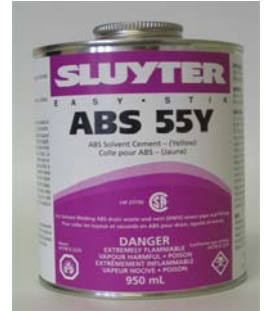


ABS 55Y SOLVENT CEMENT

ABS 55Y Standard Grade - Yellow

PRODUCT DESCRIPTION

ABS 55Y (Standard Grade) is medium bodied cement for all ABS pipe systems. Medium to fast setting. CSA certified for Drain, Waste and Vent (DWV) sewer pipe and fittings. Meets ASTM D-2235 requirements. Recommended for pipe up to 6" (152 mm) in diameter. Used with our approved CLEANER 33



DIRECTIONS FOR USE

Applying the Cement will require the use of CLEANER 33 and following the step-by-step procedure for cutting the pipe and preparing the surfaces. These procedures are set out in detail on the Cement and Primer container labels.

PACKAGING

The ABS 55Y Solvent Cement is packaged in a variety of metal container sizes and types, which include the screw top cans with an applicator dauber attached.

SAFETY DATA

It is extremely important to read the relevant safety data in the WHMIS section of the label and the relevant Material Safety Data Sheet, before using the product.

TYPICAL PROPERTIES

APPEARANCE:	Yellow liquid
VISCOSITY RANGE:	700-800 cps @ 23°C
FLAMMABILITY:	Extremely flammable
ODOUR:	Strong Ketone Odour. Use in well-ventilated areas
SOLVENT:	Toluene and Methyl Ethyl Ketone (MEK)
SPECIFIC GRAVITY:	0.86 to 0.90
FREEZING POINT:	<0°C
SHELF LIFE:	Approx. eighteen months stored in tightly closed containers at room temperature
FLASH POINT:	- 4°C TAG Closed Cup

SET UP TIME:	-1° C to 10° C	5 – 6 minutes
	10° C to 21° C	3 – 4 minutes
	21° C to 32° C	1 – 2 minutes

VOC INFORMATION: This product emits VOC's (volatile organic compounds) in its use. Always ensure that the use of this product complies with local VOC Emission Regulations, were they exist.

The VOC level is 580 grams/litre (SCAQMD Test Method 316A)