

SEE BILL OF MATERIAL ON LAST PAGE

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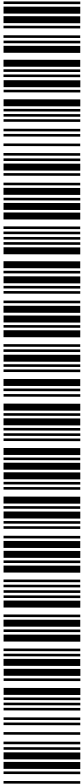
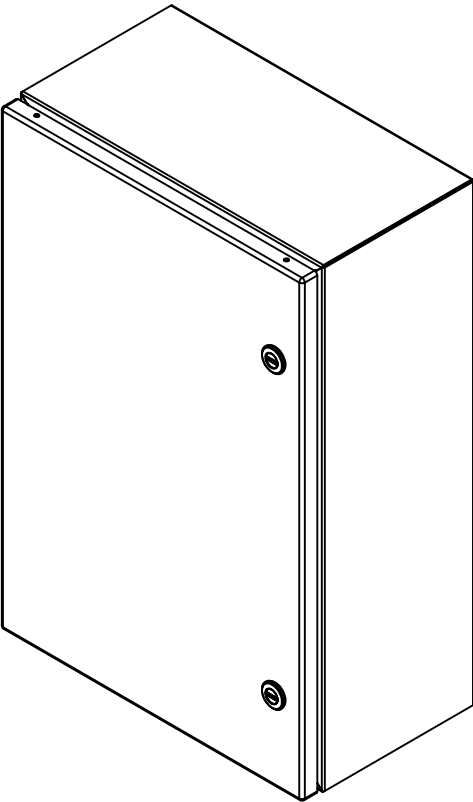
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES241608\5412ES241608.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Sold seperately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par
1	resubmit to obtain the 1:1 scale dxf file and the rounded corners	18-May-18	Alpha



Isometric View

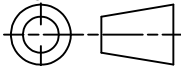


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 18-May-18	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
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Description	Detail Rev.		
5412ES 24" x 16" x 8" Assembly			

Part Number Numéro Pièce	Rev.	2
5412ES241608	1	2

1	880 PP	0	Self Adhesive Print Pocket
1	STK-K-01800	0	5412 ES Accessory Kit
1	881 SP2416G	0	881 SP - Inner Panel
1	5412ES241608C	1	5412ES 24" x 16" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	7	M8 Plastic Spacer 22.2mm
1	5412ES241608B	1	5412ES 24" x 16" x 8" Body
2	STK-Q-04050-07	5	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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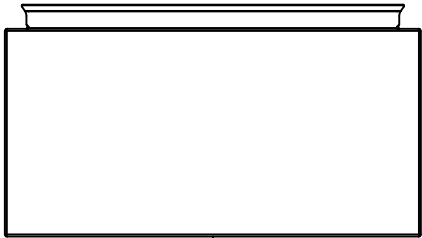
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Tolérance ±1/32" sauf spécification contraire

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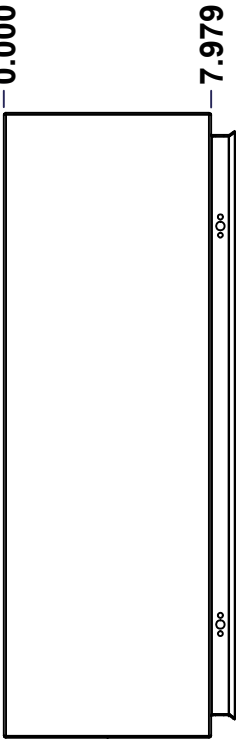
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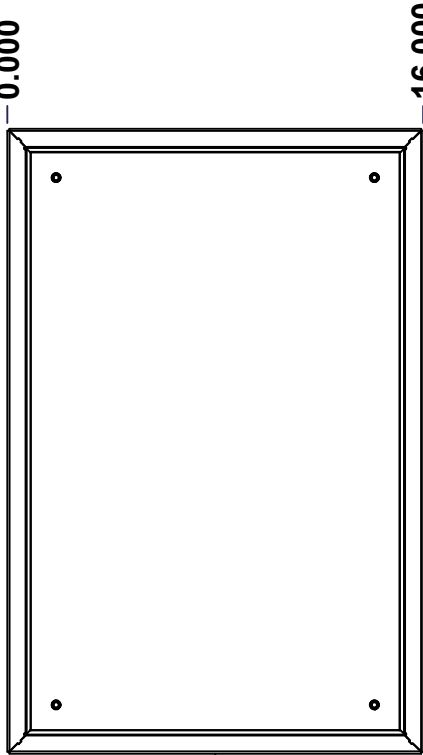
BACK



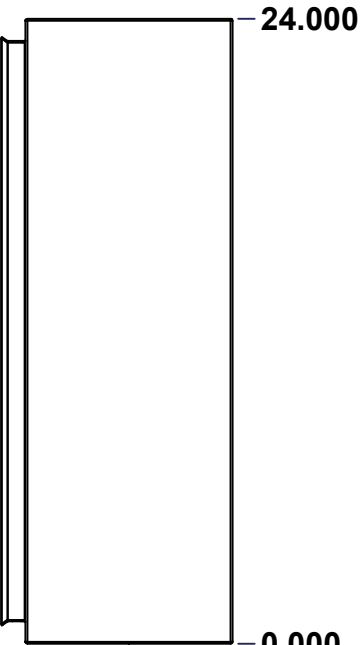
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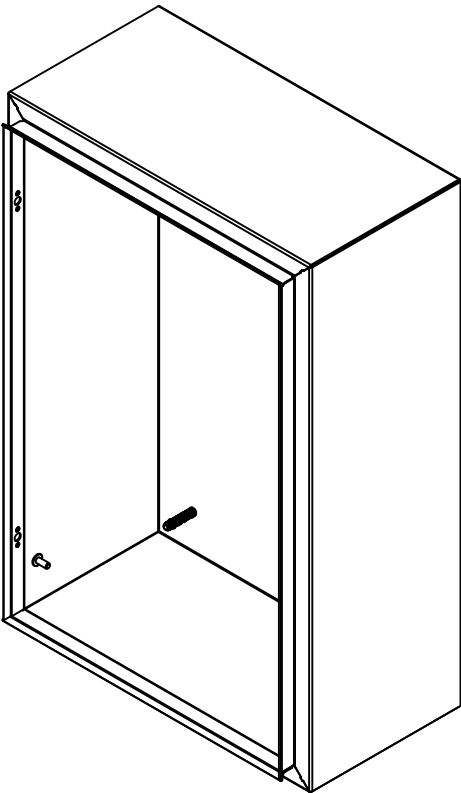
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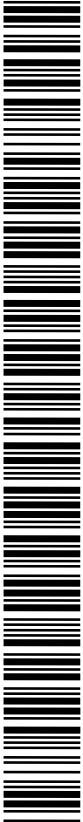
FRONT



RIGHT



Isometric View

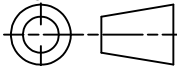


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 18-May-18

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ES 24" x 16" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ES241608B

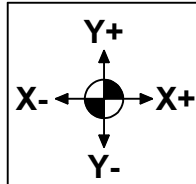
Rev.

1

7

SEE BILL OF MATERIAL ON LAST PAGE

Sl. No.	Name of the Candidate	Grade	Score	Remarks
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Description	Status	
5412ES 24" x 16" x 8" Body		
Part Number Numéro Pièce	Rev.	5
5412ES241608B	1	7

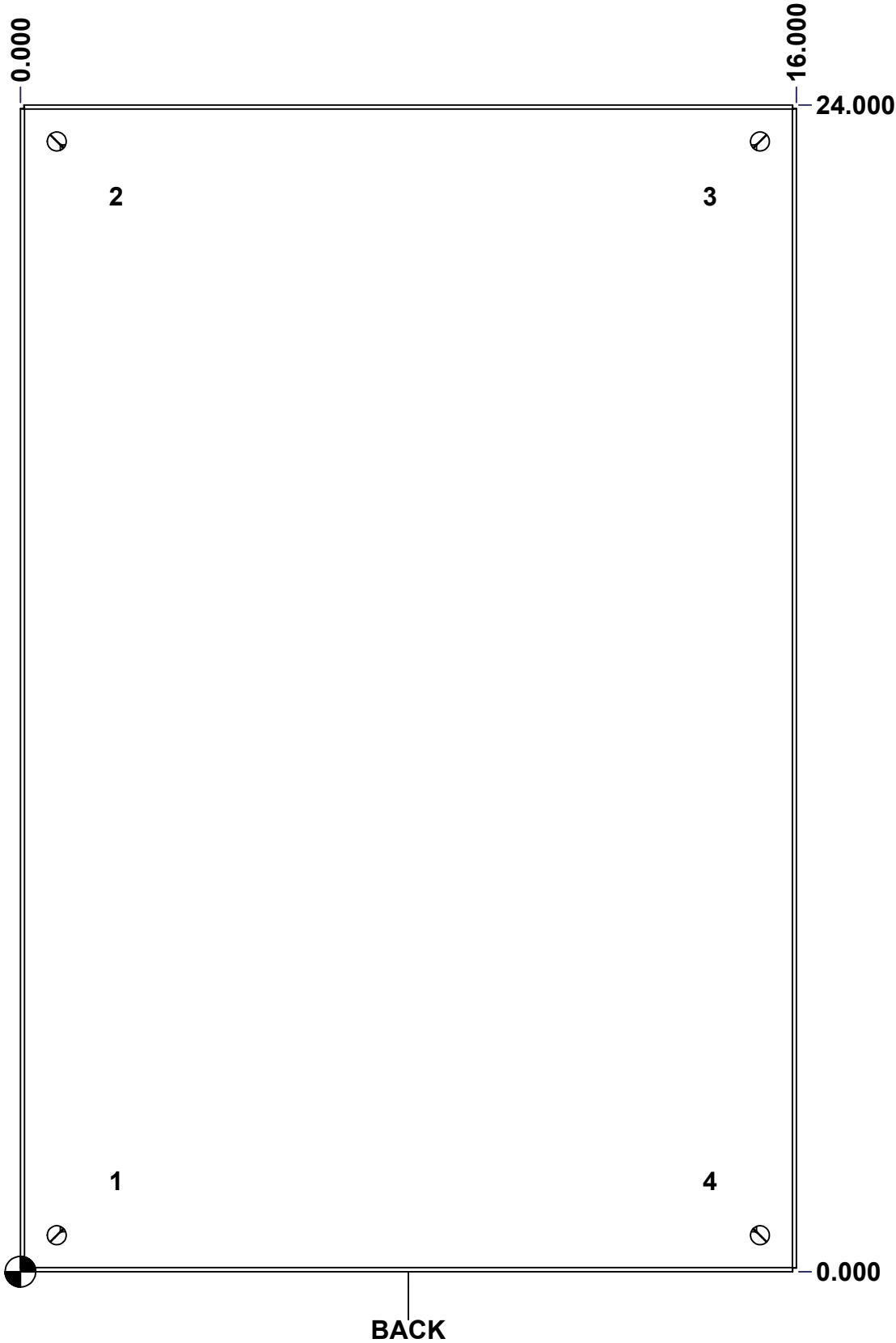
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	14.125	22.125	IP STUD M8 x 35mm (Inside)
4	14.125	1.875	IP STUD M8 x 35mm (Inside)



	Description	Status	
	5412ES 24" x 16" x 8" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ES241608B	1	7

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Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

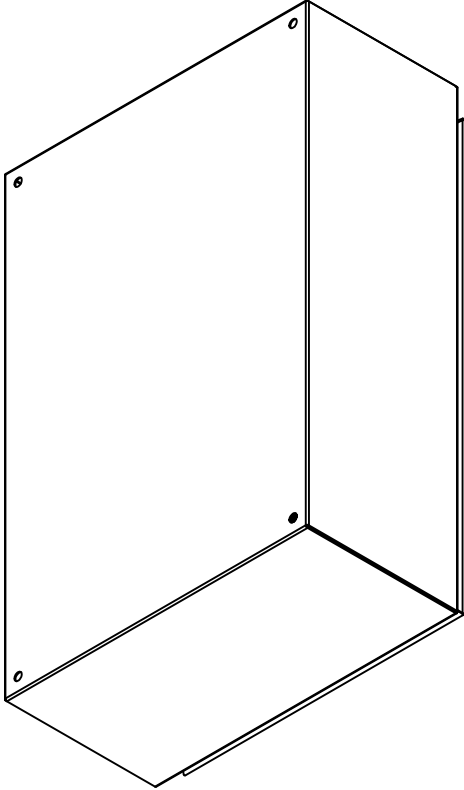
By/Par

1

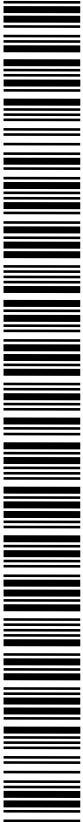
resubmit to obtain the 1:1 scale
dxf file and the rounded corners

18-May-18

Alpha



Isometric View





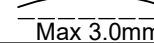
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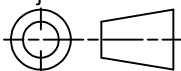
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

18-May-18

Material

Matière

16 Ga H.R.P. & O. (1.4mm)

Color

Couleur

Asa-61 Grey

Finish

Fin

Smooth

Description

5412ES 24" x 16" x 8" Body

Detail Rev.

Part Number

Numéro Pièce

5412ES241608B

Rev.

1

7

7

1

STK-Q-16080

0

Ground Stud M6 x 16mm

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

4

STK-Q-16005

1

Stud M8 x 35 (No Paint Cap Required)

1

5412ES241608B-P

1

5412ES 24" x 16" x 8" Body Part

Qty

Part Number

Rev

Description

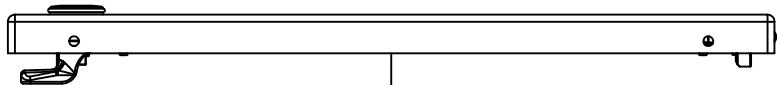
Parts List

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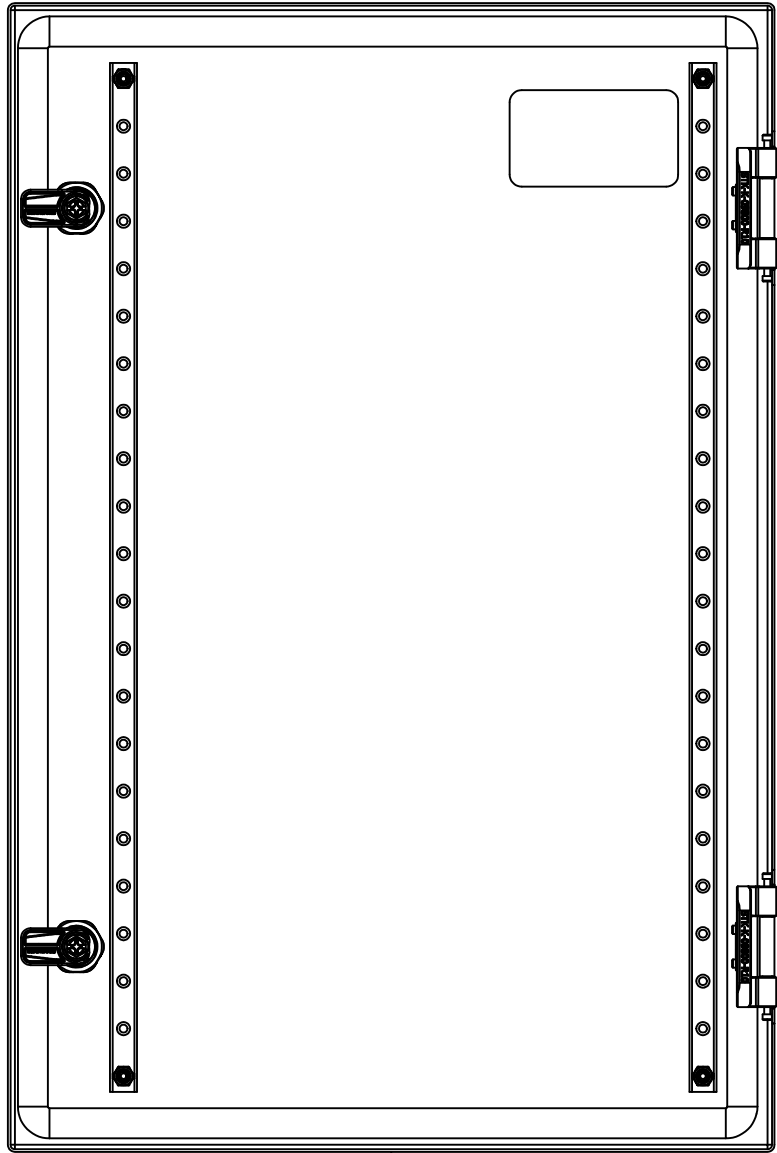
Tolerance ±1/32" unless otherwise specified

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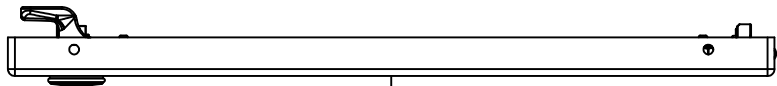
Tolérance ±1/32" sauf spécification contraire



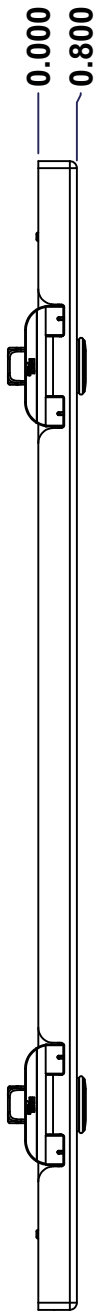
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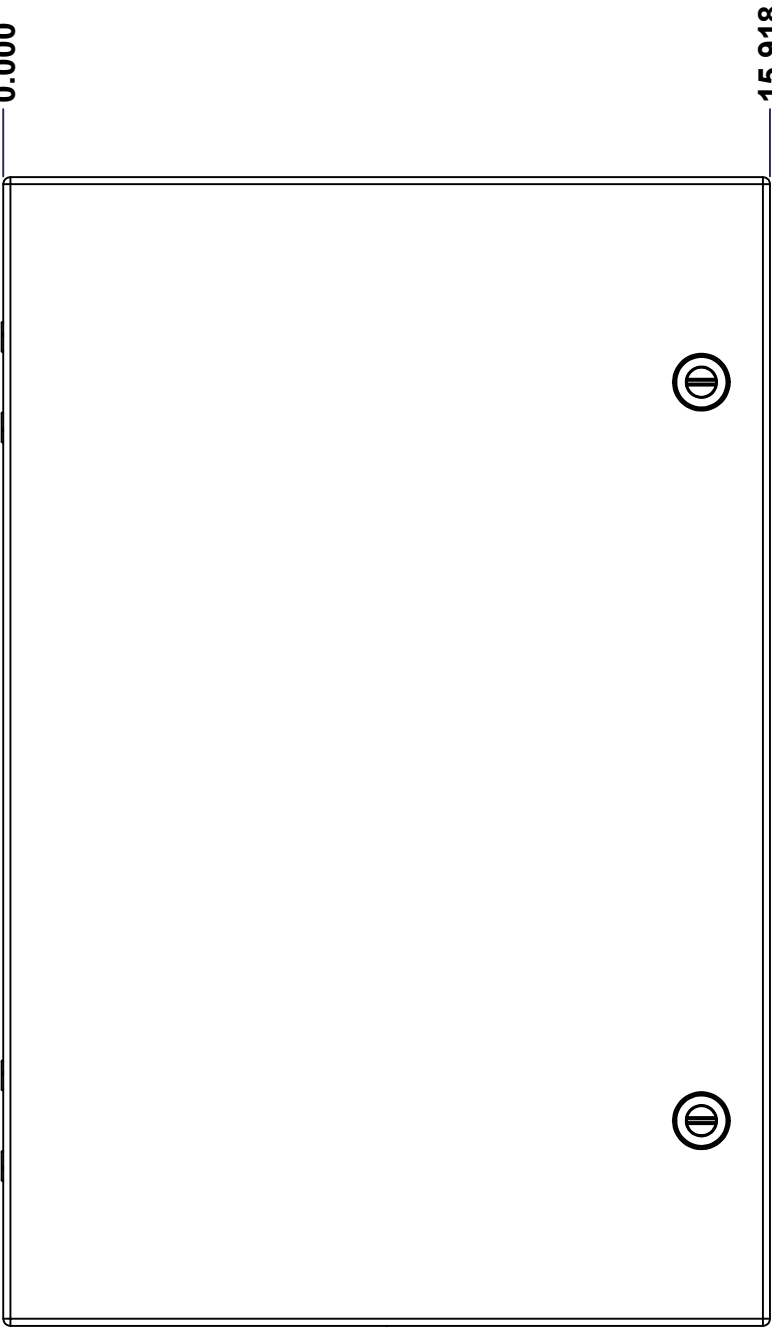
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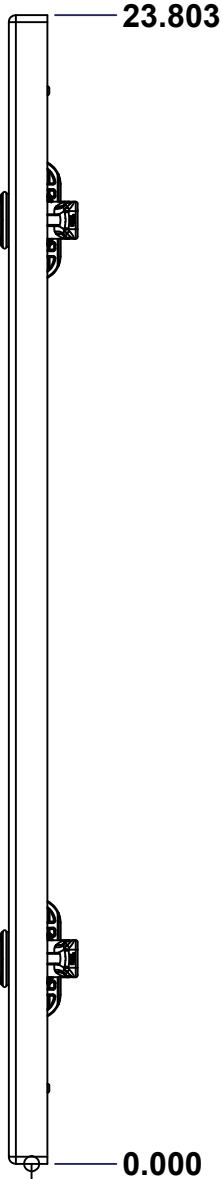
BOTTOM



LEFT



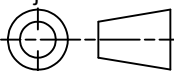
FRONT



RIGHT

No.	Revisions	Date	By/Par
1	resubmit to obtain the 1:1 scale dxf file and the rounded corners	18-May-18	Alpha

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 18-May-18	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ES 24" x 16" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	1
5412ES241608C		1	3

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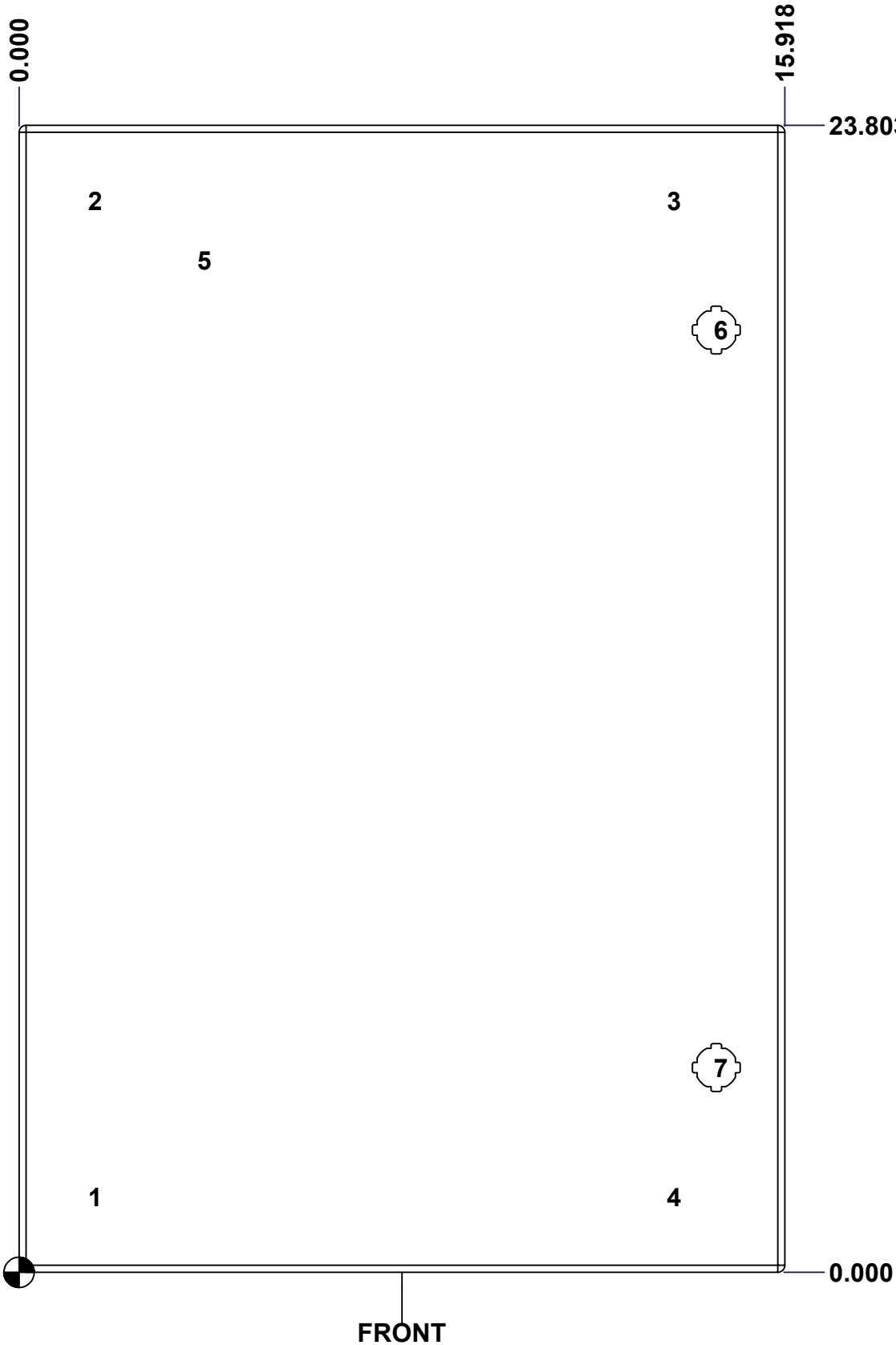
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	13.517	22.236	STUD M6 x 18mm (Inside)
4	13.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	21.000	LABEL_EXM (Inside)
6	14.494	19.553	LOCK 880 SCQ4-SL @ 0.0°
7	14.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



	Description		Status	
	5412ES 24" x 16" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ES241608C		1	3

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

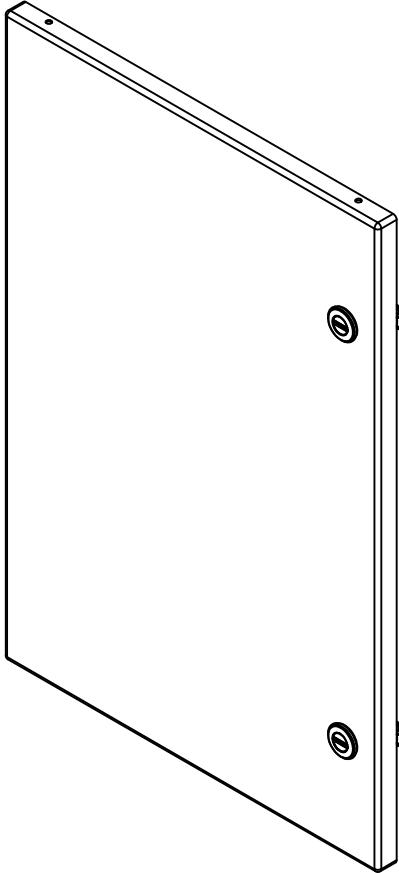
By/Par

1

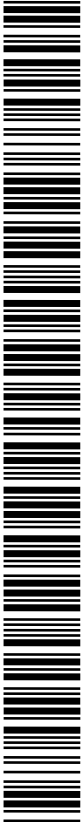
resubmit to obtain the 1:1 scale dxf file and the rounded corners

18-May-18

Alpha



Isometric View





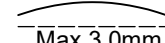
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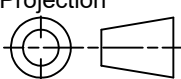
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 18-May-18

Material Matière

16 Ga H.R.P. & O. (1.4mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ES 24" x 16" Cover

Detail Rev.

Part Number Numéro Pièce

5412ES241608C

Rev. 1

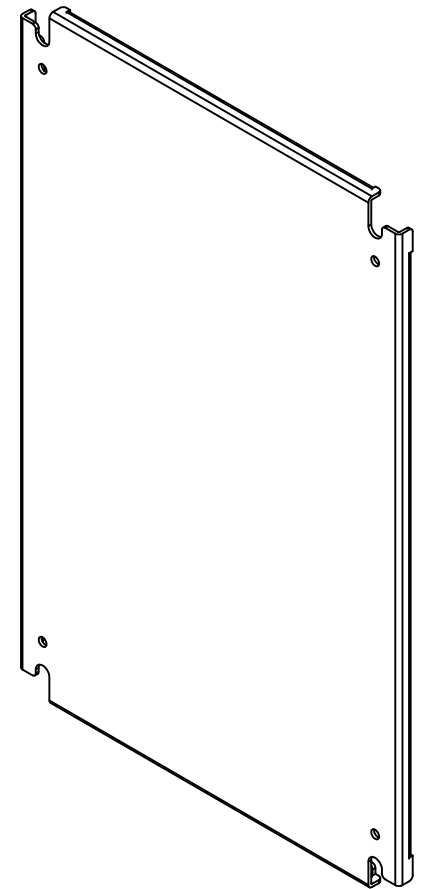
3

3

1	STK-S-00100	0.1.	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	3	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ES241608G	1	5412ES 24" x 16" Cover Gasket Part
1	5412ES241608C-P	1	5412ES 24" x 16" Cover Part
2	STK-K-09800	5	5412 ES Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SL	0	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

A technical drawing showing the front view of a rectangular object. The object is represented by a solid outer rectangle and a dashed inner rectangle, indicating a hollow or recessed structure. The dashed lines are offset from the solid lines by a small distance. At the bottom center, there is a vertical line segment pointing to the word "FRONT" in bold, uppercase letters. The entire drawing is enclosed in a rectangular frame with rounded corners.

Figure 1 shows a vertical cross-section of a rectangular structure. The top edge is labeled 22.000. The bottom edge is labeled 0.000. The right side is labeled RIGHT. The left side has a dashed line indicating a boundary. The top right corner is labeled 21.582. The bottom right corner is labeled 0.418.



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 1/23/2007
Material Matière	See Part List
Color Couleur See Part List	Finish Fini See Part List

Description	Detail Rev.
881 SP - Inner Panel	

Part Number Numéro Pièce	Rev.	1 2
881 SP2416G	0	

1	881 SP2416G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

