

Composition

100% cotton face

80% organic ring-spun combed cotton

20% recycled polyester

Printing guide

Screen print	● ● ●	Waterbase / Plastisol Follow manufacturers' recommendations for printing and curing settings.
Discharge	● ● ●	The results may vary from one color to another. Testing before production is recommended. See details by colors below.
Transfer - DTF, Flock, Flex, Screen Transfer, ...	● ● ●	Follow supplier instructions. Maximum temperature 320°F / 160°C.
Direct To Garment	● ● ●	The fabric is excellent for DTG printing with a 100% cotton face. Follow manufacturers' recommendations for printing and curing settings.
Embroidery	● ● ●	Direct embroidery, stitched patch, loop labels...
Sublimation	○ ○ ○	Not applicable.

○ ○ ○ Not applicable

● ○ ○ Not recommended

● ● ○ Acceptable

● ● ● Excellent

Discharge

● ● ● French Navy - C727	● ● ● Kaffa Coffee - C085	● ● ○ Dark Heather Grey - C651
● ● ● Stargazer - C702	● ● ● Bottle Green - C224	● ● ○ Mid Heather Grey - C650
● ● ● India Ink Grey - C715	● ● ● Burgundy - C244	● ● ○ White - C001
● ● ● Anthracite - C253	● ● ● Glazed Green - C036	● ● ○ Heather Grey - C250
● ● ● Aloe - C089	● ● ○ Red Brown - C116	
● ● ● Desert Dust - C028	● ● ○ Black - C002	

[Check our complete color discharge printing list.](#)

Dye migration

● ● ● No sign of dye migration