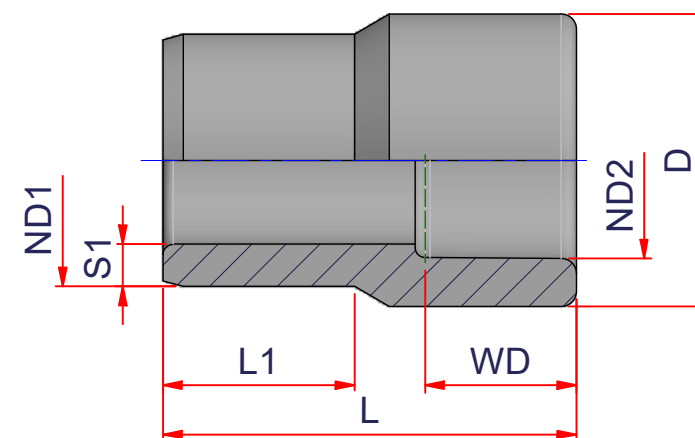
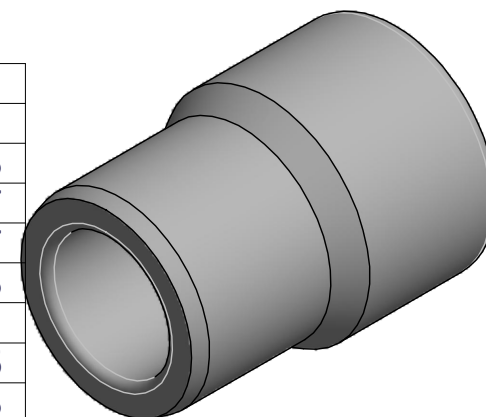


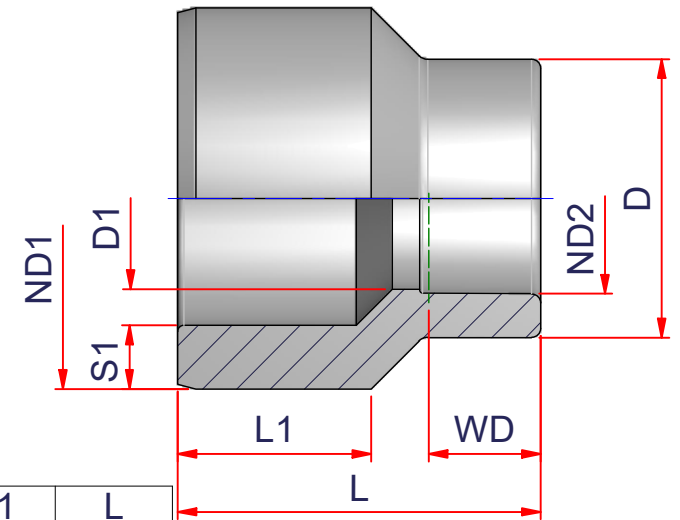


NOTE: WD = welding depth / insertion depth

CODE	ND1	S1	ND2	D1	D	WD	L1	L
27NR2520	3/4" => 25 mm	0.17	1/2" => 20 mm	-	1.14	9/16	0.75	1.61
27NR3225	1" => 32 mm	0.21	3/4" => 25 mm	-	1.38	5/8	0.87	1.73
27NR4032	1" 1/4" => 40 mm	0.26	1" => 32 mm	-	1.81	11/16	0.98	1.97
27NR5040	1" 1/2" => 50 mm	0.33	1" 1/4" => 40 mm	-	2.21	13/16	1.10	2.17
27NR6350	2" => 63 mm	0.41	1" 1/2" => 50 mm	-	2.76	15/16	1.26	2.13
27NR7563	2" 1/2" => 75 mm	0.49	2" => 63 mm	-	3.27	1 1/16	1.42	2.91
27NR9075	3" => 90 mm	0.59	2" 1/2" => 75 mm	-	3.78	1 3/16	1.46	3.15
27NR11090	3" 1/2" => 110 mm	0.72	3" => 90 mm	-	5.12	1 5/16	2.17	4.33
27NR125110	4" => 125 mm	0.82	3" 1/2" => 110 mm	-	5.47	1 7/16	1.97	4.49

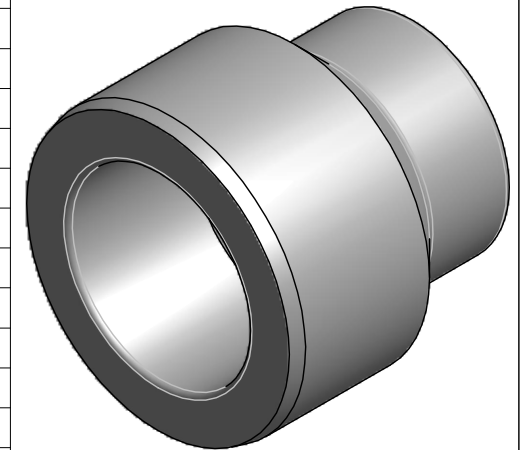


	ITEM: NR	DESC: REDUCING BUSHING - SOCKET FUSION		DRAWING No NI10142	
				SHEET OF 1 3	REV. -6
C:\Vault_Temp\Disegni\Schede Tecniche\Niron Grey inches\Socket Fusion Fittings\NI10142.dwg					
www.nupiamericas.com - info@nupiamericas.com		All dimensions have to be considered in inches with 5% tolerance if not otherwise mentioned excluding values as per standard ASTM F2389			



NOTE: WD = welding depth / insertion depth

CODE	ND1	S1	ND2	D1	D	WD	L1	L
27NR3220	1" => 32 mm	0.21	1/2" => 20 mm	0.63	1.06	9/16	0.87	1.52
27NR4020	1" 1/4 => 40 mm	0.26	1/2" => 20 mm	0.63	1.14	9/16	0.98	1.77
27NR4025	1" 1/4 => 40 mm	0.26	3/4" => 25 mm	0.83	1.38	5/8	0.98	1.77
27NR5020	1" 1/2 => 50 mm	0.27	1/2" => 20 mm	0.63	1.14	9/16	1.10	2.09
27NR5025	1" 1/2 => 50 mm	0.27	3/4" => 25 mm	0.83	1.38	5/8	1.10	2.09
27NR5032	1" 1/2 => 50 mm	0.27	1" => 32 mm	1.18	1.81	11/16	1.10	2.09
27NR6325	2" => 63 mm	0.41	3/4" => 25 mm	0.83	1.38	5/8	1.26	3.36
27NR6332	2" => 63 mm	0.41	1" => 32 mm	1.18	1.81	11/16	1.26	3.36
27NR6340	2" => 63 mm	0.41	1" 1/4 => 40 mm	1.46	2.21	13/16	1.26	3.36
27NR7520	2" 1/2 => 75 mm	0.49	1/2" => 20 mm	0.76	1.04	9/16	1.38	2.48
27NR7525	2" 1/2 => 75 mm	0.49	3/4" => 25 mm	0.98	1.30	5/8	1.34	2.44
27NR7532	2" 1/2 => 75 mm	0.49	1" => 32 mm	1.10	1.69	11/16	1.35	2.48
27NR7540	2" 1/2 => 75 mm	0.49	1" 1/4 => 40 mm	1.46	2.10	13/16	1.36	2.48
27NR7550	2" 1/2 => 75 mm	0.49	1" 1/2 => 50 mm	1.97	2.60	15/16	1.34	2.32
27NR9050	3" => 90 mm	0.59	1" 1/2 => 50 mm	1.57	2.68	15/16	1.40	2.99
27NR11063	3" 1/2 => 110 mm	0.72	2" => 63 mm	2.32	3.46	1 1/16	1.81	3.15



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ITEM: **NR**

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DESC: REDUCING BUSHING - SOCKET FUSION



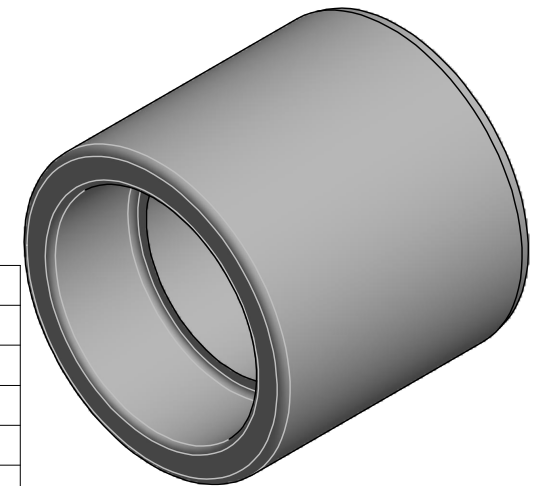
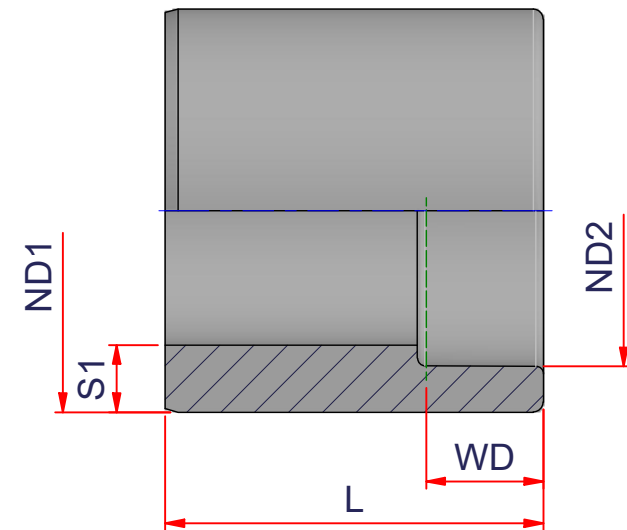
DRAWING No:
NI10142

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All dimensions have to be considered in inches with 5% tolerance if not otherwise mentioned excluding values as per standard ASTM F2389



NOTE: WD = welding depth / insertion depth

CODE	ND1	S1	ND2	D1	D	WD	L1	L
27NR9063	3" => 90 mm	0.59	2" => 63 mm	-	-	1 1/16	-	2.83
27NR11075	3" 1/2 => 110 mm	0.72	2" 1/2 => 75 mm	-	-	1 3/16	-	3.15
27NR12590	4" => 125 mm	0.82	3" => 90 mm	-	-	1 5/16	-	3.94
27NR160110	6" => 160 mm	1.05	3" 1/2 => 110 mm	-	-	1 7/16	-	4.13
27NR160125	6" => 160 mm	1.05	4" => 125 mm	-	-	1 9/16	-	4.13

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ITEM: **NR**

C:\Vault_Temp\Disegni\Schede Tecniche\Niron Grey inches\Socket Fusion Fittings\NI10142.dwg

DESC: REDUCING BUSHING - SOCKET FUSION



DRAWING No:
NI10142

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3 3	-6

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All dimensions have to be considered in inches with 5% tolerance if not otherwise mentioned excluding values as per standard ASTM F2389