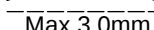
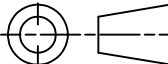


[illegible][illegible][illegible]

Technical drawing of a door. The drawing shows a side view of a door with a handle. The dimensions are indicated as 24.000 (width) and 0.000 (height).

No.	Revisions	Date	By/Par

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad: Annie		Date 26/03/2013	
Material Matière					
16 Ga H.R.P. & O. (1.4mm)					
Color Couleur		Asa-61 Grey		Finish Fini	
				Smooth	
Description				Detail Rev.	
5412ES 24" x 12" x 6" Enclosure Assembly					
Part Number Numéro Pièce				Rev.	
5412ES241206				0	
				1 2	

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

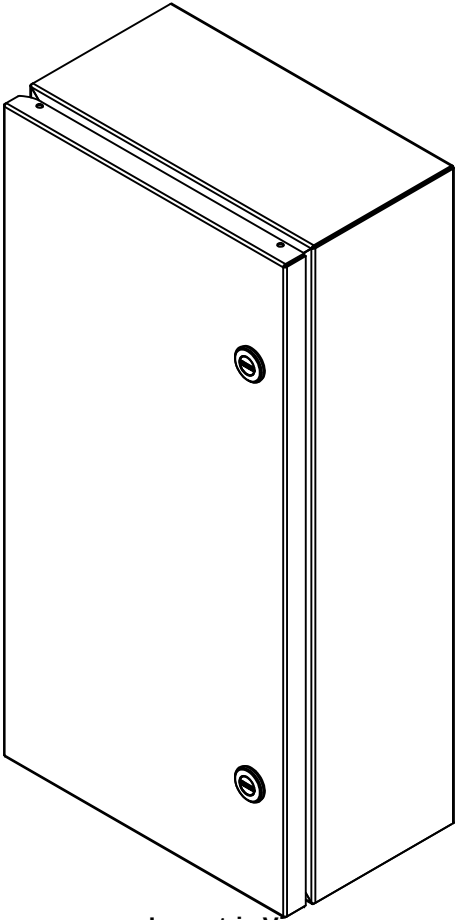
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\5412ES241206\5412ES241206.idw

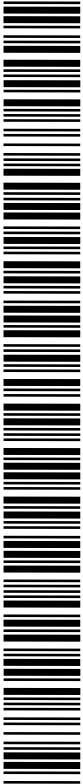
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Sold seperately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

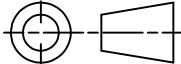


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date
BoxCad: Annie	26/03/2013

Material Matière	16 Ga H.R.P. & O. (1.4mm)
---------------------	---------------------------

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
------------------	-------------	---------------	--------

Description	Detail Rev.
5412ES 24" x 12" x 6" Enclosure Assembly	

Part Number Numéro Pièce	Rev.	2
5412ES241206	0	2

1	STK-K-01800	0	5412 ES Accessory Kit
1	5412ES241206C	0	5412ES 24" x 12" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP2412	0	881 SP - Inner Panel
4	STK-Q-07610	7	M8 Plastic Spacer 22.2mm
1	5412ES241206B	0	5412ES 24" x 12" x 6" Body
2	STK-Q-04050-07	5	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

SEE BILL OF MATERIAL ON LAST PAGE

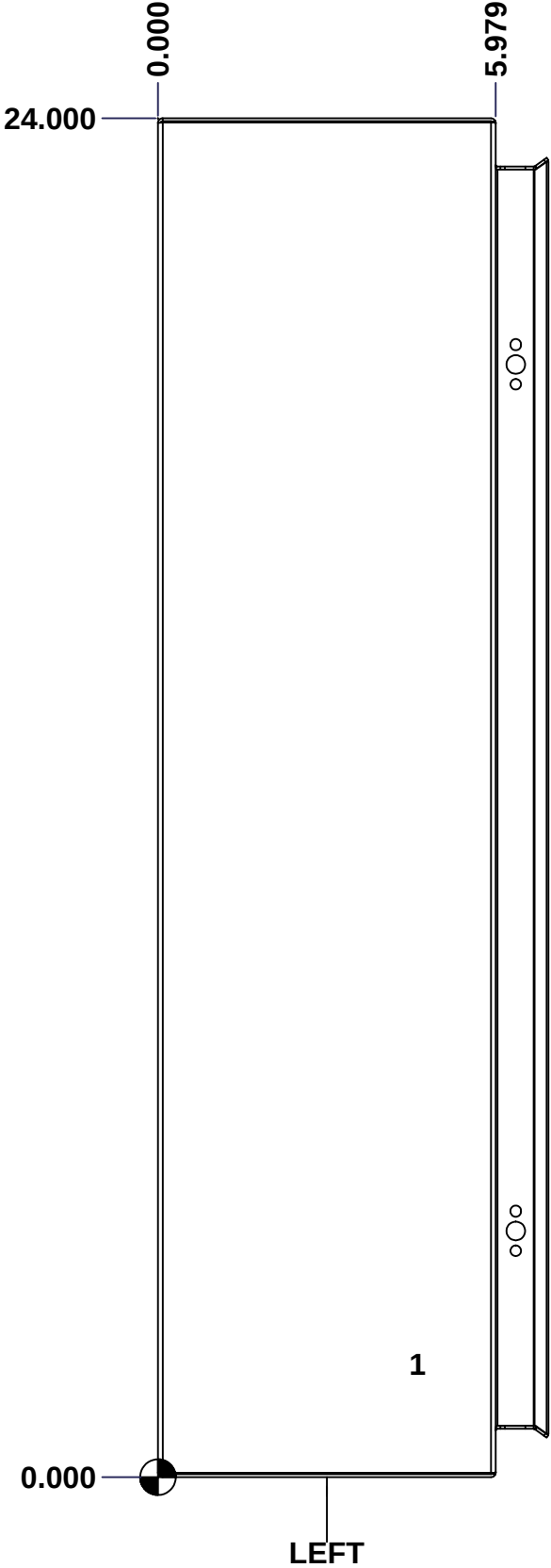
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES241206\5412ES241206B5.idw

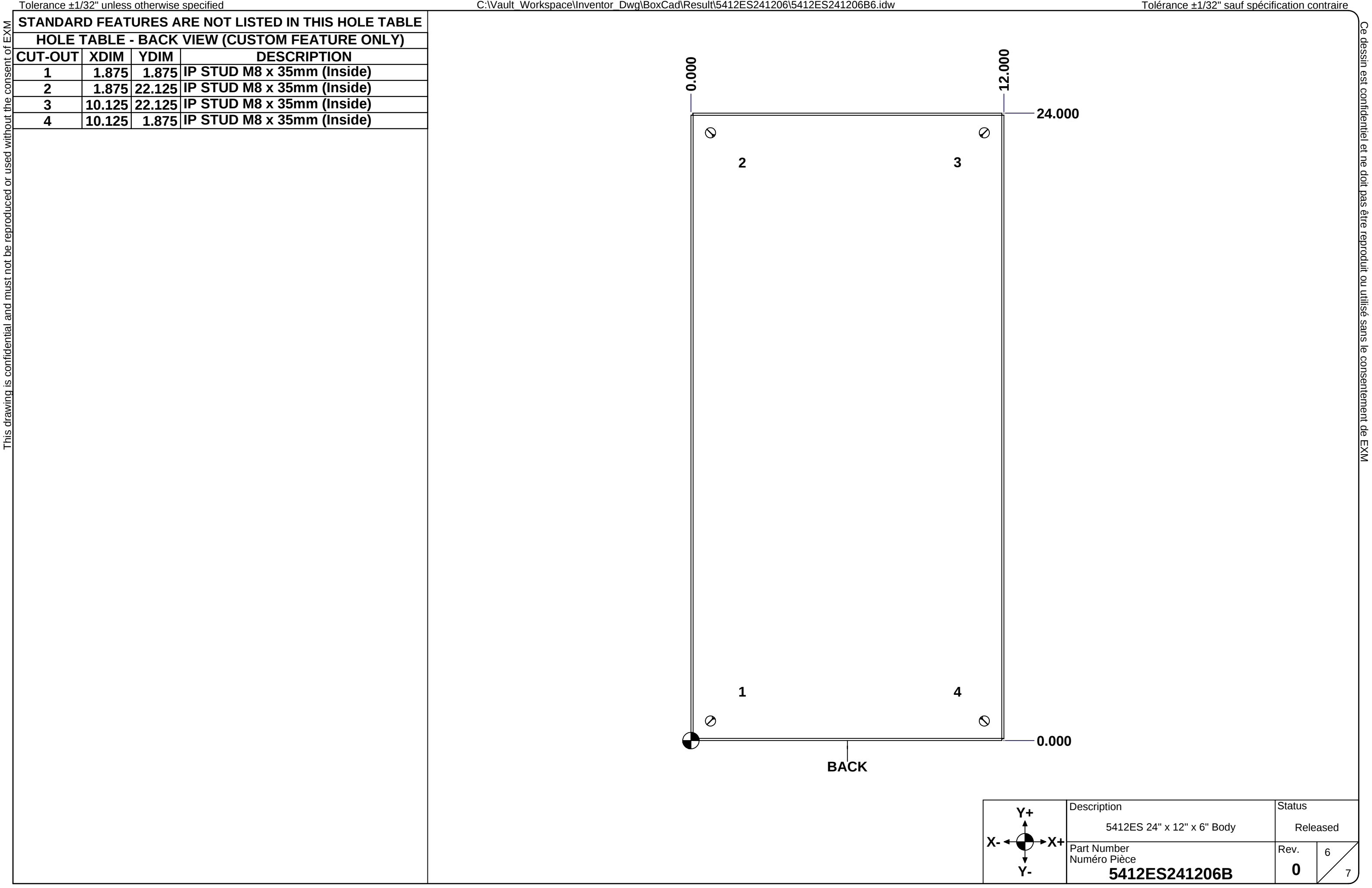
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



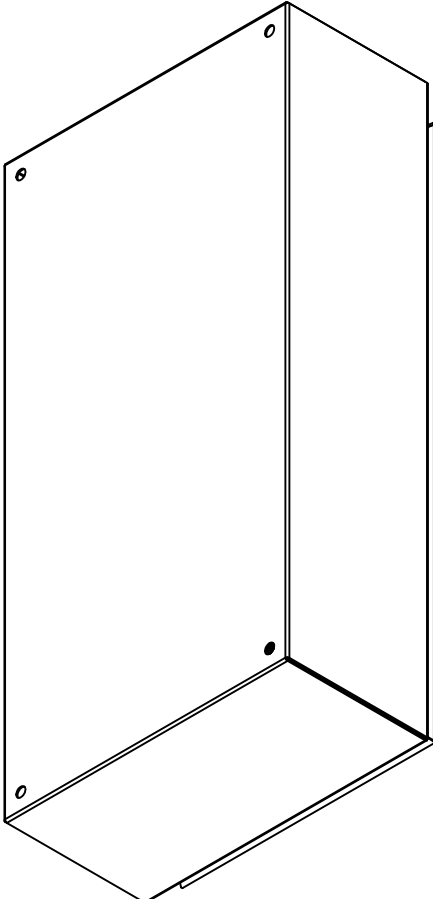
	Description	Status	
	5412ES 24" x 12" x 6" Body	Released	
	Part Number Numéro Pièce	Rev.	5
	5412ES241206B	0	7

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



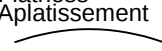
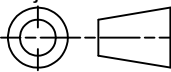
This drawing is confidential and must not be reproduced or used without the consent of EXM

No.	Revisions	Date	By/Par

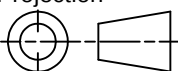


Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement  Max 3.0mm Projection 				
Customer Client	Date				
Drawn By Dessiné Par BoxCad: Annie	Date 26/03/2013				
Material Matière 16 Ga H.R.P. & O. (1.4mm)					
Color Couleur Asa-61 Grey	Finish Fin Smooth				
Description 5412ES 24" x 12" x 6" Body	Detail Rev.				
Part Number Numéro Pièce 5412ES241206B	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Rev.</td> <td style="width: 50%;">7</td> </tr> <tr> <td style="font-size: 1.5em; font-weight: bold;">0</td> <td style="font-size: 1.5em; font-weight: bold;">7</td> </tr> </table>	Rev.	7	0	7
Rev.	7				
0	7				

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad: Annie		Date 26/03/2013	
Material Matière 16 Ga H.R.P. & O. (1.4mm)					
Color Couleur		Asa-61 Grey		Finish Fini Smooth	
Description 5412ES 24" x 12" Cover				Detail Rev.	
Part Number Numéro Pièce 5412ES241206C				Rev. 0	
				1 3	

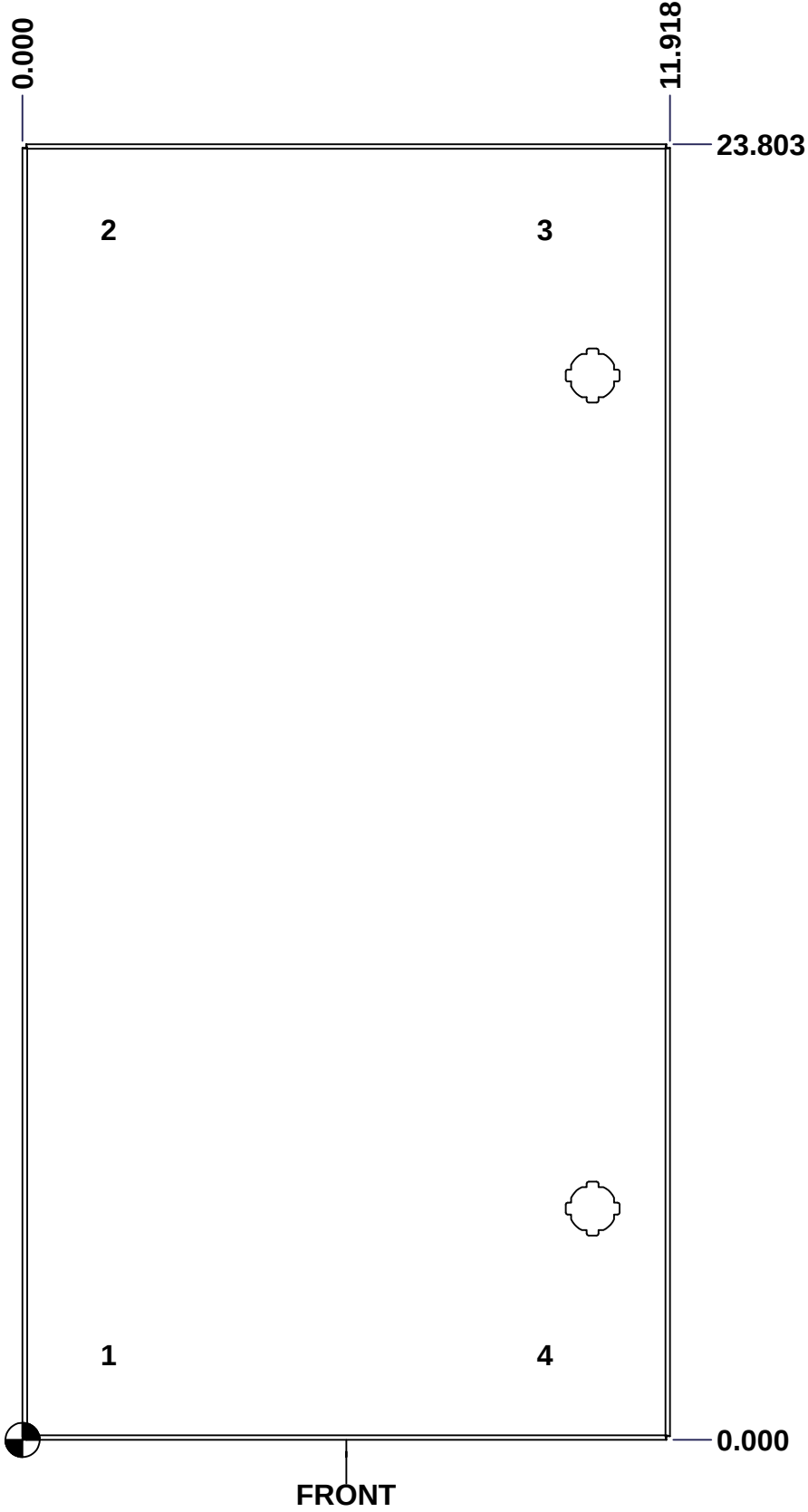
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES241206\5412ES241206C.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	9.517	22.236	STUD M6 x 18mm (Inside)
4	9.517	1.567	STUD M6 x 18mm (Inside)



	Description	Status	
	5412ES 24" x 12" Cover	Released	
	Part Number	Rev.	2
	Numéro Pièce	0	3
5412ES241206C			

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES241206\5412ES241206C.idw

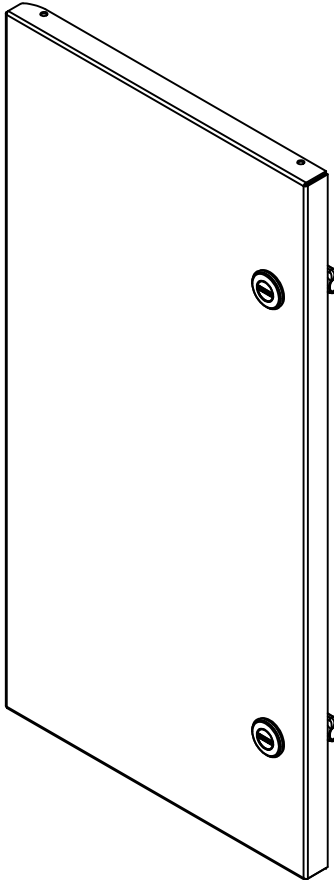
Tolérance ±1/32" sauf spécification contraire

No.

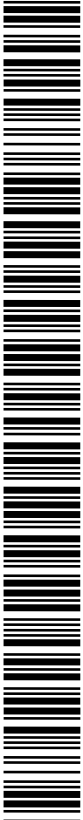
Revisions

Date

By/Par



Isometric View





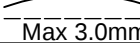
Tél: (450) 979-4373

Fax: (450) 979-4626

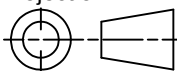
www.exmweb.com

Flatness

Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: Annie

Date

26/03/2013

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 24" x 12" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ES241206C

Rev.

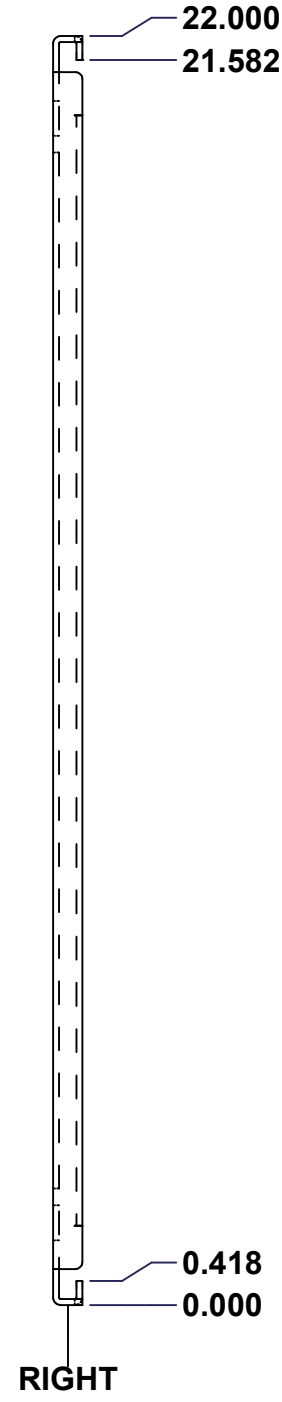
3

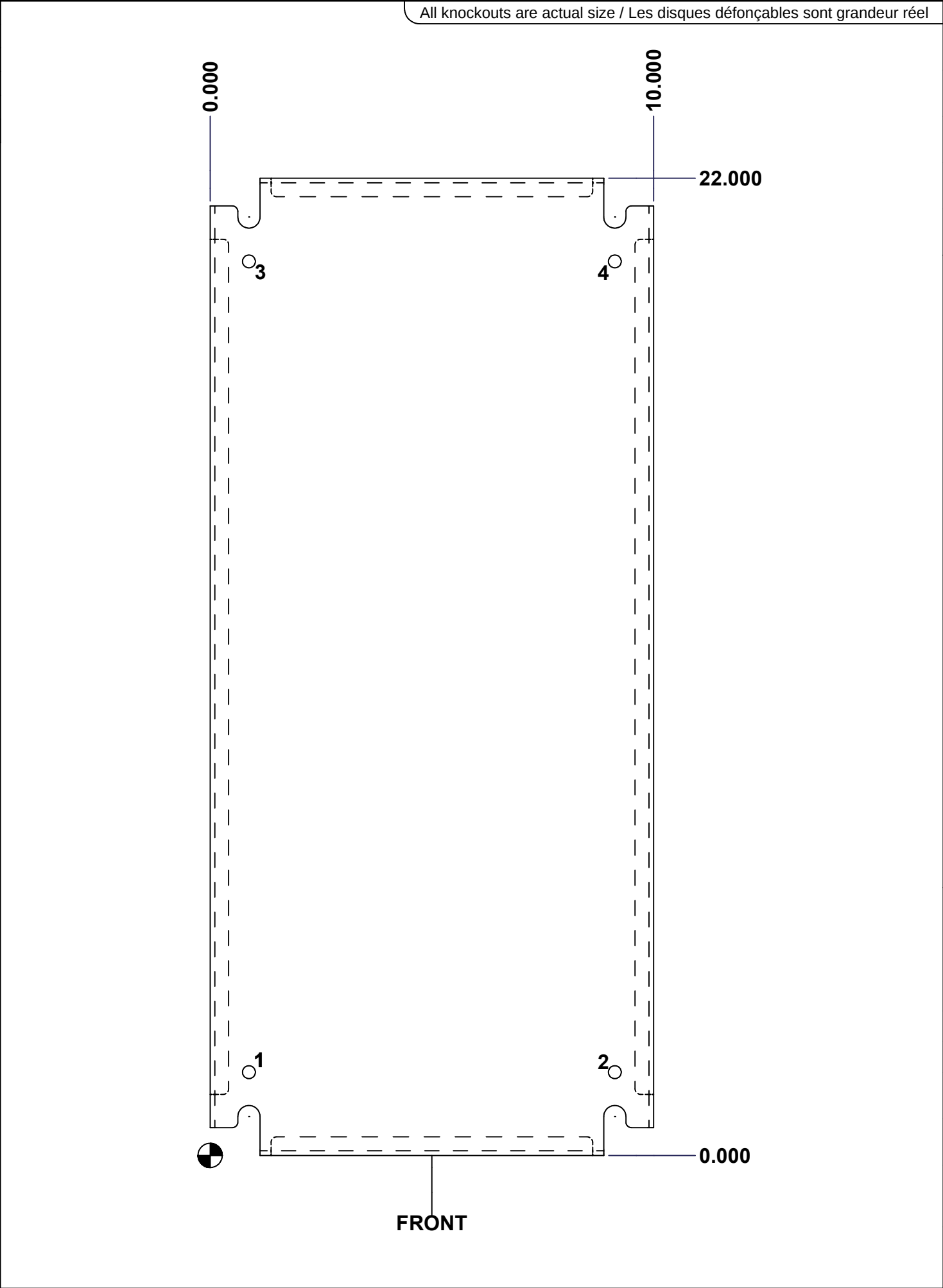
3

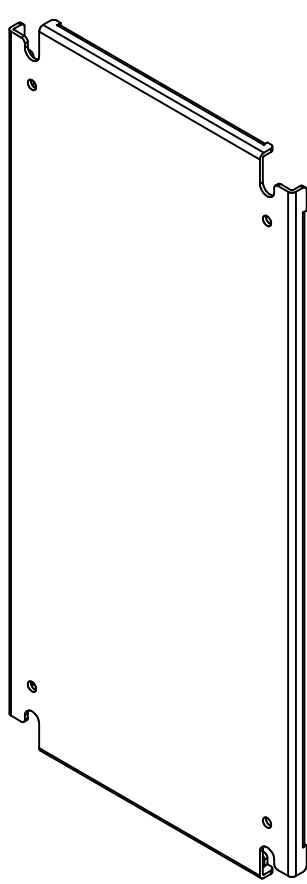
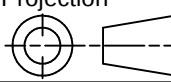
1	5412ES241206G	0	5412ES 24" x 12" Cover Gasket
1	STK-S-00100	0.1.1	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-24	3	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412ES241206C-P	0	5412ES 24" x 12" Cover Part
2	880 SCQ4-SL	0	5412 ES 1/4 Turn Lock
2	STK-K-12400-01	2	5412 ES Hinge with Incorporated Pin
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Number	Rev	Description
Parts List			

Isometric View

1	STK-P-02401S	0	Powder Paint (White / Smooth)	Polyester-Epoxy Hybrid	White RAL9003	Smooth
1	881 SP2412-P	0	881 SP - Inner Panel Part	12 Ga H.R.P. & O.	White	Smooth
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						





No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 1/23/2007	
Material Matière See Part List			
Color Couleur See Part List		Finish Fin See Part List	
Description 881 SP - Inner Panel		Detail Rev.	
Part Number Numéro Pièce 881 SP2412		Rev. 0	2 2