

# FREESTANDING BATHTUB INSTALLATION GUIDE



Thank you for choosing Valley Acrylic Bath. This installation manual provides general information on the installation of our products.

All the information in this guide is based upon the most recent product information available at the time of this publication. Valley Acrylic reserves the right to make changes to product characteristics, packaging, or availability at any time without notice.

*Thank you for your purchase!*

## BEFORE YOU BEGIN

- Please read these instructions carefully before beginning your installation.
- Consult your local building codes to ensure that your installation complies with local standards.
- Remove the unit from its packaging. Before disposing, packaging and taking unit from your sales person, inspect the unit to make sure it is in good shape.
- Should inspection reveal any damage or defect in the finish, Contact Us. The warranty does not cover damages or defects in the finish once the unit has been installed. Valley's responsibility for shipping damages ceases upon delivery of the product in good order to the carrier. All complaints regarding damage due to transport must be made directly to the carrier.
- To protect the unit during installation, we suggest that you lay a piece of flat cardboard on the bottom and a moving blanket until you are ready to install it to prevent damage.
- Do not remove the protective polyethylene film from your product until installation is completed to ensure maximum protection from inadvertent damage, except in areas where two surfaces will be in permanent contact.
- Ensure that the floor is level and strong enough to support the weight of the unit.
- If your bathtub is equipped with both a whirlpool and an air system, space must be made for the air system's blower either inside or outside the alcove or island. If the blower cannot be installed under the bathtub, it can be located up to 9 feet away.
- Make sure an access panel - 30" x 15" (750 mm x 400 mm) must be located near the whirlpool pump and/or the air system blower to allow easy servicing.
- Access must be provided for each product component (water heater, light, nozzle, electronic and air control, faucet).
- Whirlpool and/or air systems must be connected before final installation (see the installation and user's guide for whirlpool and air systems).
- Please refer to your product's specification sheet and ensure that both your unit and build plan measure match the stated sizes.



### IMPORTANT INFORMATION

#### STRUCTURE INSTALLATION

**DO NOT** build the surrounding structure before receiving your unit. Structure measurements should be verified against the unit to ensure a proper fit.

#### PLUMBING

Make sure you install all plumbing and drainage before securing the unit. It is always recommended to have a Red Seal certified plumber do the plumbing installations.

Before drilling a hole in the floor for the drainpipe, make sure there are no hidden elements underneath (pipes, floor joists, heating ducts, electrical wires, etc).

#### LEVELING AND SUPPORT

The unit must be installed perfectly levelled. Level the unit using wood edges fixed to the floor under the wooden base or using mortar cement. All the legs must be in contact with the floor. If the leveling does not permit it, it is imperative to add a wood edge to support the bath or the shower.

You should check the leveling of this unit repeatedly during installation to see the best results.

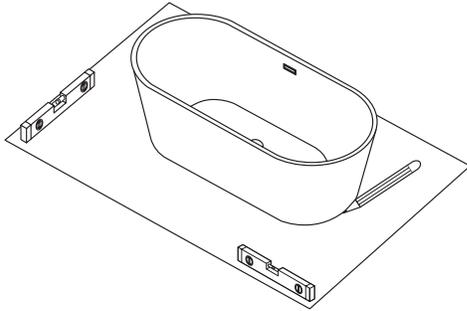
#### REQUIRED TOOLS

- Measuring Tape
- Pencil
- 3/16" (5mm) and 1/8" (3mm) drill bits
- Hole saw
- Electric drill
- Screwdriver
- Pliers
- Cutting Saw
- Level
- Safety glasses
- Water-resistant glue
- Silicone sealant
- No 8 x 1 1/4" screws (4.2mm x 32mm) Flat or Phillips head
- Mortar

 **TWO (2) PEOPLE REQUIRED** 

**01**

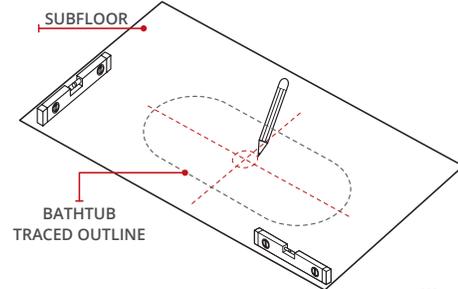
Place the tub on a finished, level floor in the desired location. Using a pencil, trace the outline of the base of the tub on the floor.



*Make sure the finished floor is perfectly leveled.  
It's difficult to fix the level of the floor with the bathtub in place over the finished floor.*

**02**

With the help of the bathtub, mark on the floor the position of the drain.

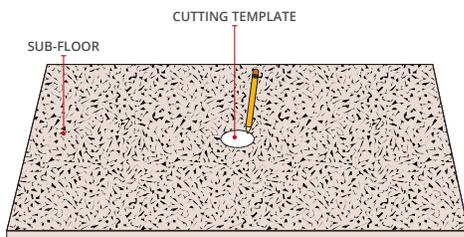


*We recommend our  
A10135 EASY DRAIN*

We recommend our **A10135 EASY DRAIN** (Freestanding bathtub drain)

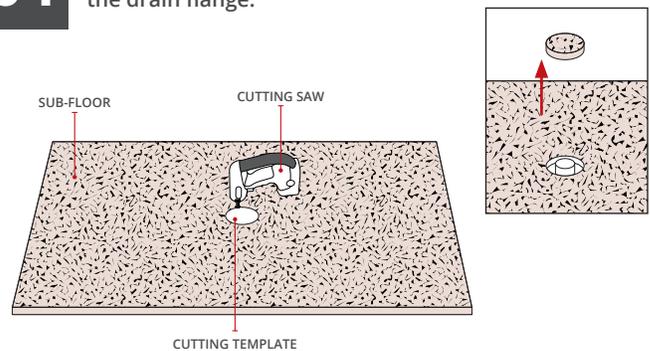
**03**

Mark on the wood sub-floor the cutting location for the drain flange.



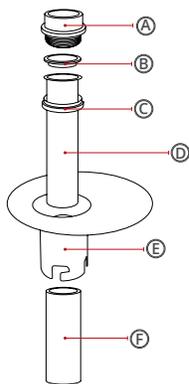
**04**

Cut 6-1/2" (165mm) hole into the wood sub-floor for the drain flange.

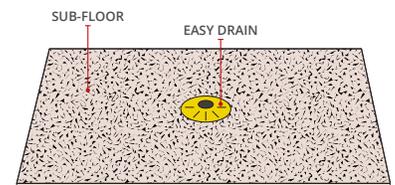
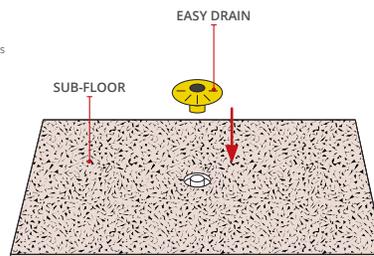


**05**

Assemble the drain (EASY DRAIN)

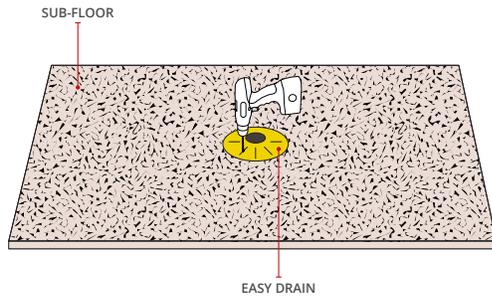


- (A) 1 1/2" male and female adaptors
- (B) Gasket
- (C) Nut
- (D) Easy Drain
- (E) Threaded brass tailpiece
- (F) ABS or PVC pipe

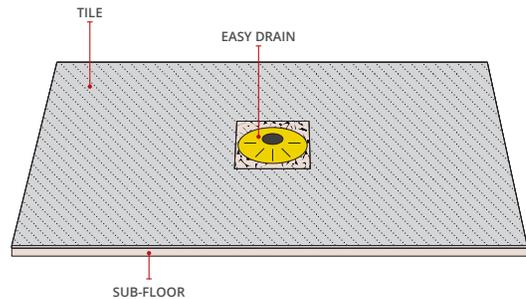


⚠️ **TWO (2) PEOPLE REQUIRED** ⚠️

**06** Screw the drain (EasyDrain) into place.

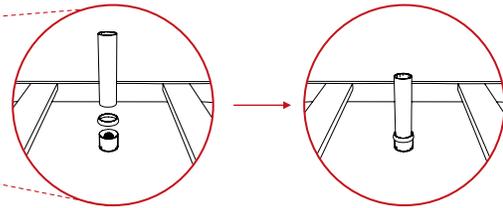
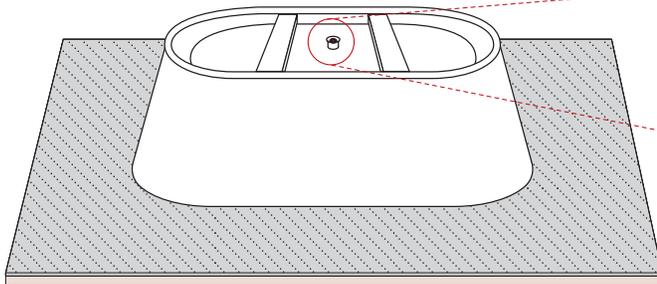


**07** Install the desired tile



**08** Turn the tub upside down for an easy installation. Ensure you have the correct Waste & Overflow.

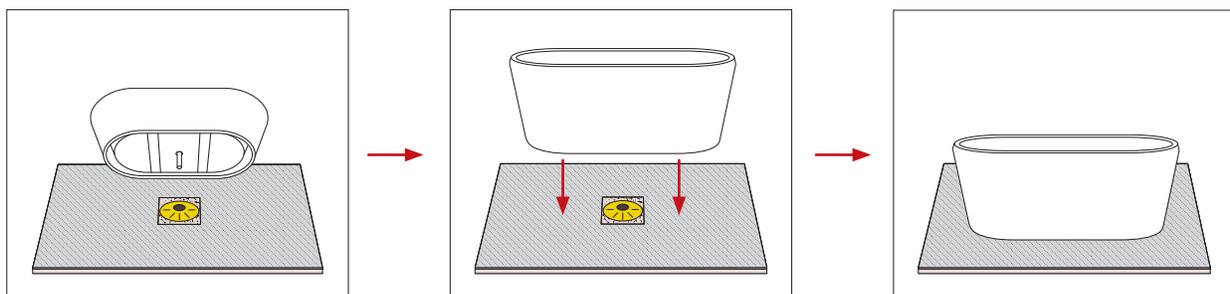
Affix the appropriate brass tailpiece to the waste & overflow.  
⚠️ **DO NOT CUT THE SUPPLIED BRASS TAILPIECE, DOING SO MAY CAUSE A LEAK.** ⚠️



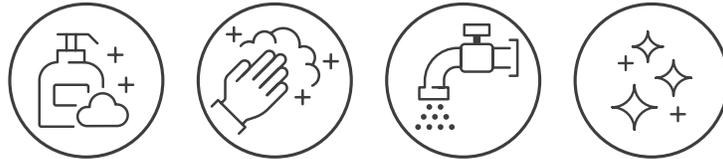
Ensure the measurements between the base of the drain and the P-Trap will accommodate the tailpiece.

⚠️ **APPLY LUBRICANT TO THE TAILPIECE** ⚠️

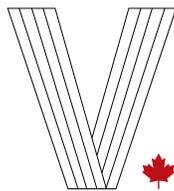
**09** Once the tailpiece is been installed on the waste & overflow, position the Tub and tailpiece in-line with the drain. Carefully lower the tub with the installed brass tailpiece as vertical as possible into the red collar in drain assembly.



### CARE AND MAINTENANCE



- Please clean your bath or shower on a regular basis using a soft cloth and a smooth, mild household dish soap and water. Rinse well with water and dry with a soft clean cloth.
- Never use abrasive cleaners, powders, pads, or liquids that contain abrasives. Avoid products such as Magic Erasers and scouring pads as these are abrasive and will damage the acrylic.
- Do not use aromatic solvents (essential oils), strong liquid cleansers, bleach, isopropyl alcohols, nail polish, nail polish remover, Wintergreen oil, dry cleaning solution, lacquer thinners, gasoline, pine oil or cleaners that contain bleach.
- If a bathmat is used, remove immediately after each use to allow the surface to dry.



**VALLEY<sup>+</sup>**

*...you dream it, we create it*

***Congratulations! You are now a part of the Valley Acrylic family!***