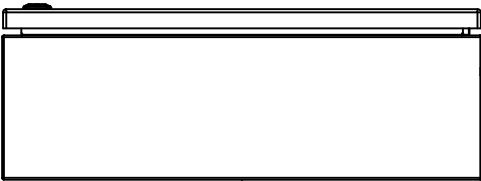


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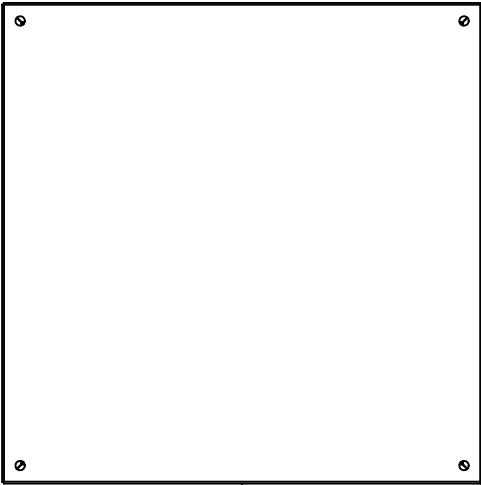
Tolerance ±1/32" unless otherwise specified

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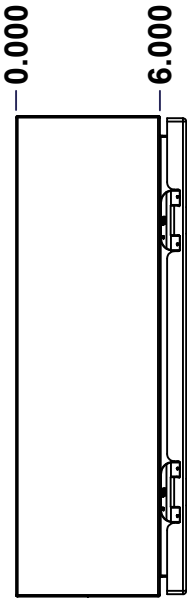
Tolérance ±1/32" sauf spécification contraire



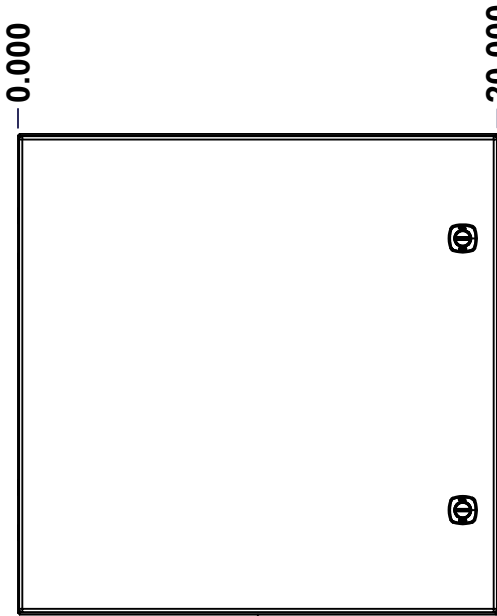
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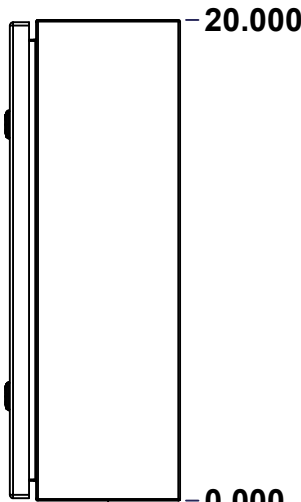
BACK



LEFT



FRONT

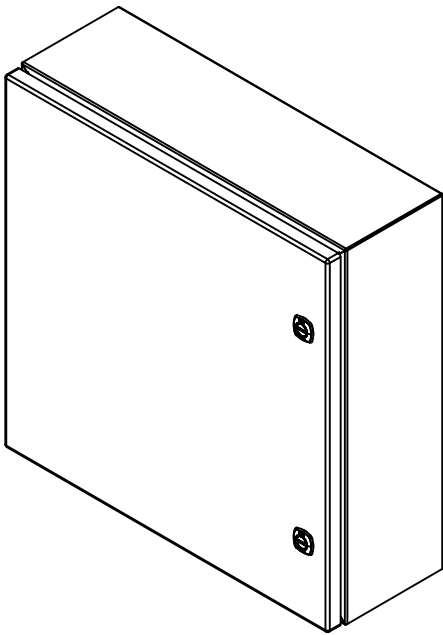
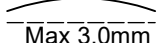
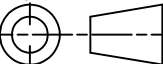


RIGHT



GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

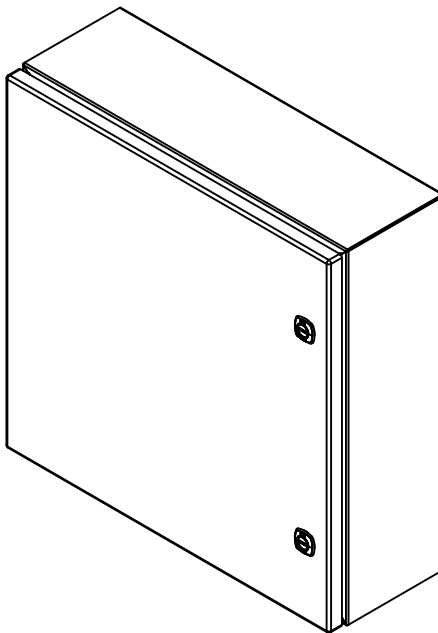
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
		Customer Client Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 04-Mar-20	
Material Matière 18 Ga Stainless Steel 304 (1.2mm)			
Color Couleur Unpainted		Finish Fin Brushed	
Description 5412ESS 20" x 20" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce 5412ESS202006			Rev. 0 1 2

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS202006 mc\5412ESS202006 mc.idw

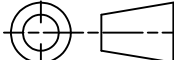
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 		Customer Client		Date	
		Material Matière 18 Ga Stainless Steel 304 (1.2mm)		Date 04-Mar-20	
Color Couleur Unpainted		Finish Fini Brushed		Description 5412ESS 20" x 20" x 6" Assembly	
Part Number Numéro Pièce 5412ESS202006		Rev. 0		2 2	

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP2020G	0	881 SP - Inner Panel
1	5412ESS202006_mcC	0	5412ESS 20" x 20" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESS202006_mcB	0	5412ESS 20" x 20" x 6" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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SEE BILL OF MATERIAL ON LAST PAGE

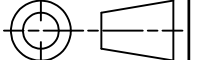


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Flatness	0.00
Aplatissement	0.00

Max 3.0mm

Max 0.0mm
Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 04-Mar-20	
Material Matière 18 Ga Stainless Steel 304 (1.2mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESS 20" x 20" x 6" Body		Detail Rev.	
Part Number Numéro Pièce 5412ESS202006B		Rev. 0	1 7

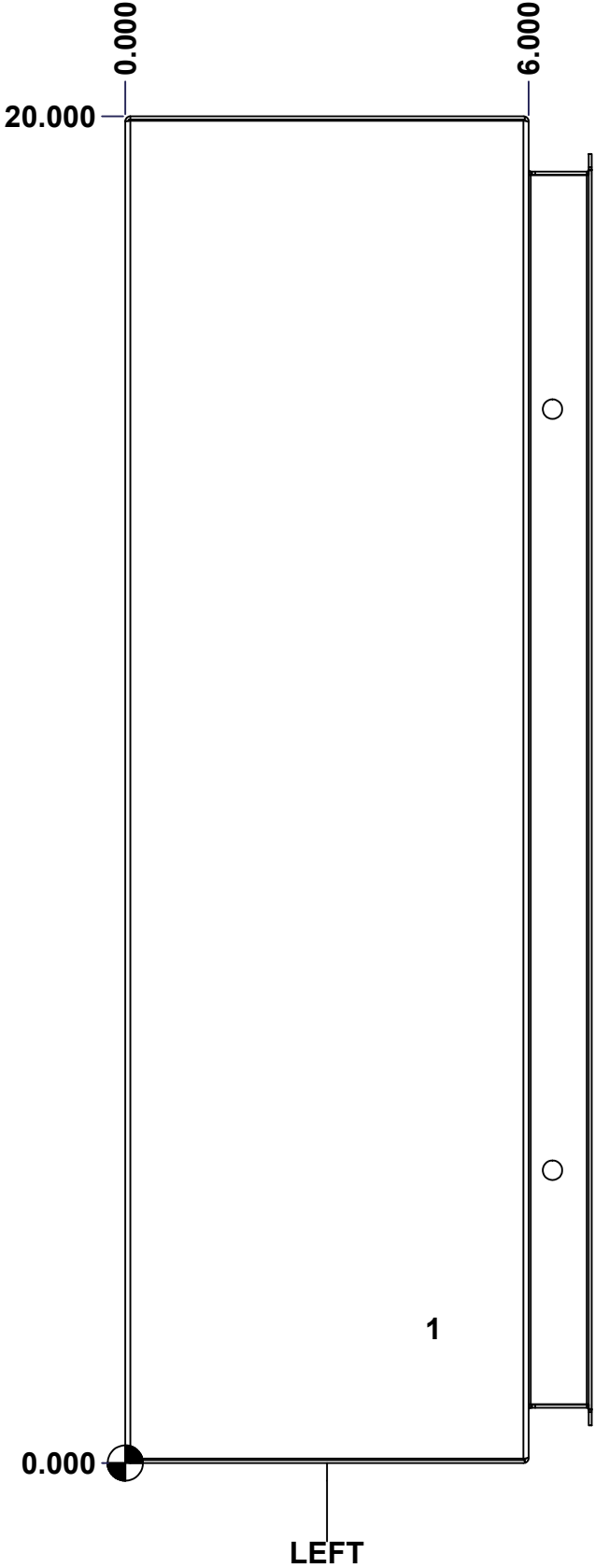
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\5412ESS202006 mc\5412ESS202006 mcB5.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESS 20" x 20" x 6" Body		
	Part Number Numéro Pièce	Rev.	5 7
	5412ESS202006B	0	

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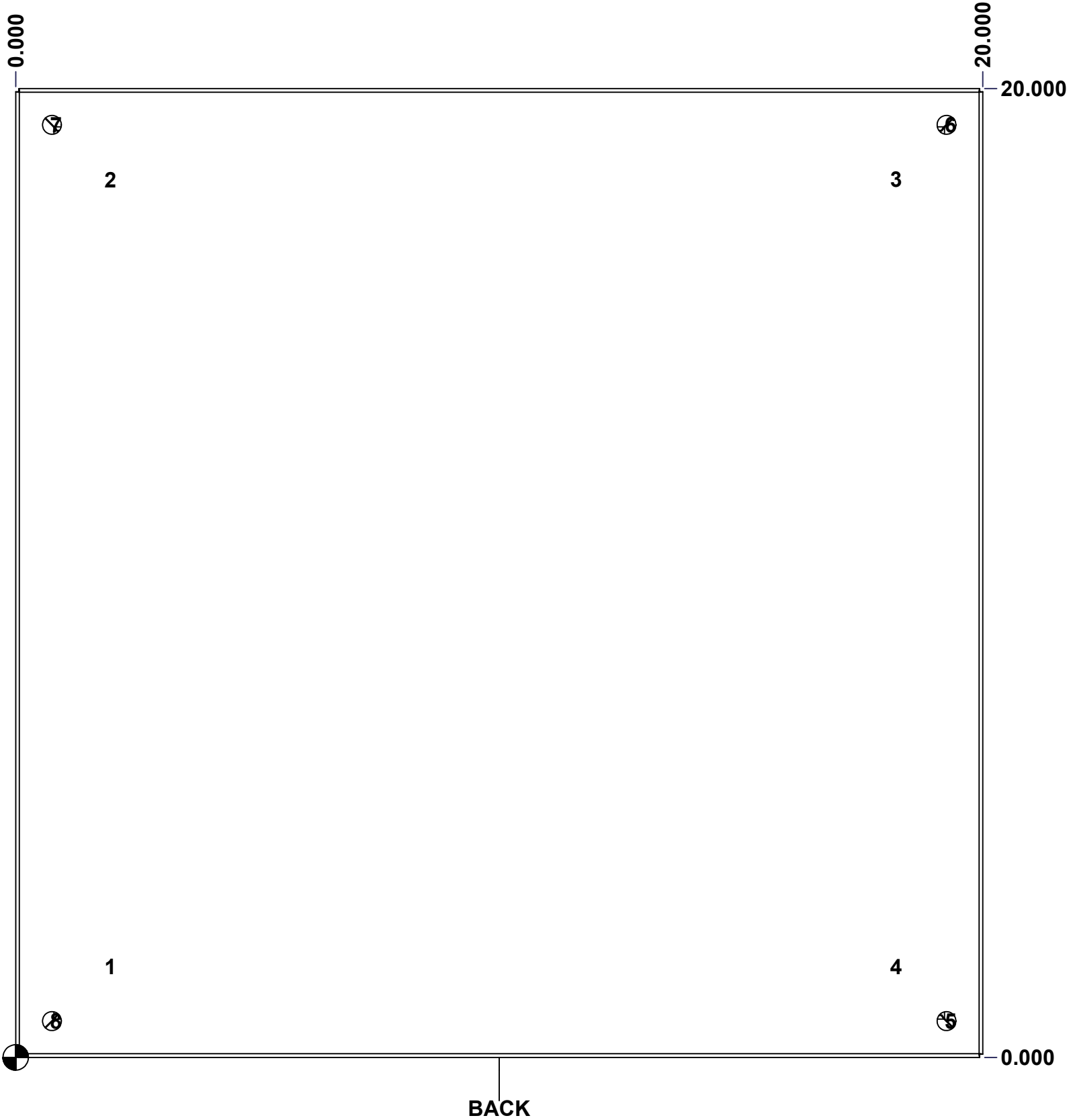
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\5412ESS202006_mc\5412ESS202006_mcb6.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	18.125	18.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESS 20" x 20" x 6" Body			
	Part Number Numéro Pièce		Rev.	6
	5412ESS202006B		0	7

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS202006_mcl\5412ESS202006_mclB.idw

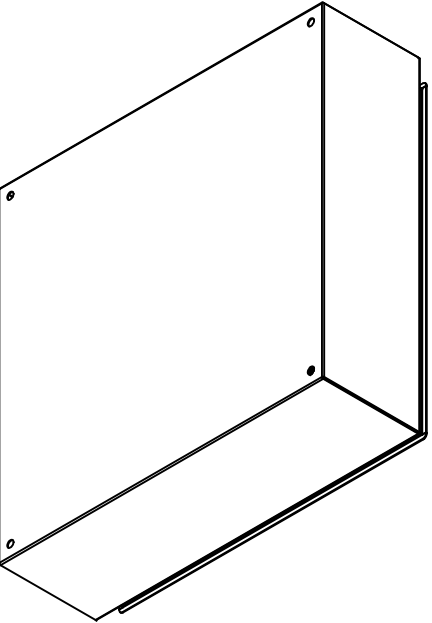
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



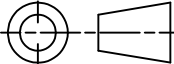
Isometric View



Flatness
Aplatissement


Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

04-Mar-20

Material
Matière

18 Ga Stainless Steel 304 (1.2mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESS 20" x 20" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESS202006B

Rev.

7

7

1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESS202006_mclB-P	0	5412ESS 20" x 20" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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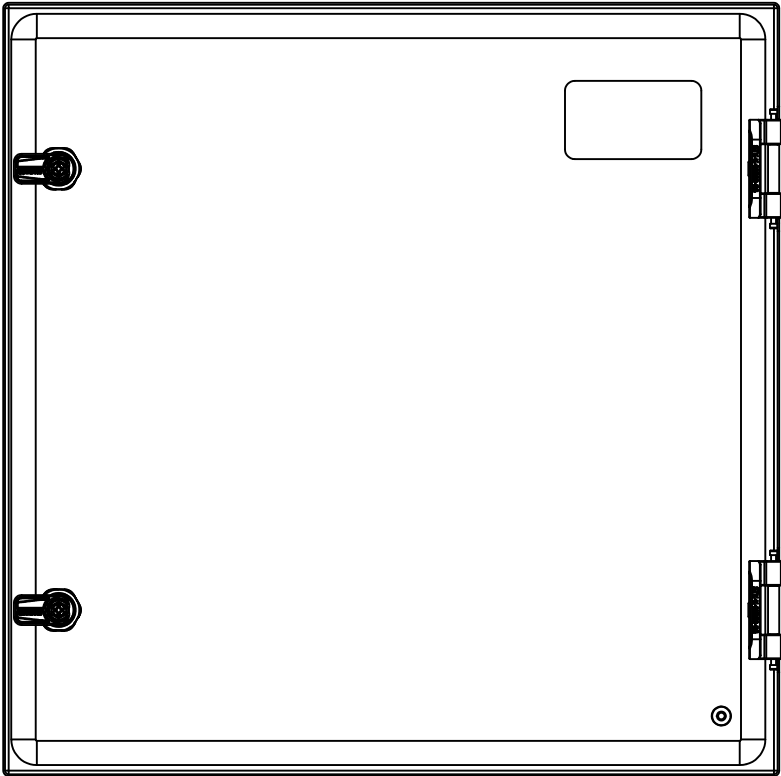
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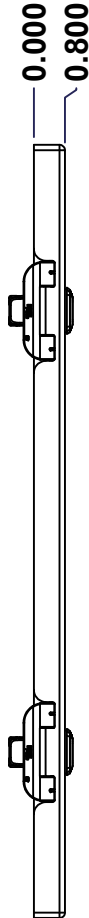
Tolérance ±1/32" sauf spécification contraire



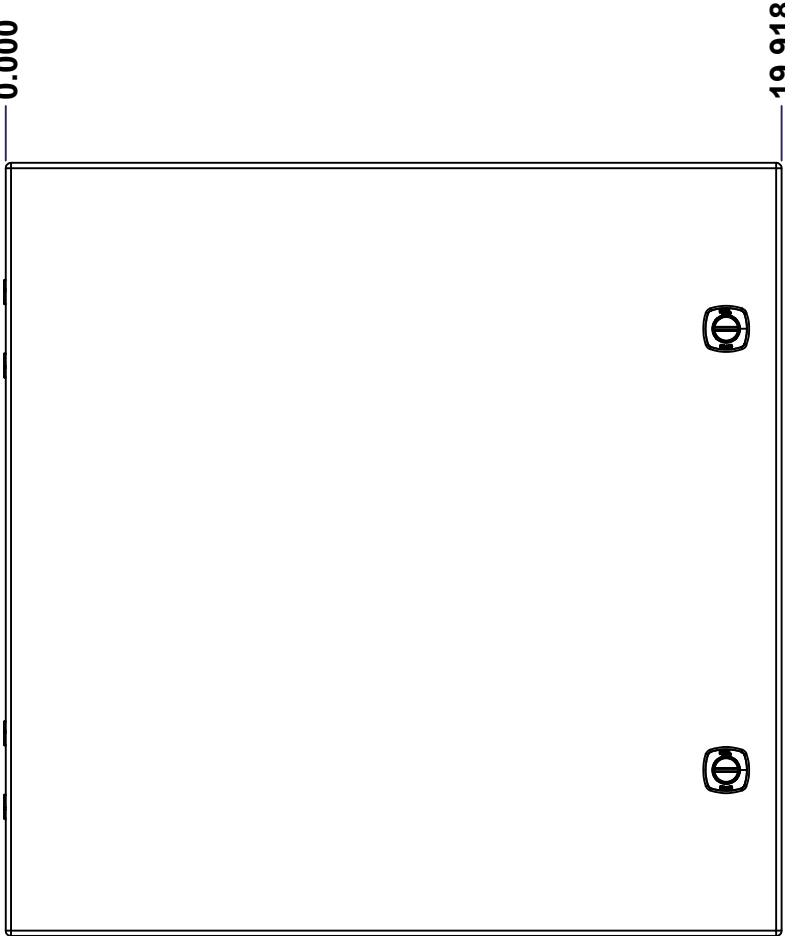
TOP



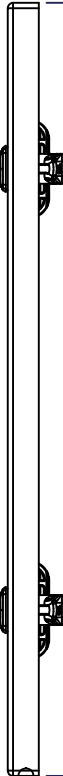
BACK



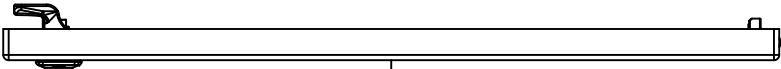
LEFT



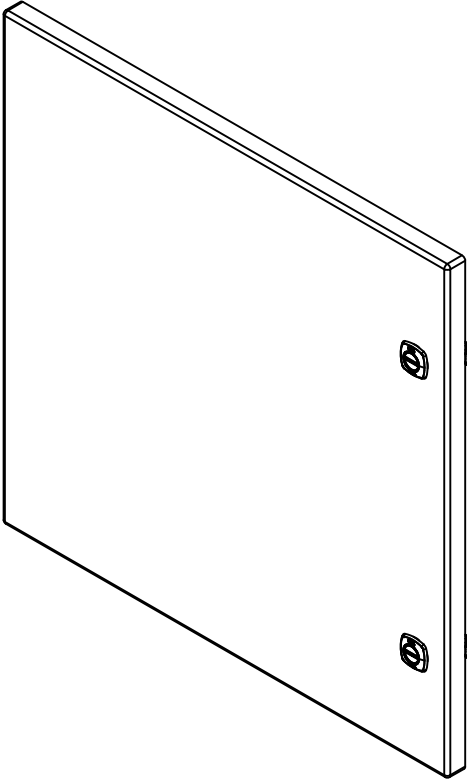
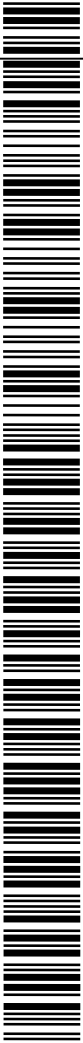
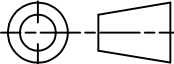
FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Customer Client	
Date		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Date		04-Mar-20	
Material Matière		18 Ga Stainless Steel 304 (1.2mm)	
Color Couleur		Unpainted	
Finish Fin		Brushed	
Description		Detail Rev.	
5412ESS 20" x 20" Cover			
Part Number Numéro Pièce		Rev.	
5412ESS202006C		1 0 3	

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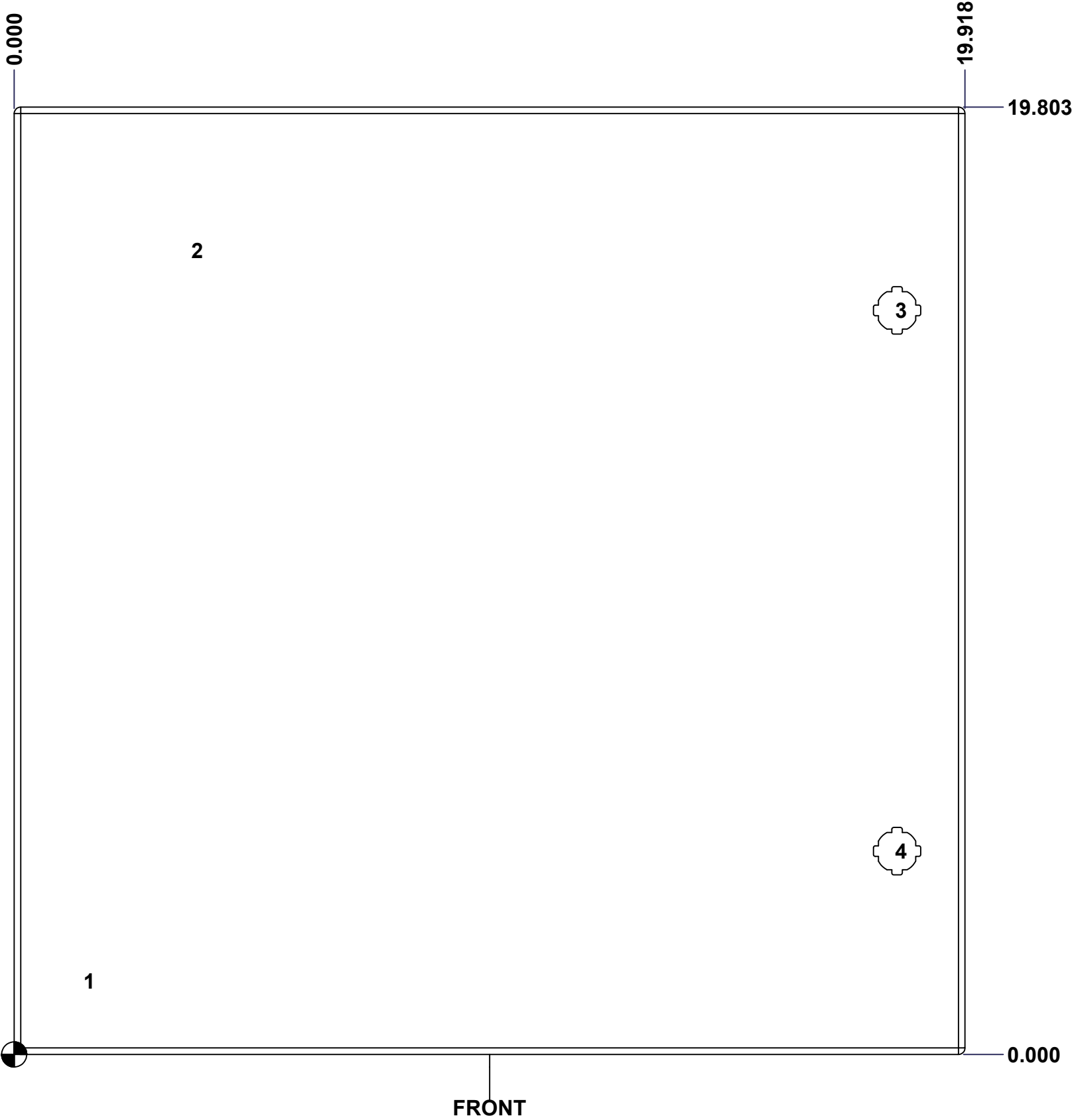
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS202006 mc\5412ESS202006 mcC.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	GND STUD M6 x 16mm (Inside)
2	3.750	16.803	LABEL_EXM (Inside)
3	18.494	15.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
4	18.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description	Status	
	5412ESS 20" x 20" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	2
	5412ESS202006C	0	3

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESS202006 mc\5412ESS202006 mcC.idw

Tolérance ±1/32" sauf spécification contraire

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No.

Revisions

Date

By/Par

Isometric View

Tél: (450) 979-4373

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Flatness

Aplatisse

Max 3.0mm

Projection

Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

04-Mar-20

Material

Matière

18 Ga Stainless Steel 304 (1.2mm)

Color

Couleur

Unpainted

Finish

Fini

Brushed

Description

5412ESS 20" x 20" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESS202006C

Rev.

0

3

3

2

880 SCQ4-SLSS6

7

5412 ESS 1/4 Turn Lock

1

STK-S-00100

0

3.5" x 2" Silver Milar Flexcon Sticker

1

STK-Q-16085

0

Ground Stud M6 x 16mm Stainless Steel

1

5412ESS202006_mcG

0

5412ESS 20" x 20" Cover Gasket Part

1

5412ESS202006_mcC-P

0

5412ESS 20" x 20" Cover Part

2

STK-K-09850

6

5412 ESS Hinge with 2 Captive Hinge Pins

Qty

Part Name

Rev

Description

Parts List

