

Stella Voyager 2.0 STJW191

Composition

Shell - 100% recycled Nylon

Fluorine-free durable water repellence

Padding - 100% recycled polyester

Lining - 100% recycled Nylon

Printing guide

Screen print	● ○ ○	Waterbase / Plastisol Need special inks for low curing temperature, polyester can cause a colour migration: Blocking layer is recommended.
Discharge	○ ○ ○	Not applicable
Transfer - DTF, Flock, Flex, Screen Transfer, ...	● ● ●	Follow transfer supplier instructions. Use type of glue adequate for max 130°C. Anti-migration layer is recommended. Steam after press to limit shiny marks.
Direct To Garment	○ ○ ○	Not applicable
Embroidery	● ● ●	Direct embroidery, stitched patch, loop labels...
Sublimation	○ ○ ○	Not applicable

○ ○ ○ Not applicable

● ○ ○ Not recommended

● ● ○ Acceptable

● ● ● Excellent