NGSF\_L (STANDARD BRASS) NGSF\_SS (W/NPT STAINLESS STEEL) from 11/4"x11/2" to 24"x1" NPT

### INSTAHEADER™ PEX ADAPTER (COLD EXPANSION - ASTM F 1960)



inches from 1¼"x½" to 5"x1" CODE

## INSTAHEADER™ PEX ADAPTER (CRIMP RING - ASTM F 1807)

**END CAP** 



NPGSCR from 11/4"x1/2" to 5"x1"



inches NCC (SOCKET FUSION) from 1/2" to 5" NCC\_M (LONG SPIGOT) SDR 7.3 from 6" to 10" SDR 11 - 17 from 2" to 24" NCC\_MS (SHORT SPIGOT)

SDR 7.3-11-17 from 10" to 24"

inches

#### STUB FLANGE



NCOSA (SOCKET FUSION) from 1" to 5" NCRT (LONG SPIGOT) SDR 7.3 from 1" to 10" from 1" to 20" SDR 11 SDR 17 from 2" to 24" NCRT\_S (SHORT SPIGOT) SDR 7.3 from 4" to 10" **SDR 11** from 14" to 20" **SDR 17** from 14" to 24"

#### **BACKING RING ANSI/ASA 150**



CODE inches FLAACPP from 1" to 10" FLAVN from 12" to 22" 24" FLAAC

## **GASKET LOW - STRESS EPDM** GRET



inches from 1" x 24"

ANCHOR POINT	
 CODE	inches
NAP	from 6" x 12"

#### **ELECTROFUSION FITTINGS**

#### **ELECTROFUSION COUPLING**



CODE NME **SDR 7.3** from 1/2" to 10" SDR 11 from 3" to 20" SDR 17 from 6" to 24"

#### **ELECTROFUSION REDUCER**



CODE inches NRDF from 1/2"x 3/4" to 10"x 8"

## **ELECTROFUSION 30° ELBOW**



NCEM30 SDR 11 from 3" to 8"

### **ELECTROFUSION 45° ELBOW**



CODE NCFM SDR 11 from 1" to 10"

### **ELECTROFUSION 90° ELBOW**



CODE inches NGEM SDR 11 from 1/2" to 10'

#### **ELECTROFUSION TEE**



CODE inches NTCE from 1/2" to 8" SDR 11

### **ELECTROLET™ BRANCH FITTINGS**



CODE SDR 11 from 11/4"x3/4" to 12"x5" HIGH VOLUME from 8"x3" to 24"x6"



NCOL\_PR WITH PEX ADAPTER SDR 11 from 11/4"x1/2" to 12"x4"



NCOLF F FEMALE THREADED SDR 11 from 11/4"x1/2" to 12"x4" NCOLM\_F MALE THREADED SDR 11  $^-$  from 1¼"x½" to 12"x 2"



NCOLVPR W/VALVE PEX ADAPTER SDR 11 from 11/4"x1/2" to 12"x1"

NCOLTLV W/VALVE PEX ADAPTER HIGH VOLUME from 14"x 2" to 24"x3"

#### **VALVES**

#### PPR TRUE UNION BALL VALVE - SOCKET ENDS CODE

NRSPPRCT



inches from 1/2" to 4"



#### PPR TRUE UNION BALL VALVE - SPIGOT ENDS



CODE NRSPPRCTS from 3/4" to 4" **SDR 11** 

#### STANDARD BRASS - TRUE UNION BALL VALVE



NRSFN from 1¼" to 2"

#### PP-RCT COMPRESSION FITTING

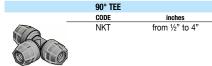


COUPLING CODE inches from ½" to 4" NKMAN

#### 90° FLBOW CODE from 1/2" to 4" NKG



REDUCER	
CODE	inches
NKR	from ¾"x½" to 4"x3"



## FOR SPECIAL APPLICATIONS

#### WE SUGGEST











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