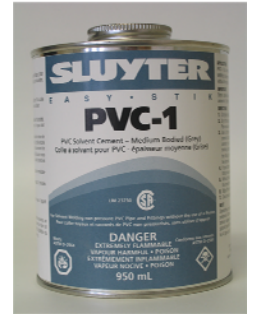


PVC 1 SOLVENT CEMENT

One Step PVC Cement - Used without Primer - Grey

PRODUCT DESCRIPTION

PVC-1 (Grey) is a medium bodied, CSA certified "one-step" cement for welding all non-pressure PVC DWV pipe and fittings up to 6" (152 mm) in diameter, without the use of a primer. Meets ASTM D-2564 requirements. To comply with Standards, the cement must be used with any CSA approved PVC DWV pipe and fittings, including Iplex SYSTEM 15® & SYSTEM XFR® PVC DWV pipe and fittings.



DIRECTIONS FOR USE

Applying the Cement will require a step-by-step procedure for cutting the pipe and preparing the surfaces. These procedures are set out in detail on the container labels and the cementing brochure.

PACKAGING

PVC-1 Solvent Cement is packaged in a variety of metal containers. Some of the package sizes are in screw top cans with an applicator dauber attached.

SAFETY DATA

It is important to read the relevant safety data in the WHMIS section of the label and the relevant Material Safety Data Sheet, before using the product.

TYPICAL PROPERTIES

APPEARANCE:	Clear heavy bodied liquid
VISCOSITY RANGE:	1500 - 2000 cps at 23°C
FLAMMABILITY:	Extremely flammable
ODOUR:	Strong Ketone Odour. Use in well-ventilated areas
SOLVENTS:	Tetrahydrofuran and Methyl Ethyl Ketone (MEK)
SPECIFIC GRAVITY:	0.90 to 1.00
FREEZING POINT:	<0°C
INCOMPATIBILITY:	Strong acids and strong bases. Chlorinated Solvents
SHELF LIFE:	Approximately twelve months in tightly closed containers
BOILING POINT:	65°C
FLASH POINT:	-17°C
VOC INFORMATION:	This product emits VOC's (volatile organic compounds) in its use. Always ensure that the use of this product complies with local VOC Emission Regulations, where they exist. <u>The VOC level is 650 grams/litre (SCAQMD Test Method 316A)</u>

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