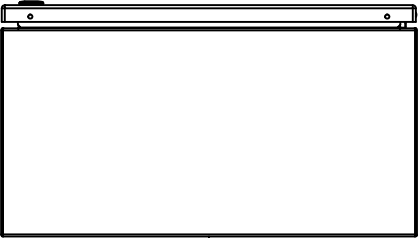


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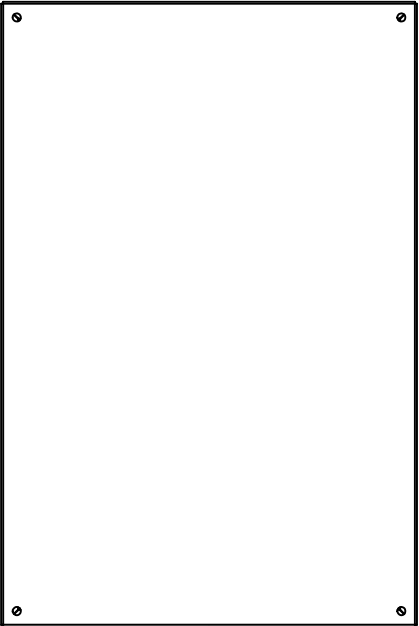
Tolerance ±1/32" unless otherwise specified

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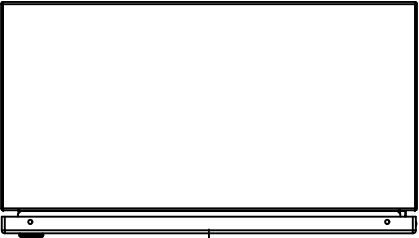
Tolérance ±1/32" sauf spécification contraire



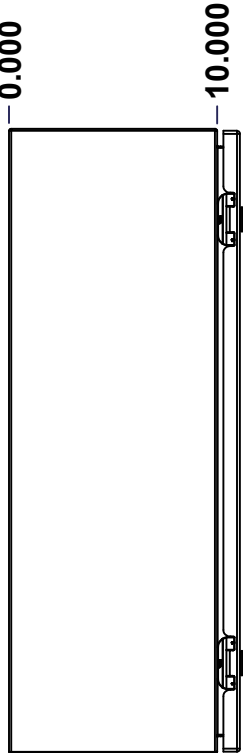
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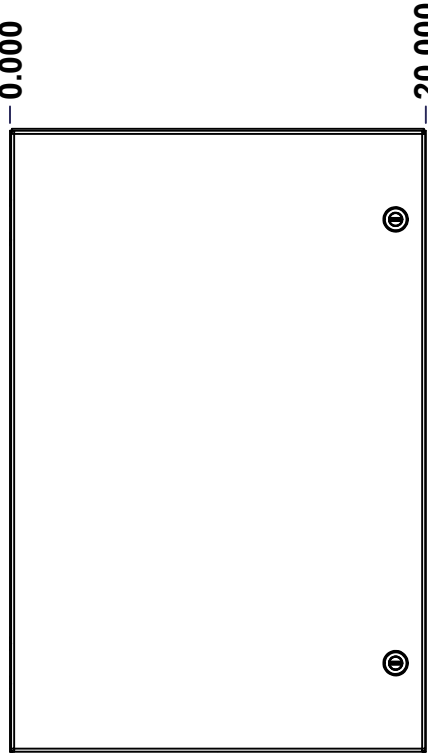
BACK



BOTTOM



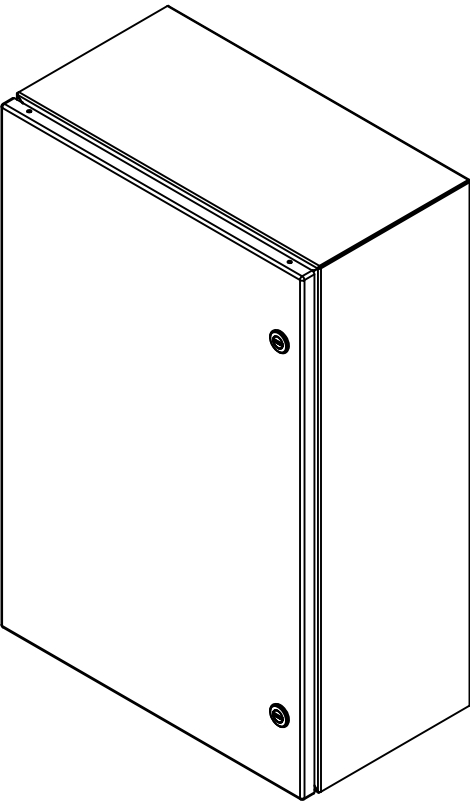
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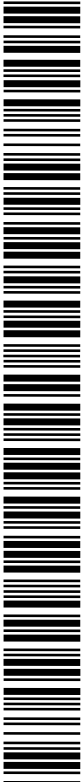
FRONT



RIGHT



Isometric View



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No.	Revisions	Date	By/Par
1	resubmit	22-May-18	admin



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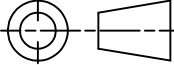
www.exmweb.com

Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

22-May-18

Material

Matière

14 Ga H.R.P. & O. (1.7mm)

Color

Couleur

Asa-61 Grey

Finish

Fin

Smooth

Description

5412ES 30" x 20" x 10" Assembly

Detail Rev.

Part Number

Numéro Pièce

5412ES302010

Rev.

1

2

SEE BILL OF MATERIAL ON LAST PAGE

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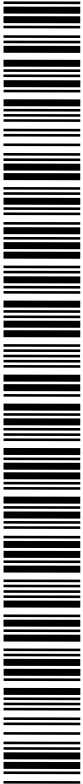
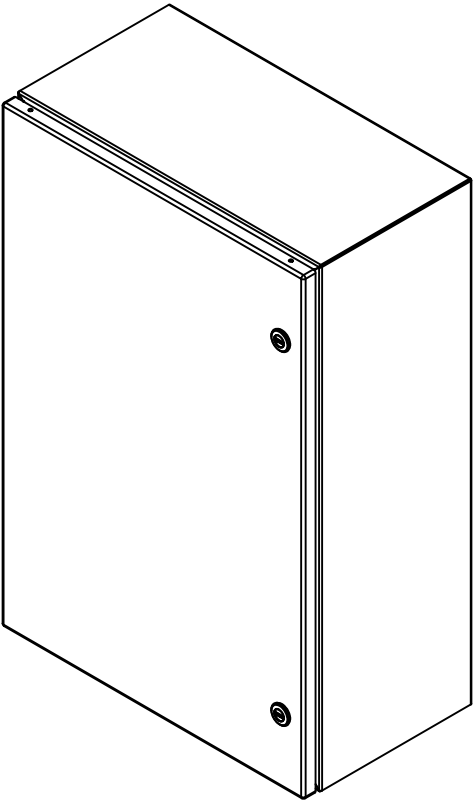
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Sold seperately)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par
1	resubmit	22-May-18	admin



Isometric View

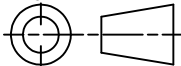


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 22-May-18	
Material Matière		14 Ga H.R.P. & O. (1.7mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
------------------	-------------	---------------	--------

Description	5412ES 30" x 20" x 10" Assembly	Detail Rev.	

Part Number Numéro Pièce	Rev.	2
5412ES302010	1	2

1	880 PP	0	Self Adhesive Print Pocket
1	STK-K-01800	0	5412 ES Accessory Kit
1	881 SP3020G	0	881 SP - Inner Panel
1	5412ES302010C	1	5412ES 30" x 20" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	7	M8 Plastic Spacer 22.2mm
1	5412ES302010B	1	5412ES 30" x 20" x 10" Body
2	STK-Q-04050-07	5	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Betwen back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

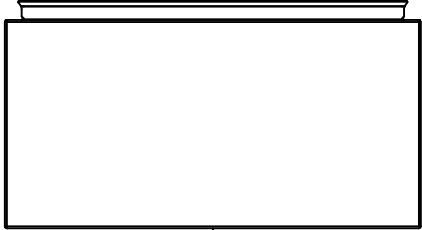
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Tolerance ±1/32" unless otherwise specified

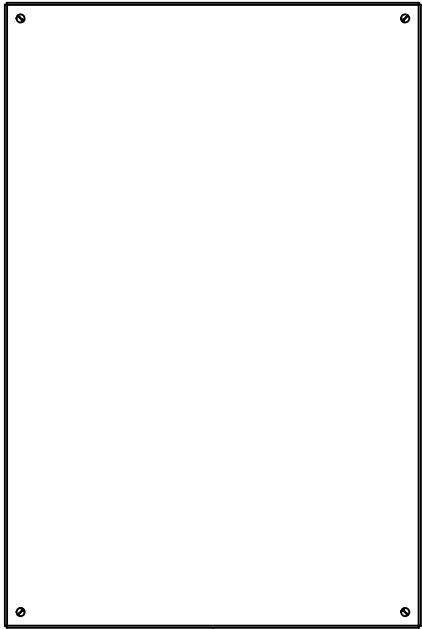
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Tolérance ±1/32" sauf spécification contraire

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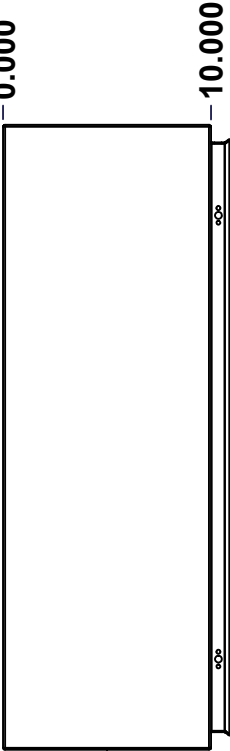
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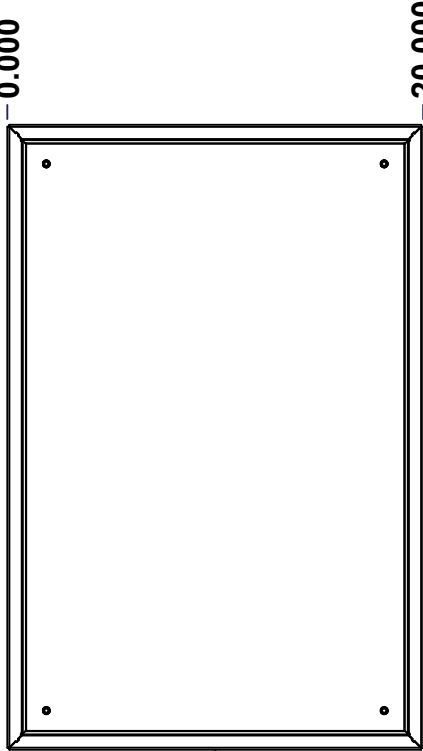
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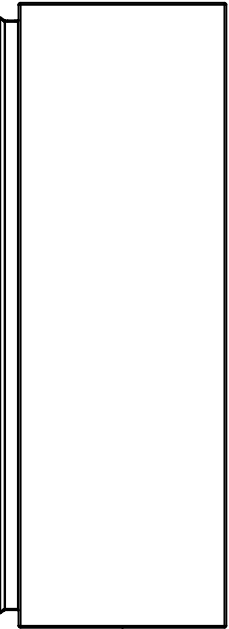
BOTTOM



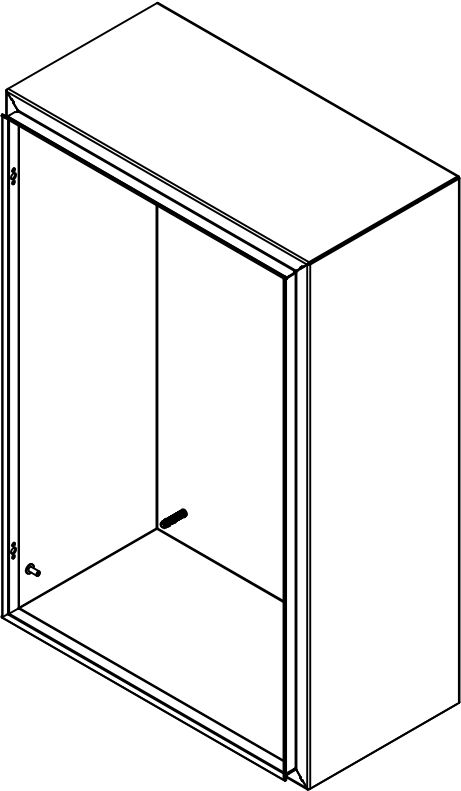
LEFT



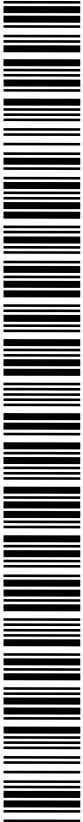
FRONT



RIGHT



Isometric View

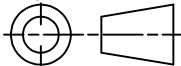


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 22-May-18

Material
Matière

14 Ga H.R.P. & O. (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ES 30" x 20" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5412ES302010B

Rev.

1

7

SEE BILL OF MATERIAL ON LAST PAGE

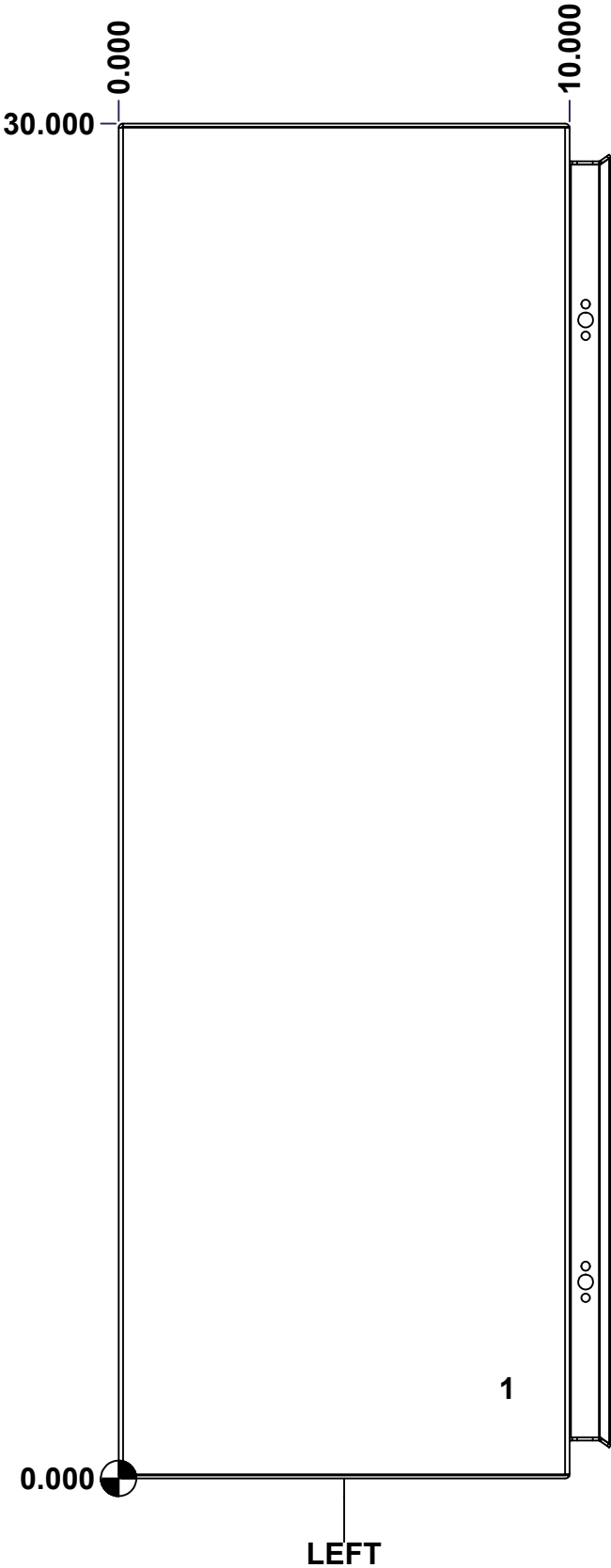
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES302010\5412ES302010B5.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ES 30" x 20" x 10" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ES302010B	1	7

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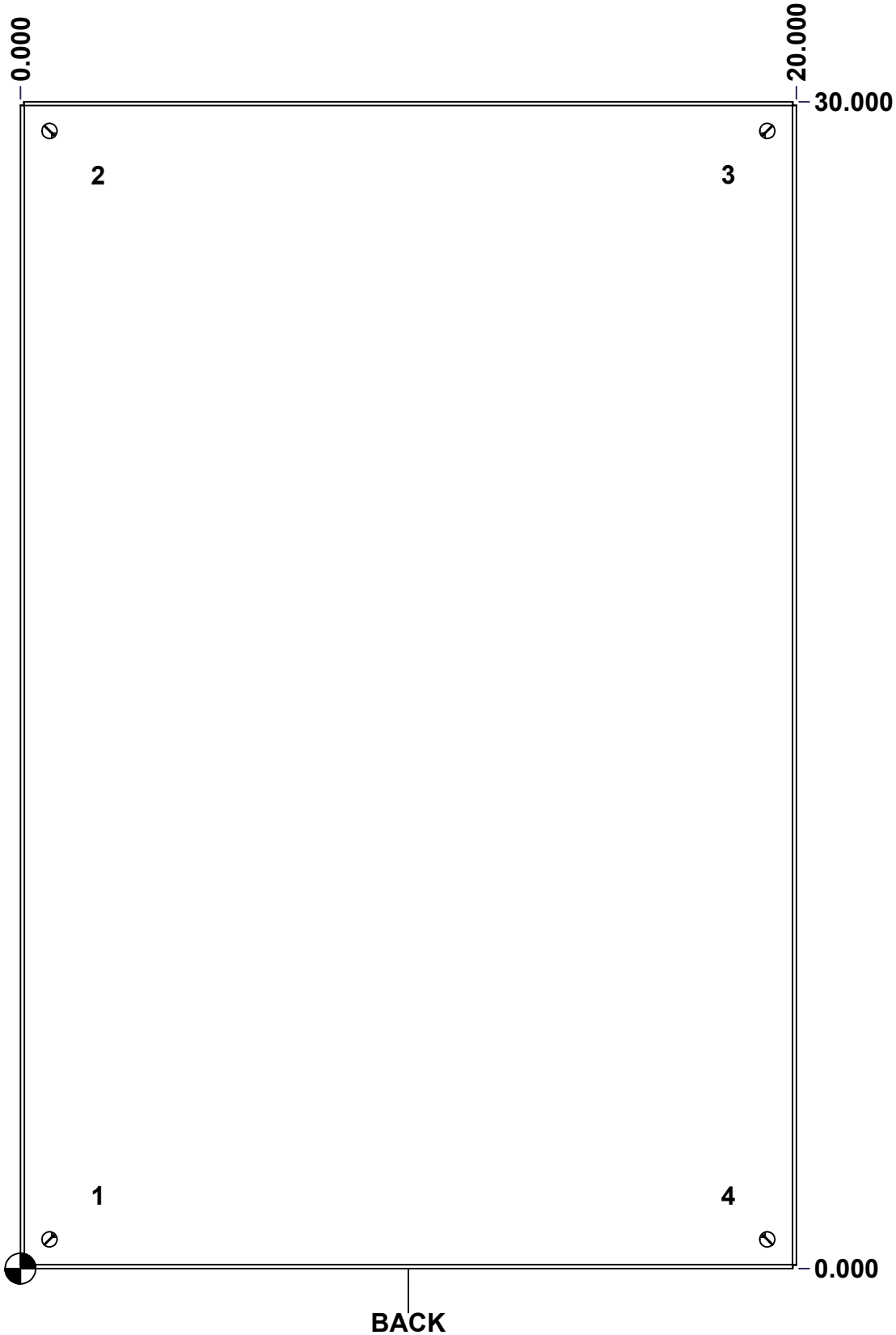
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES302010\5412ES302010B6.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	18.125	28.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)



	Description	Status	
	5412ES 30" x 20" x 10" Body		
	Part Number Numéro Pièce	Rev.	6
	5412ES302010B	1	7

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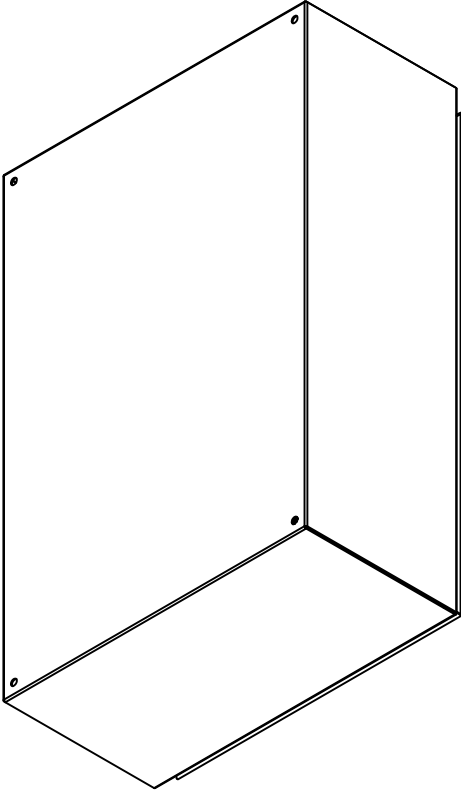
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Tolerance ±1/32" unless otherwise specified

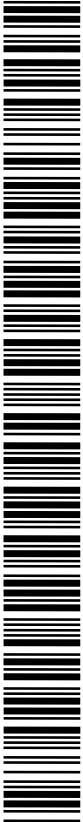
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
1	resubmit	22-May-18	admin

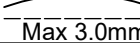


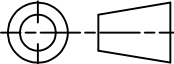
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 22-May-18

Material
Matière

14 Ga H.R.P. & O. (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ES 30" x 20" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5412ES302010B

Rev.

7

7

1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ES302010B-P	1	5412ES 30" x 20" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

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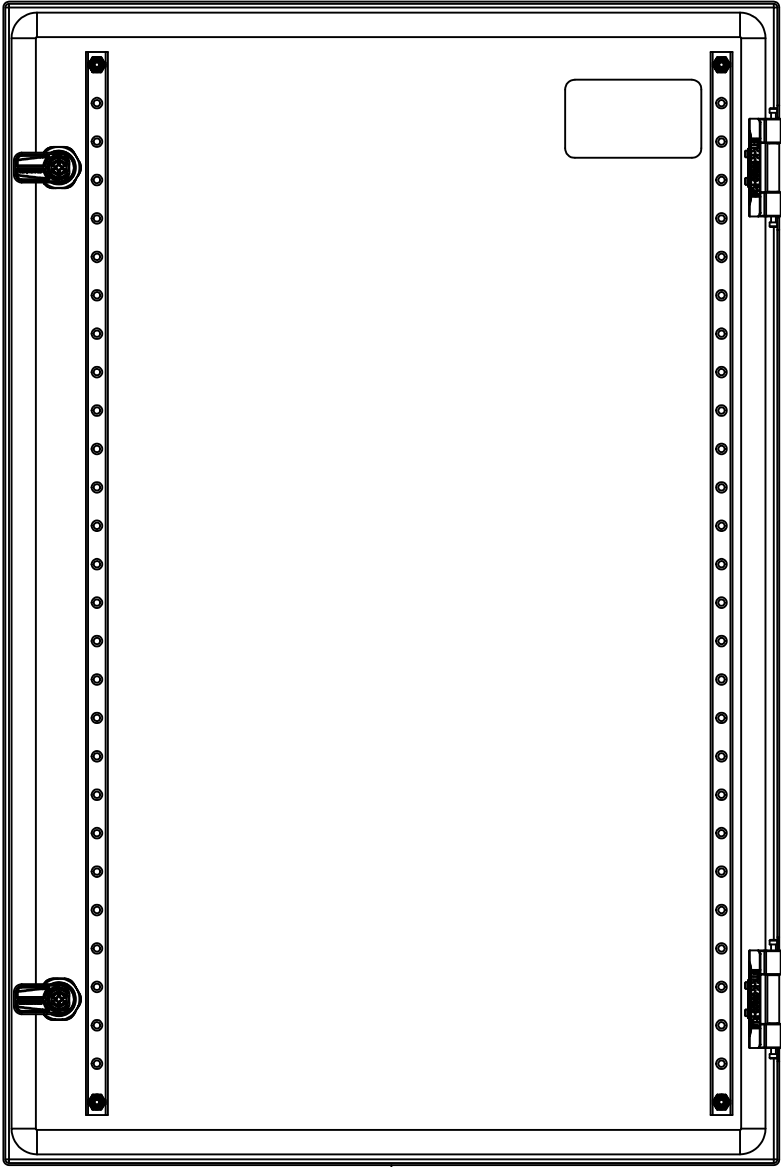
Tolerance ±1/32" unless otherwise specified

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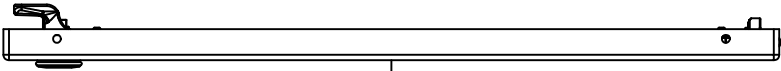
Tolérance ±1/32" sauf spécification contraire



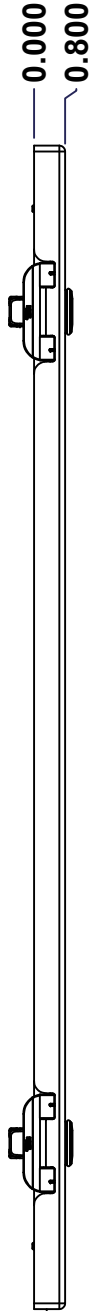
TOP



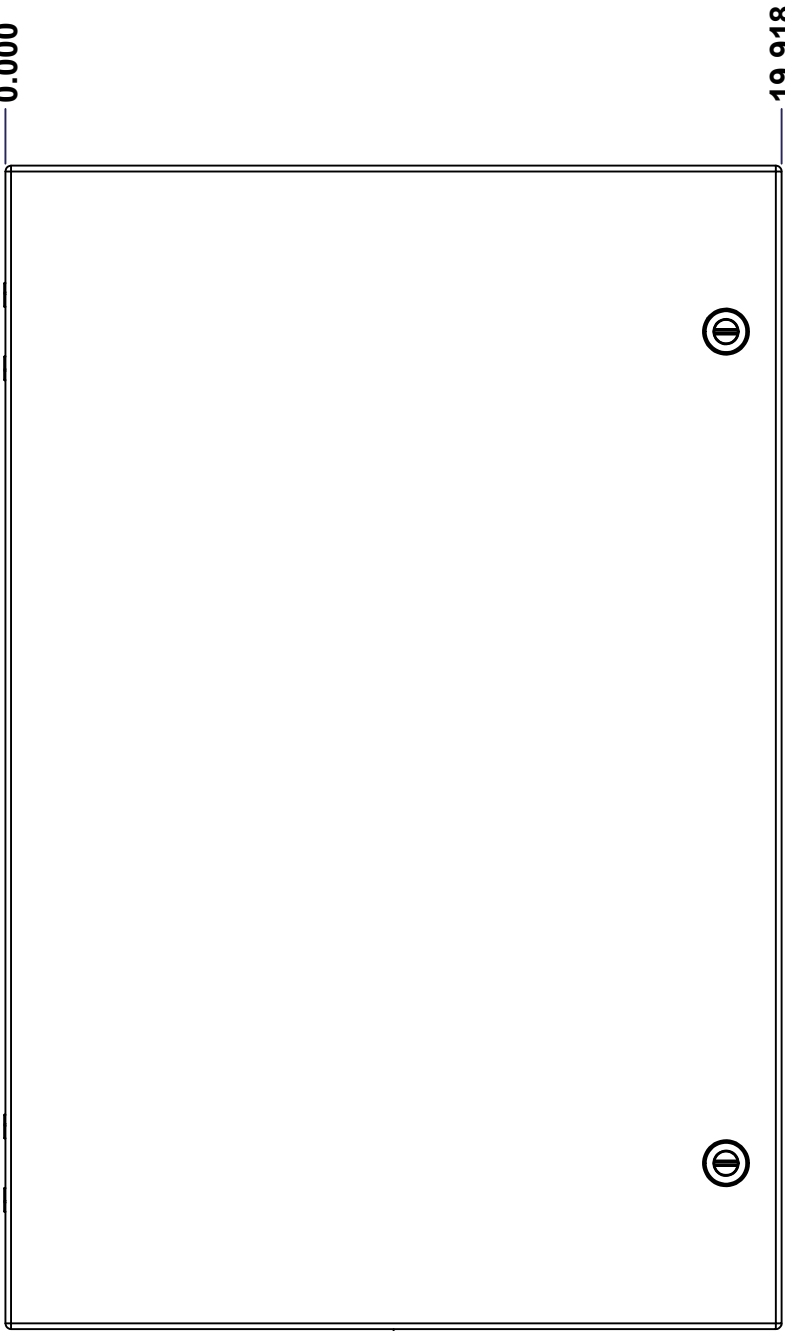
BACK



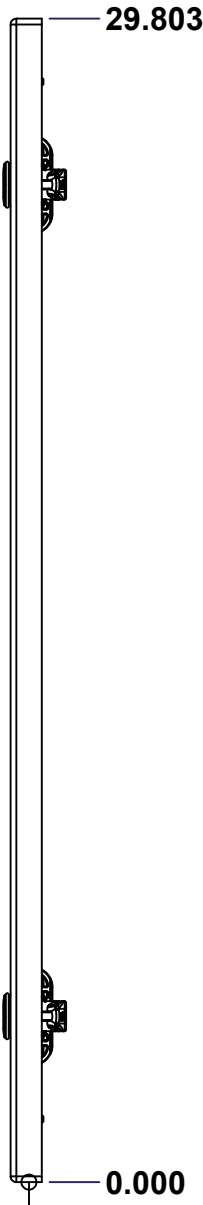
BOTTOM



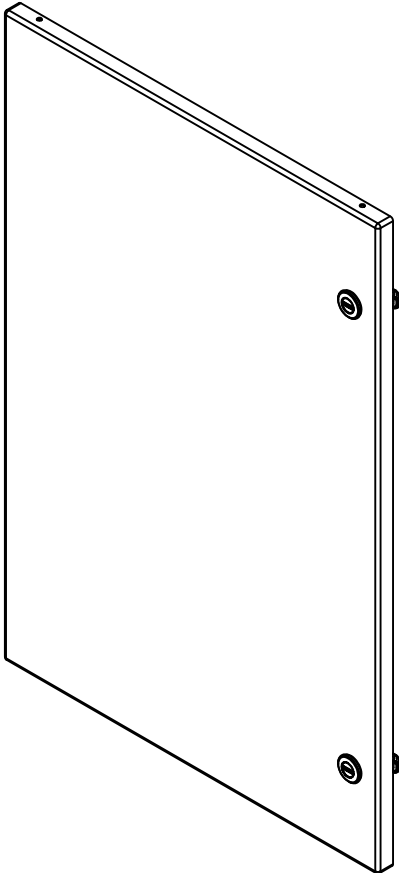
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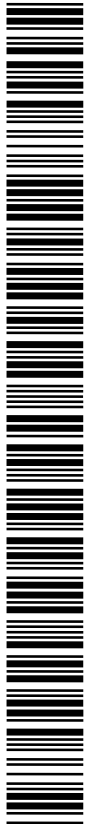
FRONT



RIGHT



Isometric View

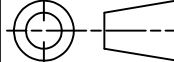


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 22-May-18

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ES 30" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ES302010C

Rev.

1

1

3

SEE BILL OF MATERIAL ON LAST PAGE

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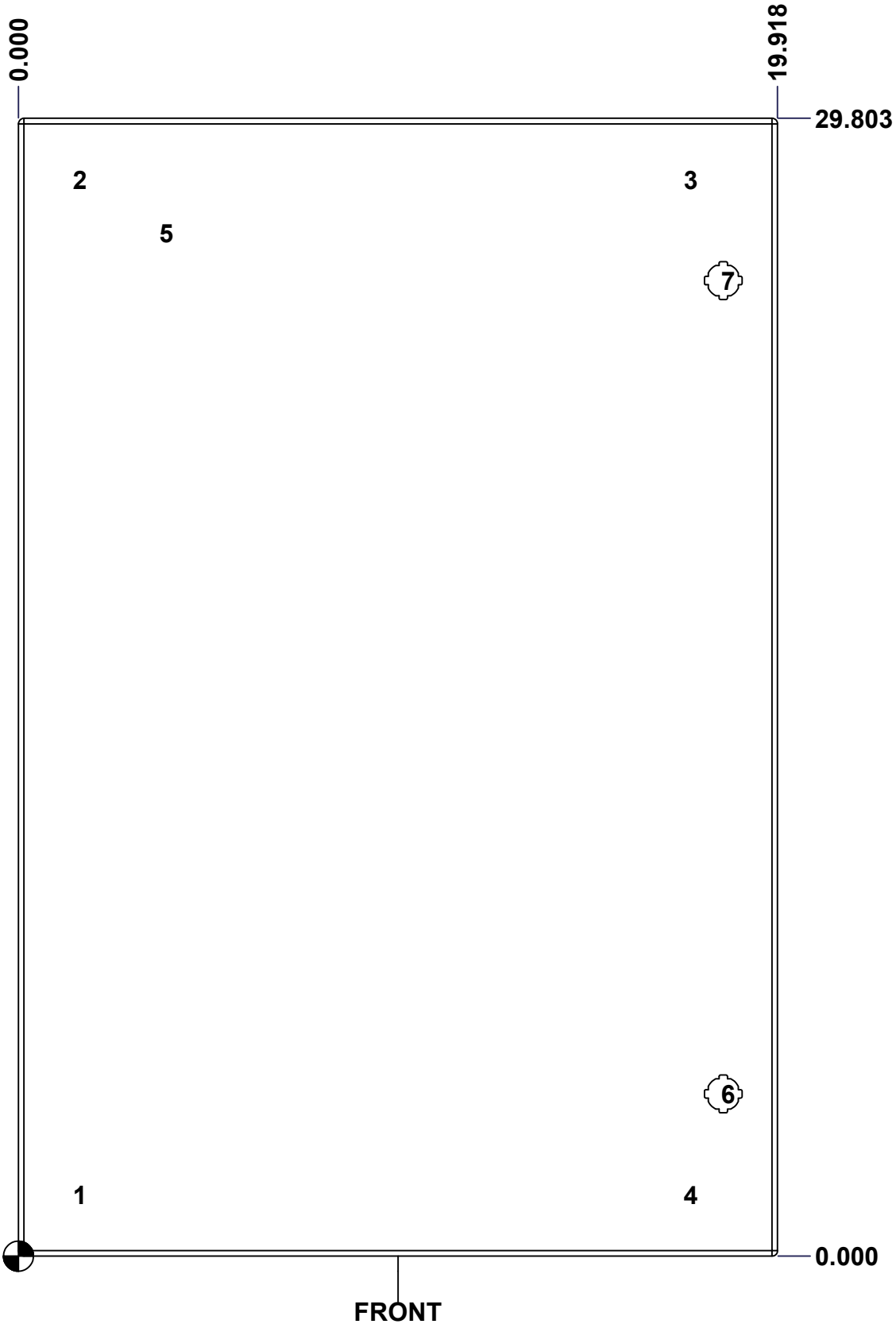
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\5412ES302010\5412ES302010C.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	17.517	28.189	STUD M6 x 18mm (Inside)
4	17.517	1.614	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	3.750	26.803	LABEL_EXM (Inside)
6	18.494	4.250	LOCK 880 SCQ4-SL @ 0.0°
7	18.494	25.553	LOCK 880 SCQ4-SL @ 0.0°



	Description		Status	
	5412ES 30" x 20" Cover		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412ES302010C		1	3

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ES302010\5412ES302010C.idw

Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

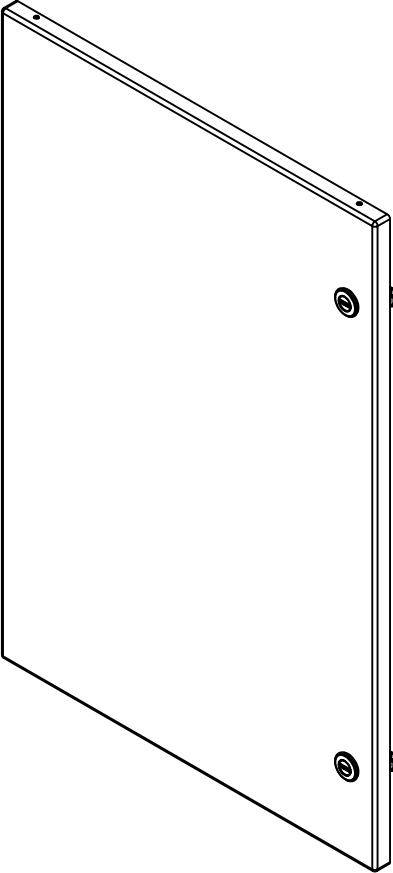
By/Par

1

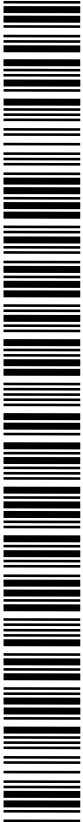
resubmit

22-May-18

admin



Isometric View





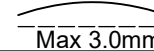
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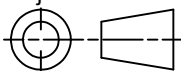
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 22-May-18

Material Matière

16 Ga H.R.P. & O. (1.4mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ES 30" x 20" Cover

Detail Rev.

Part Number Numéro Pièce

5412ES302010C

Rev. 1

3

3

1

STK-S-00100

0.1.

3.5" x 2" Silver Milar Flexcon Sticker

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

2

STK-Q-46020-30

3

5412 ES Vertical Door Stiffener 30"

4

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

1

5412ES302010G

1

5412ES 30" x 20" Cover Gasket Part

1

5412ES302010C-P

1

5412ES 30" x 20" Cover Part

2

STK-K-09800

5

5412 ES Hinge with 2 Captive Hinge Pins

2

880 SCQ4-SL

0

5412 ES 1/4 Turn Lock

4

STK-Q-07220

1

M6 Nylon Insert Lock Nut

Qty

Part Name

Rev

Description

Parts List

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3020G.idw

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Isometric View

1	881 SP3020G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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